



# ONE SOURCE

With Secal you can radically streamline the whole process of subcontracting your sheet metal requirements. We offer everything from design to delivery with a combination of hi-tech plant and high quality personnel that is simply unbeatable.

It means all your needs are in one place. With just one company to communicate with, jobs run more smoothly and cost effectively. Whilst quality and efficiency is assured with our adoption of systems such as LEAN, APQP and Poka-Yoke.

for a complete range of  
subcontract sheet metal services

We are 100% committed to our clients and our people. Secal's approach is to listen and react throughout the process, responding promptly to deadlines and any changes at your end.

And when it comes to investment in people we are probably unique in the industry thanks to our commitment to training, incentivising and open management. It's led to an incredibly low staff turnover of just 1% and a level of seamless service that's second to none.



# SECAL

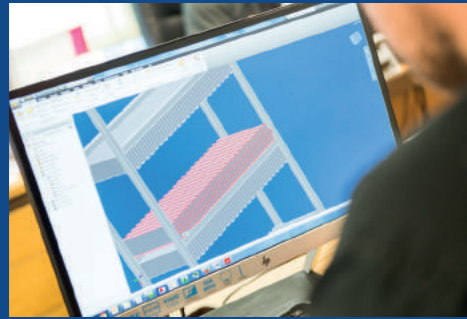
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Radan Radtube  
Autocad Inventor  
Advanced nesting for up to 50% better utilisation  
3D modelling to anticipate manufacturing issues



CAD CAM

4 x Trumpf lasers including BrightLine Fiber and automation  
Up to 4000mm x 2000mm  
1 x Trumpf L5030 5.0kw BrightLine Fiber laser  
1 x Trumpf L3040 5.0kw with Compact Liftmaster and Rotalas  
1 x Trumpf L3040 5.0kw with Palletmaster lifting device  
1 x Trumpf L3030 6.0kw with Compact Liftmaster



LASER

2 x Trumpf Punching Machines including brush bed  
Up to 4000mm x 1270mm  
1 x Trumpf TC5000 – 4000mm x 1270mm  
1 x Trumpf TC3000 – 2500mm x 1270mm



PUNCH

6 x Trumpf Pressbrakes  
1 x Trumpf 5170 4000mm pressbrake  
1 x Trumpf 3120 3000mm pressbrake  
1 x Trumpf V130 3000mm pressbrake  
1 x Trumpf V85s 2500mm pressbrake  
1 x Trumpf V85 2000mm pressbrake  
1 x Trumpf V50 1250mm pressbrake



FOLD

# TOTAL CAPABILITY. TOTAL COMMITMENT.

MACHINE



XYZ SMX3500 3 axis CNC Milling Machine  
with 420mm of programmable 'Z' travel

FABRICATE



13 x Welding Bays with MIG, TIG, Spot and Projection welding  
3 x 25kVA spot welding machines  
1 x 75kVA multi-head projection welding cell  
1 x 80kVA single-head projection welding cell  
8 x TIG welding machines  
12 x MIG welding machines

PAINT



Nordson Colormax 3 fully automated powder coating  
and recovery system  
3-stage iron phosphate pre-treatment and demineralised cold rinse  
HDLV Pumping Technology  
Single extract plenum to reduce contamination risk  
4000 x 1600 x 850mm maximum component dimensions

ASSEMBLE



Flexible assembly area  
Small to medium sized assemblies  
Simple Electrical Assembly  
Mechanical Assembly  
Poka-Yoke facilities