

**FINISHED PRODUCT SPECIFICATION**Western Sugar Cooperative  
(Grower Owned)**SUGAR, DARK BROWN****Date:****November 29, 2016****DESCRIPTION**

Sucrose crystals coated with cane syrup containing a significant percentage of invert sugar to maintain moisture and soft texture. This product is food grade and is manufactured in compliance with Federal Food Drug and Cosmetic act, Codex Alimentarius and all applicable FDA and state statues and regulations

PROPERTIES	VALUES (typical analysis)	TEST METHOD	FREQUENCY
Moisture	1.5 - 2.5 %	WSC 2.29	LOT
Color (ICUMSA)	8,000 - 10,000	WSC 2.28	LOT
Invert Sugar	1.5 - 4.5 %	WSC 2.30	LOT
Ash (by conductivity)	2.5 % (max)	WSC 2.31	LOT
Odor	No objectionable odor	WSC 2.22	LOT

*Microbiological testing is performed on a GMP schedule, results are available upon request.*

*-Special orders can be considered to meet other specific standards.*

**Approved:**

Technical Manager

Corporate Quality Manager

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