

DESCRIPTION

Adhesive for the bonding of Prolab boards.

PROPERTIES

PHYSICAL PROPERTIES			
	POLYOL	ISOCYANATE	MIXED
Mix ratio by weight	100	50	
Aspect	Thick liquid	Pasty	Pasty liquid
Color	Brown	Beige	Light brown
Density at 25°C	1.60	0,68	1.12
Pot-life (200g) at 25°C (min)			20
Hardness	ISO 868 : 2003	Shore D	65-70
Open time before assembly		min	30
Hardening time before milling		h	5

REMARKS

To ensure good adhesion, glue should be put on the 2 surfaces to be bonded. These surfaces should be previously degreased and free of dust. It is recommended to apply a slight pressure.

Consumption ~ 750 to 850 g/m²

HANDLING PRECAUTIONS

Normal health and safety precautions should be observed when handling these products :

- Ensure good ventilation
- Wear gloves, safety glasses and waterproof clothes

For further information, please consult the product safety data sheet.

STORAGE

Shelf life of both parts is 12 months for Polyol and 6 months for Isocyanate in a dry place and in their original unopened containers at a temperature between 15 and 25 °C

Any open can must be tightly closed under dry nitrogen.

PACKAGING

Box of 4 x (0,25kg + 0.5kg)

GARANTEE

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