## High Definition Optical Inspection Systems

PRODUCT GUIDE











## Developing the future's microscopes

Optilia Instruments is a hallmark for quality in terms of visual inspection instruments. With our own R & D and in-house manufacturing, we are able to develop new products that are continually driving technological development forward. Where others see problems we see opportunities.

#### The beginning

Since its foundation in 2002 Optilia has been located in the outskirts of Stockholm, Sweden and has enjoyed steady growth in the following years. Today we are an organization with departments in product development, production, sales and technical support with a cohesive team that thrives on close dialogue with our customers and dealers.

#### State of the art products

At Optilia we always strive to be at the forefront when it comes to technical solutions. Our video microscopes and inspection systems incorporate the latest technologies to offer you the maximum benefits regarding inspection time, cost and reliability. When you buy an instrument from Optilia you get the assurance of a Swedish made product where performance and quality comes first.

#### Service minded cooperation

Optilia is not only characterized by high technology products but also by the level of service that provides fast and high-quality support to customers. During the product selection stage we offer free testing of your samples and help with optimization to ensure you get the best results from your Optilia system. Through working with Optilia and its authorized distributors you will receive support with the installation and training in the use of the instruments. The after sales support includes a two years product warranty and free support via email and telephone when buying Optilia products.

#### Modular products configurable to meet customer needs

The products in our range are modular and can be adapted and configured to your specific inspection requirements. Our HD cameras can be used both in-line and off-line and we have many stand solutions and multiple lighting options that cover everyone's needs. Our software can be ordered at various functions and price levels. There are alternatives for digital image storage with or without a computer. The product range is constantly evolving and new products are developed to meet customer needs.

Optilia provides
long-term Service and
After Sales Support

#### A few words about the product guide

Here we have highlighted three of our product lines in HD video inspection: W30x-HD, W10x-HD and M20x-HD. Inside you can read more about the product characteristics, performance, the applications they suit and what accessories we offer. Please contact us for more information and guidance for the best configuration to meet your requirements.



Optilias HD Cameras are Innovative, Time Saving and Ergonomic. Combined with the brilliance of Full HD pictures, this is a product truly designed for Precision Inspection Work!





## W30x Full HD 1080p Camera Microscope

Professional high definition inspection camera microscope equipped with 30x Optical Zoom, Auto Focus, Large Working Distance and Laser Pointer for reliable, ergonomic and fast visual inspection. Connect W30x-HD to a High Definition monitor and take advantage of the astonishing image resolution, high contrast and true colours in your inspection work.

#### Motorised x30 Zoom optics

The System's on-screen magnification (24" monitor) of 2 - 60x is comparable to common inspection microscopes. If further magnification is needed macro lenses can be added to magnify up to 200x.

#### Designed for Ergonomic use

The W30x-HD provides ergonimic working position and relief to your eyes, neck and shoulders. The unique FreeSight version features a 500 mm extended working distance and free view to the monitor. By sitting more comfortably and watching the monitor, inspection tasks are no longer so tiresome.

#### Flexible and Time Saving

Optilia Systems offer great flexibility to users with different inspection and monitoring needs. Together with Optilia's various boom and focusing stands, illumination accessories and software, users gain full control over the working area. The W30x-HD camera microscope significantly reduces the time spent on inspecting parts compared to other optical visual systems.

#### **Full Control of the Camera Parameters**

Image attributes such as zoom, brightness, focus, iris, exposure time and colour are set automatically, yet can also be controlled manually via PC camera control software or independent of a computer using the joystick-based and user-friendly Control Unit.

#### Hermetically sealed or Antistatic housing

W30x-HD can be ordered with a hermetically sealed optical system and housing for preventing the penetration of dust, dirt or germs into the camera. The E-versions of W30x-HD camera microscopes are made of Antistatic Coated material and safe for ESD-sensitive PCB inspection and rework.

#### **Digital Image Capture on SD-card**

Optilia's SD-CAP device offers Full HD Image Capture without need of computer. With a simple click on capture button of the device or press on a foot pedal, the images are easily frozen or saved for further measurement and archiving.

