



ZONES DESIGNED YOUR WAY
By Park Leisure



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DESIGN IT YOUR WAY

When it comes to designing a MUGA there is no one size fits all, as every community, sports club or leisure space will have a unique need. Park Leisure has been delivering ball courts for 25 years and has developed a 3 tier system to help you find the right product to fit your budget.

Park Leisure ball courts are synonymous with quality and flexibility and are a popular choice all over the world, even as far afield as Australia!

Invested in British Manufacture

Park Leisure are one of the few play and sport manufacturers left in the UK, committed to supporting the British economy and working with a skilled workforce.



In 2014/15 we delivered over 150 Multi Use Games Areas, funded through a Sport England initiative. With a facility based in the UK we were able to react quickly and review our current processes to ensure we could deliver great MUGAs in time and on budget. This had a positive impact on our manufacturing processes and helped to streamline our production and enable us to deliver our products quicker than ever before, at a better price and of superior quality.

Heavy Duty

Not only are our heavy duty units the best on the market, but unlike many they offer true rebound surfaces. Park Leisure has devised a sound-deadening system which beats any of its rivals in the market place.



Curved Corners

For a faster pace game of football, curved corners guide footballs back into the pitch. Made from our Heavy Duty panels it features the same high quality true rebound and noise isolators.



Crank Top

A crank top is an additional panel installed to the top of a ballcourt at a 45 degree angle to help prevent balls from going over the top.



Sustainable Futures

Park Leisure made a very significant decision to invest in ISO 14001. This commitment was made to try and reduce our energy consumption by 20% in the first two years; we achieved 31% reduction in the first year.

This was a pledge that all in the company take very seriously and are committed to achieving. As part of this we procured the most up to date, environmentally friendly equipment.

Our company vehicle fleet is up to date with the most fuel efficient vehicles with the lowest CO2 emissions available.



Quality that is Guaranteed

We are so confident in the quality of our multi use games areas that we offer up to 25 years guarantee on functional strength. Ask one of our Area Sales Managers to see a sample and you will agree how robust the heavy duty panels are.



Continuous Investment

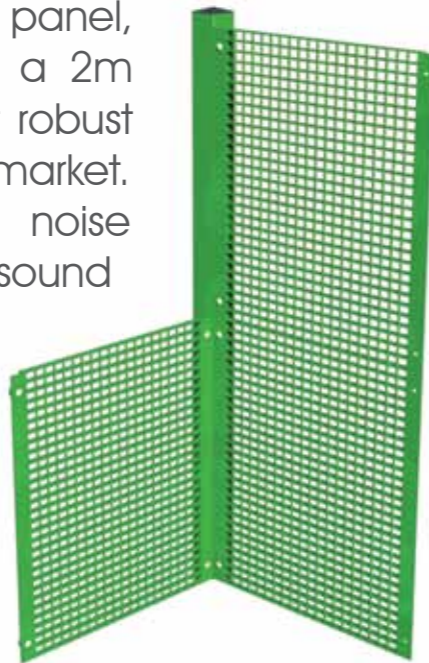
It is our mission to manufacture the best quality ball courts and this requires ongoing investment in staff, resources, machinery and technology. Each year all our production systems are reviewed to ensure we have the best. In 2015 we reinvested in some of the key machinery to enable us to deliver our mission in quality product delivery.

PICK YOUR PANELS



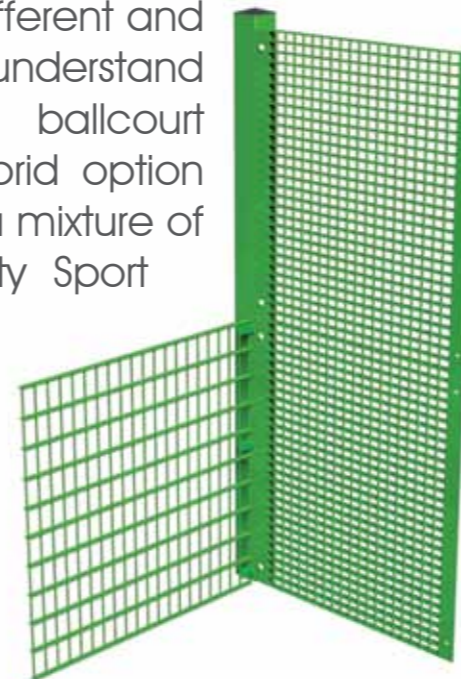
SPORT ZONE

Our strongest mesh panel, weighing in at 46kg for a 2m x 1m panel, is the most robust option available on the market. Fitted with neoprene noise reduction pads, any sound resulting from impact on the fence will be isolated. The mesh formation produces the most true rebound on the market allowing for better control. They are also available with the unique feature of curved corners to continue competitive play for longer.



