



workwear





With more than 100 years of experience, Portwest is firmly established as a leader in the design and manufacture of stylish, comfortable, high quality workwear that meets recognised international standards.

Portwest has distribution throughout Europe supported by factories in Ireland, the United Kingdom and China, ensuring our unique collection of workwear protects people all over the world in many diverse industries and situations.





# Welcome

At Portwest we listen carefully to our customers and continuously strive to originate better workwear.

Our experience results in a range of workwear that provides professionals with on-the-job comfort, protection and functionality all underpinned by Portwest's Product Promise of better quality, service and value.

**BETTER QUALITY.** Quality matters and our team of designers understand this. They know the daily requirements expected from workwear and that the right choice of material is crucial to a given task no matter what the season. Our garment technologists control the production process. They design and test new materials as well as developing function and design, which means you will always have a Portwest workwear product fit for purpose.

**BETTER SERVICE.** Our friendly and efficient sales team is supported by distribution centres in Ireland and the United Kingdom so you can always be assured of a quick and efficient response. You can also order online 24/7 and search and monitor current stock levels on [www.portwest.info](http://www.portwest.info) (password required).

**BETTER VALUE.** Portwest guarantees value for money. From our extensive range of quality workwear and footwear to our efficient customer service and prompt delivery through to the final invoice, you can be assured of our commitment to delivering better value for our customers. Indeed, Portwest has consistently reduced prices over the last seven years and we now provide better value than ever.

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# Reference Guide

## Key Fabrics



Constructed from 65% Polyester / 35% Cotton, this fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention, in fact all the features you would expect from a modern workwear fabric. Weight 300g, 245g and 210g.



Portwest's exclusive Tradeguard fabric is made from 65% Polyester / 35% Cotton. Superior dyes ensure colour consistency from batch to batch. The yarns are all ring-spun with long staple combed cotton that produces the well-established benefits of strength, lustre, handling and aesthetic appeal. It is fully pre-shrunk with each garment providing warmth and protection in multiple working environments. Weight 300g and 245g.



Texpel is a durable, stain repellent finish which protects against everyday spills without changing the feel or comfort of the fabric. Liquids bead up and roll off the garment and spills can be quickly cleaned up. It also makes the garment showerproof and is highly breathable.



When put to the test, Cordura® resists tears and abrasions like no other fabric of its kind. Ounce for ounce, Cordura® is more durable than other fabrics. So regardless of your activities, you'll benefit from the toughness of Cordura®.

## Symbols



**Carton**

This indicates how many products are packed per carton. All Portwest products are sold one size and one colour per carton.



**Retail Merchandised Bag**

This packaging aids product presentation for retail sales. All other styles are packed in flat-pack plastic bags to keep items clean. All products have barcodes. Ask the sales team for more information.



**Trousers Hanger**

All trousers styles can be packed with a hanger and retail packaging for display in retail outlets. Ask the sales team for more information.



**Jacket Hanger**

Some of the jacket styles are packed with a hanger and retail packaging for display in retail outlets. Ask the sales team for more information.



**Mobile Phone Pocket**

A mobile phone pocket is included in the garments which carry this symbol.



**Knee Pad Pockets**

Some of Portwest's products incorporate knee pad pockets. These garments have been developed to carry Portwest ergonomically designed knee pads.



**Taped Seams**

This indicates that the garment has taped waterproof seams.



## Mens Sizes



Chest	XS	Small	Medium	Large	XL	2XL	3XL	4XL	5XL
Metric Sizes (CM)	80 84 88	92 96	100 104	108 112	116 120 124	128 132	136 140	144 148	152 156 160
Imperial Sizes (Inches)	32 33 34	36 38	40 41	42 44	46 47 48	50 52	54 55	56 58	60 62 64
Euro	40 42 44	46 48	50 52	54 56	58 60 62	64 66	68 70	72 74	76 78 80
Leisurewear	Small		Medium		Large	XL	2XL	3XL	



Waist	XS	Small	Medium	Large	XL	2XL	3XL	4XL
Metric Sizes (CM)	68 72	76 80	84 88	92 96	100 104	108 112	116 120	124 128
Imperial Sizes (Inches)	26 28	30 32	33 34	36 38	40 41	42 44	46 47	48 50
Euro/Germany/Benelux (DE)	42 44	46 48	50	52 54	56	58 60	62	64/66 68
France/Spain/Portugal (FR)	34 36	38 40	42 44	46 48	50 52	54 56	58	60/62 64



Neck	Small	Medium	Large	XL	2XL	3XL	4XL
NECK SIZES Metric (CM)	35	37 38	39 41	42	43 44	46 47 48	50 51
NECK SIZES Imperial (Inches)	14"	14.5" 15"	15.5" 16"	16.5"	17" 17.5"	18 18.5" 19"	19.5" 20"

## Ladies Sizes



Bust	XS	Small	Medium	Large	XL	2XL	3XL	4XL
Metric Sizes (CM)	72 76 80	84 88	92 96	100 104	108 112	116 120	124 128	132 136
Imperial Sizes (Inches)	28 30 32	33 34	36 38	40 41	42 44	46 47	48 50	52 54
Benelux/Germany/Scandinavia (DE)	32 34 36	38	40 42	44	46 48	50	52 54	56 58
France/Spain/Portugal (FR)	34 36 36/38	40	42 44	46	48 50	52	54 56	58 60
Italy (IT)	36 38 40	42	44 46	46/48	50 52	54	56 58	60 62
UK		8 10	12 14	16	18 20	22 24	26	28 30



Waist	XS	Small	Medium	Large	XL	2XL	3XL	4XL
Metric Sizes (CM)	60 64 68 72 76 80 84 88 92 96 100 104 108 112 116 120 124 128							
Imperial Sizes (Inches)	22 24 26 28 30 32 33 34 36 38 40 41 42 44 46 47 48 50							
Benelux/Germany/Scandinavia (DE)	32/34 36 38 40 40/42 42 44 46 48 50 52 54 56 58 60 62 64							
France/Spain/Portugal (FR)	34/36 38 40 42 42/44 44 46 48 50 52 54 56 58 60 62 64 66							
Italy (IT)	36/38 40 42 44 44/46 46 48 50 52 54 56 58 60 62 64 66 68							
UK	8 10 12 14 16 18 20 22 24 26 28							

## 3 Leg Lengths



\* Selected styles only  
**Note:** Lengths apply unless stated otherwise



## Shoe Sizes

### Footwear

Euro Size	38	39	40	41	42	43	44	45	46	47
UK Size	5	6	6.5	7	8	9	10	10.5	11	12

### Note

**Tall Coverall:** 5cm is added to the length of a regular leg, 4cm body and 3cm sleeve.

**XTall Coverall:** 12.5cm is added to the length of a regular leg, 4cm body and 3cm sleeve.



# BuildTex<sup>TM</sup> PLUS

**Hard working people demand garments that are functional and comfortable. BuildTex<sup>TM</sup> Plus is a new, unique collection of work clothes in a matt finish. This range is robust, yet comfortable to wear.**

We know trousers need to fit well when you're working in them. To this end the design team has developed the **Flexi-Fit System**. This system ensures that your trousers will always fit well

and be comfortable, thanks to a hidden flexible waistband with side extensions that hides under your belt. So when you move the waistband expands and moves with you.

All trouser seams are triple stitched for extra strength. To ensure this range keeps its good looks with minimal care, the fabric has a Texpel stain repellent finish.

## BuildTex<sup>TM</sup> PLUS

### PLUS FABRIC

BuildTex<sup>TM</sup> Plus fabric is woven with combed cotton (37%) on the inside for maximum comfort and high tensile polyester (63%) on the outside for maximum durability. It has a matt finish. BuildTex<sup>TM</sup> Plus has a water and dirt repellent finish. Weight 260g.




Texpel is applied to all products in the BuildTex<sup>TM</sup> Plus range. This is a durable, stain repellent finish.

## BuildTex<sup>TM</sup> CANVAS

### CANVAS FABRIC

BuildTex<sup>TM</sup> Canvas is woven with combed cotton (35%) for maximum comfort and with high tensile polyester (65%) to ensure maximum durability. BuildTex<sup>TM</sup> Canvas has a water and dirt repellent finish. Weight 300g.