#### The power of a "click"

Streamline digital image View, Capture, Measurement, Reporting and Archiving with OptiPix™ software.

Together with the W30x-HD, OptiPix allows you to work with live and captured images at Full High Definition resolution.



#### **Typical Application Areas**

W30x-HD camera microscope is ideal for optical examination and quality control of

- electronics, assembled PCBs, components, soldering
- micro mechanisms, precision mechanics
- stents and balloons

#### Also

Non-contact dimensional measurements.

Documentation, digital image recording and archiving.

The large working distance also makes it suitable for rework, repair, hand soldering, assembly or gluing jobs.







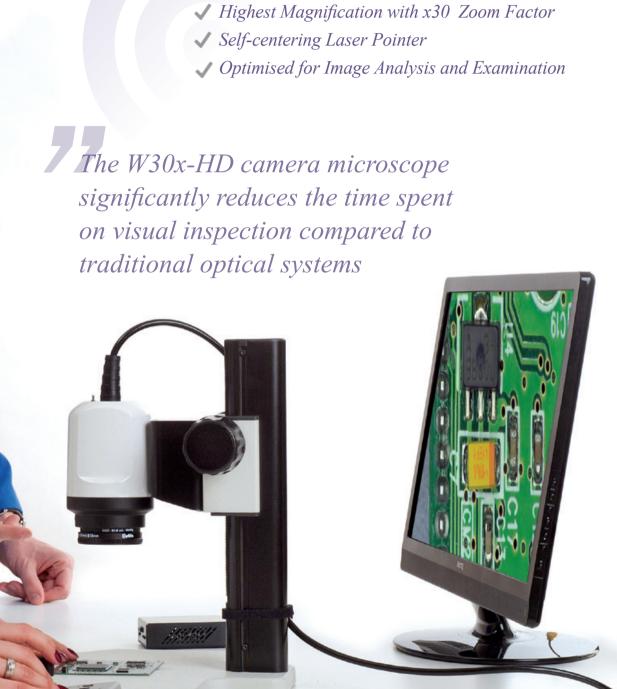
Stent, 30x zoom, +5





✓ Motorised Optical Zoom and AutoFocus

✓ Best Full HD 1080p Image Quality



## W10x Full HD 1080i Optical Inspection Systems

Robust and Reliable Designed for Inspection and Rework of PCBs In-line and Off-line!



Connect the W10x-HD camera to a Full 1080 high definition monitor and take advantage of the astonishing resolution, excellent colour and contrast in your inspection work. Combined with any of Optilia's Boom, Articulated or Large Access XY-stands, the system offers full control over your working area.

#### Modular design

The system is versatile and offers great flexibility to users with different inspection needs. W10x-HD together with In-Line XY stand and 4-directional tilt unit is the preferred choice of high quality electronic manufacturers. The system can be equipped with a wide range of illumination options, extra lenses, stands and software.

#### **Camera Control**

Image attributes such as zoom, brightness, focus, iris, exposure time and colour are set automatically, yet can also be controlled manually via PC camera control software or independent of a computer using the joystick-based and user-friendly Control Unit.

#### **Digital Image Caputre**

For capturing still images at Full HD resolution, attach the camera to Optilia's 1080 SD-Card Capture Device or connect the system directly to a computer and OptiPix™ software through Optilia's USB 3.0 or PCI express Frame Grabbers.

#### **Designed for maximum Reliability**

W10x-HD is made of high quality components, stainless steel and anodised aluminum parts. The camera is designed according to the requirements of industrial manufacturers regarding quality, reliability, time and cost effectiveness. The solid aluminum casing makes the system suitable for deployment in assembly lines, workshops and production facilities.

- ✓ Fast #F1.8 Optics. No need for extra Illumination
- ✓ 10x Optical Zoom with Swift Autofocus
- **✓** Built-in Zoom Control Buttons
- ✓ Self-centering Laser Pointer
- ✓ Rugged Aluminium Housing



W10x camera delivers Full HD 1080i/59.94 fps video (interlaced)



W10x-HD system with 4-directional tilt device and In-Line XY-stand mounted over conveyor in a SMT production line.