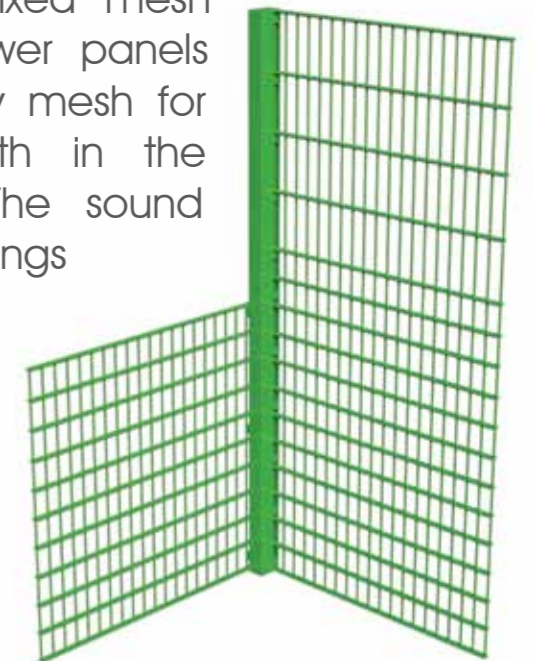
GAME ZONE

Every location is different and that is why we understand and treat every ballcourt differently. Our hybrid option allows you to use a mixture of both our heavy duty Sport ZONE panels and our superrebound Play ZONE panels. Whether you want heavier duty panels on the sides, ends or just the goal area we can meet your needs.



PLAY ZONE

Designed with mixed mesh apertures, the lower panels have high density mesh for maximum strength in the contact areas. The sound dampening fixings greatly reduce noise generated bounce against the panels. Super rebound will improve street style football techniques.



YOUR TRULY BESPOKE SPORTS AREA

As every site and every customer is different we have created a range of products that enable complete flexibility in formation. Our British manufactured, made to measure service ballcourts mean you will get a multi use games area that makes the most of your site and includes all of the features you want. With different panel systems we will also be able to help you keep to your budget.



VISUALISE YOUR DESIGN

We use state of the art software to create a realistic representation of your site. This will help you make informed decisions about your colour and formation choices. We endeavour to give you an honest drawing so what you see is what you get.

COLOUR OPTIONS

As we have our own in-house paint booth we are able to produce ballcourt panels and posts in whatever colour you would like. Panels and posts of different colours can be installed within a multi use games area to create a vibrant ballcourt encouraging colour based target training games.

We paint using a high grade powdercoat with UV protection so colours will not fade.



MAKING YOUR MUGA INTERACTIVE

Sutu

Sutu is a revolutionary innovation. It is an interactive wall which can be used for training of all kinds of ball games. The Sutu stimulates children and adults to play actively outdoors rather than hanging out in front of the computer or TV. In a constantly changing world, the way children play needs to evolve. Sutu is keeping up with this new play world and combines all the positive points of gaming (excitement, competition, gaining levels...) with all the good aspects of playing outside (social development, healthy exercise, neighbourhood involvement).

Playing with Sutu guarantees that you get plenty of exercise, keeping children and adults healthy and fit. That's how the Sutu helps combat health issues such as obesity.

The challenges and ongoing encouragement throughout the games ensures players get a full cardio workout. Gaining a new high score means a lot of hard work but also a great deal of satisfaction. Plus, it's even better when you do it with a friend.

Durable Materials

Sutu has been carefully compiled from quality materials and has successfully passed many tests. These have included resistance to violent impacts, vibrations and temperature variations, among others.



The Games

Spot Sutu gives you the possibility to setup your own competitions to make the challenge even bigger. Over the years, new games will be developed, and this will keep Sutu attractive.



Colour Sutu
Conquer the wall



Double Sutu
Copy each other



Shape Sutu
Shoot out the shape.



Total Sutu
Fill the entire wall.



Time Sutu
Hit the wall in time.



Target Sutu
Hit the target in time.



Target Sutu Multiplayer
Target Sutu up to 4 teams.