## CORDURA<sup>®</sup>

Only by 

Cordura<sup>®</sup> is resistant to abrasions, tears and scuffs - all the qualities you expect from a high performance fabric.





# FOUR JACKETS IN ONE



ZIP-OUT FUR LINER



ZIP-OUT SLEEVES



UNLINED BODYWARMER

## BP10 Detroit Pilot Jacket **NEW**

Zip-out sleeves, zip-out fur liner and detachable collar.  
Mobile phone pocket and inside security pockets.  
Ribbed cuffs and waistband. D-Ring. Two-way front zip.

Fabric: BuildTex Plus 260g  
Lining: Zip-Out Fur Liner 235g  
Col: Navy  
Sizes: S - 3XL



# NEED EXTRA POCKETS?

OPTIONAL EXTRA

**ZIP-ON  
ZIP-OFF**  
HOLSTER POCKETS



## BP20 Chicago 13 Pocket Trousers

**NEW**

'Zip-on/Zip-off' Holster Pockets (optional extra). Flexi-Fit waistband system. Triple stitched seams. Cordura® knee pad pockets. Combat thigh with mobile phone pocket. Double rule pocket. Two side, two bucket and two back hip pockets (one with flap). Key loop. Zip fly fastening.

**Fabric:** BuildTex Plus 260g / Cordura® 260g  
**Col:** Navy: Regular & Tall, S - 3XL



## BP90 'Zip-on/Zip-off' Holster Pockets

**NEW**

Zip-on, zip-off for easy fix to BP20 Chicago 13 Pocket Trousers. Strong nylon coil zip. Sold in pairs.

**Fabric:** Cordura® 260g  
**Col:** Navy



**OPTIONAL EXTRA**  
**For knee pads**  
see page 12



## Flexi-Fit System



# MULTI POCKET WORK TROUSERS

**BuildTex** CANVAS

CANVAS FABRIC



Combat thigh with mobile phone pocket on right leg

### BP21 Idaho 10 Pocket Trousers (contrast trim)

**NEW**

Flexi-Fit waistband system. Triple stitched seams. Cordura® knee pad pockets. Combat thigh with mobile phone pocket. Double rule pocket. Two side slant pockets and two back hip pockets (one with flap). Key loop. Zip fly fastening.

Colours



Fabric: BuildTex Plus 260g / Cordura® 260g  
Col: Navy (Royal trim), Navy (Grey trim):  
Regular & Tall, S - 3XL



### BP30 Nevada Canvas Trousers

**NEW**

Flexi-Fit waistband system. Triple stitched seams. Cordura® knee pad pockets. Combat thigh with mobile phone pocket. Double rule pocket. Two side and two back hip pockets. Key loop. Zip fly fastening.

Colours



Fabric: BuildTex Canvas 300g / Cordura® 260g  
Col: Navy, Khaki:  
Regular & Tall, S - 3XL



**OPTIONAL EXTRA**  
For knee pads  
see page 12

BuildTex





**BuildTex™ is an innovative product range from Portwest that has been developed in response to the requirement for effective and durable workwear.**

Our team of designers has created this range to deliver maximum comfort and performance on-the-job. The range has been rigorously tested to meet the high standards of Portwest.

Key to the success of this product is the exclusive and specially woven BuildTex™ fabric.

This high performance fabric combined with a design that recognises the need for multi-functionality, ensures there is always the right workwear product, come rain or shine.



#### FABRIC

This unique fabric is manufactured with 45% combed cotton on the inside for comfort and 55% high tensile polyester on the outside for toughness. BuildTex™ has a water and dirt repellent finish. Weight 260g.



Texpel is applied to all products in the BuildTex™ range. This is a durable, stain repellent finish.

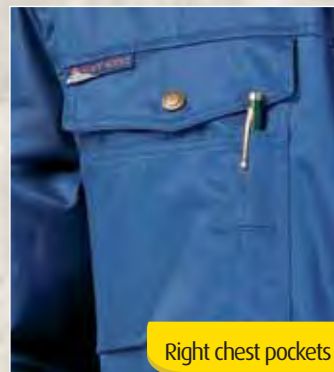


# TRIED & TESTED TOUGHNESS

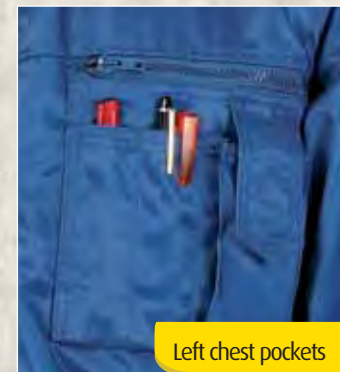


Get maximum performance on-the-job with this hardwearing jacket, designed to tackle even the toughest of jobs.

The Alaskan Jacket delivers comfort and durability, no matter what the conditions.



Right chest pockets



Left chest pockets

## S157 Alaskan Jacket

Two-way front zip. Inside security pocket. Fleece lined collar and side pockets. Pen pocket in sleeve. Stud adjustable waistband. Knitted cuffs. Key loop.

**Fabric:** BuildTex 260g

**Lining:** 100% Polyester Fur 235g

**Col:** Navy, Royal, Bottle Green, Black

**Sizes:** S - 3XL

### Colours



## RIGHT CHEST POCKETS

- Large pocket with flap & stud fastenings
- Tool and notepad pocket
- Multi-layer pockets for your pens & tools
- Glasses pocket

## LEFT CHEST POCKETS

- Mobile phone pocket
- Security pocket with zip for money & keys
- Outer compartments for all your pens & small tools



## DAKOTA BuildTex™ JACKET

- BREATHABLE
- WATERPROOF
- WINDPROOF



XporeX breathable coating combines excellent waterproofing with a high level of breathability.

### S155 Canadian Bodywarmer

Two-way front zip. Inside security pocket. Fleece lined side pockets. Chest pockets. Stud adjustable waistband. Key loop.

Colours



**Fabric:** BuildTex 260g  
**Lining:** 100% Polyester Fur 235g  
**Col:** Navy, Royal, Bottle Green  
**Sizes:** S - 3XL



### S140 Dakota BuildTex™ Jacket

Two side jetted pockets. Two multi-layered chest pockets. Two-way zip with storm flap. Stud adjustable waistband. Inside security pocket with zip.

Colours



**Fabric:** 100% Oxford Nylon with XporeX breathable coating 260g  
**Lining:** 100% Polyester Fur 235g  
**Collar:** 100% Polyester Fleece 280g  
**Col:** Navy, Royal  
**Sizes:** S - 4XL



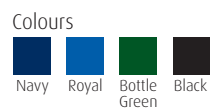




### S151 Texas Jacket

Multi-layered chest pockets including mobile phone pocket. Two side welt pockets. Pen pocket. Stud adjustable cuffs and waistband. Key loop.

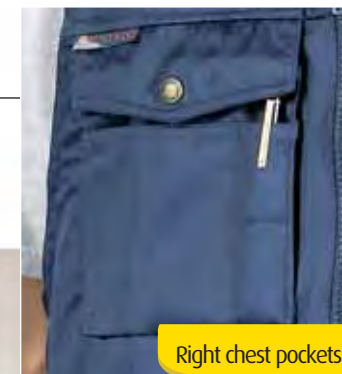
**Fabric:** BuildTex 260g  
**Col:** Navy, Royal, Bottle Green, Black  
**Sizes:** S - 3XL



### S154 Boston Toolvest

Four holster pockets.  
 Hammer and key loop.  
 Two large inner chest pouches.  
 Multi-layered chest pockets.

**Fabric:** BuildTex 260g  
**Col:** Navy, Royal, Bottle Green  
**Sizes:** S - 3XL



Right chest pockets

#### RIGHT CHEST POCKETS

- Large pocket with flap & stud fastenings
- Notepad pocket
- Multi-layer pockets for your pens & tools
- Glasses pocket
- Large storage pocket for hats & gloves



Left chest pockets

#### LEFT CHEST POCKETS

- Mobile phone pocket
- Security pocket with zip for money & keys
- Outer compartments for all your pens & small tools
- Large storage pocket for hats & gloves





## MAKE YOUR KNEES LAST A LIFETIME



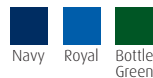
**BREATHABLE** ■  
**SHOWERPROOF** ■  
**WINDPROOF** ■

### S153 Dallas Combisuit

Holster and knee pad pockets. Combat thigh and rule pocket. Multi-layered pockets. Mobile phone pocket. Hammer and key loop. Adjustable shoulders. Contrast back fabric panel.

