



Green Rhino® is a designer and manufacturer of pollution prevention products. Our range includes some of the most advanced technologies that are available on the market. We want to help drive positive change by delivering efficiency and innovation to our customers. We have a genuine interest in your pollution challenges and helping you solve them in the most efficient and cost effective way.

All of our products have been developed to meet the specific needs of our customers. We do this by following a proven method of new product development that is focussed on delivering unique solutions, which challenge the status quo and improve on the alternative methods and techniques that are already available.

We believe in true innovation and leading by example. Our unique and high performance solutions help our customers meet their own corporate and regulatory responsibilities with less cost, less business disruption and unrivalled results for the environment.

















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# EnviroPad®

# Contains unique polymer technology that turns oil into rubber with no leakage.

- Best oil retention rates on the market, up to 40 litres
- Unrivalled cost per litre compared to the marketplace alternatives
- Solidifies the spill so contaminants cannot leak out
- Usage instructions printed on the EnviroPad®
- Clean, safe, reliable pollution prevention
- 5 different sizes available
- Avoid fines and prosecutions from environmental regulators



#### **HOW IT WORKS**

EnviroPad® is a cost-effective solution for tool and plant spill, leakage and storage. Hydrocarbon is captured and encapsulated in our smart polymer, preventing contaminants from leaving the spill/drip area and allows unpolluted water to drain away. EnviroPad® eliminates the necessity of a drip tray and the potential to further spill. Our EnviroPads remove the risk of moving/transporting oil and water polluted trays and their lightweight, compact size means they are easy to transport, store and can be disposed of in a standard hazardous waste container.

Green Rhino® CG1 Polymer is a blend of polymers that is specifically blended to capture and retain hydrocarbons such as oil, diesel, petrol, hydraulic fluid, transformer liquid and more.

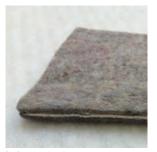
The polymers are capable of completely solidifying the hydrocarbon until it becomes a solid mass that will not leak – this offers an incredibly effective method for managing and removing unwanted waste oils from the environment.

The white granular powder works by having a physical attraction with hydrocarbons. On contact, the viscosity increases creating a solid rubber like substance that will not leak, even under pressure. Once the polymers are activated by contact with hydrocarbon, the oil is locked in permanently and cannot be released.

The polymers are non-toxic, non-carcinogenic and have no special COSHH requirements.

Our polymers are used in a variety of our filtration solutions to create very simple but effective techniques for preventing unwanted hydrocarbons entering the environment.

CODE	PRODUCT	PRODUCT SIZE	ABSORBENCY/CAPACITY
GRR 52 02 01 EPAD	EnviroPad - S4 (Small)	61cm x 46cm	Up to 4.5L. Oil
GRR 52 02 10 EPAD	EnviroPad - M10 (Medium)	90cm x 69cm	Up to 10.5L. Oil
GRR 52 02 20 EPAD	EnviroPad - L20 (Large)	137cm x 91cm	Up to 20.2L. Oil
GRR 52 02 22 EPAD	EnviroPad - L30 (Large)	137cm x 137cm	Up to 30.4L. Oil
GRR 52 01 05 EPAD	EnviroPad - L40 (Large)	218cm x 137cm	Up to 44.3L. Oil



Before activation.



Oil is solidified.



Available in 5 sizes (see spec. below).













## SEDIMENT DEWATERING FILTER

Stay compliant with the most rugged and re-usable dewatering filter on the market.

- Re-use up to 20 times
- Mitigates vacuum tankering fees and reduces site downtime
- Easy to use and quick to attach
- Water discharged to environmental regulators' accepted levels
   sediment particles down to 150µm
- Filter bag holds up to 20kg of sediment for single person safe handling
- Hydrocarbon presence integral detector
- Lightweight and highly visible colour to avoid Health and Safety incidents
- Lifting straps for safe and easy handling
- Simple emptying and sediment wash-out

#### FOR UTILITY EXCAVATIONS ELECTRIC CABLES, GAS AND WATER PIPES

#### **HOW IT WORKS**

Our Sediment Dewatering Filter will help you manage and resolve dewatering challenges, avoiding expensive clean-up costs of vacuum tanker and jetting vehicles or fines from environmental regulators.

Constructed from a layered filter system of nylon monofilament for capturing sediment particles down to 150µm and a PVC nylon outer sleeve tested for tensile strength and durability to deliver a multi-use filter fit for purpose. Our filter can be re-used up to 20 times depending on the type of geology. The filter is made from high quality materials sourced from responsible suppliers, all being non-hazardous and not classified.







# **BUDGET SEDIMENT FILTER**

## Our entry-level dewatering filter.

- Economical and ideal for lower usage rates
- Mitigates vacuum tankering fees and reduces site downtime
- Easy to use and quick to attach
- Water discharged to environmental regulators' accepted levels
   sediment particles down to 100µm
- Filter bag holds up to 20kg of sediment for single person safe handling
- Lightweight and highly visible colour to avoid Health and Safety incidents
- Lifting straps for safe and easy handling
- Simple emptying and disposal

#### FOR GENERAL EXCAVATIONS

#### **HOW IT WORKS**

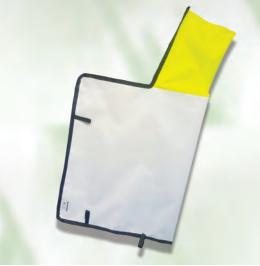
Our Budget Sediment Filter is used for removing sediment during dewatering activities.

Its small, lightweight design makes it ideal for easy storage and quick mobilisation. The filter media is made from a non-woven geotextile that is capable of removing sediment particles down to  $100\mu m$ . The filter is durable for site use and made from high quality material that has been sourced from responsible suppliers.



CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 01 06 01 BFIL	Budget Sediment Filter - 100 Micron	150cm x 35cm	450 L/min	20kg Sediment









## **SEDIMENT FILTER XL**

# Our larger dewatering filter for higher volumes of sediment.

- Re-use up to 20 times
- Mitigates vacuum tankering fees and reduces site downtime
- Easy to use and quick to attach
- Water discharged to environmental regulators' accepted levels
   sediment particles down to 150µm
- Filter bag holds up to 40kg of sediment
- Hydrocarbon presence integral detector
- Lightweight and highly visible colour to avoid Health and Safety incidents
- 4 lifting straps for safe and easy two person handling
- Simple emptying and sediment wash-out

#### FOR LARGE EXCAVATIONS OR POOLS

#### **HOW IT WORKS**

Our XL dewatering filter will help you manage and resolve dewatering challenges, avoiding expensive clean-up costs of vacuum tanker and jetting vehicles or fines from environmental regulators.

Constructed from a layered filter system of nylon monofilament for capturing sediment particles down to 150µm and a PVC nylon outer sleeve tested for tensile strength and durability to deliver a multi-use filter fit for purpose. Our filter can be reused up to 20 times depending on the type of geology. The filter is made from high quality materials sourced from responsible suppliers, all being non-hazardous and not classified.



CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 01 05 10 SED0	Sediment Dewatering Filter XL - 150 Micron	150cm x 80cm	800 L/min	40kg Sediment







# LOW GAUGE OIL AND SEDIMENT DEWATERING FILTER

Eradicate risk of costly fines and clean-ups with our filter.

- Removes oil sheen and sediment to non-detect levels
- Removes sediment to as low as 1 micron
- Flow rate of 300 L/min depending on pump
- Available with cam lock option for high pressure pump capability
- Contains polymer technology to help remove hydrocarbons
- Mitigates vacuum tankering fees and reduces site downtime
- Easy to use and quick to attach
- Lightweight can be lifted by one person when full
- Hydrocarbon presence integral detector



## **HOW IT WORKS**

This system is an industrial mobile filtration system that can be used to remove contaminants from pumped water. This low gauge filter uses state of the art filtration technology with its four layer system to absorb hydrocarbons, remove large and fine sediment to as low as 1 micron, and polish light sheen from water discharge operations in bunds, manholes, tanks, excavations and more.





CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 01 07 01 EVAC GRR 01 07 50 EVAC	Low Gauge Oil and Sediment Filtration System (Filtration System c/w 2" Cam Fitting - 1 Micron) Low Gauge Oil and Sediment Filtration System	130cm x 30cm	300 L/min 2	2.5L. Oil, 20kg Sed
CHILOLOL OF 20 EVAC	(Filtration System c/w Collar - 1 Micron)	180cm x 30cm	300 L/min 2	2.5L. Oil, 20kg Sed













# OIL AND SEDIMENT DEWATERING FILTER

Eradicate risk of costly fines and clean-ups with our filter.

- Re-usable sediment filter\*
- Retains 2.5 litres of hydrocarbon sheen
- Mitigates vacuum tankering fees and reduces site downtime
- Easy to use and quick to attach
- Water discharged to environmental regulators' accepted levels
  - sediment particles down to 150µm
- Filter bag holds 20kg of sediment for single person safe handling
- Hydrocarbon presence integral detector
- Lightweight and highly visible colour to avoid Health and Safety incidents
- Lifting straps for safe and easy handling
- Simple emptying and sediment washout

#### FOR UTILITY EXCAVATIONS ELECTRIC CABLES, GAS AND WATER PIPES

#### **HOW IT WORKS**

Our Oil and Sediment Dewatering Filter delivers tangible site operation savings with on-site time and costs reduced with enhanced site safety levels.

Our filter was specifically developed to handle the environmental challenges from oil and sediment pollution faced by operators and contractors. Its usage helps avoid costly fines.

Utilises a multi-layered filter system of nylon monofilament for capturing sediment particles and layers of polypropylene nonwoven material for oil absorbency. This is housed within a high visibility nylon outer sleeve for durability and protection. Our oil and sediment filter is made from high quality materials sourced from responsible suppliers, all being non-hazardous and not classified.

\*When used with oil, must be replaced.



CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 01 00 01 OILS	Oil and Sediment Dewatering Filter - 150 Micron	150cm x 35cm	300 L/min	2.5L. Oil, 20kg Sed







# **MULTI-FILTER MANIFOLD SYSTEM**

Remove sediment from high volumes of water with this multi-filter system.

- Allows a high volume of filtered water to transit from site
- Compatible with our full filter range
- Can be used, removed and attached by one person
- Mitigates vacuum tankering fees and reduces site downtime
- Available for use with 4, 6 or 8 filters
- Can process high volumes of water
- Rugged design for site use
- Reduces pressure on filter system

#### FOR HIGH VOLUME WATER FILTRATION

#### **HOW IT WORKS**

The manifold systems are designed to allow high volumes of water to be processed through Green Rhino<sup>®</sup> filters. Multiple filters can be set up allowing for a steady continuous flow of water even when using high bore pumps. It can function as a "step-down" unit to reduce and disperse water volumes whilst allowing maximum filtration.





CODE	PRODUCT	PRODUCT SIZE
GRR 99 01 04 MSYS	Multi Filter Manifold System - 4 Gang c/w 4" Bauer Fitting	97.5cm x 111.2cm
GRR 99 01 06 MSYS	Multi Filter Manifold System - 6 Gang c/w 4" Bauer Fitting	147.7cm x 111.2cm
GRR 99 01 08 MSYS	Multi Filter Manifold System - 8 Gang c/w 6" Bauer Fitting	197.9cm x 111.2cm













# **QUICK RESPONSE OIL AND SEDIMENT DEWATERING PACK**

This pack contains unique oil retention pillows that turn spills into rubber in minutes.