Speed Sutu
Shoot as hard as possible.



Spot Sutu
Hit the target and set a score.



Toro

The Toro is a colourful and multifunctional sports field, whereby traditional goals have been replaced with interactive panels.

The field contains 4 interactive goals and a game console. The goals contain vivid LED lights and audio speakers, which light up and interact with the players every time a goal is scored. Players are encouraged to play the various games in whichever way they please.



Remote Controlled

Sutu wall can be remotely controlled. With a few simple clicks you can easily adjust the settings. The Sutu also gives you valuable feedback about its users.

Sutu is connected to the internet via 3G (wireless, in the same way as mobile phones). Log in to the remote control website and with a few clicks you can adjust settings like audio volume, the on/off time schedule and select the active games on the Sutu.

Problems can be detected online and often be solved quickly and simply without a technician being required.

The user statistics can also be managed through the same website. How often and how long is the Sutu used and which game is most popular?



GOALS & KICKWALLS

If you are limited on space you can still bring sport and fitness to your area with one of our multi-use kickwalls or goals. They can be used to create pitches, training zones or as stand-alone goal ends.

We offer several options as standard, all are built to last. As part of our bespoke service we can create a kickwall to meet whatever formation, size and goal type suits your site.



3m High 15m Wide Kickwall

Product Code: 51030

- 3m High Panels
- 15m Wide Kickwall
- Square Back Goal
- Full Size Basketball Hoop



3-2-1m x 15m Wide Kickwall

Product Code: 51031

- 3-2-1m High Panels
- 15m Wide Kickwall
- Square Back Goal
- Full Size Basketball Hoop



Curved Back Multisport +

Product Code: 52231

- 3m High Panels
- Curved Back Goal
- Full Size Basketball Hoop
- Entrance/Exit Route



V-Back Multisport +

Product Code: 52131

- 3m High Panels
- V-Back Goal
- Full Size Basketball Hoop
- Entrance/Exit Route



Square Back Multisport +

Product Code: 52031

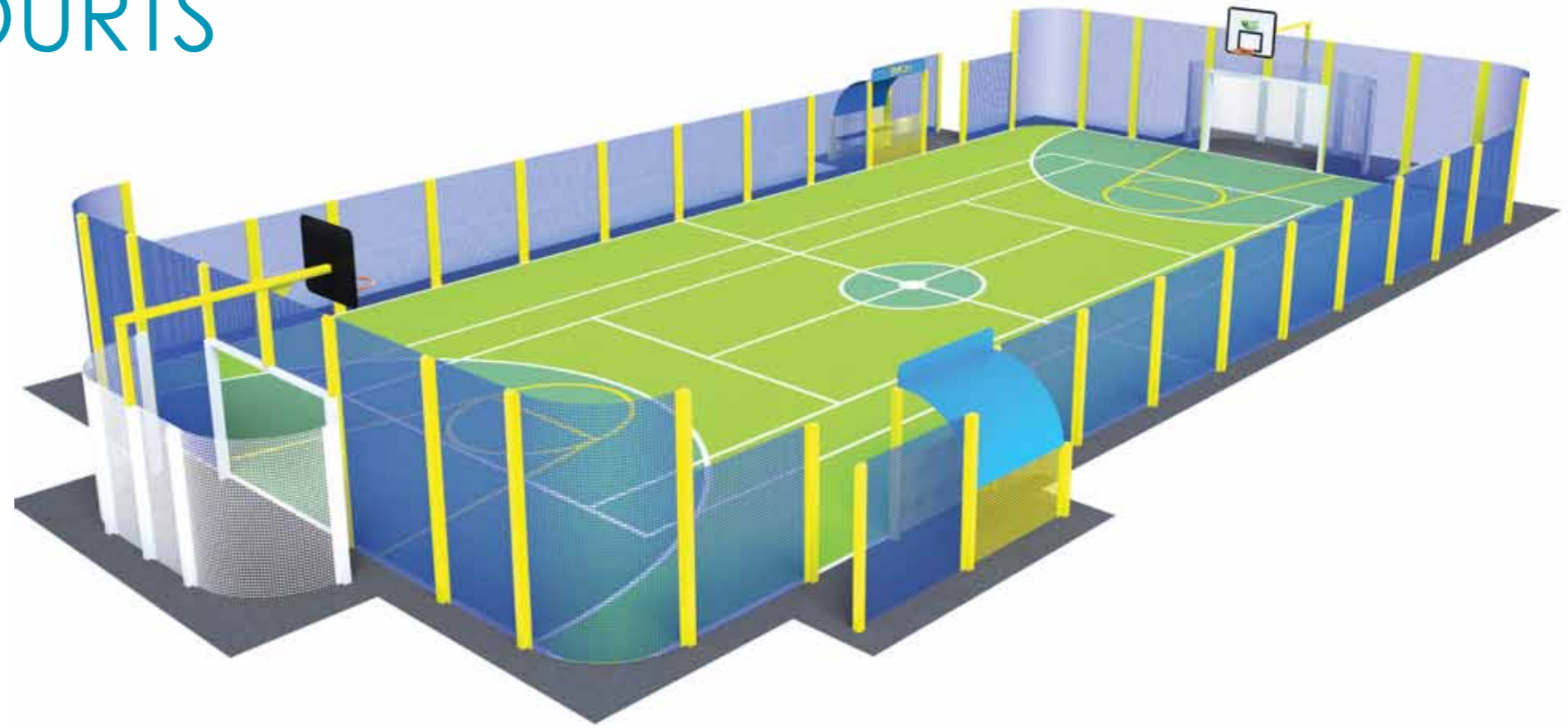
- 3m High Panels
- Square Back Goal
- Full Size Basketball Hoop
- Closed Back