**Fabric:** BuildTex 260g  
**Col:** Navy, Royal, Bottle Green  
**Sizes:** S - 3XL

Colours



### S156 Portwest Knee Pads

The ultimate in knee protection and wearer comfort. Ergonomically designed knee pads providing durability, comfort and protection. This knee pad fits all Portwest garments and does not hinder the wearer when walking.

**Material:** Ethylene-Vinyl Acetate  
**Col:** Black  
**Sizes:** 21.5 X 16.5cm



### F330 BuildTex™ Showerproof Fleece

Two side zip pockets and one chest zip pocket. Zip front fastening. Adjustable drawcord hem. Elasticated cuffs.

**Fabric:** 100% Polyester Anti-Pill Finish 330g  
**Lining:** Hydrophilic Inner Lining. Breathable, Showerproof and Windproof  
**Col:** Navy, Black  
**Sizes:** S - 4XL

Colours





**TWO  
SIDE  
BUCKET  
POCKETS**

**PLAIN  
LEGS** ➔

← **KNEE PAD  
POCKETS**

**OPTIONAL EXTRA**  
For knee pads  
see page 12

### S152 Ohio Trousers

Two side bucket and two back hip pockets.  
Combat thigh and double rule pocket.  
Knee pad pockets. Key loop.  
Zip fly fastening.

Fabric: BuildTex 260g

Col X: Navy: Regular & Tall, 28" - 48"; XTall 32" - 42"

Col Y: Royal, Bottle Green, Black:  
Regular & Tall, 28" - 48"

#### Colours



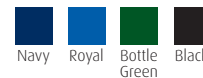
### S142 New York Trousers

Two side and two back hip pockets.  
Two combat thigh pockets. Knee pad  
pockets. Key loop. Zip fly fastening.

Fabric: BuildTex 260g

Col: Navy, Royal, Bottle Green, Black:  
Regular & Tall, 30" - 46"

#### Colours



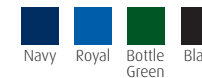
### S143 New Jersey Trousers

Two side and two hip pockets.  
Two combat thigh pockets.  
Key loop. Zip fly fastening.  
Plain legs.

Fabric: BuildTex 260g

Col: Navy, Royal, Bottle Green, Black:  
Regular & Tall, 30" - 46"

#### Colours



# Knee Pad Pocket Trousers



FABRIC



FABRIC



**Flexi-Fit  
System**



## 5891 Bradford Trousers

Combat thigh pocket. Knee pad pockets.  
Back hip pocket. Zip fly, hook and bar fastening.

**Fabric:** Kingsmill 245g  
**Col X:** Navy, Black: Regular & Tall,  
72 - 124cm; XTall, 76 - 112cm  
**Col Y:** Royal, Spruce Green, Bottle Green,  
Maroon, Graphite Grey:  
Regular & Tall, 72 - 124cm

### Colours



## 5987 Multi Pocket Trousers

**NEW**

Flexi-Fit waistband system. Triple stitched seams. Two side and  
two back hip pockets. Combat thigh with mobile phone pocket.  
Knee pad pockets. Double rule pocket. Key loop.  
Zip fly fastening.

**Fabric:** Kingsmill 300g  
**Col:** Navy: Regular & Tall, S - 3XL



**OPTIONAL EXTRA**  
For knee pads  
see page 12



# Action Trousers

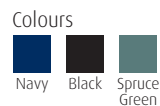


**OPTIONAL EXTRA**  
For knee pads  
see page 12

## S887 Action Trousers

Multiple zip pockets. Zip fly and button waist fastening. Double ply fabric on seat for extra wear and tear. Knee pads can be inserted.

**Fabric:** Kingsmill 245g  
**Col:** Navy, Black, Spruce Green  
**Sizes:** 28" - 48"  
**Fit:** Regular 31" & Tall 34"



## S787 Classic Action Trousers - TexPel Finish

Side elasticated waist. Twin stitched seams. Multiple concealed zip pockets. Double ply fabric on seat and knees for extra wear and tear.

**Fabric:** Peach finish, 65% Polyester / 35% Cotton 160g  
**Col:** Navy, Khaki  
**Sizes:** S - 3XL  
**Fit:** Regular 82cm



**NEW**

## S889 Action Shorts

**NEW**

Multiple zip pockets. Thigh pocket with Velcro flap. Two back hip pockets with zips. Twin stitched seams for reinforcement. Back elasticated waist for comfort.

**Fabric:** Kingsmill 245g  
**Col:** Navy  
**Size:** S - 3XL





**Keeping safe is crucial for professionals in this sector. Portwest's range of flame retardant garments has been specially designed and strictly tested to meet EN standards as well as providing comfort and effective function.**

Portwest's premium flame retardant range is Bizweld™. With a Bizweld™ garment you are guaranteed comfort, performance and safety.

All Portwest flame-retardant garments guarantee maximum protection and adhere to relevant EN standards.

## Flame Retardant Standards

### EN 470-1:1995

Harmonised European standard for Protective clothing for use in welding and allied processes.

### EN 533:1997

Harmonised European standard for Protective clothing - Protection against heat and flame - Limited flame spread materials and material assemblies.

### EN 531:1995

Harmonised European standard for Protective clothing for industrial workers exposed to heat (excluding firefighters' and welders' clothing). The following categorisation states performance levels:

- A - limited flame spread**
- B - protection against convective heat**
- C - protection against radiant heat**
- D - protection against molten aluminium splash**
- E - protection against molten iron splash**



## FABRIC

This specially developed fabric is fully certified to EN 470-1, EN 531-A, B1, C1, E1 and EN 533. A heavyweight 100% cotton fabric, specially treated with a flame retardant finish. Resilient for over 50 washes. The weight of the cloth is 330g and is sanforized shrunk.





DESIGNED  
TO MEET THE  
DEMANDS OF  
WELDING  
AND SIMILAR  
ENVIRONMENTS



### BIZ1 Bizweld™ Coverall

EN 470-1, EN 531: A, B1, C1, E1 & EN 533

Two chest pockets with flaps. Side pockets with access.  
Stud front. Rule pocket. Concealed mobile phone pocket.

Fabric: Bizweld 330g

Col X: Navy: Regular & Tall, S - 5XL

Col Y: Royal, Bottle Green, Red, Orange:  
Regular & Tall, S - 3XL

#### Colours



### BIZ4 Bizweld™ Bib & Brace

EN 470-1, EN 531: A, B1, C1, E1 & EN 533

Elasticated straps for maximum comfort. Two patch pockets with access.  
One chest pocket with flap. One hip pocket with flap. Rule pocket.

Fabric: Bizweld 330g

Col: Navy

Sizes: S - 3XL

Fit: 84cm





FABRIC

**COMPLETE  
PROTECTION:  
HEAVYWEIGHT  
FLAME RETARDANT  
COTTON**



### BIZ2 Bizweld™ Jacket

EN 470-1, EN 531: A, B1, C1, E1 & EN 533  
Two chest pockets with flaps.  
Stud front. Concealed mobile phone pocket.  
Twin stitched seams for strength.

Fabric: Bizweld 330g  
Col X: Navy: S - 4XL  
Col Y: Royal, Orange: S - 3XL

Colours



### BIZ3 Bizweld™ Trousers

EN 470-1, EN 531: A, B1, C1, E1 & EN 533  
Side pockets. Zip fly, hook and bar fastening.  
Rule pocket. Twin stitched seams for strength.

Fabric: Bizweld 330g  
Col: Navy, Royal, Orange, Bottle Green:  
Regular & Tall, 28" - 48"

Colours





# SAFE WELDER™

## FABRIC

This specially developed fabric is fully certified to EN 470-1, EN 531:A, B1, C1, E1 and EN 533. The fabric is 100% sanforized cotton drill with a 'Safewelder' flame retardant finish. Resilient for over 50 washes. Weight 330g.