## M20x High Definition Plug & Play Optical Systems

M20x camera microscope is a cost effective, plug-and-play and ergonomic HD video inspection system producing bright pictures for fast and reliable optical inspection. The device has a powerful motorised optical zoom, swift auto focus, 240mm working distance and an user-friendly remote camera control unit for automatic or manual adjustment of zoom, brightness and focus.

#### Save time and cost

By deploying extremely quick auto focus together with Optilia's superior high resolution optics, the time spent on inspecting objects is significantly reduced compared to other video systems.

#### **Easy connection**

The camera is easily connected to a Full-HD or HD-ready monitor of relevant size through HD component video outputs or digital HDMI when attached to the SD-Card Capture Device. The integrated Control Unit enables you to set the camera to fully automatic mode or to adjust basic image attributes, such as brightness, focus and zoom factor.

#### **Digital Image Capture**

For capturing still images attach the camera to Optilia's SD-Card Capture Device or connect the system directly to a computer and OptiPix™ software through Optilia's USB 3.0 or PCI express Frame Grabbers.

- ✓ Plug & Play
- ✓ Integrated Control Unit
- ✓ 20x/30x Optical Zoom
- **✓** Fast Auto Focus
- ✓ Cost Effective



M20x can be ordered as HD 720p or Full HD 1080p upgrade

## **Typical Application Areas**

M20x-HD inspection systems are ideal for optical inspection of

- electronics, assembled PCBs, components, soldering
- connectors, wires, terminals and cables
- metals and welding examination
- plastic parts, rubbers, minerals

#### Also

Documentation, digital image recording and archiving. The large working distance also makes it suitable for rework, repair, hand soldering, assembly or gluing jobs.





# W30x M20x

Optilia FreeSight options, with 500mm working distance are offered as a choice for W30x and M20x camera microscopes.

#### **Optimum ergonomics**

The 500mm working distance of the FreeSight variants opens up totaly new possibilities for configuring ergonomic and comfortable work stations with the payback of improved productivity and efficiency.

The extra high camera mounting creates a clutter free working space with comfortable clear viewing of the monitor perfect for working on objects under inspection.

#### W30x-HD FreeSight

The W30x FreeSight has a powerful 30x optical zoom, 350 to 500mm working distance range and a swift auto focus for clear examination of your object in 1080p Full High Definition resolution.

## Unique FreeSight model options

#### M20x-HD FreeSight

M20x FreeSight is the cost effective option for ergonomic optical inspection, assembly and repair work. The M20x FreeSight has a crisp and fast optical system, 350 to 500mm working distance range and a swift auto focus for clear examination of your object in 720p or 1080p High Definition.



Optilia M20x FreeSight Inspection System with Bench-top Boom Stand

# Maximum comfort and ergonomics with 500 mm working distance!



### Camera Control

Optilia Camera Control Units are user friendly and ergonomically designed devices for direct control of Optilia High Definition Camera Microscopes with our without use of a PC. Control Units feature remote control of Optical Lens System and Image Sensor attributes. Choose between Software PC Control, Advanced Joystick Control and Integrated Camera Control depending on your needs.

#### **Industrial Grade Aluminium Housing Camera Controls**

Camera and image attributes such as focus, brightness, shutter, iris and white

balance (colour) can be set to automatic control or be adjusted manually. Optical magnification of the image is simply changed by swift and motorised zoom function of the lens system.



Advanced Joystick Control for W10x and W30x Camera series

Integrated Basic Control for M20x Camera series

#### **Zoom Factor Display and Preset/Recall Configuration**

Optilia Joystick- and Integrated Camera Control devices feature software option for Cross Line Overlay and Zoom Factor Display, crucial functions for performing calibrated non-contact geometrical measurements on the picture.

The Preset/Recall option enables you to pre-define camera configurations, save them in the memory and instantly recall and toggle by pressing one button.

