

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part [2] (Doc. EWF 636 – Part 1)

The Unit: N/A

Located in: Norfolk, United Kingdom

Company: Pruce Newman Pipework Ltd

is certified for the product(s):

Structural fabrication and welding including storage tanks, pressure vessels and pipework large and small bore diameters

with the scope of work stated in the attached Schedule

Certificate number and revision status: 140093 – Rev. 0

First Issue date: 27/08/2014

Current issue date: 27/08/2014

Date of expiry: 24/08/2019

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady

TWI Certification Ltd, United Kingdom

EWF Manufacturer Certification System

SCHEDULE

Extent of validity of EWF Certificate N° 140093

Rev. 0

Product standard(s):

BS 2633 Class 1	ASME IX	BS 4677
BS EN 14015	AWS D1.1	ASME 3.1
PD 5500	EN ISO 3834-2	BS EN 1090-1

Alternative Standard(s) (refer to EN ISO 3834 -- 5)

ASME

**Welding process
(ISO 4063)**

MMA	(111)
MAG	(135)
FCAW	(136)
TIG	(141)

**Parent material groups
(CEN ISO/TR 15608)**

Group 1 Carbon steels
Group 8 Austenitic stainless steels

Responsible Coordination Personnel:

Scheme**	Name	Qualification	Job function and level***
ISO 3834	K Dixon	IWE/EWE, MSc Welding	Comprehensive

**Specify EN ISO 3834, EMS or SMS

*** In the case of EN ISO 3834 scheme, the level must be stated in order to comply with EN ISO 14731

ANBCC Governing Board Representative



Julio Tolaini

Scheme Manager



Chris Eady