- All-in-one hydrocarbon and sediment pollution control kit
- Mitigates vacuum tankering fees and reduces site downtime
- Offers guick on-site response and mitigates site closures
- Fast and cost effective solution for contaminated water
- Hydrocarbon captured and encapsulated in the smart polymer
- Removes hydrocarbons to non-detectable levels
- Ideal for medium volume levels of hydrocarbon contamination
- Filter removes sediment particles down to 150µm and holds up to 20kg
- Lightweight/compact size for safe transportation and storage
- Can be disposed of in standard hazardous waste container
- Helps avoid fines and prosecutions from environmental regulators





## **HOW IT WORKS**

Our quick response pollution control kit is designed to be used where high volumes of contaminated water are present with low to medium levels of hydrocarbon pollution. We use our polymer technology inside a pillow casing to remove all hydrocarbons dispersed in water, whether they are in the emulsified or dissolved phase and the heavier collection of sedimentation (settled) oil which lay on the bed of the excavation, any remaining surface (sheen) oil and suspended particles (sediment) are removed by the filter.

CODE	PRODUCT	PRODUCT SIZE	ABSORBENCY/CAPACITY
GRR 02 00 05 DWAT	Quick Response Oil and Sediment Dewatering Pack - 5 Pillow	46cm x 34cm x 34cm	7.5L. Oil, 20kg Sed
GRR 02 00 10 DWAT	Quick Response Oil and Sediment Dewatering Pack - 10 Pillow Ouisik Response Oil and Sediment	46cm x 34cm x 34cm	12.5L. Oil, 20kg Sed
GRR 02 00 15 DWAT	Quick Response Oil and Sediment Dewatering Pack - 15 Pillow	46cm x 34cm x 34cm	17.5L. Oil, 20kg Sed
REFILL OIL RETENTION PILLOWS			



REFILL OIL RETENTION	ON PILLOWS	
GRR 02 01 05 REFI	Polymer 5 Pillow Refil Pack c/w disposable bag	5L. Oil
GRR 02 01 10 REFI	Polymer 10 Pillow Refil Pack c/w disposable bag	10L. Oil
GRR 02 01 15 REFI	Polymer 15 Pillow Refil Pack c/w disposable bag	15L. Oil
GRR 02 01 30 REFI	Polymer 30 Pillow Refil Pack c/w disposable bag	30L. Oil







## **OIL RETENTION PILLOW**

# Our pillows contain unique polymer technology that turns oil into rubber in minutes.

- Quick and efficient reactive pollution solution
- Mitigates vacuum tankering fees and reduces site downtime
- Prevents site closures with immediate on-site response
- 3 sizes available
- Hydrocarbon captured and encapsulated in the smart polymer
- Removes hydrocarbons to non-detectable levels
- Lightweight/compact size for safe transportation and storage
- Can be disposed of in a standard hazardous waste container
- Helps avoid fines and prosecutions from environmental regulators

#### FOR LOW TO MEDIUM LEVELS OF OIL CONTAMINATION IN WATER

#### **HOW IT WORKS**

Our Oil Retention Pillows provide managers with an easy solution for environmental compliance and pollution control. This gives you the ability to effectively respond on site with no third party contractor call-outs. Utilising our smart polymer technology inside a pillow casing means that you can remove all hydrocarbons dispersed in water, whether they are in the emulsified or dissolved phase and the heavier collection of sedimentation which lay on the bed of the excavation, any remaining surface (sheen) oil and suspended particles (sediment) can be removed by our in-line Oil and Sediment Dewatering Filter (supplied separately).

Our pillows use our innovative smart polymer technology which converts hydrocarbon fluids into a solid rubber mass by bonding and encapsulation of the hydrocarbon molecules. Once in this solid state the polymer media will not allow the hydrocarbons to leak or be compressed out of the rubber-like solid. This ultimately prevents the toxic properties of hydrocarbons being passed into the environment.



Pillow is added to the oil.



Leave for 10 minutes.



The oil is removed.

CODE	PRODUCT	PRODUCT SIZE	ABSORBENCY/CAPACITY
GRR 02 50 01 PILL	Oil Retention Pillow 1L 250g	30cm x 30cm	1L. Oil
GRR 02 50 04 PILL	Oil Retention Pillow 4L 1kg	60cm x 60cm	4L. Oil
GRR 02 50 08 PILL	Oil Retention Pillow 8L 2kg	100cm x 72cm	8L. Oil











## **ENVIROHORN DRAIN FILTER**

A great solution to prevent drain blockages and pollution from exiting your site.

- Quick and efficient pollution solution
- Reduces site downtime
- Filter horns retain 19 or 21kg of sediment for safe manual handling
- Removes sediment particles down to 100µm oil/sediment version retains
   1 litre of hydrocarbon sheen
- Economical and ideal for low utilisation sediment only applications
- Quick set-up and straightforward to use
- Lightweight and highly visible (orange or yellow) base panel
- Simple emptying and disposal
- Eliminate time consuming and cost of regular drain unblocking





### **HOW IT WORKS**

The EnviroHorn Drain Filter is a simple but effective solution for mitigating the risk of pollution from oil and/or sediment during operations. The filters which are available in sediment only and oil and sediment configurations are inserted into the drain, cut down to the appropriate size and can be left in-situ to collect contaminants. This product offers a great solution for preventing drain blockages, the filters can be removed and washed through for re-use as necessary.

\* Tape not supplied









# **ENVIROBUCKET MANUAL BAILER**

A great solution for small and shallow excavations.

