

Ajax

Series **AJ** ELECTRIC FLOW INDICATORS



- Weatherproof Enclosure in Gunmetal. Also available to IP66.
- Versatility of Switching Circuits.
- Rugged Construction.
- Range ¾" to 16" bore
Flow range 25 litres/min to
20,000 litres/min.
- Low pressure drop.
- Visual indication of flow.
- Units supplied with Screwed and Flanged Process Connections

The Bamford Ajax series of Electrical Flow Indicators are a generation of ruggedly constructed devices for automatic control and reliable protection of machinery and plant. The units can be mounted in horizontal, vertically upward or vertically downward attitudes. The functionally designed enclosure is standard on all models to meet the arduous conditions experienced in various sections of industry. Single or double switchbox versions are available. The standard precision snap action microswitch is a single pole double throw type; however, one or two microswitches with silver plated noble metal contacts may be fitted to provide versatility of switching circuits, which may be factory set or can be field adjustable.

The flow indicator is specifically designed to warn instantly of a failure or change of flow in a liquid circuit. Based on simple principles, the flow induced movement of a hinged flap is converted by eccentrically mounted bearings into a rocking motion of a vertical rod, which, pivoted about a special double seal, operates at its upper end the adjustable microswitch, or switches. The materials of construction cater for the majority of liquids, with the toughened glass viewing ports offering a visual indication of flow. Double glazed versions are also available.

F. Bamford (Instruments) Ltd.

Ajax Works,
Whitehill,
Stockport, SK4 1NT. United Kingdom.

Telephone: 0161-480 6507

Fax: 0161-474 7990

Web: www.bamfordinstruments.com

Email: sales@bamfordinstruments.com

Specifications

Screwed connections -

3/4" to 3" nom. Bore female
BSP parallel or taper, NTP or API

Flanged connections -

3/4" to 16" BST 'D', BST 'E', Class 150
(flat or raised face)
BS4505; DIN, NP6, NP10 or NP16
(alternative flanges available).

Maximum working pressure

Standard version

All models – 7 BAR

Maximum working pressures

High pressure version

(screwed connections) -

3/4" to 2 1/2" nom. Bore – 28 BAR G
3" nom. Bore 21 BAR. G

Maximum working pressures

High pressure version






(flanged connections) -

3/4" to 2 1/2" nom. Bore – 28 BAR G
3" nom. Bore 21 BAR. G
4" nom. Bore 17.5 BAR. G
5" & 6" nom. Bore 14 BAR. G
7" to 16" nom. Bore 10 BAR. G

Maximum working temperature

All models – 93°C

End of line or series resistors can be fitted if required

ELECTRICAL DATA	
CONTACT ARRANGEMENT	
S P D T	
-L74-	15A - 125, 250 OR 480 VAC, 2A - 600 VAC 1/8HP - 125 VAC; 1/4HP - 250 VAC 1/2A - 125 VDC; 1/4A - 250 VDC
-L288-	   
-L306-	
-L315-	
16A 250V  185 5E4	

* Alternative switches may be fitted for 440 volts or intrinsically safe circuits.

Switch housing:

Gunmetal BS EN 1982 LG2

Indicator Body and Flap:

Gunmetal BS EN 1982 LG2/LG4

Stainless steel 316

Cast iron BS 1452

Other materials available to special order

Wetted trim:

Manganese bronze BS 2874 CZ114

Stainless steel 316

Monel 400 BS 3076



Certificate No: FM 13215

Dimension Drawing

This drawing is representative of the range of switches available. Please consult the factory for a detailed drawing / specification sheet.

Connections:-
Screwed - 1/4" to 3" N.B.
Flanged - 1/4" to 16" N.B.

