# **Hyperchill Plus**

Industrial Water Chillers for Precision Cooling



### **Short description**

Extremely compact and easy to use, Hyperchill Plus is designed for safe and reliable operation in the most varied working conditions, providing a precise and accurate control of the process fluid temperature. The availability of a wide range of accessories and options makes Hyperchill Plus a very flexible solution that fits the needs of all industrial applications.

Thanks to a non-ferrous hydraulic circuit, Hyperchill Plus ensures stable working conditions with maximum quality and cleanliness of the cooling fluid (water, waterglycol mixture, low viscosity fluids), improving the efficiency and productivity of the process and greatly reducing maintenance costs and plant downtime.

Each individual Hyperchill Plus unit is extensively tested to guarantee efficient operation and reliability in all working conditions.



### Process cooling applications:

- Coating Systems
- Chemical & Pharmaceutical Processes
- Plastics Processing
- Thermoform Machines
- Plasma Coating
- Medical Imaging Systems
- Food & Beverage Industry
- Injection Moulding
- Machine Tools

- Electroplating Baths
- Biogas & Natural Gas Treatment
- Compressed Air Treatment
- Laser Technology
- Extruders
- Surface Processing
- Welding Engineering
- Blow Mould Machines
- Flexographic Printing Systems



# **Product Specification**

## Hyperchill Plus Water Range

### **Customer Benefits**

- A differential pressure switch ensures a system shut down in the case that the circuit runs dry. Therefore the customers investment is protected.
- Because of its compact design the Hyperchill Plus provides a space saving and easy to install solution.
- Condenser filters reduce dirt, thereby preventing system downtime.
- Reliable operation even in extreme ambient conditions. The standard units allow maximum ambient temperatures up to 48 °C. The tropicalized units up to 53 °C.
- The non-ferrous hydraulic circuit maintains the quality of the coolant ensuring stable working conditions, improving productivity and decreasing maintenance costs.

### **Product Features**

Complete solution, easy to install and manage

- Non ferrous hydraulic circuit: nonferrous water tank (stainless steel from ICEP005), stainless steel plate evaporator, non-ferrous pump with bypass prevent water from becoming corrosive.
- Pump and tank installed inside the chiller provides a compact and easy to install solution; without pump and/ or without tank solution available.
- Electronic controllers with proprietary software provide access to all
  the parameters of the units and allow
  special management for any specific
  need, with remote monitoring available.
- Completely configurable with many options and kits to fit the needs of industrial applications.
- Condenser filters reduce dirt, thereby preventing system downtime.
- As standard installed differential pressure switch that makes sure that the systems shuts down in the case that the circuit runs dry. Therefore the investment is protected.
- Designed with eyebolts (till ICEP014) for easy handling.

- IP54 standard from ICEP007 for outdoor installations.
- Independent condensing plenum enables routine and special maintenance to be performed without stopping the system.
- Unit structure and design guarantee full internal access for easy maintenance.
- ICEP020 and ICEP024 designed with fan step control in order to work in low ambient temperatures down to -10 °C
- R\$485 card available on all models (standard from ICEP007).
- Water and refrigerant manometers permit full control of the working conditions.
- Water pump: (standard 3bar) different head-pressures available to meet the requirements of specific applications.
- Visual level Indicator: designed for open circuit models ICEP002, ICEP003, ICEP005.

