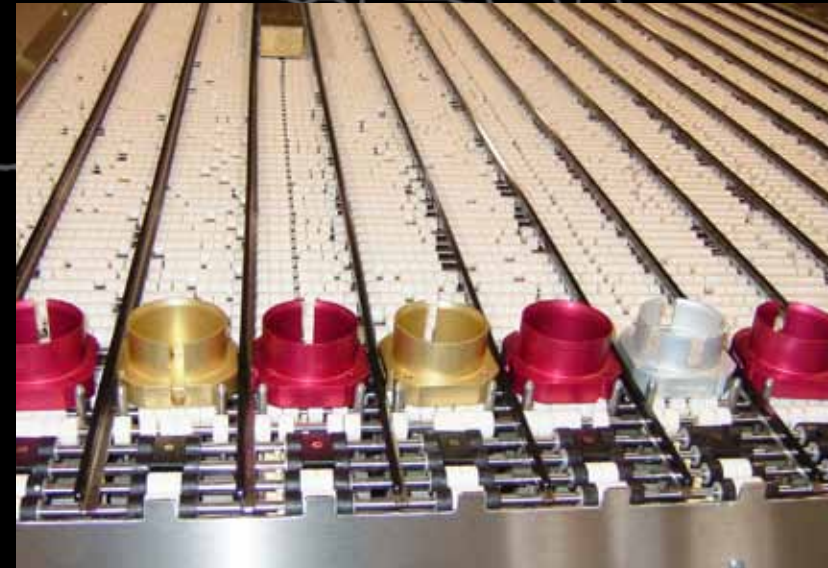
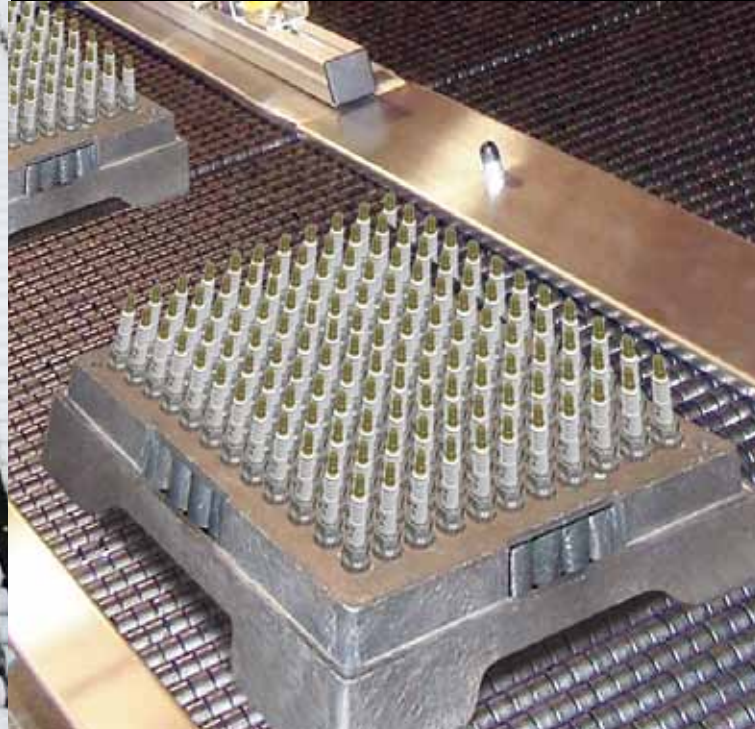


AUTOMOTIVE



AUTOMATED SOLUTIONS



**Accuracy / Gentle Handling**

Positioning parts through the use of automated material handling devices provides consistent product control. Utilizing Slip-Torque® technology, our design engineers will create the best solution to accurately handle your fragile parts before or after the sintering process in powered metal applications. We will design a system so your machined parts can be accumulated without damage to the parts nor the rollers on the conveyor.

**Accumulation**

When conveying multiple products in multiple lanes, our low line pressure Accumulators are an excellent choice. After learning about your project needs, we will design a system for mass or inline accumulation for either manual or robotic handling operations using low line pressure, which minimizes product damage.

**Optimized Resources**

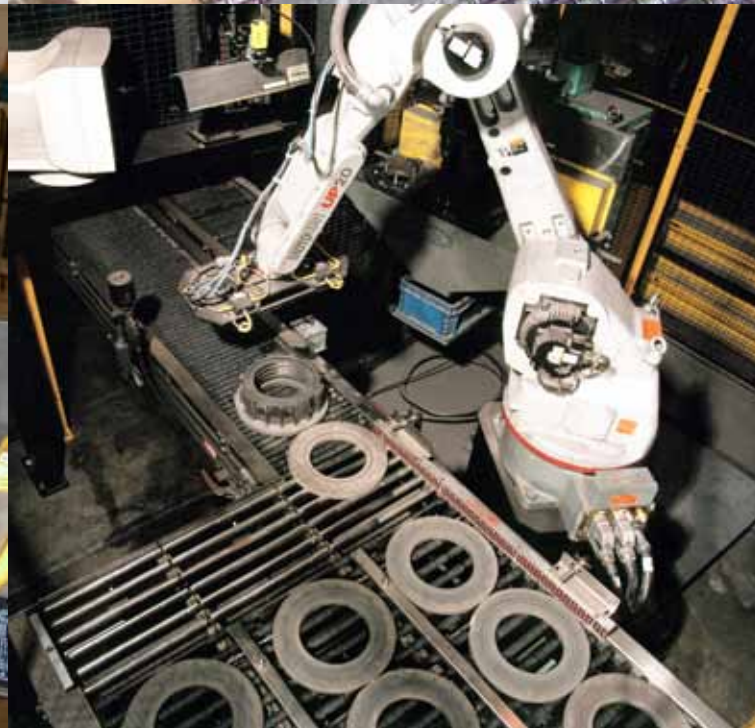
Controlling the amount of time needed at each furnace or press is critical. Through the use of automated parts handling, we can design solutions that optimize labor and increase the efficiency of your facility.