# FLAME RETARDANT COVERALL



### C030 CE SAFE-WELDER™ Coverall

EN 470-1, EN 531: A, B1, C1, E1 & EN 533  
One chest pocket. Rule pocket.  
Side pockets with access. Side elastic.

**Fabric:** SAFE-WELDER™ 100% Sanforized Cotton 330g  
**Col:** Navy, Royal, Bottle Green, Red, Orange:  
Regular & Tall, S - 3XL

#### Colours



### C031 CE Flamemaster Coverall

EN 531: A, B1, C1  
Two chest pockets. Two hip pockets  
(one with zip). Rule pocket. Action back.  
Concealed zip front. Side pockets with access.  
Side elastic.

**Fabric:** Flamemaster 75% Cotton  
/ 25% Polyester 365g  
**Col:** Navy, Royal, Red, Orange:  
Regular & Tall, S - 3XL

#### Colours



### C032 CE Pyrovatex Coverall

EN 531: A, B1, C1  
Two chest pockets. Two hip pockets  
(one with zip). Rule pocket.  
Action back. Concealed zip front.  
Side pockets with access. Side elastic.

**Fabric:** Pyrovatex 100% Cotton Sateen 350g  
**Col:** Red: Regular & Tall,  
**Sizes:** S - 3XL



Flame  
Retardant

# Jackets & Trousers

ACHIEVE  
THE  
PROFESSIONAL  
EDGE



**TRADE  
GUARD** 300

**TRADE  
GUARD** 245

Portwest's exclusive Tradeguard fabric is made from 65% Polyester / 35% Cotton. Superior dyes ensure colour consistency from batch to batch. The yarns are all ring-spun with long staple combed cotton that produces the well-established benefits of strength, lustre, handling and aesthetic appeal. It is fully pre-shrunk with each garment providing warmth and protection in multiple working environments. Weight 300g and 245g.

## C088 York Jacket

### Colours



Two chest pockets. Two jetted side pockets.  
Mobile phone pocket. Two-way front zip.  
Sleeve pen pocket. Action back. Side elastic.

**Fabric:** TradeGuard 300g  
**Col X:** Navy, Royal, Bottle Green  
**Col Y:** Maroon, Black, Epic Grey  
**Sizes:** S - 3XL







FABRIC

# SMART STYLISH DESIGNS

## S085 York Trousers

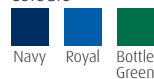
Two side pockets. One jettied hip pocket with button.  
Zip fly, hook and bar fastening. Sewn in crease.

**Fabric:** TradeGuard 300g

**Col X:** Navy, Royal, Bottle Green:  
Regular & Tall, 72 - 128cm

**Col Y:** Black: Regular & Tall, 72 - 128cm  
Maroon, Epic Grey:  
Regular & Tall, 72 - 116cm

### Colours



## S092 Leeds Trousers

Two side pockets. One jettied hip pocket.  
Front waist pleats. Zip fly, hook and bar fastening.

**Fabric:** TradeGuard 300g

**Col:** Navy, Bottle Green, Epic Grey, Maroon, Black:  
Regular, 72 - 116cm; Tall, 76 - 116cm

### Colours



Co-ordinate  
with  
York Jacket  
see page 20



FABRIC



## C859 Mayo Jacket

Two chest pockets with flaps.  
Mobile phone divide.  
Two angled lower pockets.  
Concealed stud front. Action back.

**Fabric:** TradeGuard 245g

**Col X:** Navy, Royal

**Col Y:** Spruce Green, Blade, Graphite,  
Bottle Green, Postman, Red,  
Maroon, Orange

**Sizes:** S - 3XL

### Colours



## C854 Drivers Jacket

Two chest pockets with flaps.  
Concealed stud front.

**Fabric:** TradeGuard 245g

**Col X:** Navy, Royal, White, Spruce Green, Postman

**Col Y:** Orange

**Sizes:** S - 3XL

### Colours



## S861 Bomber Jacket

Two chest pockets with flaps.  
Mobile phone pocket. Two jetted side pockets.  
Pen pocket on sleeve. Two-way front zip.  
Side elastic. Action back.

**Fabric:** TradeGuard 245g

**Col:** Navy, Royal

**Sizes:** S - 2XL

### Colours

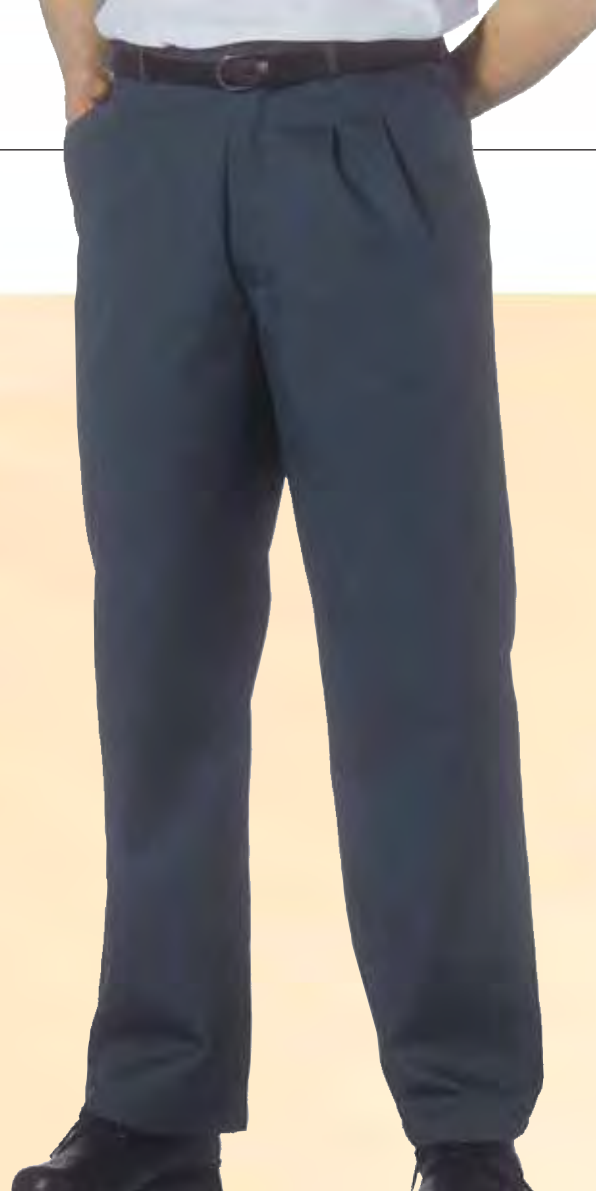
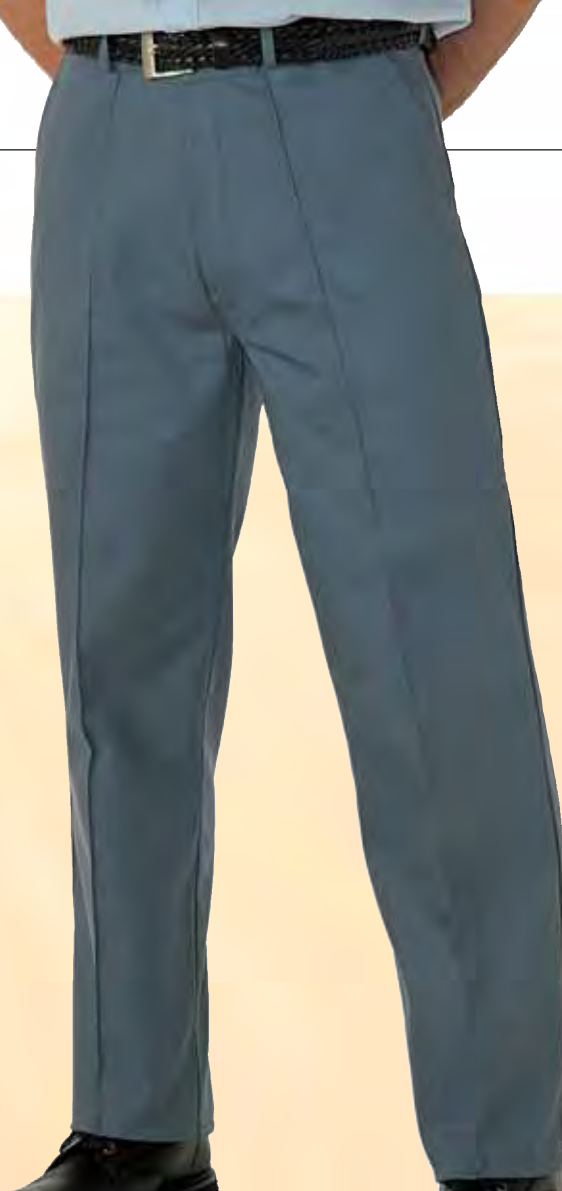






FABRIC

CONSISTENT  
COLOUR  
YEAR  
AFTER  
YEAR



## S885 Mayo Trousers

Two side pockets. One jettied hip pocket with button.  
Zip fly, hook and bar fastening. Sewn in crease.