EXAMPLE BALLCOURTS

Curved Corner Ballcourt - Sport Zone System

Product Code: 50230

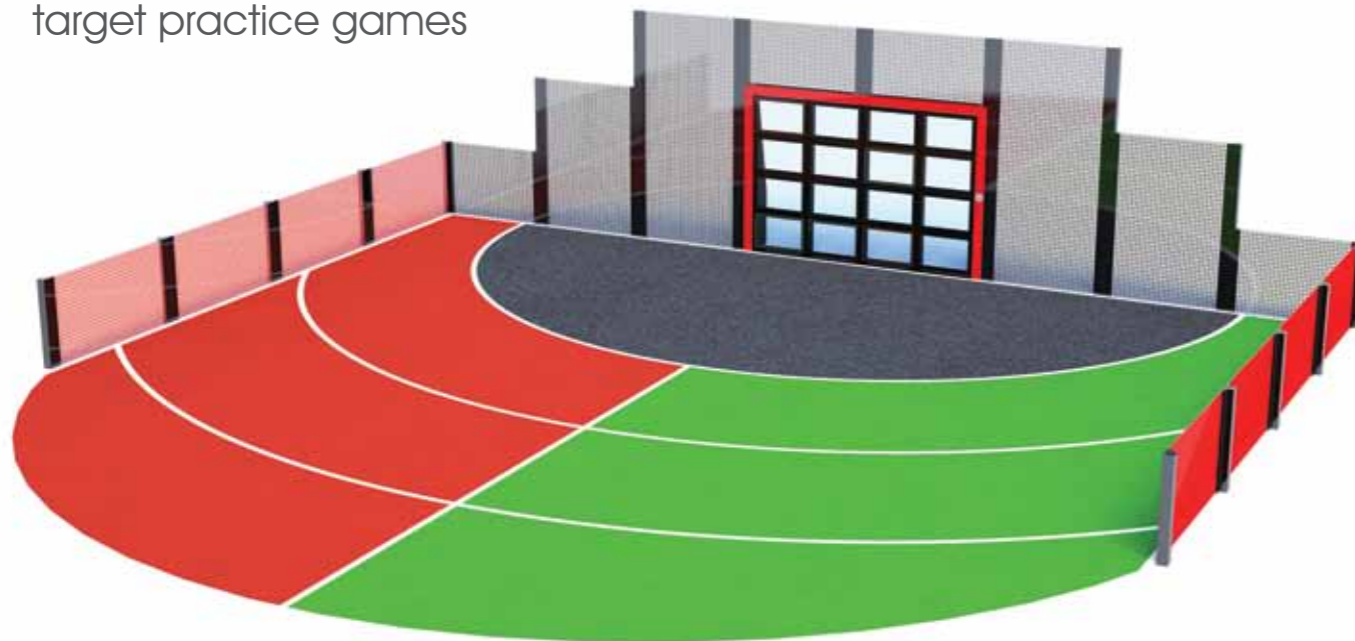
- 25m x 12m Pitch
- 3m High Goal Ends
- 2m High Sides
- Curved Corners
- 2x Curved Back Multisport+ Goals
- 2x Dugout
- 2x Chicane Entrance



