POWER FLOW

BESPOKE RANGE OF UNVENTED HOT WATER CYLINDERS





Hot Water Storage Solutions

The POWERflow copper unvented hot water cylinder range provides fantastic benefits with the use of copper providing the most efficient heat transfer not only in standard units but also bespoke units, tailored to your size and requirements.

The POWERflow range is built to deliver superior mains pressure simultaneously for showers, sinks and wash hand basins. Since its introduction in 1993, we have developed our unvented cylinder range, concentrating on ease of installation, reliability and a reduction in maintenance.

Discover The Benefits of a **POWERflow** Unvented Cylinder

- → Unique bespoke design flexibility to provide an unvented solution to suit any installation requirement
- → Direct, Indirect and Solar models
- → Compression fittings as standard for ease of installation
- > External expansion for ease of servicing
- > Premium grade copper providing superior performace
- > Proven reliability with 25 year guarantee
- → Being copper provides complete peace of mind, killing 99% of bacteria
- → Standard operating pressure of 2.1 bar, with optional 1.5 or 3.0 bar
- → Available with white case and high density pouring foam insulation or spray foam insulation (50mm or 100mm)

WHY POWER**FLOW**

The bespoke design flexibility of the POWERflow range overcomes the restrictions of it's stainless steel alternative. With a wide range of diameters available to choose from, and the ability to adjust the tapping positions to suit the installation, it has become the perfect choice for installers.

Manufactured from premium grade copper, our POWER*flow* unvented hot water system delivers unrivalled performance thanks, in part, to copper's superior thermal transfer properties.

One of our key advantages is the efficient heat transfer of the standard boiler coils and finned copper coil which we incorporate in the POWERflow solar cylinder, ensuring faster reheat times, improving efficiency and reducing ongoing costs.



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| COMPONENT | Direct | Indirect | Direct Solar | Indirect Solar |
|--|--------|----------|-----------------|-------------------|
| Pressure Reducing Valve Set at 2.1 Bar | • | | | • |
| Temperature and Pressure Relief Valve (Fitted) | | • | | |
| Expansion Relief Valve (Fitted) | • | | • | |
| Tundish (Fitted) | • | • | | • |
| Check Valve | • | • | | • |
| 3kW Immersion Heater - Primary Heat Source (Fitted) | | | | |
| 3kW Immersion Heater - Back Up Heat Source (Fitted) | • | • | | • |
| Expansion Vessel | • | • | | • |
| Dual Control and Overheat Thermostat | | • | | |
| Two Port Motorised Zone Valve | | | | |
| Flexible Hose For Connection to Expansion Vessel | | | | |

Ready To Install

The POWERflow is supplied with all the necessary components required to install the unit, including a flexible hose connection and fixing bracket for the expansion vessel.

Compression fittings are supplied fitted on all the POWERflow cylinders to provide a quicker installation process.

The table opposite shows what is included with your POWERflow cylinder, dependant on model.

| PROPERTY SIZE | Indirect | Direct | |
|-------------------------|----------|---------|--|
| 1 bedroom + bath/shower | 75/120 | 120/150 | |
| 2 bedroom + bath/shower | 150 | 180 | |
| 3 bedroom + bath/shower | 180 | 210 | |
| 4 bedroom + bath/shower | 210/250 | 250/300 | |
| Larger Properties | 300+ | 300+ | |

Other sizes and capacities readily available on request.

How To Specify

As a general principal, when sizing the cylinder, each occupant of the property will require between 35 and 45 litres of hot water per day.

The table opposite provides a guideline to the cylinder size required. When specifying a solar cylinder, take in to consideration the availability of the solar thermal input and appropriate dedicated solar volume required.



Why Choose Copper?

We are all aware that manufacturing cylinders from copper provides the best heat transfer and lifespan, exceeding that of the stainless steel alternative.

However another major benefit is the flexibility of being able to bespoke manufacture the cylinder to suit the individual installation requirements.

No reason to settle for standard - Tell us what you need!





- 1. Hot Draw
- 2. Cold Feed (with spreader pipe)
- 3. Secondary Return*
- 4. Expansion Relief Valve
- Pressure & Temperature Relief Valve
- 6. Discharge Tundish
- 7. Drair
- 8. Immersion (Off Peak)
- 9. Immersion (On Peak)**

Valve * Optional up to 180L capacity ** Optional up to 150L capacity

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Direct Models

The POWERflow Direct unvented hot water cylinder is designed to heat the store solely via the electric immersion heaters.

They heat up quickly via the 3kW immersions and retain the temperature for a long period, with extra kW input if required. Each cylinder also features a backup 3kW immersion heater that can act as a boost.

The POWERflow provide excellent low heat loss, benefitting SAP ratings and lowering running costs.

The POWERflow Direct is bespoke manufactured to the specific installation requirements (indicative sizes shown below), whether slimline models or change of tapping positions, providing the ultimate unvented hot water solution.

