

WNS Initial Pinch Hand Bending Rolls (BR1300/75wns)

Manufactured by W. NEAL SERVICES LTD

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WNS INITIAL PINCH HAND BENDING ROLLS (BR1300/75wns) are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The BR1300/75wns has a 1300mm Roll Length, 75mm Roll Diameter and can accommodate Mild Steel up to 1.5mm thick. The rolls are bottom slip, with an Edwards Style fabricated steel frame.

SPECIFICATIONS				
Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Frame:
BR1300/75wns	1300mm	75mm	1.5mm	Fabricated Steel, Enclosed Gears
Rolls:	Length:	Width:	Height:	Weights - net/gross:
Carbon Steel, Industrial Quality Gears	1600mm	660mm	1100mm	220Kg/300Kg

Revised: March 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.