Sutu Interactive Ballcourt - Sport Zone System

Product Code: 50970

- 12.3m x 8m Pitch
- 3-2-1m System
- 1m Sides
- Sutu Interactive Goal - with target practice games



3-2-1 Ballcourt - Sport Zone System

Product Code: 50070

- 15m x 9m Pitch
- 3-2-1m High Goal Ends
- 1m High Sides
- 2x Square Back Multisport+ Goal
- 2x Gate



OPTIONAL FEATURES

We have a wide selection of components that can be built into your multi use games area to enhance fitness and sports. They are a great way to increase the play value of your sporting space.



Fono DJ Booth

Product Code: YA3702

The Fono is an entirely new kind of play set; developed especially for teenagers.

The Fono allows teenagers to play, mix, and share the music on their mobile phones. It is much more than just a DJ-table; it is an overall hangout spot for teenagers where they can entertain themselves and their friends.

No internet connection required! Fono picks up and amplifies any sound from mobile phone speakers.

Music can be played, mixed and morphed through effects. All the while teens are developing a skillset, enhancing their creativity and creating a positive vibe to the given area.



Table Tennis

Product Code: 35000

Constructed from steel with a routed HDPE net, this table is weather resistant and secured to the ground with steel barrel legs.



Tennis Wall

Featuring our D-ZINE panels the Tennis Wall is a full colour graphic applied to steel panel. It is robust and protected from scratches and vandalism. The wall has been designed in a manner that is more than just aiming to get the ball above the net. The 'scoreboard' has tiles of different sizes so a player can practice their accuracy by aiming for either a particular number, square or to hit the tennis racquets. Due to the purpose of the wall as many players that can fit around the wall can use it or a single player can practice alone.



Cricket Wicket

A great addition to your ballcourt is the Cricket Wicket. It can be used as part of a game or simply for target practice. Made of HDPE, they are durable and can be manufactured in a wide combination of colours.



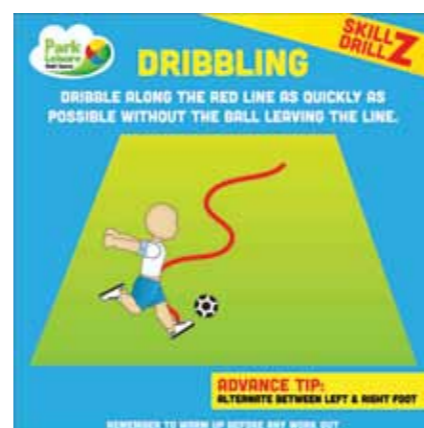
Target Panels

These are non-descript panels that can be used for targets no matter what the sport. This provokes imaginative play and encourages the creation of new games suited to the age and ability of the participant.



TRAINING GAMES

One of the restrictions with sports is that you often need more than one person to play. That is why the Skillz Drillz games have been created. They challenge players by putting their abilities to the test through target practice such as dribbling training. They also encourage the development of cardio fitness which is essential for sports that require high levels of stamina.



FINISHING TOUCHES

We have a wide selection of components that can be built into your multi use games area to enhance fitness and sports. They are a great way to increase the play value of your sporting space.

Dug Out

For team sports we manufacture Dug Out shelters. These can be where substitutes or team support can sit to stay protected from the weather whilst remaining on the edge of the action.



Astro Pod

The Astro Pod comes in formations varying from 1 segment through to 5 segments to create the right size shelter for your area. Their design ensures a clear line of sight to view behaviour within.



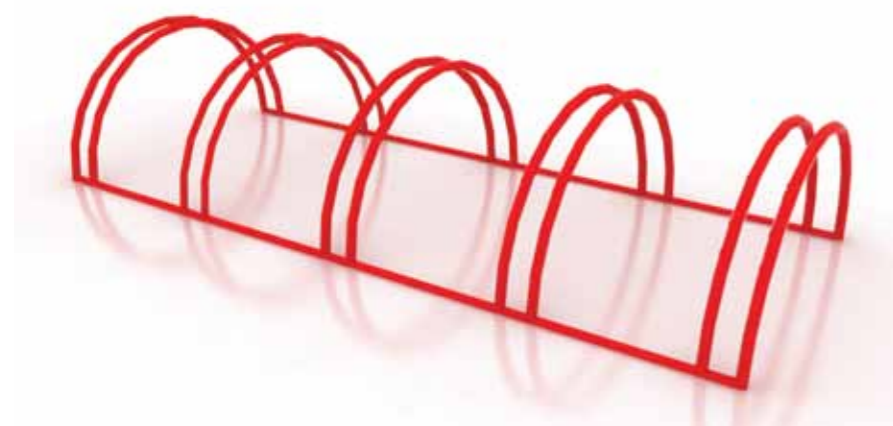
Perch Seating

A cheap form of seating that allows players and those viewing to prop themselves up in a comfortable position. They can also be used to aid in stretching.