#### **Hands free operation**

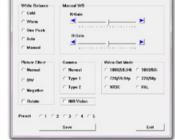
An industrial grade foot switch is availble as an option for hands-free control of Magnification (Zoom), Brightness and Focus.

#### **PC Control Software**

PC Control Software is available for direct control of the W30x and W10x Camera series via USB port of your computer. Both Camera and Lens parameters like brightness, shutter, white balance (colour), gamma, picture effect, output formats zoom and Iris can be set by PC Software Control.

Advanced Control of the Camera produces the Best Image





User interface of PC Control Software

## OptiPiX™ software for Image Capture, Measurement and Reporting

Optilia OptiPix<sup>™</sup> is a Digital Image View, Capture, Measurement, Reporting and Archival software with focus on user friendliness. OptiPix together with Optilia HD Inspection systems is a powerful, easy-to-use and cost effective tool for Engineering, Production and R&D.

#### The software platform OptiPix

OptiPix is a software platform designed for Optilia Inspection Systems to help you take full advantage of digital image technology.

#### Workflow

Connect your HD Camera to your PC or Laptop via PCle or USB 3.0 Frame Grabber and view the live picture in OptiPix. Select a pre-defined magnification or Define your preferred magnification and calibrate them. Use the powerful overlay functions like Grid, Ruler or Digital Graticule on your live image. Zoom in on your region of the interest. Capture still pictures via the software or by foot-switch. Analyse, measure, add annotations and save! Create Reports or Certificates. Archive your results using file system of your computer or the built-in Case Managing Database.

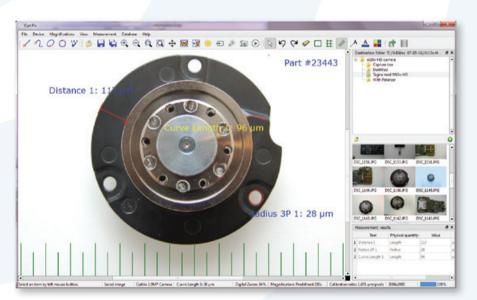


OptiPix is available in English, German, Spanish, French, Chinese, Japanese, Korean, Russian and Swedish.

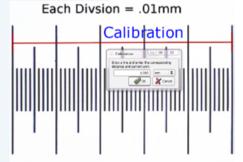
Connect your device

Use pre-defined calibrations or define your own

Analyse on live image, use overlay functions or compare windows



OptiPix main interface window



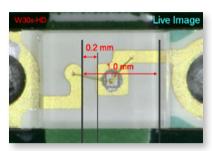
Calibration window

Software platform designed for all Optilia systems

#### **Overlay functions**

OptiPix lets you define and overlay grids, micrometer scales and custom-designed Graticules on live image to make quick analysis without capturing the image.

Cross-hair, Rectangles and Rulers can also be screened on the live image.



Overlay of Digital Graticule on live image

#### **Digital Graticule**

Image files containing measurement lines, geometry figures, patterns, annotations, CAD views, etc. can be blended with and displayed on the live picture.

#### **Organise with Database**

In addition to the Windows File System, Images and all other data can be saved and organised in the integrated Database of OptiPix. Thousands of Cases and Projects can be created, organised and managed by the secure and powerful SQL Database engine of the OptiPix software.

#### **Record Audio**

Add voice or audio to your cases and projects in OptiPix Database simply by using microphone of your computer.

Archive using file system or the built-ir database

Annotate, document, certify and make reports

#### **Reports and Certificates**

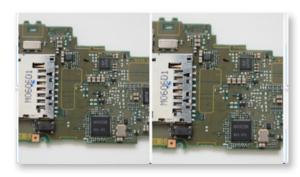
Calibrated measurements of Distance, Radius, Curve, Length, Area, Polygon and Angles can be made on captured images. OptiPix also provides an item counting tool. The Measurement results are saved and linked to the image automatically.



Printed Report automatically created by OptiPix

#### **Compare Images**

OptiPix allows you to compare live or 2-4 still images side by side with a reference image. The reference is automatically stretched to the same size as the live.



