

00 44 (0) 1702 542554 00 44 (0) 1702 542558 sales@wnealservices.com www.wnealservices.com

## WNS Initial Pinch Hand Bending Rolls (BR1020/50wns)

## Manufactured by W. NEAL SERVICES LTD

W. NEAL SERVICES LTD 29 Purdeys Way Purdeys Industrial Estate Rochford Essex SS4 1ND ENGLAND



**WNS** INITIAL PINCH HAND BENDING ROLLS (BR1020/50wns) are principally used for rolling tubes/cylinders in sheet metal. The metal is 'pinched' between two rolls and curves as it comes into contact with the third (back) forming roll. The BR1020/50wns has a 1020mm Roll Length, 50mm Roll Diameter and can accommodate Mild Steel up to 1.2mm thick. The rolls are bottom slip, with an Edwards Style fabricated steel frame.

SPECIFICATIONS				
Model:	Roll Length:	Roll Diameter:	Maximum Thickness:	Frame:
BR1020/50wns	1020mm	50mm	1.2mm	Fabricated Steel, Enclosed Gears
Rolls:	Length:	Width:	Height:	Weights - net/gross:
Carbon Steel, Industrial Quality Gears	1450mm	600mm	980mm	110Kg/180Kg

Revised: March 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.