- Prevents sediment pollution down to 50µm
- Prevent need for jet washing pavements and the public highway
- Compact and economical solution
- Quick and easy to use
- Amey 'DEN' gold award winning product

#### FOR SMALL AND SHALLOW EXCAVATIONS

#### **HOW IT WORKS**

The EnviroBucket filter has been developed to tackle the dewatering of shallow water filled trenches. In these instances the excavation is too small to utilise a pump. The operative is able to manually pour the water into the EnviroBucket, the water flows through the sediment filter and exits the container via a flexible hose pipe. The sediment particles (to  $50\mu$ m) are captured in the filter media, the retained sediment can then be placed back into the trench on completion of works. If oil is present in the water, the addition of a polymer pillow can remove up to one litre of oil, by turning into a rubber like solid that will not leak.







CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 02 02 01 EBKT	EnviroBucket (Manual Bailer) - 50 Micron	46cm x 34cm x 34cm	30 L/min	15kg sediment
REFILL PACKS GRR 02 02 51 REFI GRR 02 02 61 REFI	EnviroBucket Polymer Pillow Refill Pack - 2 x 250g EnviroBucket Sediment Filter			1L. of oil ea.
	Refill Pk 5 - 50 Micron	60cm x 47.5cm	30 L/min	15kg of sediment ea.









Oil is added to water.



Green Rhino CG1 Polymer is added.



The spill is solidified.



## **OIL SOLIDIFYING RETENTION BOOM**

Boom turns oil spills into rubber with no leakage.

- Quick and easy to deploy
- Creates a high performance barrier
- Great reactive solution for oil spills in waters
- Turns oil into rubber with no leakage
- Creates a rubber barrier around the spill
- Prevent costly fines
- Reusable until the loose polymers inside become solid

#### FOR CONTAINMENT OF OIL SPILLS IN WATER

## **HOW IT WORKS**

#### **POLYMER MARINE BOOM**

Our Marine Boom can be used to contain hydrocarbon spills in waters with currents, as well as calm waters such as harbours, streams, rivers and tidal areas. A longer term solution for spill retention. Hydrocarbon is captured and encapsulated in our smart polymer contained within the boom and turned into rubber.

The Marine Boom is ideal for use near construction sites or in marinas where there are fuel docks and where currents or tides are present. The Marine Boom can be placed in scuppers to prevent hydrocarbon run-off from surface water from commercial vehicles or vessels.

#### POLYMER QUICK DEPLOYMENT BOOM

A mobile version of our Marine Boom, this solution is designed to be part of an operatives kit and to be used as a reactive solution to smaller oil spills on land and in water. A quick and effective way to contain a spill in the shorter term.

This device can also be used on land applications to prevent hydrocarbons from entering storm drains. The outer skin is made of spun-bond mesh and filled with our polymer granules.

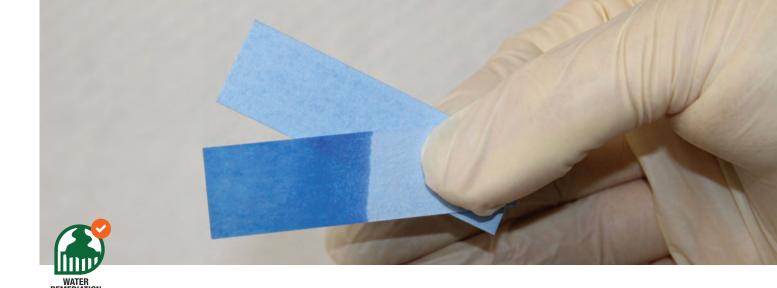
#### **SPECIFICATION:**

CODE	PRODUCT	PRODUCT SIZE	ABSORBENCY /CAPACITY
GRR 02 80 01 B00M GRR 02 80 02 B00M GRR 02 80 03 B00M GRR 02 80 04 B00M GRR 02 80 05 B00M GRR 02 80 06 B00M GRR 02 80 06 B00M GRR 02 80 07 B00M GRR 02 80 12 B00M GRR 02 80 15 B00M GRR 02 80 10 B00M GRR 02 80 10 B00M GRR 02 80 10 B00M GRR 02 80 10 B00M GRR 02 82 01 B00M GRR 02 82 01 B00M GRR 02 82 01 B00M GRR 02 82 01 B00M GRR 02 82 06 B00M GRR 02 82 07 B00M GRR 02 82 06 B00M GRR 02 82 07 B00M GRR 02 82 06 B00M GRR 02 82 07 B00M GRR 02 82 07 B00M	Polymer Quick Deployment Boom Polymer Marine Boom	4.5cm x 100cm 4.5cm x 200cm 4.5cm x 300cm 4.5cm x 400cm 4.5cm x 500cm 4.5cm x 500cm 4.5cm x 700cm 4.5cm x 700cm 4.5cm x 1200cm 4.5cm x 1500cm 4.5cm x 1500cm 7.75cm x 100cm 7.75cm x 100cm 7.75cm x 200cm 7.75cm x 300cm 7.75cm x 400cm 7.75cm x 400cm 7.75cm x 600cm 7.75cm x 600cm 7.75cm x 600cm 7.75cm x 600cm 7.75cm x 700cm 7.75cm x 600cm 7.75cm x 700cm 7.75cm x 800cm	1.6 L. Oil 3.2 L. Oil 4.8 L. Oil 8. L. Oil 9.6 L. Oil 11.2 L. Oil 12.8 L. Oil 19.2 L. Oil 24 L. Oil 48 L. Oil 19.2 L. Oil 19.2 L. Oil 19.2 L. Oil 24 L. Oil 16.4 L. Oil 12.8 L. Oil 12.8 L. Oil 12.8 L. Oil 12.5 L. Oil 22.5 L. Oil



ccsbestpractice.org.uk/entries/ reducing-the-impact-of-spillages-near-watercourses/ ccsbestpractice.org.uk/wp-content/uploads/2016/01/ Environmental-Good-Practice-Polymer-Boom-2.pdf







# HYDROCARBON DETECTION STRIPS

Quick and easy detection of hydrocarbons.