Bike Rack

Our cycle racks encourage children and parents to come from further afield to enjoy the sports area of their choice. This boosts their fitness and acts as a warm up prior to sporting activities.



Sport Bins

An attractively 'sporty' take on a utility item, this bin will attract use and help maintain cleanliness in any sporting environment.



Gamenetic / Audionetic

Playing with energy, human power! Isn't that special? The players themselves generate the electricity needed to power up and play a selection of movement based activities.



SURFACING

Whether you have an existing surface or a blank canvas, we are able to prepare and install a surface that's perfect for your sports area.

Artificial Grass

Our 3G Turf for MUGA pitches is the Premiership football surface designed for use on full-size pitches and 5 a-side. It features two different monofilament yarns plus a further supporting yarn.



Acrylic Coating

Our acrylic painted surface is extremely hard wearing and is a great way of brightening up a ball court whilst clearly displaying the different line-markings required for various sports.



Polymeric

Polymeric surfacing is made up of rubber granules mixed with a binder to create a slip resistant layer on top of tarmacadum to give a good bounce and offer a better level of protection.



Synthetic Surfacing

Designed as a multi-use artificial surface that meets performance standards for a wide variety of activities that need lower cut fibres.



Line Markings

Line markings are a simple way of clearly displaying zones for various sports or to create additional training markers.



Tarmac

If simple is what you are looking for, we can lay tarmac to a high quality standard. Suited to any sport without being prescriptive.



TECHNICAL SPEC

Park Leisure manages all the stages of its manufacturing chain and all of our materials are sourced locally using suppliers that have been audited through our ISO14001 System. We achieve this through the use of an experienced technical team and a wide array of specialised modern machinery which ensures our clients are managing their carbon footprint targets. This autonomy and in-house knowledge contribute to efficiency and quality in an environment where the safety of the equipment and user are primary concerns.

- Our ballcourts, goals and kick walls are manufactured from heavy duty grid panels with 25x3mm high carbon mild steel bar horizontally and crossed vertically with 6mm twisted high carbon mild steel bar. This gives the panels exceptional strength with durability.
- Panels have a structurally engineered fully welded angle system that increases the structural integrity of the panel by 60%.
- Independently tested in line with BSEN 15312 - 2010
- The panels are secured to 100 x 100mm x 3mm thick high carbon mild steel posts with a tamperproof, stainless security coach bolt and a dome security cap to prevent theft, vandalism and fire damage. These fit into the fully welded 6mm high carbon mild steel adjustable lugs.
- Precise manufacture process for millimetre accurate tolerances, eliminating any safety issues whatsoever
- British manufactured with all of our materials sourced locally
- Our products made with as much as 60% recycled materials
- Gates and chicane entrances are designed to allow easy access for wheelchairs
- Virtually maintenance free

SOUND TESTED

We are proud to say our ballcourts have been tested to ensure the lowest sound levels possible and therefore meets World Health Organisation (WHO) guidelines for community noise.

The 8mm neoprene noise isolator pads guarantee low resonance to defend against any unwanted movement and sound discharge.

Unlike strainer posts that are only fitted to the corners of panels our unique panel-to-post fixing strips genuinely prevent reverberation often experienced on long lines of fencing as well as strengthening the panel's rigidity.

