

WNS Button Punch Snap Lock Rollformer (BPSL20)

Manufactured by W. NEAL SERVICES LTD.

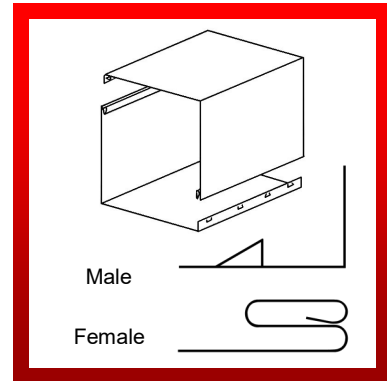
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 ENGLAND



WNS Button Punch Snap Lock Rollformer
 20wg (1.0mm) Capacity
 (BPSL20)



WNS Button Punch
 Snap Lock Pliers also available
 separately. (SLP1)



Male

Female

WNS 20swg (1.0mm) BUTTON PUNCH SNAP LOCK ROLLFORMERS are 9 station machines. They are principally used in the HVAC industry, for joining sheet metal at right angles on straight and curved duct sections. The female 'Lock' is formed in one pass and the flange, complete with the punched louvers is formed on the auxiliary side of the machine and then simply snap the flange into the female section. There is no knocking over of the edges as with the Pittsburgh Lock.

WNS Rollformers are manufactured with all steel side plates. The shafts, forming rolls, gears and guide fences are all hardened, and needle bearings are fitted throughout.

SPECIFICATIONS

Model:	Maximum Thickness:	Material Used (apx):	Seam Width:	Flange Height:	Speed:
BPSL20	1.0mm	45mm	16mm	10mm	8.0m/min
Motor Power:	Supply Voltage:	Length:	Width:	Height:	Weights - net/gross:
2HP, 1.5KW	415v, 3 Phase	1660mm	610mm	980mm	300Kg/330Kg

Revised: June 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.