- 100 per pack
- Quick and easy to use by operatives
- Results in seconds



## **HOW IT WORKS**

Green Rhino® Hydrocarbon Detection Strips give an immediate visual indication of oil presence in water. These handy paper based strips allow managers with responsibility for environmental compliance and pollution control to quickly and accurately test excavations or standing water pools for the presence of any hydrocarbons.

The hydrocarbon detection paper strips are supplied with a light blue hue colour which will convert to a darker blue when immersed in water and where hydrocarbons are present, if the detection strip is applied to clean and pure water the blue colour hue will not change and the paper will remain unmoistened.

The detection strip sensitivity is reliant on the solubility of the hydrocarbon present in the water. It is recommended that the user manipulates the detection strip back and forth a small number of times at the surface to facilitate the above referenced results.



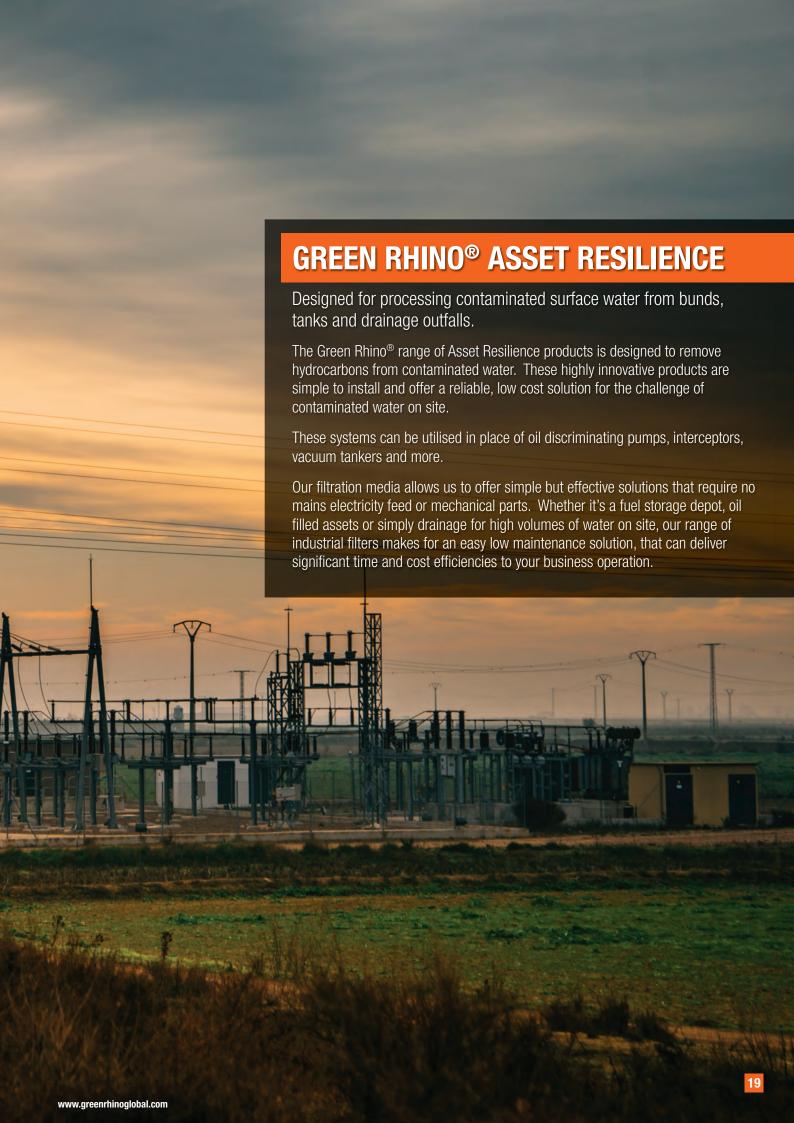
## **SPECIFICATION:**

 CODE
 PRODUCT
 PRODUCT SIZE

 GRR 99 99 01 HDST
 Hydrocarbon Detection Strips - 100 Strips
 8cm x 5cm















# **HYDROCARBON REMOVAL CARTRIDGE**

## Preventing pollution on your site.

- Water remedial cartridge with smart polymer technology
- Hydrocarbons captured and encapsulated in the smart polymer media
- Prevents hydrocarbons/sediment from leaving the containment area
- Flow rate from 6 to 15 L/min
- Automatic system shut down at oil saturation point
- Easy clean out and low maintenance
- Highly effective alternative to oil discriminating pumps and oil water separators
- No mechanical parts or mains electricity required
- 2 versions available

#### FILTERS HYDROCARBONS ALLOWING SURFACE WATER TO DRAIN NATURALLY

#### **HOW IT WORKS**

Our Hydrocarbon Removal Cartridges (HRC) are designed to remove hydrocarbons and sediment contaminants from groundwater accumulation in bunded areas or as part of a pollution prevention drainage solution on your site.

A variety of hydrocarbons can be captured, including dielectric fluids, oil, diesel and used motor oils. The contaminants are absorbed by the smart filtration technology which bond with the hydrocarbon molecules to efficiently encapsulate and solidify hydrocarbons internally in the cartridge. This allows filtered groundwater to pass unimpeded through the filter. The discharged water conforms to the EA PPG3 guidelines for discharge to surface drains and into the environment, achieving a discharge concentration of <5mg/litre of oil under standard test conditions.

When the filters start to reach their hydrocarbon absorption capacity the flow of groundwater will become increasingly restricted, until the cartridge automatically shuts down. This prevents any polluted groundwater from leaving the containment area or entering the filter ensuring that no contaminates are introduced in to the environment, even if a catastrophic breach occurs. The hydrocarbons and sediment filters are conveniently enclosed within one cartridge body eliminating the need for two individual filters to be connected in series. The sediment filter is easily accessed for inspection and cleaned by back flushing the cartridge from the discharge side of the cartridge with clean water.