Compare Images window

# Dist1: 0.78mm

Calibrated measurement and annotation made on stent

## OptiPix also provides an item counting tool. The Measurement results are saved and linked to the image automatically.

Calibrated measurements of Distance, Radius, Curve, Length,

Area, Polygon and Angles can be made on captured images.

**Calibrated Measurements with Annotations** 

Measurement Tools



## Digital Image Capture

Capture still images on external SD-card or directly in your PC.

Grab Full HD quality still pictures on a removable SD-card without use of PC or connect your Optilia HD camera microscopes directly to a PC or laptop using the Full HD USB 3.0 or PCle Frame Grabbers. Loop your live picture and display it on a LCD monitor through HDMI simultaneously. Optilia offers the following three options for Digital Image View and Capture applications with or without PC connection.



#### Stand-alone Full HD 1080p SD card Image Capture Device

Capture and store up to 32GBs of uncompressed Full HD quality still images on a SD card before downloading to your computer. Scroll between stored pictures and monitor them on the LCD monitor via menu system of the device.

#### Stand-alone Full HD 1080p SD card Image Capture Device with Digital Graticule

Design your custom "Digital Graticules" containing measurement scales, patterns, annotations etc. and save them on the same SD card to overlay on live video! Capture device automatically distinguishes Digital Graticule images from other pictures and lets you select and confirm the object to superimpose on live video.



#### Display of Reference Images via USB port

SD-card lamge Capture Device allows you to access still images on the SD-Card and simultaneously display them on a second monitor. An extremely useful function when you need a "reference image" next to the live image of your inspection object.



#### **Desktop USB 3.0 HD Frame Grabber for Laptop or Desktop PCs**

Capture Full HD uncompressed video and still pictures via USB 3.0. Plug this external Frame Grabber to your PC and capture the live image in Full HD digital format into your Optilia OptiPix software. This frame grabber is powered from the USB 3.0 connection and is fully DirectShow™ and QuickTime™ compatible.



#### **PCI Express HD Frame Grabber for Desktop PCs**

Plug this PCI express Frame Grabber into your PC and capture still pictures or uncompressed video in Full HD digital format with your Optilia OptiPix software. This frame grabber is fully DirectShow™ and QuickTime™ compatible.





## Illumination

Optilia's extensive range of illumination products helps you to get the best quality images under all conditions. We have lighting solutions for incident, transmitted, dark-field and coaxial illumination. We provide diffusers, polarisers and other optical filters for reflection removal and contrast enhancement. All Optilia illumination devices are made using ultra bright long-life white LED light sources.



#### White RingLight

Optilia's RingLights for HD camera microscopes are available in two versions; 40 LEDs for 55–120 mm working distances and the long range 80 LEDs for 120–500 mm working distances. Both RingLights are delivered with a compact control unit featuring ON-OFF switch, brightness control and two outputs with segment control of LED groups. Users can toggle 4 groups of LEDs clockwise or anticlockwise. Optional light Diffusers or Polariser/Analyser filters can be assembled on front of the RingLights.



#### **UV Fluorescent RingLight**

This fluorescent RingLight creates a flicker-free ultra violet illumination in the range of UV-A (320 - 400 nm). Thanks to its high- frequency control and high quality bulb the RingLight ensures high intensity and very homogenous illumination of the objects. UV light is used for inspection of conformal coating of PCB, authentication, paints, for analysing minerals and within forensic work. UV fluorescent RingLight is delivered with a compact control unit featuring ON-OFF switch and brightness control.



#### **Spot light**

Optilia spotlights are available in single and double arm versions. They are equipped with semiflexible arms (gooseneck) and segment control unit with ON-OFF switch, brightness control and two outputs.



#### **Bright field Transmitted**

Milky glass diffuser with 20 white LEDs for homogenous and flicker-free bright field transmitted illumination. The compact control unit features an ON-OFF switch, brightness control and two outputs for connection to other LED illumination units.