Distance	Sport Zone	Play Zone
10m	5dbA	14dbA
20m	2-3dbA	10dbA
50m	0.1 dbA	7dbA

Ambient noise level 44dbA
Readings taken above ambient noise



FINISH

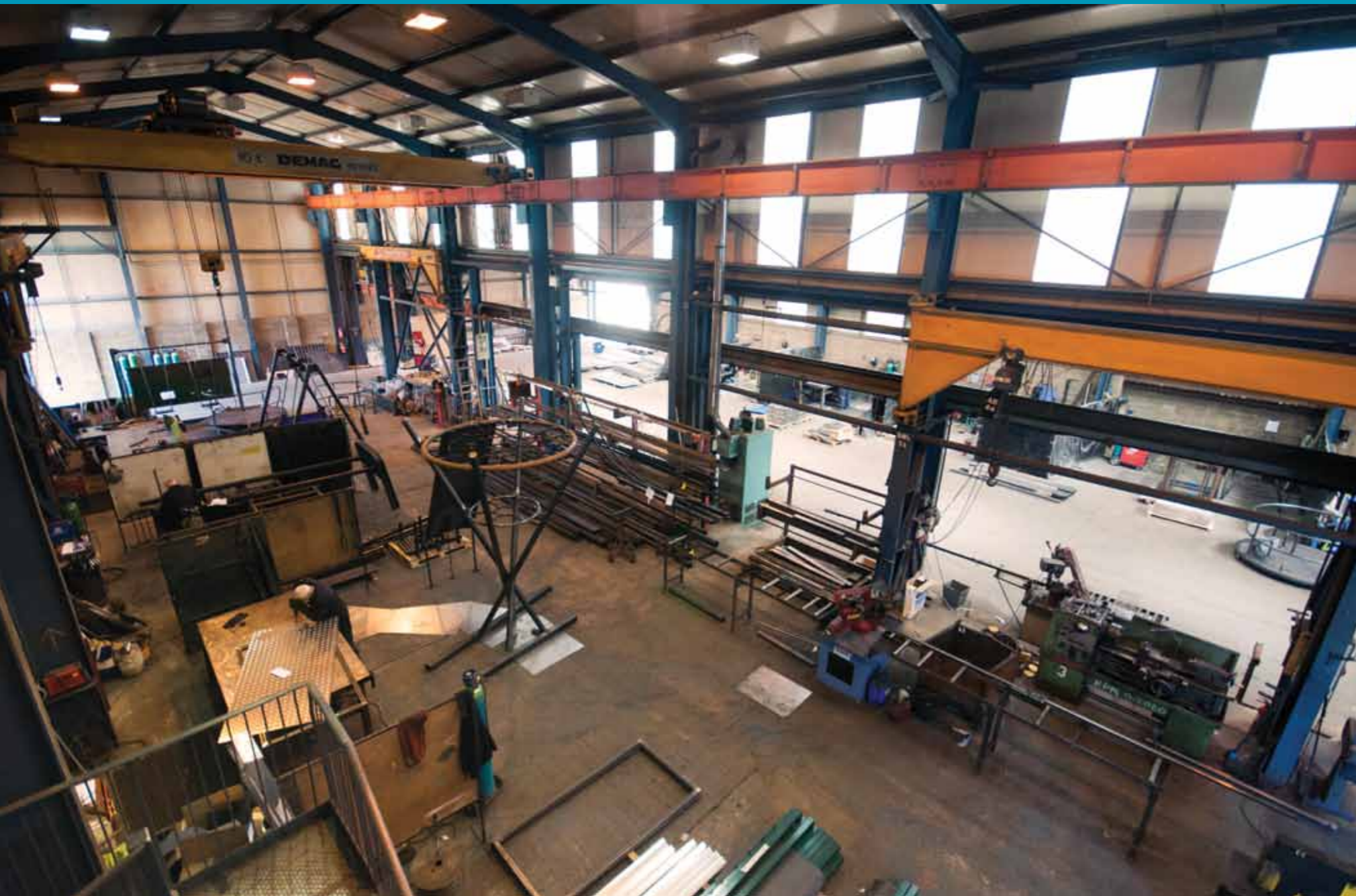
All our panels are hot dipped galvanised to BS1461 then primed with Interzinc 72 which is a two coat component, metallic zinc rich epoxy primer, designed to provide excellent corrosion resistance both as a single coat and as a primer for high performance coating system. Contains 90% zinc by weight in the dry film.

The finishing coat is interpon 610. Interpon 610 is a series of polyester powder coatings, formulated without the use of TGIC, designed purposely for the exterior environment, offering excellent light and weather resistance from a single coat finish on a variety of substrates.