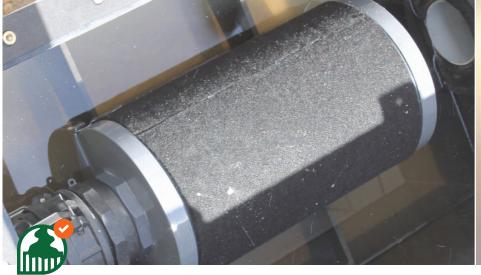
#### **SPECIFICATION:**

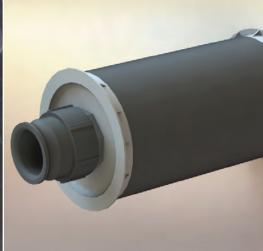
PRODUCT	PRODUCT SIZE		ABSORBENC' /CAPACIT
HRC Type 1 c/w 1.5" Thread Fitting HRC Type 2 c/w 2" Thread Fitting	40.5cm x 10cm 64.7cm x 11.4cm	6 L/min 15 L/min	1 L. 0il 2.5 L. 0il
Type 1 Fitting Kit - ABS, 1.5" - 1.5" Male Thread Fitting Type 1 Fitting Kit - ABS, 1.5" - 2" Threaded Bush Type 1 Fitting Kit - ABS, 1.5" - 1.5" Male Thread Fitting XL Type 1 Fitting Kit - AS, 1.5" - 1.5" Male Thread Fitting XL Type 2 Fitting Kit - AS, 2" - 2" Male Thread Fitting Type 2 Fitting Kit - ABS, 2" - 2" Male Thread Fitting XL Type 2 Fitting Kit - S/S, 2" - 2" Male Thread Hex Nipple	25.9cm x 16.2cm 26.1cm x 19.1cm 25.9cm x 66.2cm 22.7cm x 13.5cm 28.6cm x 17.5cm 28.9cm x 67.3cm 26.5cm x 15.1cm		
Mount Bracket 3" - Plastic (Type 1 Filter) Mount Bracket 4" - Plastic (Type 2 Filter)	7.2cm x 11.5cm 8.1cm x 13.9cm		
	HRC Type 1 c/w 1.5" Thread Fitting HRC Type 2 c/w 2" Thread Fitting  Type 1 Fitting Kit - ABS, 1.5" - 1.5" Male Thread Fitting Type 1 Fitting Kit - ABS, 1.5" - 2" Threaded Bush Type 1 Fitting Kit - ABS, 1.5" - 1.5" Male Thread Fitting XL Type 1 Fitting Kit - ABS, 2" - 2" Male Thread Hex Nipple Type 2 Fitting Kit - ABS, 2" - 2" Male Thread Fitting Type 2 Fitting Kit - ABS, 2" - 2" Male Thread Fitting XL Type 2 Fitting Kit - S/S, 2" - 2" Male Thread Hex Nipple  BRACKETS Mount Bracket 3" - Plastic (Type 1 Filter)	SIZE	SIZE   RATE DATA





WATER REMEDIATION







# HYDROCARBON REMOVAL FILTER – HIGH FLOW

## Preventing pollution on your site.

- Water remedial filter with smart polymer technology
- High flow performance
- Hydrocarbons captured and encapsulated in the smart polymer media
- Integral sediment capture to 150µm
- Retains 14 litres of hydrocarbons
- Prevents hydrocarbons/sediment from leaving the containment area
- Flow Rate 80 L/min
- Automatic system shut down at oil saturation point
- Easy clean out and low maintenance
- Highly effective alternative to oil discriminating pumps and oil water separators

#### FILTERS HYDROCARBONS ALLOWING SURFACE WATER TO DRAIN NATURALLY

#### **HOW IT WORKS**

Our Hydrocarbon Removal Filters (HRF) are designed to remove hydrocarbons and sediment contaminants from groundwater accumulation in bunded areas, outfalls or as part of any pollution prevention drainage solution on your site, where hydrocarbons risk entering the environment.

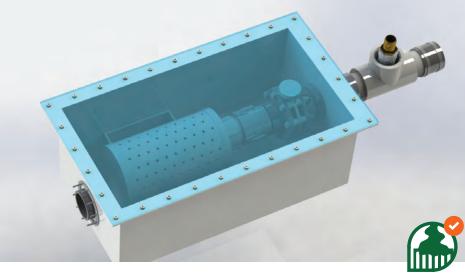
A variety of hydrocarbons can be captured, including dielectric fluids, oil, diesel and used motor oils. The contaminants are absorbed by the smart filtration technology which bond with the hydrocarbon molecules to efficiently encapsulate and solidify hydrocarbons internally in the cartridge. This allows filtered groundwater to pass unimpeded through the filter. The filtered water conforms to the EA PPG3 guidelines for discharge to surface drains, achieving a concentration of <5mg/litre of oil under standard test conditions.

When the filters start to reach their hydrocarbon absorption capacity the flow of groundwater will become increasingly restricted until the cartridge automatically shuts down. This prevents any polluted groundwater from leaving the containment area or entering the filter ensuring that no contaminates are introduced in to the environment, even if a catastrophic breach occurs. The hydrocarbons and sediment filters are conveniently enclosed within one filtration body eliminating the need for two individual filters to be connected in series.