#### **Bright field Transmitted Polarised**

Same device as Bright field Transmitted but equipped with a linear Polariser and an Analyser. This illumination technique can reveal details not visible using incident or transmitted white light in some cases.



#### **Dark field Transmitted**

Dark field is a simple yet effective illumination technique for inspection of unstained plastic parts, fibers, hairs, minerals, crystals and thin polymers. This illumination is also useful for examining external details, such as outlines, edges, grain boundaries and surface defects. Optilia Dark Filed transmitted LED Illumination kit contains a power LED light source with fiber optics RingLight, dark field adapter with protection glass and an object holder.



#### **Coaxial Incident Diffuse Light**

With coaxial illumination, flat, reflecting object surfaces become visible. This illumination is especially useful for inspection of integrated circuits and semiconductor wafers, metals and materials analysis, and any task requiring even illumination of polished surfaces.



## High Resolution Optics for excellent quality

#### **Powerful Motorised Optical Zoom**

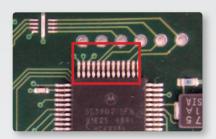
Select between W30, M20 or W10 with x10, x20 or x30 optical zoom depending on optical magnification your application requires.

#### **Auto Focus optics**

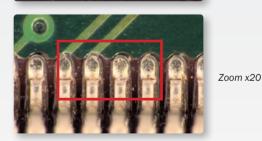
Allows inspection of your objects at different heights and magnifications fast and without use of hands.

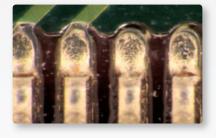
#### **Longer Working Distances**

Get 245 mm as standard and 500mm with FreeSight



Zoom x10





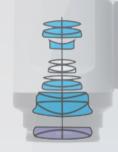
Zoom x30

#### **Large Depth of Field**

Optilia systems are originally designed for large depth of focus. In addition, W10 and W30 cameras can be set to Iris-mode. Iris size of the optics (F#) can then be controlled manually to create more depth of focus.

#### **Additional Macro Lenses**

Select any of +2, +5 and +10 diopter macro lenses (close-up) if your application requires higher magnification than standard.



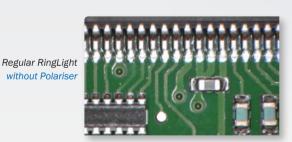
#### **Polarisation optics for Glare Removal**

Remove glare and reflections from your picture by adding polarisation filters to your optical system. Impact of polarisation filter is illustrated in below pictures.

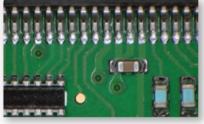
Zoom x1



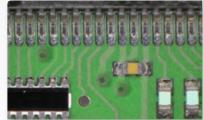
Polarisation filter kit



RingLight with 50% Crossed Polariser



RingLight with 100% Crossed Polariser



## Stands for All Applications

Optilia provides a wide range of different industrial-grade Bench-top and In-line stands. Optilia stands can be equipped with Rack&Pinion vertical Z-movement, 90° camera mounting adapter and 4-directional tilt unit for side-view inspection.

#### **Boom Stands, Double-rod and Single-rod**

Stable and precise design with up to 600mm Y and Z-travel. Double-rod stand can be equipped with Rack & Pinion for precision manual focusing of the camera and 4-directional camera Tilt Unit for side-inspection. All Optilia Boom stands provide straight or lateral Camera mount.



#### **Large access In-Line and Desk-top XY-stands**

Designed for precise XY translation of Camera microscopes over conveyors or large working areas. In-line stand allows optical inspection without moving or touching the PCB. Up to 1000mm smooth and accurate XY-travel over working area can be achived. XY stands are made of high quality stainless steel and anodised aluminium parts and safe for use in EPA environments.



*In-line and Desk-top XY stands can be ordered at custom defined X, Y, and Z-lengths with 4-directional tilt unit.* 



#### **Focusing stand**

Microscope type stand with precise rack & pinion vertical travel for Focus Adjustment at high magnification inspection. Base of the stand is equipped with a reversible black & white round disc.