**Fabric:** TradeGuard 245g

**Col W:** Navy: Regular, 68 - 144cm; Tall, 72 - 136cm; & XTall, 80 - 116cm

**Col X:** Royal, Spruce Green: Regular, 72 - 128cm; Tall 72 - 116cm; & XTall, 80 - 108cm

**Col Y:** Blade, Graphite, Bottle Green, Postman, Maroon, Kelly Green, White:  
Regular, 72 - 124cm; & Tall, 76 - 116cm

**Col Z:** Black, Red, Orange: Regular, 72 - 124cm; Tall, 76 - 116cm  
Black only: XTall, 80 - 108cm

### Colours



## S886 Pleated Trousers

Two side pockets. One jettied hip pocket.  
Front waist pleats. Zip fly, hook and bar fastening.

**Fabric:** TradeGuard 245g

**Col X:** Navy: Regular, 68 - 116cm; Tall, 76 - 116cm; & XTall, 80 - 108cm

**Col Y:** Royal, Spruce Green: Regular, 68 - 116cm; Tall 76 - 116cm

**Col Z:** Blade, Graphite, Bottle Green, White, Black,  
Maroon, Orange: Regular, 76 - 112cm; Tall, 80 - 108cm

### Colours



# Classic Trousers

## S710 London Trousers

Tailored trousers with two side pockets. One hip pocket with button. Pressed-in crease and front pleats. Zip fly fastening and button. Flat packed with hanger and belt.

**Fabric:** 65% Polyester / 35% Viscose 260g  
**Col:** Navy, Black: Regular, 28" - 48"; Tall, 30" - 46"

### Colours



Navy Black



## C702 Chinos

Two side and two jetted hip pockets. Front pleats. Zip fly fastening.

**Fabric:** 65% Polyester / 35% Cotton 245g  
**Col:** Navy, Safari: Regular & Tall, 28" - 48"

### Colours

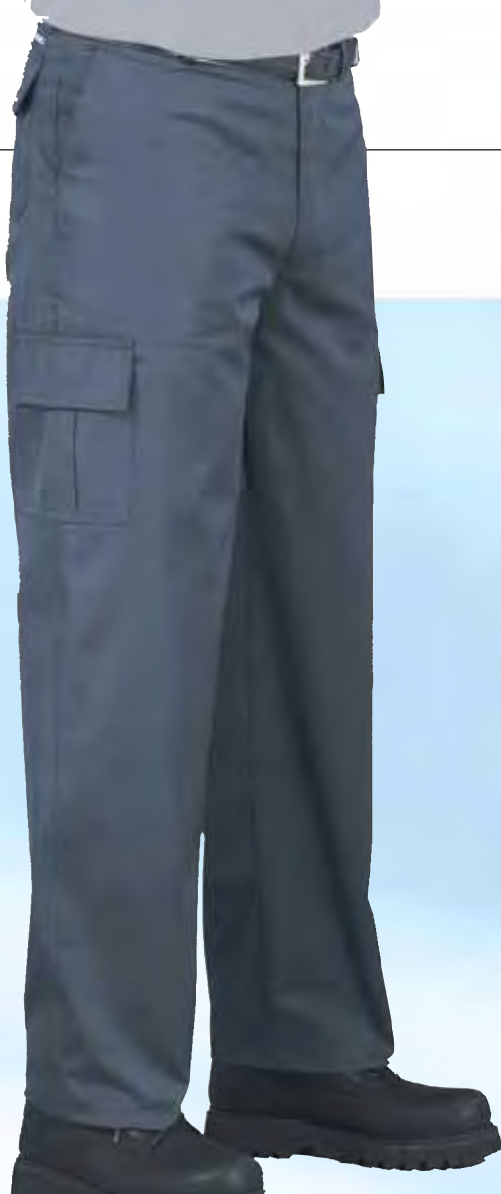


Navy Safari



MODERN  
DESIGN  
& FIT





FABRIC

**NEW  
IMPROVED  
DESIGN**

### C701 Combat Trousers

Colours



Two side pockets. Two thigh and two patch hip pockets with flaps. Zip fly fastening.

**Fabric:** 65% Polyester / 35% Cotton 245g

**Col X:** Navy: Regular, Tall & XTall, 28" - 48"

**Black:** Regular & Tall, 28" - 48"

**Col Y:** Safari: Regular & Tall, 28" - 44"



### S158 Western Jeans

Stone washed jeans. Two side pockets. Zip fly fastening. Two back hip pockets. Watch pocket.

**Fabric:** 100% Cotton Denim 400g / 14oz

**Col:** Blue Denim Jean: Regular & Tall, 28" - 46"



### S897 Track Trousers

Two side pockets. Elasticated waist with drawcord. Zip fly fastening (new).

**Fabric:** Kingsmill 245g

**Col:** Navy: Regular & Tall, S - 2XL



# Painters



## S810 Bolton Painters Bib & Brace

Bib pocket with zip. One large front pouch pocket. Knee pad pockets. Hip and rule pockets. Elasticated straps. Plastic buckles.

**Fabric:** 100% Cotton 3111 Sanforized Shrunken 305g  
**Col:** White: Regular & Tall, S - 3XL



## S817 Painters Trousers

Two side pockets. Multi-layered thigh pocket with mobile phone pocket. Knee pad pockets. Hip and rule pockets. Elasticated back waist for comfort.

**Fabric:** 100% Cotton 3111 Sanforized Shrunken 305g  
**Col:** White: Regular & Tall, S - 3XL



**OPTIONAL EXTRA**  
 For knee pads  
 see page 12



# Mens Coats



**KINGSMILL**  
**245**  
FABRIC



**NEW**  
**IMPROVED**  
**DESIGN**



## C852 Standard Coat

**NEW CODE**  
OLD CODE: S852

One chest pocket. Two lower patch pockets.  
Concealed stud front. Back vent. Length 100cm.

**Fabric:** Kingsmill 245g

**Col X:** Navy, Royal, Bottle Green, Spruce Green,  
Graphite, Blade: S - 4XL

**Col Y:** White: XS - 4XL

**Col Z:** Maroon, Red: S - 4XL

### Colours



## C865 Howie Coat – Texpel Finish

One chest pocket. Two hip patch pockets. Knitted cuffs.  
Offset front stud fastening. Length 110cm. Texpel water  
and dirt repellent finish.

**Fabric:** Kingsmill 245g with a Texpel Finish

**Col:** White

**Sizes:** XS - 3XL



# Coveralls



**KINGSMILL**  
**300**

**FABRIC**



**KINGSMILL**  
**245**

**FABRIC**

## C808 Portwest Coverall - Texpel Finish

Two zipped chest pockets. Two side pockets and access. Studded sleeve ends. Front zip. Double rule and two hip pockets. Hammer loop. Action back. Texpel water and dirt repellent finish.

**Fabric:** Kingsmill 300g with a Texpel Finish  
**Col X:** Navy, Royal, Spruce Green, Red, Bottle Green, Black  
**Col Y:** Orange  
**Sizes:** S - 3XL  
**Fit:** Regular & Tall

### Colours



QUANTITY  
**18**

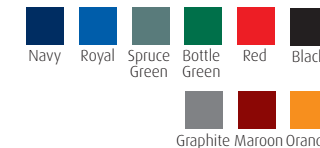
## C813 Liverpool Zip Coverall

**NEW CODE**  
OLD CODE: S813

Two zipped chest pockets. Two side pockets and access. Front zip. Double rule and two hip pockets. Hammer loop. Action back.