# High reliability & Low energy consumption

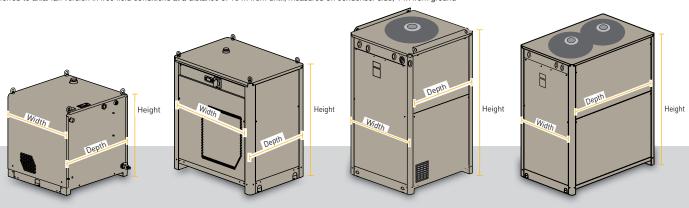
- Large built-in water tank that provides a large thermal mass / storage capacity thus reducing the number of refrigerant compressor stop/starts and short cycling thereby increasing the compressor and chiller lifetime and reducing the energy consumption.
- Maximum ambient temperature up to 48 °C on standard units, Tropicalization up to 53 °C and Low ambient options ensure reliable operation in extreme ambient conditions.
- Oversized condensers and evaporators guarantee high performing heat exchange increasing COP (Coefficient Of Performance).
- PID software developed and tested to give the highest temperature consistency even at variable loads.
- Use of compliant scroll compressors (from ICEP007) designed specifically for high efficiency and long life in industrial applications.
- Low ambient speed-control (optional) on fan-motor ensures constant
  performances at different temperatures, long lifetime of the fans and a
  reduction in absorbed power when
  ambient temperature is low.

# Product Specification Hyperchill Plus Water Range

### **Hyperchill Plus Water Range**

Model ICEP		002-W	003-W	005-W	007-W	010-W	014-W	020-W	024-W		
Cooling capacity <sup>1</sup>	kW	1,7	3,3	5,2	7,8	10,8	14,6	20,3	23,6		
Compressor abs. power <sup>1</sup>	kW	0,7	1,3	1,4	1,7	2,5	3,2	4,4	5,4		
Cooling capacity <sup>2</sup>	kW	1,3	2,3	3,7	5,8	7,9	10,6	14,6	17,2		
Compressor abs. power <sup>2</sup>	kW	0,7	1,2	1,3	1,8	2,7	2,8	4,3	5,8		
Power supply	V/ph/Hz		230/1/50			400/3/50					
Protection index			33			54					
Refrigerant		R407c									
Compressor											
Type		hermetic pistons scroll									
Compressors / circuit					1 /	1					
Max.abs. power¹ compressor	kW	0,7	1,3	1,5	2,4	3,8	4,4	5,7	6,6		
Axial fans											
Quantity	n.°	1	1	1	1	1	1	2	2		
Max. abs. power¹ fan	kW	0,07	0,12	0,12	0,3	0,3	0,4	0,4	0,4		
Air flow	m³/h	430	1295	1295	3437	3437	4337	6878	6159		
Water cooled version											
Condenser water flow	m³/h			N.A.			1,5 3/4"	2,1	2,5		
Condenser connections	in	N.A.						3/4"	3/4"		
Pump P30											
Max.abs.power	kW	0,4	0,4	0,4	0,9	0,9	1,0	1,3	1,3		
Water flow (nom. / max) <sup>1</sup>	m³/h	0,3 / 1,9	0,6 / 1,9	0,9 / 1,9	1,3 / 4,8	1,8 / 4,8	2,5 / 6	3,4 / 9,6	4,9 / 9,6		
Head pressure (nom. / max) <sup>1</sup>	m H <sub>2</sub> O	35/5	33/5	26 / 5	30 / 12,8	29 / 12,8	29 / 21	29 / 17,3	28 / 17,3		
Water flow (nom. / max) <sup>2</sup>	m³/h	0,2 / 1,9	0,4 / 1,9	0,8 / 1,9	1,0 / 4,8	1,3 / 4,8	1,8 / 6	2,5 / 9,6	2,9 / 9,6		
Head pressure (nom. / max) <sup>2</sup>	m H <sub>2</sub> O	36 / 5	32 / 5	27 / 5	32 / 12,8	30 / 12,8	31 / 21	30 / 17,3	29 / 17,3		
Dimension and weight											
Width	mm	520	755	755	756	756	756	756	756		
Depth	mm	500	535	535	806	806	806	1206	1206		
Height	mm	550	801	801	1405	1405	1405	1405	1405		
Connections in/out	in .	1/2"	3/4"	3/4"	3/4"	3/4"	3/4"	1"	1"		
Tank capacity	1	15	15	22,5	65	65	65	100	100		
Weight (axial)	kg	40	80	85	160	165	175	220	230		
Weight (water cooled)	kg	n/a	n/a	n/a	n/a	n/a	175	220	230		
Noise level	50		50	50	50						
Sound pressure (axial) <sup>3</sup>	dB(A)	52	52	52	53	53	50	50	50		

