The Preparation Group

SHOTBLASTERS

GUIDE TO SHOT (Steel abrasive)



Shot (steel abrasive) is the medium used in enclosed action shotblasters, which creates the profile when impacting the surface & can be mixed & matched to improve cleaning, profiling & removal performance of the process.

330 Grade 0.85 – 1.2mm

Use to lightly texture, profile & clean power floated concrete stone and asphalt.

390 Grade 1.0 - 1.4mm

Use for a slightly more aggressive cleaning, texturing and removal performance.

460 Grade 1.2 - 1.7mm

Use to; remove concrete laitance & paint, re-texture asphalt, remove waterproofing systems, contaminants & thin levelling systems, clean stone, tiles & screeds & prepare steel to SA2.5 / SA3 standard.

550 Grade 1.4 - 2.0mm

Use for a more aggressive application on the same material as 460 grade.

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