KEY BENEFITS

- · Bespoke design to suit any installation space
- · Maximises the benefit of off-peak electricity supply
- High density pouring foam insulation for low heat loss
- Models from 75 litres and diameters from 400mm
- Factory fitted discharge valves and pipework
- Standard operating pressure of 2.1 bar, with
 1.5 or 3.0 bar options

All Units to Following Specification:

- 22mm Hot Water and Cold Feed connections
- 3kW Immersion Heaters (inc. thermostats) Fitted
- Secondary return on 180 litre and above as standard
- Second immersion on 150 litre and above as standard

| STORAGE CAPACITY | | 120 | 150 | 180 | | 250 | 300 |
|----------------------------|-----|-----|------|------|------|------|------|
| ERP Class | С | С | С | С | С | С | С |
| Standing Heat Loss (watts) | 41 | 49 | 55 | 59 | 65 | 72 | 80 |
| Height | 950 | 950 | 1150 | 1350 | 1550 | 1550 | 1850 |
| Diameter | 450 | 550 | 550 | 550 | 550 | 600 | 600 |





- 1. Hot Draw
- 2. Cold Feed (with spreader pipe)
- 3. Secondary Return*
- 4. Expansion Relief Valve
- 5. Pressure & Temperature Relief Valve
- * Optional up to 180L capacity

- 6. Discharge Tundish
- 7. Drain
- 8. Boiler Coil Flow & Return
- 9. Immersion
- 10. Dual Stat

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Indirect Models

The POWERflow Indirect unvented hot water cylinder is designed to heat the store with gas or oil boilers, either sealed system or open vented.

Utilising the high efficiency copper coil with high heat transfer provides the fastest reheat possible of the cylinder. All units are also supplied with a back-up electric immersion heater.

The POWERflow provide excellent low heat loss, benefitting SAP ratings and lowering running costs.

The POWERflow Indirect is available in standard sizes (shown below) or bespoke manufactured to the specific installation requirements, whether slimline models or change of tapping positions, providing the ultimate unvented hot water solution.

KEY BENEFITS

- · Bespoke design to suit any installation space
- · Copper coils for maximum heat transfer
- · High density pouring foam insulation for low heat loss
- Models from 75 litres and diameters from 400mm
- · Factory fitted discharge valves and pipework
- Standard operating pressure of 2.1 bar, with
 1.5 or 3.0 bar options

All Units to Following Specification:

- 22mm Hot Water and Cold Feed connections
- · 22mm Flow & Return Boiler connections
- 3kW Immersion Heater (inc. thermostat) Fitted
- Secondary return on 180 litre and above as standard

| STORAGE CAPACITY | | 120 | 150 | 180 | | 250 | 300 |
|----------------------------|-----|-----|------|------|------|------|------|
| ERP Class | В | В | В | С | С | С | С |
| Standing Heat Loss (watts) | 41 | 49 | 55 | 59 | 65 | 72 | 80 |
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- 1. Hot Draw
- 2. Cold Feed (with spreader pipe)
- 3. Secondary Return*
- 4. Expansion Relief Valve
- 5. Pressure & Temperature Relief Valve
- 6. Discharge Tundish
- * Optional up to 180L capacity

- 7. Drain
- 8. Solar Coil Flow & Return
- 9. 10mm Solar Probe Pocket
- 10. Immersion
- 11. High Limit Stat Solar

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Direct Solar Models

The POWERflow Direct Solar unvented hot water cylinder is designed to heat the store with solar thermal input in addition to a 3kW immersion heater.

Utilising the high efficiency copper finned solar coil providing high heat transfer and with 3kW immersion heaters providing the fastest reheat possible of the cylinder.

The POWERflow provide excellent low heat loss, benefitting SAP ratings and lowering running costs.

The POWERflow Direct Solar is available in standard sizes (shown below) or bespoke manufactured to the specific installation requirements, whether slimline models, change of tapping positions or the dedicated solar volume, providing the ultimate unvented hot water solution.

KEY BENEFITS

- Bespoke design to suit any installation space
- · Copper finned solar coils for maximum heat transfer
- · Maximises the benefit of off-peak electricity supply
- · High density pouring foam insulation for low heat loss
- Models from 75 litres and diameters from 400mm
- · Factory fitted discharge valves and pipework
- Standard operating pressure of 2.1 bar, with
 1.5 or 3.0 bar options

All Units to Following Specification:

- · 22mm Hot Water and Cold Feed connections
- · 22mm Flow & Return Boiler connections
- · 22mm Flow & Return Solar connections
- · 3kW Immersion Heaters (inc. thermostats) Fitted
- · Secondary return on 180 litre and above as standard

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- 7. Drain
- 8. Solar Coil Flow & Return
- 9. 10mm Solar Probe Pocket
- 10. Boiler Coil Flow & Return
- 11. Immersion
- 12. High Limit Stat Solar
- 13. Dual Stat

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Indirect Solar Models

The POWERflow Indirect Solar unvented hot water cylinder is designed to heat the store with solar thermal input in addition to gas or oil boilers, either sealed system or open vented.

Utilising the high efficiency copper coil in conjnction with a finned solar coil, both providing high heat transfer provides the fastest reheat possible of the cylinder from both the boiler or solar inputs. All units are also supplied with a back-up electric immersion heater.

The POWERflow provide excellent low heat loss, benefitting SAP ratings and lowering running costs.

The POWERflow Indirect Solar is available in standard sizes (shown below) or bespoke manufactured to the specific installation requirements, whether slimline models or change of tapping positions or the dedicated solar volume, providing the ultimate unvented hot water solution.

KEY BENEFITS

- Bespoke design to suit any installation space
- · Copper finned solar coils for maximum heat transfer
- High density pouring foam insulation for low heat loss
- Models from 75 litres and diameters from 400mm
- · Factory fitted discharge valves and pipework
- Standard operating pressure of 2.1 bar, with
 1.5 or 3.0 bar options

All Units to Following Specification:

- · 22mm Hot Water and Cold Feed connections
- 22mm Flow & Return Boiler connections
- 22mm Flow & Return Solar connections
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