# **HITACHI**



# **HYDRAULIC EXCAVATOR**

- Model Code: ZX48U-3 Engine Rated Power: 28.4 kW (38.1 HP) Operating Weight: 4 850 5 010 kg Backhoe Bucket: 0.14 m³



# Advances in Hitachi Design Prowess for Diverse Job Needs

The Hitachi new ZAXIS-U3 Series comes with a host of refinements and tougher body for higher durability and productivity.

# **Boosted Productivity (Page 4)**

- The new engine delivers more power and higher operating efficiency.
- The Eco Zone, a new functionality, enhances fuelefficient operation.
- Smooth combined operations for high production.
- The additional counterweight is equipped standard for higher stability when using a long or special attachment\*.

\*Extra piping is provided standard.

# **Higher Durability (Page 5)**

- The boom cylinder guard is angled for added strength, protecting the boom cylinder from damage.
- The box-section blade stays are utilized, and the arm cylinder bracket and boom top bracket are strengthened.







# **Compact Body with Short Rear End**

The compact short rear end design allows efficient operation even in confined spaces.



## **Enhanced Operator Comfort (Page 6)**

- High backrest (cab).
- Short-stroke lever for long, continuous operation with less fatigue.

# **Higher Maintainability (Page 7)**

- Centralised servicing points for simple daily maintenance and servicing.
- Split-type hydraulic hoses can be disconnected at the base and the boom back for quick replacement.
- Cooling fins at the radiator and oil cooler well avoid dirt packing and ease cleaning.

# **Enhanced Safety (Page 7)**

- The neutral engine start mechanism allows the engine to start only when the pilot-control shut-off lever is in the lock position.
- ROPS/TOPS cab and canopy.

Notes: Some of the pictures in this brochure show an unmanned machine with attachments in an operating position. These were taken for demonstration purposes only and the actions shown are not recommended under normal operating conditions.



 The new engine complies with the Emission Regulations EU Stage III A





The new engine, combined with the new hydraulic system, boosts power and operating efficiency. The Eco Zone helps slash fuel consumption while yielding high production.

The Auto-Idle further cuts fuel consumption: When shifting the control lever to neutral, the engine slows automatically down to idling speed after four seconds later. This reduces emissions and sound as well. The proven Hitachi High-Performance Hydraulic (HHH) system yields smooth combined operations for high production.

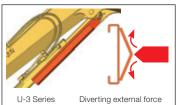
The Stack muffler releases emissions in upward direction, a solution to environmental issues in urban or residential areas.

During high-speed traveling, travel motor speed decreases automatically when subjected to heavy load as in steering, and resumes when the load reduces. High/low speed shifting is smooth, too.

The additional counterweight comes standard for higher stability when using a long or special attachment.



## **Reinforced Front Attachment**

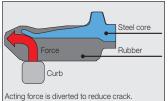




The boom cylinder guard is angled for added strength, and the arm cylinder bracket and boom top bracket are strengthened, too.

### **Reinforced Undercarriage**



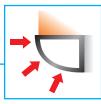


The box-section blade stays are utilized to increase ruggedness for productive leveling.

Each track shoe is reinforced with a steel core. So, the edge of track shoe has improved resistance to damage when riding on road shoulder, for example.

#### **Reinforced Upperstructure**





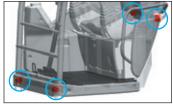
The job-proven D-section frame skirt is utilized to protect the frame skirt from damage.











Shock-absorbing rubbers

Operator comfort is further enhanced with an array of sophisticated designs: bright cab interior color scheme, high backrest, short-stroke levers, wrist-rest, retractable seat belt, air conditioner, AM/FM radio, and roof visor (canopy). The cab itself rests on the field-proven four shock-absorbing rubber mounts for pleasant ride.



#### **Simplified Maintenance**





Split-type hydraulic hoses



The engine cover slides up and down for easy servicing in confined space. The cab floor can be tilted up to  $50^\circ$  for easy access to the floor bottom and engine rear.

Waved fins at the radiator and oil cooler well avoid dust packing and ease cleaning.

The split-type hydraulic hoses can be disconnected at the base and boom back for quick replacement if a hose is punctured.

Note: In daily maintenance, there is no need for cab tilting-up.

#### **Safety Features**





When shifting the pilot-control shut-off lever upward, front action, swing, travel and blade action can all be locked to avoid misoperation due to unintentional lever handling. The neutral engine start system allows the engine to start only when the pilot-control shut-off lever is in the lock position. What's more, the swing and travel parking brakes are equipped standard for easy operation on slope.