**Flexibility**

Having the ability to accommodate product changes is extremely valuable in this ever changing market. Whatever size or shape of your product, your Shuttleworth system will be flexible to help you minimize changeover time.

**Full Service**

When you want to integrate specific equipment, such as scales, marking systems, or robotic interfaces, our engineering team can help you simplify the process. Our dedication, experience, ongoing communication, and project management process enable us to function as an extension of your engineering department.





Automotive Electronics Assembly and Test System using Bi-directional Flow with One Frame and One Drive



Parts with Machined Surfaces are Protected from Damage



Multi-lane Accumulation without Product Damage



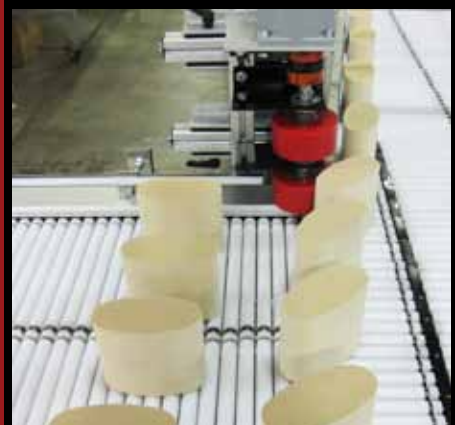
Multi-lane Conveyance of Metal Parts during Cooling Process



Stacking of Metal Parts



Accumulation of Pistons



Accumulation and Single Rowing of Catalytic Converter Substrates



Extended Roller Transfer of Powdered Metal Parts Eliminates the Need for Dead Plates



Precision Machined Edges are Protected with Slip-torque Slip-fit Technology to Buffer the Product and Increase Efficiency



Accumulation and Pattern Forming of Oil Filters



Accumulation with Assembly and Testing of Radiators and AC Evaporators



Locating Parts for Robotic Pick Up



Tight Right Angle Transfer with Traffic Control



Serpentine Cooling with Bi-directional Product Flow



Pattern Forming and Indexing using Right Angle Transfers to feed Single or Multi-product Processes



Open Center Track System with Customized Conveyor Surface



Tight 90° Corners



Heavy Duty Tube Rollers for Transferring Large Products in Oily Environments



## Feedback From Our Customers...

"The Shuttleworth conveyor is the critical component of a completely automated system for building our complex part. The fact that we can safely move these parts from the press through all of the various stages without an operator is a big deal."

"Although the system has only been in place a short time, we have benefited from significant quality improvements and reduced labor and inventory costs. Not only are we seeing fewer damaged parts, but the Shuttleworth conveyor helps us speed up work in progress and reduces our inventory."

## CHAIN DRIVE TECHNOLOGY



### Attributes

- 100 lbs./sq. ft. loads
- Drives with automatic oilers and chain tensioners
- Suitable for Class 100 (ISO Class 5) clean environments

### Slip-Torque Technology

- Slip-fit rollers minimize product damage
- Low line pressure provides gentle product accumulation
- Close roller shaft centers offer maximum product stability

### Innovative Custom-Engineered Solutions

- Modular design allows for future reconfiguration
- Ergonomic operator requirements may be incorporated
- Inherent safety of Slip-Torque design meets OSHA standards

## PROVEN AUTOMOTIVE APPLICATIONS

### Auto Electronics

- Body Control Modules
- Circuit Board Inspection & Repair
- Heater & AC Controls
- Power Train Control Modules
- Radios - Test/Inspection/Repair
- Sorting/Pack-off of Modules

### Catalytic Converters

- Coating Infeeds
- Inspection & Pack-off

### Clean Conveyors for Assembly

- Air Bag Sensors
- Air Conditioning Components
- Anti-lock Braking Systems
- Rear View Mirrors

### Component Assembly

- Air Bags
- Air Bags X-ray Inspection
- Air Conditioner Compressors
- Air Conditioner Evaporators
- Automatic Transmissions
- Fuel Injectors
- Headlights
- Radiators
- Rearview Mirrors
- Sensors

### Cooling Systems

- High-temperature Parts

### Packaging & Assembly

- Air & Oil Filters

### Parts Queuing for Assembly

- Cylinder Heads
- Alternators

### Powdered Metal Products

- Automated Transfers To/From Furnace
- Clutch Components
- Transmission & Engine Pump Gears

### Specialty Coatings

- Plastic Parts



Shuttleworth has extensive experience in light to medium weight automotive assembly and components manufacturing. We have designed, manufactured, and installed hundreds of gentle handling solutions for automotive parts applications.



We understand the unique, ever-changing challenges of the automotive industry and are here to help. To learn more about how we can improve your material handling processes while reducing production times, contact us today.



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ISO 9001:2008 Certified

**Shuttleworth**  
 EXTRAORDINARY CONVEYOR SOLUTIONS

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