

**THIS IS
THE
MACHINE**

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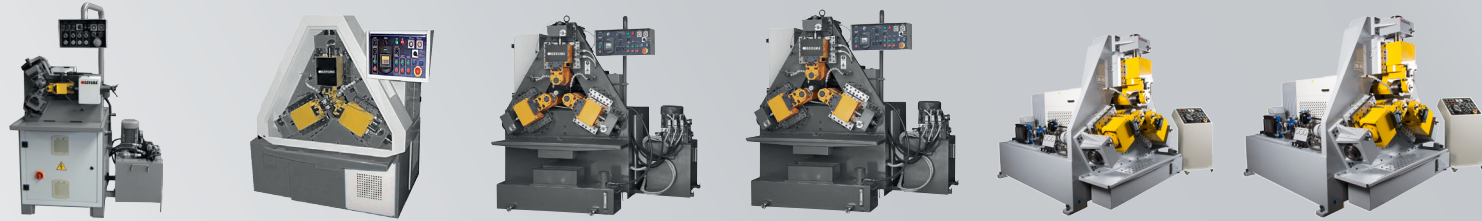
PRODUCT CATALOGUE



TECHNICAL FEATURES	HK-S	HK-3	HK-18	HK-25	HK-40	HK-60	HK-85
FREQUENCY CONTROL (FU)		Standard	Standard	Standard	Standard	Standard	Standard
ROLLING FORCE (kN)	10-150	10 - 30	10 - 180	10 - 250	10 - 400	10 - 600	10 - 850
SLIDE (MOVING DIE) SPEED (mm/s)		0-6	0-6	0-6	0-6	0-6	0-6
SPEED RANGE (RPM)	45-50-75 95-125-190	19-54	15-60	18-60	17-53	16-50	18-50
MIN. – MAX. TOOL DIA. (mm.)	Ø90 - Ø190	Ø90 - Ø110	Ø140 - Ø190	Ø145 - Ø190	Ø160 - Ø210	Ø160 - Ø280	Ø200 - Ø280
DIE SPINDLE DIA (mm)	Ø54	Ø40	Ø54	Ø69.85 (Ø80 optional)	Ø69.85 (Ø80 optional)	Ø80 (Ø100 optional)	Ø100
MAX. DIE LENGTH (mm.)	160	60	125	170	230	250	250
WORKPIECE DIA.(mm.)	Ø3 – Ø20	Ø3 – Ø30	Ø3 – Ø30	Ø3 – Ø48	Ø4 – Ø120	Ø4 – Ø250	Ø4 – Ø250
DISTANCE BETWEEN SHAFTS (mm.)	130-200	90-145	140-215	130-230	150-320	240-470	240-470
MAX PITCH (mm.)	2	1,5	3	4	7	8	10
SWIVEL ANGLE	±8°	±8°	±8°	±8°	±11°	±12°	±12°
CYLINDER STROKE (mm.)		0 - 60	0 - 20	0 - 20	0 - 20	0 - 30	0 - 30
MAIN MOTOR (KW)	7,5	4	5.5	11	15	30	37
TOTAL POWER (KW)	7.8	5.8	7.5	13.7	18.3	40	48
WEIGHT (kg.)(~)	1300	850	1250	2400	4300	9400	9600
DIMENSIONS (LxWxH)(cm.)(~)	160 x 190 x 170	140 x 120 x 170	150 x 150 x 170	160 x 190 x 190	190 x 230 x 210	260 x 300 x 230	260 x 300 x 230

* Parameters, given in table above, can be revised according to material type.

** Requested machine production, that is not existing in table, is available and would be evaluated Special Project. Please contact with our company, for your request.



TECHNICAL FEATURES	3R-3	3R-9	3R-15	3R-21	3R-45	3R-60
FREQUENCY CONTROL (FU)		Standard	Standard	Standard	Standard	Standard
ROLLING FORCE (kN)	10-30	10 - 90	10 - 150	10 - 210	10 - 450	10 - 600
SLIDE (MOVING DIE) SPEED (mm/s)		0-6	0-6	0-6	0-6	0-6
SPEED RANGE (RPM)	42-63-85-107 154-194-261-387	50-142	24-65	25-65	30-93	30-93
MIN. – MAX. TOOL DIA. (mm.)	Ø45 - Ø80	Ø40 - Ø80	Ø60 - Ø175	Ø110 - Ø175	Ø150 - Ø220	Ø165 - Ø220
DIE SPINDLE DIA (mm)	Ø25,4	Ø22	Ø40	Ø54 (Ø69,85 optional)	Ø69.85	Ø80
MAX. DIE LENGTH (mm.)	40	40	100	100	125	125
WORKPIECE DIA.(mm.)	Ø8 – Ø30	Ø8 – Ø40	Ø12 – Ø90 (Ø65)	Ø20 – Ø90 (Ø65)	Ø30 – Ø210 (Ø85)	Ø30 – Ø210 (Ø85)
MAX PITCH FOR PIPE (mm.)	1,75	1,75	4	6,35	7	10
MAX PITCH FOR BARS (mm.)	1,5	2	2,5	3	5	6
SWIVEL ANGLE	±10°	±8°	±8°	±8°	±12°	±12°
CYLINDER STROKE (mm.)	0-35	0 - 20	0 - 20	0 - 20	0 - 20	0 - 20
MAIN MOTOR (KW)	2,2	5,5	11	15	22	30
TOTAL POWER (KW)	3.8	8.8	15,3	19.3	18.3	38,7
WEIGHT (kg.)(~)	750	1200	2350	2500	6300	6500
DIMENSIONS (LxWxH)(cm.)(~)	160 x 190 x 170	140 x 120 x 170	150 x 150 x 170	160 x 190 x 190	190 x 230 x 210	260 x 300 x 230

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TECHNICAL FEATURES	KZ-25	KZ-40
FREQUENCY CONTROL (FU)	Standard	Standard
ROLLING FORCE (kN)	20-250	10 - 400
SLIDE (MOVING DIE) SPEED (mm/s)	0-6	0-6
SPEED RANGE (RPM)	23-75	13-57
MIN. – MAX. TOOL DIA. (mm.)	Ø145 - Ø190	Ø160 - Ø210
DIE SPINDLE DIA (mm)	Ø69.85	Ø69.85 (Ø80 optional)
MAX. DIE LENGTH (mm.)	170	230
WORKPIECE DIA.(mm.)	Ø3 – Ø40	Ø4 – Ø120
DISTANCE BETWEEN SHAFTS (mm.)	148-230	150-339
MAX PITCH (mm.)	4	7
SWIVEL ANGLE	±8°	±11°
CYLINDER STROKE (mm.)	0 - 20	0 - 20
MAIN MOTOR (KW)	11	18,5
TOTAL POWER (KW)	13.7	18.3
WEIGHT (kg.)(~)	2045	4350
DIMENSIONS (LxWxH)(cm.)(~)	150 x 170 x 180	195 x 227 x 190

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