The world-class cab, conforming to the ROPS, TOPS and OPG top guard (level 1) standards, is utilized for operator protection.

ROPS: Roll-Over Protection Structure TOPS: Tip-Over Protection Structure OPG: Operator Protective Guards

# **SPECIFICATIONS**

#### **ENGINE**

Model ...... Yanmar 4TNV88

Type ...... 4-cycle water-cooled, direct injection

No. of cylinders ...... 4

Rated power

Piston displacement ... 2.189 L

Bore and stroke ....... 88 mm x 90 mm

Electric system

 Voltage
 12 V

 Batteries
 72 Ah

 Alternator
 55 A

 Starter motor
 2.3 kW

#### **HYDRAULIC SYSTEM**

Main pumps ...... 1 variable displacement axial piston pumps

Auxiliary

Maximum oil flow ... 85.0 L/min

#### **Hydraulic Motors**

Travel	2 variable displacement axial piston motors
Swing	1 axial piston motor

#### **Relief Valve Settings**

Implement circuit	24.5 MPa (250 kgf/cm <sup>2</sup> )
Swing circuit	18.1 MPa (185 kgf/cm <sup>2</sup> )
Travel circuit	24.5 MPa (250 kgf/cm <sup>2</sup> )
Pilot circuit	5.9 MPa (60.2 kgf/cm <sup>2</sup> )
Auxiliary circuit	24.5 MPa (250 kgf/cm <sup>2</sup> )

#### **Hydraulic Cylinders**

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinder to absorb shock at stroke ends.

#### Dimensions

	Quantity	Bore	Rod diameter	Stroke
Boom	1	90 mm	55 mm	702 mm
Arm	1	80 mm	50 mm	698 mm
Bucket	1	70 mm	40 mm	551 mm
Blade	1	105 mm	50 mm	140 mm
Boom swing	1	90 mm	50 mm	664 mm

#### **Hydraulic Filters**

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line.

#### **CONTROLS**

Hydraulic pilot controls levers for all operations.

7	
Implement levers	2
Travel levers with pedals	2
Blade lever	1

#### **NOISE LEVEL**

Noise level (LwA) (2000 / 14 / EC)	96 dB (A)
Noise level (LpA) (ISO 6396)	78 dB (A)

#### **UPPERSTRUCTURE**

#### **Revolving Frame**

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

#### **Swing Device**

Axial piston motor with planetary reduction gear is lubricated by hydraulic oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.

#### **Operator's Cab**

Independent spacious cab, 960 mm wide by 1 520 mm high, conforming to ISO\* Standards. Reinforced glass windows on 4 sides for visibility. Front windows (upper and lower) can be opened. Reclining seat.

\* International Standardization Organization

#### **UNDERCARRIAGE**

#### Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame welded to track frame.

#### **Numbers of Rollers and Shoes on Each Side**

Upper rollers	 1
Lower rollers	 4

#### **Travel Device**

Each track driven by 2-speed axial piston motor through planetary reduction gear for counterrotation of the tracks. Sprockets are replaceable.

Parking brake is spring-set/hydraulic-released disc type.

Travel speeds ...... High: 0 to 4.2 km/h

Maximum traction

Gradeability ...... 58% (30 degree) continuous

#### **WEIGHTS AND GROUND PRESSURE**

Equipped with 2.68 m boom, 1.69 m arm and 0.14  $\rm m^3$  bucket (ISO heaped) rubber shoes 400 mm.

Cab type	Operating weight	Ground pressure
4-Pillars canopy	4 850 kg	27 kPa (0.28 kgf/cm²)
Cab	5 010 kg	28 kPa (0.29 kgf/cm²)

 $<sup>^{\</sup>star}$  (Operating weight with 0.14  $\mathrm{m^3}$  bucket, fully serviced, +80 kg operator ISO 6016).

#### **SERVICE REFILL CAPACITIES**

Fuel tank	70.0 I
Engine coolant	
Engine oil	
Travel device (each side)	
Hydraulic system	77.0 L
Hydraulic oil tank	50.0 L

#### **BACKHOE ATTACHMENTS**

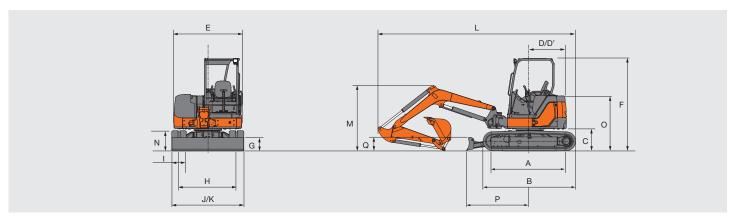
Boom and arms are of welded, box-section design. 2.68 m boom, 1.69 m and 1.38 m arms are available.