**Fabric:** Kingsmill 245g  
**Col W:** Navy, Royal: S - 4XL  
**Col X:** Spruce Green, Bottle Green: S - 3XL  
**Col Y:** Red, Black, Graphite, Maroon: S - 3XL  
**Col Z:** Orange: S - 3XL  
**Fit:** Regular & Tall

### Colours



QUANTITY  
**24**



QUILT  
LINED



FABRIC

### S816 Orkney Lined Coverall

Two side pockets and access. Two zipped chest pockets. Hip and rule pocket. Concealed front zip. Action back. Side elastic.

**Fabric:** Kingsmill 245g  
**Lining:** 100% Polyester Wadding 200g  
**Col:** Navy: Regular & Tall, S - 3XL



### C890 Youths Coverall

Two side pockets and access. Two zipped chest pockets. Hip and rule pocket. Concealed front zip. Action back. Side elastic.

**Fabric:** Kingsmill 245g  
**Col:** Navy  
**Sizes:** Age 4/5, 6/7, 8/9, 10/11, 12/13, 14/15



### C802 Standard Coverall

NEW CODE  
OLD CODE: S802

Two side pockets and access. One chest pocket with flap. Concealed stud front. Rule pocket. Elasticated back waist.

**Fabric:** Kingsmill 245g  
**Col X:** Navy, Royal: Regular, Tall & XTall, S - 5XL; Bottle Green, Graphite, Blade, Postman, Spruce Green: Regular & Tall, S - 3XL  
**Col Y:** White: Regular & Tall, S - 3XL  
**Col Z:** Black, Maroon, Red, Kelly Green, Orange: Regular & Tall, S - 3XL

Colours



Coveralls



FABRIC

PRE-SHRUNK  
FABRIC WITH  
SUPERIOR DYE  
RETENTION



## S086 Hooded Spray Coverall

Zip front with Velcro flap.  
Drawstring hood. No pockets.  
Elasticated back waist for comfort.  
Elasticated leg hems and cuffs.

Colours



Fabric: Kingsmill 245g  
Col: Navy, Royal: Regular & Tall, S - 3XL



## S820 Tractor Coverall

Two side pockets and access.  
Zip front. Rule pocket.  
Elasticated back waist for comfort.  
Knitted collar and cuffs.

Colours



Fabric: Kingsmill 245g  
Col: Navy, Royal, Red:  
Regular, S - 2XL







FABRIC

ENGINEERED  
FOR STRENGTH  
& FLEXIBILITY



KNEE PAD  
POCKETS

### C875 Burnley Bib & Brace

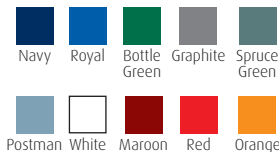
Two side pockets with access. Bib pocket with zip. Hip and rule pockets. Elasticated straps. Plastic buckles (new). Zip fly fastening.

**Fabric:** Kingsmill 245g

**Col X:** Navy: Regular & Tall, S - 4XL;  
Royal, Bottle Green, Graphite, Spruce Green,  
Postman, White: Regular & Tall, S - 3XL

**Col Y:** Maroon, Red, Orange:  
Regular & Tall, S - 3XL

#### Colours



### C876 9 Pocket Bib & Brace

**NEW**

Two side pockets with access. Bib pocket with flap. Mobile phone pocket. Double rule and hip pockets. Knee pad pockets. Elasticated straps. Plastic buckles. Zip fly fastening. D-Ring.

**Fabric:** Kingsmill 245g

**Col:** Navy: Regular, S - 3XL



# Easy Wear

## CORPORATE COMFORT CLOTHING

### B210 Naples Polo Shirt

Pique knit fabric.  
Three button placket.  
Rib knit collar and cuffs.

**Fabric:** 65% Polyester / 35% Cotton 210g  
**Col:** Navy, Royal, Red, Black, Bottle Green:  
S - 3XL

Colours



### B101 Milan Polo Shirt

Pique knit fabric.  
Three button placket.  
Rib knit collar and cuffs.

**Fabric:** 65% Polyester / 35% Cotton 180g  
**Col:** Navy, White: S - 3XL

Colours







Special hollow Polyester fibres make this fabric cool and breathable, even in the warmest of conditions.



### CL10 Coolite Polo Shirt

Superior breathable, hardwearing Coolite yarn. Easy care. Three stud placket. Rib knit collar and cuffs. Pique knit fabric. Suitable for industrial wash.

Colours



**Fabric:** 100% Coolite Breathable Polyester 210g  
**Col:** Navy, Royal, White: S - 3XL



### B195 Turin Premium T-Shirt

Taped neckline.

Colours



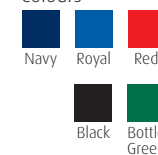
**Fabric:** 100% Cotton 195g  
**Col X:** White: S - 2XL  
**Col Y:** Navy, Bottle Green, Royal: M - 2XL



### B300 Roma Sweatshirt

Raglan sleeve. Cotton/Elastene rib crew neck. Ribbed cuffs.

Colours



**Fabric:** 65% Polyester / 35% Cotton 300g  
**Col:** Navy, Royal, Red, Black, Bottle Green: S - 3XL





## B010 Six Panel Baseball Cap

Six Panels. Stiffened at front to accommodate embroidery or print. Adjustable back straps.

**Fabric:** 65% Polyester / 35% Cotton  
**Col:** Navy, White, Royal, Red, Maroon, Bottle Green, Black: Adjustable



## S932 Belt

Two-Ply PVC. Metal buckle.  
**Col:** Black  
**Size:** 30" - 44"



## C107 Elasticated Work Belt

Fully adjustable elastic belt. Strong, easy release buckle.  
**Fabric:** 100% Polyester  
**Col:** Navy  
**Size:** Adjustable

**New**



## B900 Holdall Bag

Large travel bag. ID holder. Studded base. Two zipped compartments. Adjustable shoulder strap.

**Fabric:** Nylon PVC Coated 520g  
**Col:** Navy  
**Size:** L68 x W25 x H39cm  
**Capacity:** 66 litres



## B903 Travel Bag

Medium size travel bag. ID holder. Studded base. Two zipped compartments. Adjustable shoulder strap.

**Fabric:** Nylon PVC Coated 520g  
**Col:** Navy  
**Size:** L48 x W23 x H32cm  
**Capacity:** 35 litres





# QUICK RELEASE ANTI-ENTANGLEMENT SYSTEM

RECOMMENDED  
FOR THE  
RAIL INDUSTRY



MP3, CD and  
mobile phone outlet



# BE SEEN



Reduced visibility  
with Standard Rucksack



Maximum visibility  
with Portwest Hi-Vis  
Rucksack

## B904 Quick Release Hi-Vis Rucksack

**NEW**

Fabric and reflective tape certified to GO/RT 3279 & EN 471  
Quick release anti-entanglement system. Multiple pockets.  
Re-inforced adjustable straps. 5cm HiVisTex reflective tape.  
Padded back panel. Mobile phone pocket. Secure, weatherproof  
MP3, CD and mobile phone outlet.

**Fabric:** 600D Polyester 520g  
**Col:** Orange  
**Size:** L28 x W21 x H43cm  
**Capacity:** 25 litres



## B905 Standard Hi-Vis Rucksack

**NEW**

Fabric and reflective tape certified to EN 471  
Multiple pockets. Re-inforced adjustable straps. Waist straps.  
5cm HiVisTex reflective tape. Padded back panel. Mobile phone  
pocket. Secure, weatherproof MP3, CD and mobile phone outlet.

**Fabric:** 600D Polyester 520g  
**Col:** Orange, Yellow  
**Size:** L28 x W21 x H43cm  
**Capacity:** 25 litres

Colours



Orange Yellow



Easy Wear

35

# Shirts

## LONG & SHORT SLEEVED SHIRTS



### S102 Pilot Shirt, Long Sleeves

Two chest pockets with button flaps.  
Front button placket. Shoulder epaulettes. Top fused collar and cuffs.

**Fabric:** 65% Polyester / 35% Cotton 100g  
**Col:** Blue, White  
**Sizes:** Neck 14" - 20"



Colours



### S104 Classic Shirt, Short Sleeves

Front button placket. Chest pocket.  
Top fused collar.