Long-reach parallel arm design with articulated knuckle and lockable gas spring for ultimate flexibility. 920 mm working range.





Stand options for all applications

## System examples for Optilia HD Cameras

Optilia HD Inspection systems can be ordered as predefined delivery kits or be configured individually by products in next page.

## W30x FreeSight Kit



#### Product no. OP-209 012

W30x FreeSight, Full HD 30x zoom Inspection System with Laser Pointer Stand and Joystick Control Unit

#### Included items:

- Full HD Camera, 1080P with 30x zoom, laser pointer, 500mm working distance
- Camera Control Unit with Joystick
- Bench-top Single-rod Boom Stand, Extended height

## W10x Standard Kit



#### Product no. OP-009 003

W10x-HD, Full HD 10x zoom Inspection System with Laser Pointer, Boom stand and Joystick Control Unit

#### **Included items:**

- Full HD Camera, 1080i with 10x zoom, laser pointer, 245mm working distance
- Camera Control Unit with Joystick
- Bench-top Double-rod Boom Stand

## M20x EasyView Kit



#### **Product no. OP-109 011**

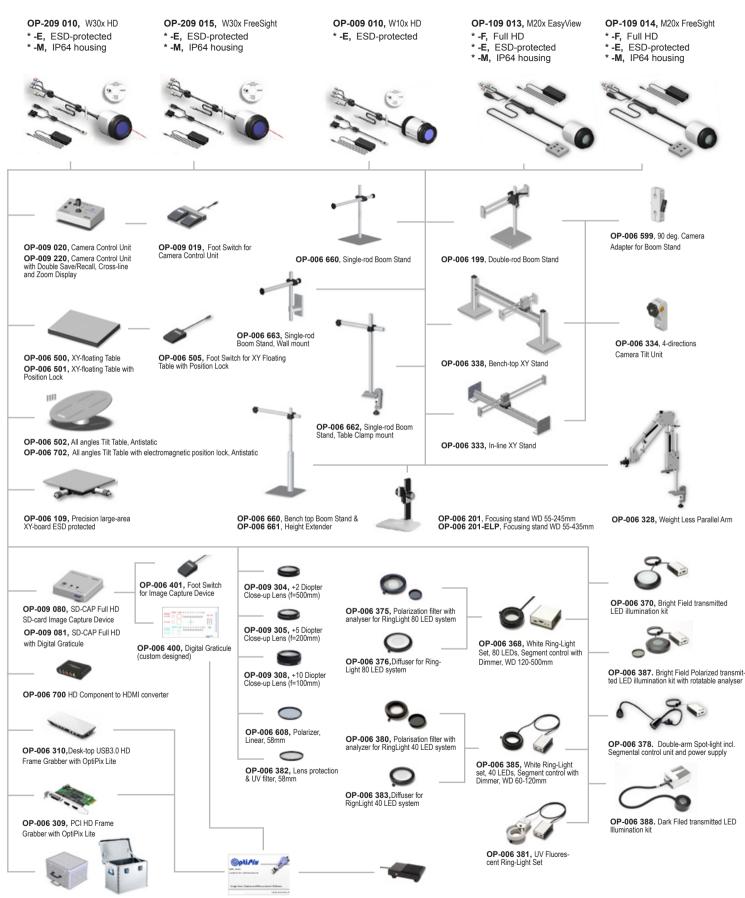
M20x-HD EasyView, 20x zoom 720P HD Inspection System with Stand and Control Unit

#### Included items:

- HD-camera 720P with 20x zoom, 245mm working distance and integrated Control Unit
- Bench-top Single-rod Boom Stand

## **Product matrix**

## **Optilia HD Inspection Systems**



OP-006 190, Aluminum Transport Case, 450x350x250mm with Foam Inlay
OP-009 335, Aluminum Transport Box 600x400x410mm

Ox250mm OP-006 119, Optipix Full OP-006 121, Optipix Full with Data Base

**OP-006 369,** USB Image Capture Foot Switch for OptiPix









#### **Empowering your vision!**

Optilia Instruments AB

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