

Properties	Grades	EDM Fluid 108 MP-S	EDM Fluid 113-S	EDM Fluid 115-S	Flushin HV
Viscosity at 20°C (CST)		3.00	4.10	5.10	6.00
Flash Point °C		≥ 108	≥ 112	≥ 122	≥ 125
Aromatic Hydrocarbon Content (%)		0.001	0.001	0.001	0.05
Application		High precision surface finish	Precision surface finish	Good Medium MRR	Medium & low surface finish & High MRR