**Fabric:** 65% Polyester / 35% Cotton 100g  
**Col:** Blue, White  
**Sizes:** Neck 14" - 20"



Colours



### S103 Classic Shirt, Long Sleeves





**COTTON  
RICH  
OXFORD  
WEAVE**



### S107 Oxford Shirt, Long Sleeves

Chest pocket. Front button placket.  
Button down collar. Top fused  
collar, cuffs and placket.

**Fabric:** Cotton Rich 70% Cotton  
/ 30% Polyester 120g  
**Col:** Sky Blue, White, Royal  
**Sizes:** Neck 14" - 20"



Colours



### S108 Oxford Shirt, Short Sleeves

**UNISEX  
SHIRT**



### S122 Microcheck Shirt, Long Sleeves

Front button placket. Button down collar.  
Top fused collar, cuffs and placket.

**Fabric:** 65% Polyester/ 35% Cotton 105g  
**Col:** Blue  
**Sizes:** XS - 3XL



### S123 Microcheck Shirt, Short Sleeves

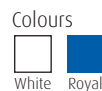




## S121 Premium Shirt, Short Sleeves

Front button placket. Button down collar. Top fused collar and placket.

**Fabric:** 65% Polyester/ 35% Cotton 105g  
**Col:** White, Royal  
**Sizes:** Neck 14" - 20"



## S120 Premium Shirt, Long Sleeves



## S128 Ladies Blouse, Long Sleeves

Front button fastening with collar and reverse. Top fused collar, cuffs and placket.

**Fabric:** Herringbone 65% Polyester/ 35% Cotton 116g  
**Col:** White  
**Sizes:** 8 - 22



## S129 Ladies Blouse, Short Sleeves



## S106 Stud Shirt, Short Sleeves

Stud front placket, cuffs and pocket flaps. Top fused collar and flaps. Laundry Standard.

**Fabric:** 65% Polyester/ 35% Cotton 150g  
**Col X:** Blue  
**Col Y:** White  
**Sizes:** Neck 14" - 20"



## S105 Stud Shirt, Long Sleeves







### S163 Montana Work Shirt

Two chest pockets with studded flaps.  
Top fused collar and cuffs. Concealed  
mobile phone and pen pocket.

**Fabric:** 100% Cotton 160g  
**Col:** Navy, Burgundy  
**Sizes:** S - 2XL

Colours  
  
Navy Burgundy



### S126 Highland Shirt

Front button placket.  
Top fused collar, cuffs and placket.

**Fabric:** 100% Cotton 120g  
**Col:** Royal, Red, Green  
**Sizes:** S - 2XL

Colours  
  
Royal Red Green



### S124 Tattersal Shirt

Front button placket.  
Top fused collar, cuffs and placket.

**Fabric:** 65% Polyester/ 35% Cotton 105g  
**Col:** White & Blue Check  
**Sizes:** S - 3XL



## EN ISO 20345:2004 Footwear Standard

Below are the categories of EN marking on safety footwear. One of these markings will be shown on each of Portwest's footwear products.

### EN 20345-1 SB

The presence of a safety toe cap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN

### EN 20345-1 SB P

As SB standard plus closed seat region and penetration resistance

### EN 20345-1 S1

As SB standard plus closed seat region. Anti-static properties and energy absorption of seat region

### EN 20345-1 S1P

As S1 standard plus penetration resistance

### EN 20345-1 S2

As S1 standard plus water penetration resistance and water absorption

### EN 20345-1 S3

As S2 standard plus cleated outsole and penetration resistance

# Steelite™

**Innovation, the best materials and design are the cornerstones of Portwest's footwear.**

It's essential to protect the feet from all danger and tough conditions. Portwest's Steelite™ footwear range offers the appropriate footwear for these situations.

Our products conform to EN ISO 20345:2004, which applies to safety footwear with toe cap resistance to 200 joules.

### Typical construction of a FW11 S3 Steelite™ Thor Boot





# COMFORT & PROTECTION



## FW10 S1P Steelite™ Protector Boot

### EN ISO 20345:2004

Split Buffalo Leather.  
200 joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/TPU sole.  
Slip resistant and energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12



## FW14 S1P Steelite™ Protector Shoe

### EN ISO 20345:2004

Split Buffalo Leather.  
200 joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/TPU sole.  
Slip resistant and energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12





## FW11 S3 Steelite™ Thor Boot

### EN ISO 20345:2004

Full Grain Water Resistant Leather.  
200 Joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/PU sole.  
Slip resistant and energy absorbent heel.

### Colours



Col: Black, Brown  
Sizes: Euro: 38-47,  
Imperial: 5-12



## FW12 S1P Steelite™ Rigger Boot (No scuff cap)

### EN ISO 20345:2004

Split Buffalo Leather. 200 Joule steel toe cap.  
Steel midsole. Anti-static, petrol chemical resistance.  
Dual density PU/Rubber sole.  
Slip resistant and energy absorbent heel.  
300°C hot heat contact.

### Colours



Col: Tan, Black  
Sizes: Euro: 38-47,  
Imperial: 5-12



## FW13 S1P Steelite™ Rigger Boot (With scuff cap)

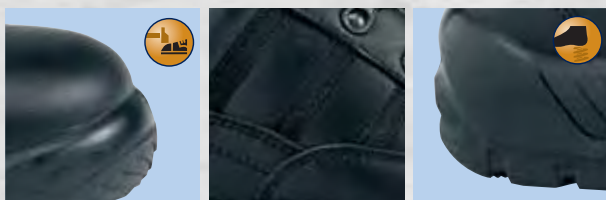
### EN ISO 20345:2004

Split Buffalo Leather. 200 Joule steel toe cap.  
Steel midsole. Anti-static, petrol chemical resistance.  
Dual density PU/PU sole. Slip resistant and energy absorbent heel.

Col: Tan  
Sizes: Euro: 38-47,  
Imperial: 5-12







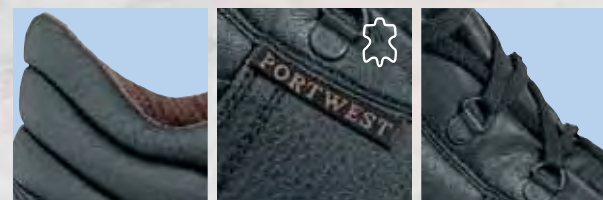
FW15 S1 Safety Trainer

**New**

**EN ISO 20345:2004**

Split Buffalo Leather. 200 Joule steel toe cap.  
Anti-static, petrol chemical resistance.  
Dual density PU/PU sole.  
Slip resistant and energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12



FW20 Work Boot

**New**

Split Buffalo Leather.  
Anti-static, petrol chemical resistance.  
Dual density PU/PU sole.  
Energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12



# WATER RESISTANT



## FW23 S3 Boot

### EN ISO 20345:2004

Buffalo Water Resistant Leather.  
200 joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/TPU sole.  
Slip resistant and energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12



## FW43 S3 Shoe

### EN ISO 20345:2004

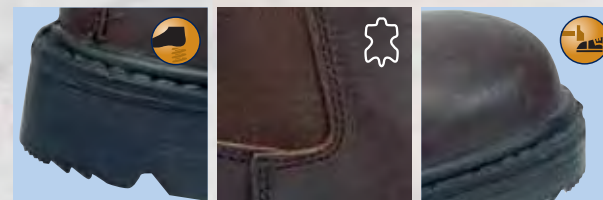
Buffalo Water Resistant Leather.  
200 joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/TPU sole.  
Slip resistant and energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12





# WAXY BOOTS



## FW50 S1P Zulu Leather Boot **New**

### EN ISO 20345:2004

Waxy Full Grain Buffalo Leather.  
200 Joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/PU sole.  
Slip resistant and energy absorbent heel.

Col: Black  
Sizes: Euro: 38-47,  
Imperial: 5-12



## FW51 S1P Trojan Dealer Boot **New**

### EN ISO 20345:2004

Waxy Full Grain Buffalo Leather.  
200 Joule steel toe cap. Steel midsole.  
Anti-static, petrol chemical resistance.  
Dual density PU/PU sole.  
Slip resistant and energy absorbent heel.