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CODE	PRODUCT	PRODUCT SIZE		ABSORBENCY /CAPACITY
GRR 03 10 00 HRF	Hydrocarbon Removal Filter Type 3 Filter c/w 4" Camlock Fitting (HRF)	59.3cm x 28.4cm	80 L/min	14 L. Oil











# BUND OVERPUMP INLINE FILTRATION SYSTEM

## Preventing pollution on your site.

- Effective alternative to oil discriminating pumps and interceptors
- Reduces hydrocarbon pollution to non-detect levels
- No mechanical parts or mains electricity required
- Non-intrusive design, can be used above or below ground
- Quick installation for immediate use with minimal site disruption
- Specifically developed to filter out hydrocarbons
- Flow rates up to 80 L/min
- Smart polymer media filters used to target and remove contaminants
- Hydrocarbon retention of 14 litres

#### **OVERPUMP AND FILTER CONTAMINATED BUND WATER**

## **HOW IT WORKS**

Our Bund Overpump Inline Filtration System is designed for processing surface water. The system can be installed at sites that potentially pose the risk of discharging hydrocarbon contaminated water into the environment, such as hydrocarbons from bunds and other secondary containment units.

The stand-alone unit can be easily fitted to existing bunds and can either be placed above ground within or outside the bund system. Two options are available for either working in collaboration with existing oil discriminating pumps, or a gravity fed below ground configuration that is fitted to the main point of site drainage.

The filtration system allows surface water to be processed at up to 80 L/min and retains 14 litres of hydrocarbon before automatically shutting off. The system uses an integral hydrocarbon and sediment filter which discharge water to ≤0.1 ppm oil concentration.

CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 92 20 01 WRC	Bund Overpump Inline filtration (Complete Excluding Filter)	n system - 1 Filter 409mm x 554mm x 115mm	80 L/min	14 L. Oil
GRR 03 10 00 HRF	Hydrocarbon Removal Filter Ty c/w 4" Camlock Fitting (HRF)	pe 3 Filter 593mm x 284mm	80 L/min	14 L. Oil







## WATER REMEDIATION CHAMBER

## Preventing pollution from exiting your site.

- Mitigates the need for vacuum tankering
- Processes surface water, whilst removing contaminants
- Reduces hydrocarbon pollution to non-detect levels
- No electricity required
- Quick installation for immediate use
- Specifically developed to filter out hydrocarbons and creosote
- Built to Class 1 full retention oil water separator PPG3 guidelines
- Flow rates up to 160 L/min or prescribed per application
- Smart polymer media filters used to target and remove contaminants
- Hydrocarbon retention up to 56 litres
- Available in three chamber sizes (configured to your specification)



#### **HOW IT WORKS**

The Green Rhino® Water Remediation Chamber is for processing surface water. The system can be installed at sites that potentially pose the risk of discharging hydrocarbon contaminated water into the environment, such as hydrocarbons from depots, utility bunds or creosote from utility poles and sleeper storage facilities.

The system utilises a number of proprietary filters for removing polluting compounds found in EU specification creosote, these contaminants include hydrocarbons, phenols and cresols.

The chamber allows surface water to be processed at up to 160 L/min and retains up to 56 litre of hydrocarbon while removing contaminants to acceptable Environmental Agency levels prior to discharge. The system can be used to replace or to complement oil water separation systems where it is essential to prevent pollutants from entering the environment.

The system is a sealed unit that can be used in high risk flood areas and can be either installed at new or retrofitted to existing sites.

The system uses an integral hydrocarbon and sediment filter which discharge water to  $\leq$ 0.1 ppm oil concentration.

Available in three standard sizes depending on your site specification and requirements.

CODE	PRODUCT	PRODUCT SIZE	FLOW RATE DATA	ABSORBENCY /CAPACITY
GRR 92 10 04 WRC	Water Remediation Chamber (Complete excluding filters)	- 4 Filter 1670mm x 860mm x 605mm	Up to 160 L/min	Up to 56 L. Oil
GRR 92 10 02 WRC	Water Remediation Chamber		Up to	Up to 28 L. Oil
GRR 92 20 02 WRC	Water Remediation Chamber (Complete Excluding Filter)	- 1 Filter* 409mm x 554mm x 115mm	80 L/min 14 L	Oil (N/A for Creosote)





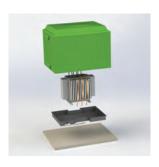














# STEEL SECONDARY CONTAINMENT SYSTEM - DISTRIBUTION TRANSFORMERS & SPECIALS



## Preventing pollution on your site.

- Quick installation (within one working day)
- Alternative to reinforced concrete solution
- Significantly reduced installation time
- Available in a variety of sizes or as a bespoke solution
- High quality galvanized carbon steel bund & filter valve attachment
- Oil & water leak-tight containment system
- Allows electric cables
- Steel bunds for larger power or transmission grid transformers
- Containment fire suppression system option
- Steel bunds for most makes & models of distribution transformers
- Compatible with Green Rhino<sup>®</sup> hydrocarbon filtration products



#### SECONDARY CONTAINMENT FOR SMALLER SCALE POWER OR TRANSMISSION GRID TRANSFORMERS

### **HOW IT WORKS**

Green Rhino® Steel Secondary Containment Systems offer operators of oil filled transformers an extremely cost effective and practical solution in providing oil containment for smaller power or transmission grid transformers. The speed that these bunds can be installed significantly reduces time on site, with most installs taking place within one day.

Our carbon steel containment systems are manufactured to the highest fabrication standards typically using 5mm carbon steel, grit blasted with a 85µm galvanised finish giving a 30-year life for external applications. The containment retention integrity is fully tested using a NDT liquid penetrant of magnetic particle inspection, self certified with a PCN Level 2 certificate prior to leaving our factory. Utilising resistance seam welding joints to BS EN ISO 5817: 2014, Quality Level B which fuses the sheet metal surfaces together at the highest possible quality level to produce a continuous leak-tight seam.

The system requires a compacted hard, flat surface to sit on and comes with an earthing/grounding flexible copper braid connection to ensure optimum electrical conductivity. Acoustic noise and vibration pollution dampers are utilised where necessary to enable the installation to be as non-intrusive as possible to the local community.