#### **Bucket**

Capacity ISO heaped	Width without side cutters	Weight
0.14 m <sup>3</sup>	550 mm	109 kg

# **SPECIFICATIONS**

#### **DIMENSIONS**



Unit: mm

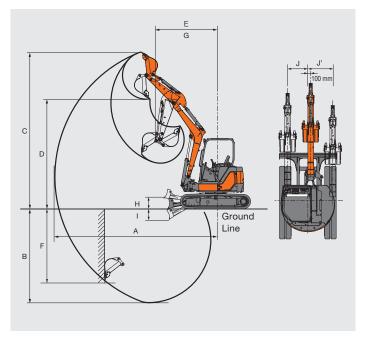
Model code		ZX4	8U-3	
	1.38 r	n arm	1.69 n	n arm
	Canopy	Cab	Canopy	Cab
A Distance between tumblers	1 990	(1 980)	1 990 (	1 980)
B Undercarriage length	2 500	(2 480)	2 500 (	2 480)
* C Counterweight clearance	610	(590)	610 (	590)
D Rear-end swing radius	1.0	060	10	60
D' Rear-end length	1.0	060	10	60
E Overall width of upperstructure	1.8	350	18	50
F Overall height	2 510 (2 490)	2 550 (2 530)	2 510 (2 490)	2 550 (2 530)
* G Min. ground clearance	340	(320)	340 (	320)
H Track gauge	1.5	660	15	60
I Track shoe width	4(	00	40	0
J Undercarriage width	1.9	060	1 9	60
K Overall width	1.9	060	1 9	60
L Overall length	5 3	340	5 3	80
M Overall height of boom	1.8	340	20	50
N Track height	550	(530)	550 (	530)
O Engine cover height	1 510	(1 490)	1 510 (	1 490)
P Horizontal distance to blade	1 7	'20	17	20
Q Blade height	36	60	36	60

Data in ( ) are dimensions of grouser shoe.

This illustration shows the ZX48U-3 equipment with 1.38 m arm, 0.14 m³ bucket and 400 mm rubber shoes.

#### **WORKING RANGES**

Unit: mm



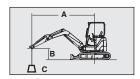
	Model code			ZX4	8U-3	
			1.38 r	n arm	1.69 r	n arm
			Canopy	Cab	Canopy	Cab
Α	Max. digging reach		5 7	'40	6.0	30
В	Max. digging depth		3 3	340	3 6	550
С	Max. cutting height		5 600	5 480	5 840	5 700
D	Max. dumping height		3 920	3 810	4 160	4 040
Е	Min. swing radius		2 190	2 270	2 330	2 390
F	Max. vertical wall		2.5	550	2 9	000
G	Working radius at Min. swing (Max. boom-swing angle)	g radius	1 710	1 780	1 820	1 880
Н	Blade bottom highest position ground	on above		43	30	
ı	Blade bottom lowest position ground	n above		30	35	
J/J'	Offset distance (Max, boom-swing angle)			695	/860	
Buc	ket digging force ISO: PCSA	kN (kgf)	32.1 (	3 270)	32.1 (	3 270)
Buc	ket digging force SAE	kN (kgf)	27.9 (2	2 850)	27.9 (2	2 850)
Arn	crowd force ISO: PCSA	kN (kgf)	24.0 (2	2 450)	21.0 (	2 140)
Arn	r crowd force SAE	kN (kgf)	22.8 (	2 330)	20.1 (2	2 050)

This illustration shows the ZX48U-3 equipment with 1.38 m arm, 0.14  $\rm m^3$  bucket and 400 mm rubber shoes.

# LIFTING CAPACITIES

Notes: 1. Ratings are based on ISO 10567.

- 2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
- 3. The load point is the center-line of the bucket pivot mounting pin on the arm.
- 4. An asterisk mark (\*) indicates load limited by hydraulic capacity.