<sup>1)</sup> at water in/out temperature 20/15 °C, glycol 0 %, either 25 °C ambient temperature (air-cooled models) or 25 °C condenser water inlet temperature with 35 °C condensing temperature (water-cooled models)
2) at water in/out temperature 12/7 °C, glycol 0 %, 32 °C ambient temperature (air-cooled models)
3) referred to axial fan version in free field conditions at a distance of 10 m from until, measured on condenser side, 1 m from ground



ICEP 003-005 ICEP 020-024 ICEP 002 ICEP 007-010-014

# **Product Specification**

## Hyperchill Plus Water Range

### **Correction factors**

A)	Ambient temperature	°C	5	10	15	20	25	30	35	40	45	
	correction factor (f1)		1,05	1,05	1,05	1,05	1	0,94	0,89	0,84	0,80	
B)	Water outlet temperature	°C	5	10		15		20		25		
	correction factor (f2)		0,76	0,8	37	1		1,04		1,04		
C)	Glycol (by weight)	%	0	1	10 20		0	30		40		
	correction factor (f3)		1	0,9	99	0,98 0,97		0,96				
D) C	D) Condenser Water inlet temp.		20	2	25		30		35		40	
correction factor (f4)			1,05	1		0,95		0,9		0,85		

To obtain the required cooling capacity, multiply the value at nominal conditions by the above correction factors (i.e. cooling capacity = Pxf1xf2xf3xf4, where P is the cooling capacity at the water outlet temperature of 15 °C). Hyperchill Plus, in its standard configuration, can operate up to ambient temperatures of max. 48 °C and min. 5 °C and water temperatures of max. 30 °C inlet and min. 0 °C outlet. The above correction factors are approximative: for a precise selection, always refer to the software selection programme.

### **Options**

Options								
	ICEP002-W	ICEP003-W	ICEP005-W	ICEP007-W	ICEP010-W	ICEP014-W	ICEP020-W	ICEP024-W
No Tank	✓	✓	✓	✓	✓	✓	✓	✓
No Tank & NO Pump	✓	✓	✓	✓	✓	✓	✓	✓
No Pump	✓	✓	✓	✓	✓	✓	✓	✓
P50	✓	✓	✓	✓	✓	✓	✓	✓
P15				✓	✓	✓	✓	✓
Harting Plug	✓	✓	✓	✓	✓	✓	✓	✓
Close Control (+/-0,5 °C)		✓	✓	✓	✓	✓	✓	✓
Low Water				✓	✓	✓	✓	✓
Fan Speed Control				✓	✓	✓	✓	✓
Low Ambient -20 °C				✓	✓	✓	✓	✓
Anti-Freeze Heating				✓	✓	✓	✓	✓
BioEnergy				✓	✓	✓	✓	✓
Differential Dynamic Set Point				✓	✓	✓	✓	✓
<b>Tropicalization</b> (53 °C, without ambient fill kit)						✓	✓	✓
Siemens Electrical Components (no control)	on request							
Versions								
Open Circuit (with ambient fill tank)	✓	✓	✓					
Closed Circuit			✓	✓	✓	✓	✓	✓
Water cooled (plate condenser)						✓	✓	✓

### **Accessories**

**Water fill kits:** non-ferrous pressurized, automatic or ambient manual kits, for water filling in any installation. **Remote control kits:** base version for remote ON/OFF and general alarm monitoring. Advanced version for complete remote unit monitoring.

Wheels (ICEP002 - ICEP014): for ease of transport.

Water filters: for circuit cleanliness and machinery protection.

Water by-pass: non-ferrous, externally adjustable allowing the correct flow through the system to be set.

Control panel cover: from ICEP007, can be supplied already installed.



**ICE Refrigeration Services Limited** 

1 Westminster Road Shaftesbury, Dorset

**UK Product Information Centre** 

Telephone: 01747 811228

www.iceref.co.uk