CODE	PRODUCT	PRODUCT SIZE	ABSORBENCY /CAPACITY
GRR 90 10 01 BUND	Steel Secondary Containment System - Distribution Transformers & Specials	200cm x1350cm x 400cm (OD)	776 L. (not incl. displacement of assets)





# STEEL SECONDARY CONTAINMENT SYSTEM - POWER AND TRANSMISSION TRANSFORMERS

## Preventing pollution on your site.

- Quick installation (within one working day)
- Alternative to reinforced concrete solution
- Significantly reduced installation time
- Available in a variety of sizes or as a bespoke solution
- High quality galvanized carbon steel bund & filter valve attachment
- Oil & water leak-tight containment system
- Steel bunds for larger power or transmission grid transformers
- Containment fire suppression system option

#### SECONDARY CONTAINMENT FOR LARGER POWER OR TRANSMISSION GRID TRANSFORMERS

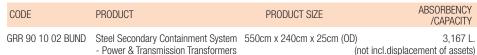
### **HOW IT WORKS**

Green Rhino® Steel Secondary Containment Systems offer operators of oil filled transformers an extremely cost effective and practical solution in providing oil containment for larger power or transmission grid transformers. Traditional concrete based containment systems are expensive and require lengthy on-site construction times, whereas our steel containment bunds can be installed exceptionally quickly — often within one day.

The containment retention integrity is fully tested using a NDT liquid penetrant of magnetic particle inspection, self-certified with a PCN Level 2 certificate prior to leaving our factory. Utilising resistance seam welding joints to BS EN ISO 5817: 2014, Quality Level B which fuses the sheet metal surfaces together at the highest possible quality level to produce a continuous leak-tight seam.

Individual containment design size and shape is dependent on the type of transformer i.e. number and position of the cooling radiators, cable approach (above or below ground) and connection point; the Green Rhino® secondary containment system delivers complete flexibility which embraces all the necessary design challenges and provides a fully engineered manufactured solution delivered to site in a short period.

This system requires a suitably reinforced concrete flat base and comes with an earthing/grounding flexible copper braid connection to ensure optimum electrical conductivity. Acoustic noise and vibration pollution dampers are utilised where necessary to enable the installation to be as non-intrusive as possible to the local community.















Before activation.



After activation, oil is solidified.

# **HOW OUR GREEN RHINO® POLYMER FILTRATION TECHNOLOGY WORKS**

Green Rhino® utilises a variety of smart polymer filtration media in a number of its products.



Oil is added to water.



Green Rhino® CG1 Polymer is added. The spill is solidified.



Green Rhino® CG1 polymers are all designed to remove hydrocarbons from contaminated water. This technology works on hydrocarbons such as oil, diesel, petrol, hydraulic fluid, transformer oil and much more. The white granular powder has been developed in slightly different grades and blends to cater for specific pollution challenges in the environment.

The effect of this technology means that hydrocarbon contaminants can be removed from water down to non-detect levels in a very short period of time.

The polymer technology works by becoming part of the hydrocarbon liquid, quickly removing the contaminant and holding it permanently so it cannot leak out. The polymers are capable of completely solidifying the spill by turning it into a rubber-like mass for easy removal. This means that high volumes of water with a small percentage of hydrocarbons contaminant can be processed on-site without the use of vacuum tankering.

The polymers have no special COSHH requirements, are non-toxic, non-carcinogenic and harmless to humans and wildlife.

The technology is utilised inside in-line filters, dewatering packs and the EnviroPad® smart drip tray.

The use of this technology allows Green Rhino® to offer simple but highly effective solutions that can replace traditional cumbersome alternatives, which helps reduce your overall costs and site downtime, whilst offering up to 100% efficiency in the removal of contaminants from surface water.



Pillow is added to the oil.



Leave for 10 minutes.



The oil is removed.

# TO PURCHASE GREEN RHINO® PRODUCTS, PLEASE CONTACT ONE OF OUR STOCKISTS BELOW:



www.greenham.com



www.parker-direct.com



www.arco.co.uk















www.ktsupplies.com

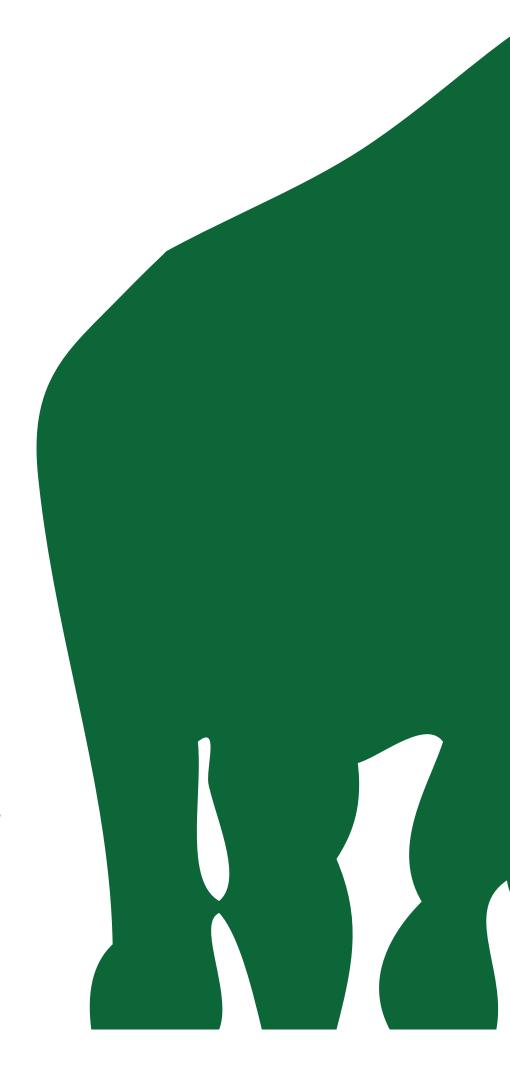


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