Col: Brown  
Sizes: Euro: 38-47,  
Imperial: 5-12



# PPE

## Personal Protection Equipment

**Head, eye, hearing and back problems occur when you are exposed to hazardous working conditions without wearing the correct protective equipment.**

Portwest has an extensive range of Personal Protection Equipment (PPE)

so you can be assured that you are protected in all working conditions.

The PPE range includes goggles, spectacles, ear protectors, helmets and back support belts. All Portwest PPE products comply with relevant European standards.

## PPE Standards

### EN 352:2002 Hearing Protectors

Portwest's Ear Muffs are tested to the relevant European Standards and are CE marked.

- EN 352 Part 1 Ear Muffs
- EN 352 Part 3 Helmet Mounted Ear Muffs

This standard stipulates that persons working in noise levels between 80dBA (Lower Action Level) and 85dBA must be provided with suitable hearing protection on request. Where noise levels are at or above 85dBA (Upper Action Level), suitable hearing protection must be supplied and worn.

### EN 175:1997 Welding Goggles

Personal protection – Equipment for eye and face protection during welding and allied processes.

### EN 166:2001 Personal eye – protection

All Portwest products carry the CE mark indicating compliance with the relevant European Standard EN 166. This standard tests for: impact, optical quality, chemical, dust and molten metal.

The following markings apply:

- S – 22mm ball at 5.1 m/s (11mph)
- F – 6mm ball at 45 m/s (101mph)
- B – 6mm ball at 120 m/s (268mph)
- 1 – Optical Quality
- 3 – Liquids
- 4 – Large dust particles
- 9 – Molten metal and hot solids
- K – Anti-Scratch
- N – Anti-Mist
- T – Extreme Temperature

### EN 397:1995 Industrial safety helmets

Portwest's Endurance and Endurance Plus Helmets conform to the requirements of EN 397 and are marked accordingly. The mandatory requirements covered by this standard include:

- Shock absorption
- Resistance to penetration
- Resistance to flame
- Chin strap anchorage

In accordance with EN 397, the shelf life of helmets is 5 years after the date of manufacture. This date is embedded in the format of month/quarter and year on the crown of the helmet.





### PW40 Classic Ear Protector

#### EN352-1

Multiple position headband with super soft ear cushions for all day comfort. Filters harmful noises out. SNR 27dB, offers excellent attenuation.



### PW41 Super Ear Protector

#### EN352-1

Pressure seal is designed to give optimum attenuation. SNR 30dB. Foldable, palm size design prevents external contamination.



### PW42 Clip-On Ear Protector

#### EN352-3

Large acoustic foam filled cups offering excellent attenuation. SNR 23dB. Lightweight, comfortable design. Compatible with PW50 and PW51 Safety Helmets.





### PW20 Direct Vent Goggles

#### EN166 1B

Direct ventilation reduces misting and heat build up. Soft contoured wide face area for a secure and comfortable fit. Front adjustable head band. Ultra light polycarbonate lens. High Optical Quality (1) with up to Grade B Impact Resistance.



### PW21 Indirect Vent Goggles

#### EN166 1B

Protection against chemical splash and dust with indirect ventilation. Large profile body for a good protective comfortable fit. 180 degrees field of vision with front adjustable head band. Ultra light polycarbonate lens. High Optical Quality (1) with up to Grade B Impact Resistance.



### PW30 Visitor Safety Spectacle

#### EN166 1F

Moulded-in brow guards and vented side-shields. Wrap around design suitable to be worn with or without spectacles. Ultra light polycarbonate lens. Universal fit. High Optical Quality (1) with up to Grade F Impact Resistance.



### PW31 Contoured Safety Spectacle

#### EN166 1F

Scratch resistant lens with 3-way adjustable temple and extendable side arms. Integrated brow, side and cheek guards. Ultra light polycarbonate lens. Universal fit. High Optical Quality (1) with up to Grade F Impact Resistance. Free spectacle cord.







### PW33 Classic Safety Eye Screen

**NEW**

#### EN166 1F

Wrap around eyeshield for wide vision and complete protection. Universal nose bridge with side shields and adjustable arms. Ultra light polycarbonate lens. High Optical Quality (1) with up to Grade F Impact Resistance. Free spectacle cord.



### PW34 Profile Safety Spectacle

**NEW**

#### EN166 1F

Soft rubber leg designed for prolonged user comfort. Sleek one-piece lens offers clear and unobstructed vision. Integrated brow guard for extra protection. High Optical Quality (1) with up to Grade F Impact Resistance. Smoke lens shade option also available. Free spectacle cord.

Colour



### PW60 Gas Welding Goggles

**NEW**

#### EN175 1F

Flip front design with indirect vents. Comfortable PVC body with front adjusting headband. Shade 5 UV/IR 50mm diameter lens. High Optical Quality (1) with up to Grade F Impact Resistance. Protection against high speed particles at extreme temperatures (T).





### PW50 Endurance Safety Helmet

**EN 397**  
Impact resistant polypropylene shell offers exceptional protection. Compatible with PW42. Suspension harness with adjustable headband provides a snug, secure fit. Angled rain gutter with generous rim.

**Col:** White, Yellow, Blue, Red  
**Fit:** Adjustable:  
52 - 60cm



### PW51 Endurance Plus Safety Helmet

**EN 397**  
Impact resistant ABS shell offers superb protection. Compatible with PW42. Suspension harness with nylon webbing for extra comfort. Adjustable headband provides a snug, secure fit. Angled rain gutter with generous rim.

**Col:** White, Yellow, Blue, Red  
**Fit:** Adjustable:  
52 - 60cm



**SUPPORT  
YOUR  
BACK**



### PW80 Back Support Belt **NEW**

4 boning strips with reinforced elastic.  
Adjustable internal waist strap.  
Adjustable outer band.  
Cross-over adjustable braces.  
Offers superior flexibility of movement.

**Fabric:** 38% Latex / 62% Polyester  
**Col:** Black  
**Sizes:** Small: 28" - 34"; Medium: 34" - 38";  
Large: 36" - 42"; XLarge: 40" - 45"





# Ladies Wear



FABRIC



FABRIC



FABRIC

## S097 Ladies Elasticated Trousers

Two side pockets. Back elasticated waist.  
Zip fly, hook and bar fastening. Sewn-in crease.

**Fabric:** Kingsmill

**Col X:** Navy (210g): Regular, 60 - 124cm; Tall, 68 - 112cm

**Col Y:** Royal (210g), Bottle Green, Black (245g):  
Regular, 64 - 116cm; Tall, 68 - 108cm

**Col Z:** White (210g), Graphite, Hospital Blue  
& Spruce Green (245g):  
Regular, 68 - 108cm

### Colours



## S099 Ladies Combat Trousers

Two front pleats. Two side pockets. Back elasticated waist.  
One combat thigh pocket with mobile phone pocket.  
Zip fly, hook and bar fastening.

**Fabric:** Kingsmill 210g

**Col:** Navy: Regular & Tall, 64 - 116cm



Co-ordinate  
with  
Shirts

see page 37  
and 38



### LW11 Ladies Step-In Dress

Two chest pockets. Two lower front pockets. Concealed half front zip. Front and back pleats for ease of movement. Length 105cm.

**Fabric:** Kingsmill 210g  
**Col:** Navy, White, Hospital Blue  
**Sizes:** 8 - 22

#### Colours



### LW10 Ladies Tunic

Two chest pockets. Two lower front pockets. Concealed nylon front zip. Front and back pleats for ease of movement. Length 75cm.

**Fabric:** Kingsmill 210g  
**Col:** Navy, White, Hospital Blue  
**Sizes:** 8 - 22

#### Colours



### S856 Princess Line Coat

Two lower pockets. Hammer cap stud front fastening. Stud adjustable cuffs. Length 105cm.

**Fabric:** Kingsmill 210g  
**Col X:** Navy, Royal: 76 - 136cm  
**Col Y:** White: 72 - 136cm

#### Colours



### S864 Step-In Dress

Two lower pockets. Concealed stud front and studded cuffs. Action back.

**Fabric:** Kingsmill 210g  
**Col:** White: 76 - 128cm



### S863 Standard Ladies Coat

Chest pocket. Two front patch pockets. Concealed stud front. Bust darts. Length 105cm.

**Fabric:** Kingsmill 210g  
**Col X:** Navy, Royal  
**Col Y:** White  
**Sizes:** 72 - 136cm

#### Colours