A: Load radius

B: Load point height
C: Lifting capacity

#### ZX48U-3 Canopy Version, Blade above Ground, 1.38 m Arm

Rating over-side or 360 degree
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١.		over-front
	Rating	over-front

Unit: 1 000 kg

	Load				At max, reach							
Conditions		point 2.0 r		0 m 3.0		4.0 m		5.0 m		At IIIax. Teacii		
Odridiadrio	height		Ů	<b>-</b>	ů	<b>-</b>	Ů	<b>•</b>	ů		Ů	meter
Rubber shoes 400 mm	3.0 m			1.12	*1.17	0.70	0.85			0.58	0.71	4.43
	2.0 m			1.04	1.30	0.67	0.82			0.50	0.61	4.80
	1.0 m			0.96	1.21	0.64	0.79			0.47	0.58	4.89
	0 (Ground)			0.92	1.17	0.61	0.76			0.49	0.61	4.71
	-1.0 m	1.79	2.43	0.92	1.17	0.61	0.76			0.57	0.70	4.24
		Lead and the										

	Load				At max, reach							
Conditions	point height	point 2.0		0 m 3.0		4.0	4.0 m		) m	At Illax. Teach		
Conditions		<b>-</b>	ů	<b>-</b>	Ů	<b>•</b>	Ů	<b>•</b>	ů	<b>-</b>	ů	meter
Rubber shoes 400 mm	3.0 m			*1.17	*1.17	0.79	0.95			0.66	0.80	4.43
Additional counterweight 220 kg	2.0 m			*1.17	1.46	0.76	0.93			0.57	0.70	4.80
, taditional obdition trought 220 hg	1.0 m			*1.09	1.36	0.73	0.89			0.55	0.66	4.89
	0 (Ground)			*1.05	1.32	0.70	0.87			0.57	0.69	4.71
	-1.0 m	2.04	2.74	*1.05	1.33	0.70	0.87			0.65	0.80	4.24

#### ZX48U-3 Canopy Version, Blade on Ground, 1.38 m Arm

Unit: 1 000 kg

_,, ,	,		,									
	Load				At max, reach							
Conditions	point	2.0	0 m	3.0	) m	4.0	0 m	5.0	) m		At max. react	1
	height		ů	<b>•••</b>	ů	<b>-</b>	ů	<b>•</b>	ů	<b>•</b>	ů	meter
Rubber shoes 400 mm	3.0 m			1.12	*1.17	0.70	*1.10			0.58	*1.06	4.43
	2.0 m			1.04	*1.62	0.67	*1.23			0.50	*1.07	4.80
	1.0 m			0.96	*2.11	0.64	*1.41			0.47	*1.13	4.89
	0 (Ground)			0.92	*2.23	0.61	*1.48			0.49	*1.16	4.71
	-1.0 m	1.79	*3.06	0.92	*2.01	0.61	*1.32			0.57	*1.18	4.24

Conditions	Load			At max. reach								
	point	2.0	) m	3.0	) m	4.0	) m	5.0	) m		At max. reaci	ı
	height	<b>-</b>	Ů	<b>•••</b>	Ů	<b>•</b>	Ů	<b>-</b>	ů	<b>-</b>	Ů	meter
Rubber shoes 400 mm	3.0 m			*1.17	*1.17	0.79	*1.10			0.66	*1.06	4.43
Additional counterweight 220 kg	2.0 m			1.17	*1.62	0.76	*1.23			0.57	*1.07	4.80
	1.0 m			1.09	*2.11	0.73	*1.41			0.55	*1.13	4.89
	0 (Ground)			1.05	*2.23	0.70	*1.48			0.57	*1.16	4.71
	-1.0 m	2.04	*3.06	1.05	*2.01	0.70	*1.32			0.65	*1.18	4.24

#### ZX48U-3 Cab Version, Blade above Ground, 1.69 m Arm

Unit: 1 000 kg

	Load				Load	radius				At max, reach		
Conditions	point	t 2.0 m		3.0 m		4.0 m		5.0 m		At max. reach		
Conditions	height	<b>-</b>	ů	<b>-</b>	ů	<b>-</b>	ů	<b>•</b>	ů	<b>•••</b>	ů	meter
Rubber shoes 400 mm	3.0 m					0.72	0.88			0.53	0.65	4.77
	2.0 m			1.09	1.36	0.69	0.85	0.48	0.59	0.46	0.57	5.10
	1.0 m			0.99	1.25	0.65	0.81	0.46	0.57	0.44	0.54	5.18
	0 (Ground)			0.93	1.19	0.62	0.77	0.45	0.56	0.45	0.56	5.02
	-1.0 m	1.79	2.45	0.92	1.18	0.61	0.77			0.51	0.63	4.59
	Load	Load radius								At may roach	,	