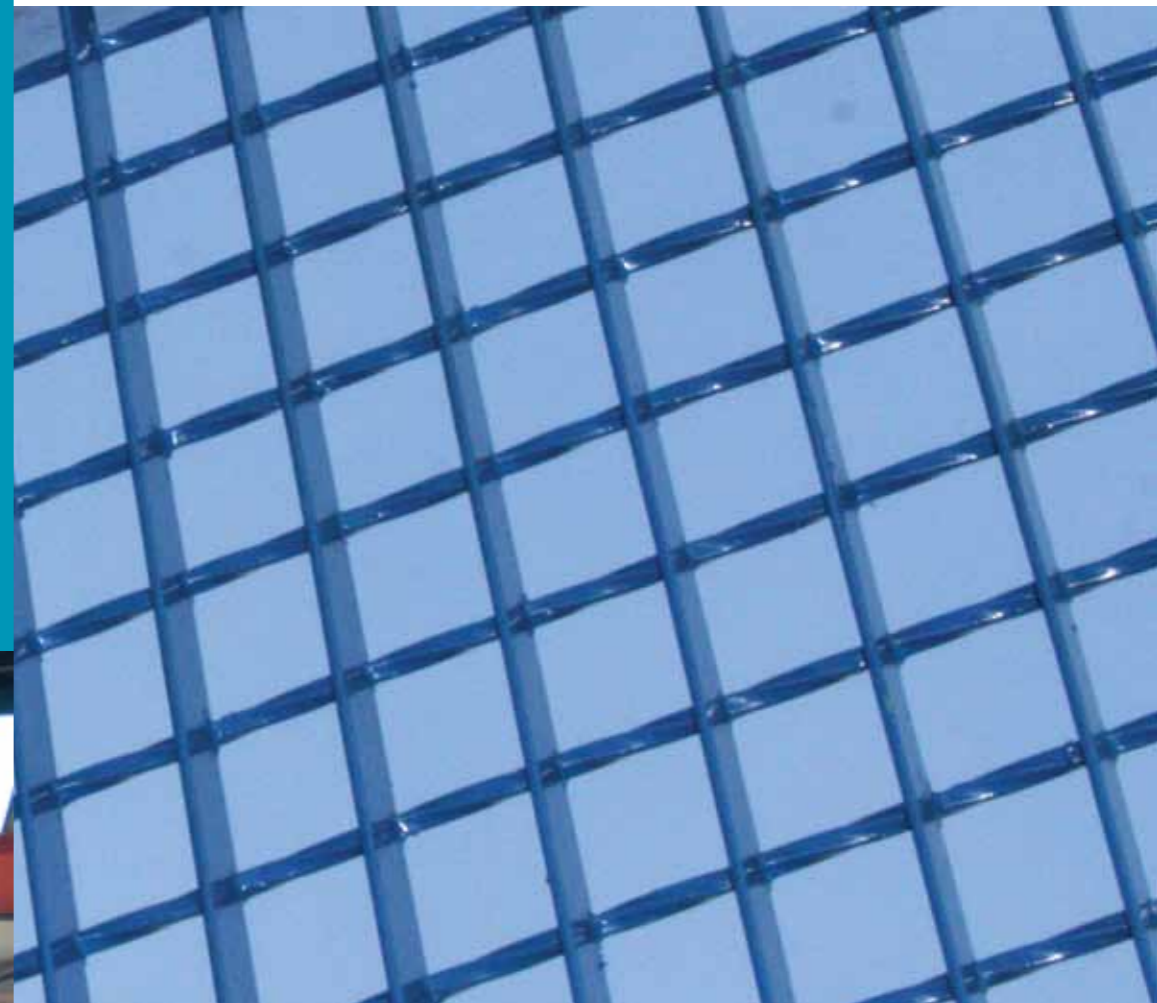
DELIVERY OF QUALITY IN OUR PRODUCTS

Park Leisure is primarily focused on the manufacture of quality products with over 25 years' experience within the industry. We are a UK manufacturer and able to respond to the needs of the market without compromising quality. This is evident with our compliance to ISO 9001 and ISO 14001.

Park Leisure is a key supplier to many playground companies throughout the UK. Our product quality is an important part of delivering our projects as we have the capacity to provide bespoke designs to meet any requirements.



GUARANTEES



Sport ZONE

25 year Guarantee on functional strength*
25 year Guarantee on Noise Impact Isolators*
7 year Guarantee on colour coating*

Game ZONE

Being a hybrid system made up of the Sport Zone and Play Zone panels we are able to give the same great guarantees associated with each type of panel.*

Play ZONE

20 year Guarantee on functional strength*
10 year Guarantee on Installation*

ParkLeisure®



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