# **Automatic blow-off** capacity vacuum pump



# **Branch-specific applications**









#### **Description**

GVC series vacuum pumps are vacuum pumps with automatic blow-off. This characteristic allows the gripped object to be automatically released and thus accelerates throughput and simplifies venturi vacuum pump wiring.

For vacuum generation control, refer to the GVCS range.

The addition of a 1/8 gas fitting to the capacity allows an additional compressed air tank to be connected in order to increase blow-off capacity e.g. for large diameter suction pads.

## **Advantages**

- Ideal for high throughput applications
- Automatic blow-off
- Can be adapted to all branches
- Adjustable blow-off flow
- Light and compact
- Optimized performance for handling all types of objects
- Silent operation
- No clogging

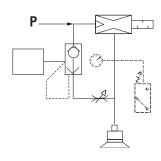
#### **Characteristics**

	Ø	air	maximun	n vacuum	air drawn in		
model	nozzle	consumed	(%)		(NI/min)		
	(mm)	(NI/min)	T	N	T	N	
GVC 12	1.2	67	75	90	63	45	
GVC 15	1.5	100	75	90	95	70	

Versions N and T are delivered with silencer S as standard.

#### **Evacuation time in seconds per liter**

% vacuum	10		20		30		40		50		60		70		80		85	
versions	T	N	T	N	T	N	T	N	T	N	Т	N	T	N	T	N	T	N
GVC 12	0.10	0.14	0.22	0.30	0.37	0.49	0.55	0.71	0.78	0.97	1.16	1.33	1.92	1.81	-	2.66	-	3.42
GVC 15	0.07	0.09	0.15	0.20	0.24	0.32	0.36	0.46	0.52	0.63	0.77	0.85	1.27	1.16	-	1.71	-	2.20



#### **Specifications**

Supply	Non-lubricated filtered air, 2 to 6 bar
Optimum pressure	4 bar
Material	POM - 2017A – Cu Zn
Temperature	0 to 60°C / 32 to 140°F
Suction rate	Adjusted by flow restrictor
Operating frequency	2 Hz

#### For all orders, please specify:

Model + Nozzle diameter + Characteristic + Silencer + Fitting

1: Model			
GVC			

2: Nozzle diameter							
12	1.2 mm						
15	1.5 mm						

3: Characteristic					
T	75% vacuum				
N	90% vacuum				

4: S	4: Silencer			
-	Without silencer			
S	Diffuser			
K	Through-type			

5: C.A	5: C.A. fitting					
14	14 1/4 G BSPP					
68	68 6x8 calibrated tube					

## E.g. GVC 15 T K 68

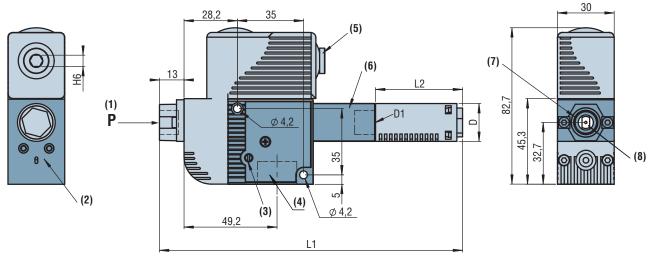
(GVC series vacuum pump with automatic blow-off, nozzle diameter 1.5 mm, 75% vacuum with through type silencer and 6x8 calibrated tube fitting)



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# **Dimensions**





- (1) 4 bar compressed air tank
- (2) Option mounting zone
  (3) Blow-off adjustment
- Vacuum 1/2 Gas

- 1/8 gas plug for blow-off boost Exhaust
- 1/4 Gas, fast 6x8
- Compressed air connection

models	D	D1	L1 (1)	L2	
	(mm)	(Gas)	(mm)	(mm)	
	N/T	N/T	N/T	Ś	K
GVC 12	20	1/4	150.2	45	68
GVC 15	20	1/4	160.2	45	68

(1) L1 with standard silencer (S).

# **Additional information**

#### **Options**

See pages 8/16 and 8/18.

- Blow-off adjustment underneath for manifold mounting.
- 1/8 gas hole on the front for installation of a vacuum gauge.
- Vacuum switch options.

#### Curves

See page 8/19.