	Load			At max, reach								
Conditions	point height	2.0 m		3.0 m		4.0 m		5.0 m		At max. reach		
Conditions			ů	<b>-</b>	Ů	<b>•</b>	ů		ů	<b>-</b>	Ů	meter
Rubber shoes 400 mm	3.0 m					0.81	*0.97			0.60	0.73	4.77
Additional counterweight 220 kg	2.0 m			1.22	*1.41	0.78	0.95	0.55	0.67	0.53	0.64	5.10
	1.0 m			1.12	1.41	0.74	0.91	0.53	0.65	0.50	0.62	5.18
	0 (Ground)			1.07	1.35	0.71	0.88	0.52	0.64	0.52	0.64	5.02
	-1.0 m	2.04	*2.59	1.06	1.34	0.70	0.87			0.59	0.72	4.59

#### ZX48U-3 Cab Version, Blade on Ground, 1.69 m Arm

Unit: 1 000 kg

	Load			At max, reach								
Conditions	point	2.0 m		3.0 m		4.0 m		5.0 m		At max. reach		
	height		ů	<b>-</b>	ů	<b>•</b>	Ů	<b>•</b>	ů	<b>-</b>	Ů	meter
Rubber shoes 400 mm	3.0 m					0.72	*0.97			0.53	*0.85	4.77
	2.0 m			1.09	*1.41	0.69	*1.13	0.48	*1.01	0.46	*0.85	5.10
	1.0 m			0.99	*1.96	0.65	*1.33	0.46	*1.06	0.44	*0.91	5.18
	0 (Ground)			0.93	*2.21	0.62	*1.45	0.45	*1.06	0.45	*1.05	5.02
	-1.0 m	1.79	*2.59	0.92	*2.09	0.61	*1.38			0.51	*1.08	4.59

	Load			At max, reach								
Conditions	point	2.0 m		3.0 m		4.0 m		5.0 m		At max. reach		
Conditions	height	<b>-</b>	ů	<b>-</b>	Ů	<b>•••</b>	Ů	<b>-</b>	ů	<b>-</b>	Ů	meter
Rubber shoes 400 mm	3.0 m					0.81	*0.97			0.60	*0.85	4.77
Additional counterweight 220 kg	2.0 m			1.22	*1.41	0.78	*1.13	0.55	*1.01	0.53	*0.85	5.10
3	1.0 m			1.12	*1.96	0.74	*1.33	0.53	*1.06	0.50	*0.91	5.18
	0 (Ground)			1.07	*2.21	0.71	*1.45	0.52	*1.06	0.52	*1.05	5.02
	-1.0 m	2.04	*2.59	1.06	*2.09	0.70	*1.38			0.59	*1.08	4.59

# **EQUIPMENT**

#### **STANDARD EQUIPMENT**

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

#### **ENGINE**

- Water-separator for engine fuel
- Radiator reserve tank
- Electrical fuel feed pump
- Cartridge-type engine oil filter
- Fuel filter

#### **HYDRAULIC SYSTEM**

- Hydraulic pilot type control levers
- Pilot control shut-off lever with neutral engine start system
- Swing parking brake
- Travel parking brake
- Two-speed travel system
- Auto idling system
- Suction filter
- Full-flow filter
- Pilot filter
- Boom anti-drift valve
- Valve for extra piping

#### CAB

- ROPS/OPG cab
- Air conditioner
- AM/FM radio
- Window washer
- Defroster
- Reclining seat
- Suspension seat
- Retractable seat belt
- Wrist rests
- Spare power supply
- Wiper
- Drink holder
- Electric horn
- Cigarette lighter
- Floor mat
- Anti-slip plate

**UPPERSTRUCTURE** 

• Theft deterrent system

Auxiliary overload relief valve

Pilot accumulator

Multi-function lever
 (3 position switch type)

Ashtray

#### **UPPERSTRUCTURE**

- Additional counterweight: 220 kg
- Tool box
- Rear view mirror (with cab)
- Stack muffler

#### UNDERCARRIAGE

• 400 mm rubber shoes

#### FRONT ATTACHMENTS

- HN bushing
- 1.69 m arm
- Extra piping

#### **OPTIONAL EQUIPMENT**

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

#### **ENGINE**

• Engine control lever\*

#### **4-PILLARS CANOPY**

- ROPS/OPG canopy
- Reclining seat
- Suspension seat
- Retractable seat belt
- Wrist rests
- Spare power supply
- Drink holder
- Electric horn
- Cigarette lighter
- Floor mat

#### CAB

• Heater

#### UNDERCARRIAGE

- 400 mm grouser shoes
- 400 mm pad crawler shoes

#### FRONT ATTACHMENTS

• 1.38 m arm

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in color and features.

Before use, read and understand the Operator's Manual for proper operation.

KS-EN168EU

Hitachi Construction	Mac	hinery
www.hcme.com		

<sup>\*</sup> An auto-idle function isn't added to this device.