

Certificate No: **TAP00001A9** 

# TYPE APPROVAL CERTIFICATE

This is to certify:

**That the Butterfly Valves** 

with type designation(s) **S69/10**, **S69/41**, **S69/20** 

Issued to

AVK Valves(Anhui)Co.,Ltd.

Anhui, China

is found to comply with

DNV GL rules for classification – Ships Pt.4 Ch.6 Piping systems
DNVGL-OS-D101 – Marine and machinery systems and equipment, Edition January 2018
DNV GL class programme DNVGL-CP-0186 – Type approval – Valves

## **Application:**

Product(s) approved by this certificate is/are accepted for installation on vessels classed by DNV GL.

Type: Temperature range: Max. working press.: Sizes:

 S69/10
 see page 2
 PN25/PN16 (see page 2)
 DN50-DN600

 S69/41
 see page 2
 PN16
 DN50-DN600

 S69/20
 see page 2
 PN25
 DN50-DN600

Issued at Høvik on 2018-06-19

for **DNV GL** 

This Certificate is valid until 2023-06-18.

DNV GL local station: Nanjing

Approval Engineer: Iselinn Vindstad

Marianne Spæren Marveng

Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



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## **Product description**

Three types of butterfly valves designed in accordance with EN 12516-2/-4.

Туре	Size	Pressure rating	Туре			
S69/10	DN 50 - DN 65	PN25	Wafer			
	DN 80 - DN 600	PN16				
S69/20	DN 50 - DN 600	PN25	Flanged			
S69/41	DN 50 - DN 600	PN16	Lugged			

Valve ends for S69/20 are in accordance with EN 1092-1/EN1092-2.

#### Material:

Body:	Group	Design temperature
60-40-18, ASTM A395:1999	Cast iron, nodular ferritic	0°C - 350°C
60-40-18, ASTM A536:1999	Cast iron, nodular ferritic	0°C - 350°C
EN-GJS-400-15, EN 1563:1997	Cast iron, nodular ferritic	0°C - 200°C
EN-GJS-400-18U-LT, EN	Cast iron, nodular ferritic	0°C - 350°C
1563:1997		
GP240GH(1.0619), EN	Cast steel	-20°C - 450°C
10213:2007		
WCB, ASTM A216:2003	Cast steel	-20°C - 450°C
LCB, ASTM A352:2003	Cast steel	-46°C - 371°C
EN-GJL-250, EN1561:1997*	Grey cast iron	0°C - 120°C
G-CUSn10Zn, DIN1705:1981	Copper alloy	0°C - 20°C
UNS C95800, ASTM B 148	Al-Bronze casting	-29°C - 350°C

<sup>\*</sup>Can only be used for model S69/10.

#### Disc:

1.4057, EN 10088-3, stainless steel
1.4462, EN10088-3, stainless steel
1.4469, EN 10213:2007, stainless steel
5A UNS J93404, ASTM A890:2003, cast iron
1.4408, EN 10213:2007, stainless steel
F51 S31803, ASTM A 182:2002, stainless steel
CF8M UNS J92900, ASTM A351:2003, stainless steel
1.4517, EN 10213:2007, stainless steel
CC333G, EN 1982:2008, copper alloy
UNS C95800, ASTM B 148, Al-bronze casting
60-40-18, ASTM A395:1999/ASTM A536:1999, cast iron
UNS J26625, ASTM A494:20030 nickel alloy
UNS C95500, ASTM 148

### Shaft:

1.4057, EN 10088-3, stainless steel 1.4462, EN10088-3, stainless steel 1.4501, EN 10272, stainless steel CW307G, EN 1653, copper alloy

NA 18 (Monel K-500), BS 3076:1999, nickel alloy

#### Seat:

EPDM NBR FPM

VMQ (silicone)

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Manufacturing locations:

AVK Valves(Anhui)Co.,Ltd.
Wujiang Industry Park,Hexian Maanshan City Anhui Province P.R.China Anhui, 238200
China

World Valve B.V. Leusinkweg 5a 7582 CM LOSSER Netherlands

## **Application/Limitation**

Pressure temperature rating depending on seat materials:

EPDM: -29°C - 120°C NBR: 0°C - 80°C FPM: 0°C - 200°C VMQ: -40°C - 200°C

EPDM may not be used for hydrocarbon services.

The valves covered by this certificate are not:

- Considered fire safe
- To be used as ESD-valves (emergency shut down)
- To be installed in LNG/LPG applications

Materials chosen for the specific system shall be suitable for the intended medium and environmental conditions.

Austenitic stainless steels (A351 CF8M, 1.4057 and 1.4408) are not to be used in direct contact with seawater.

The approval does not include any operating gear for remote control of the valves.

Grey cast iron shall not to be used for piping subject to pressure shock, excessive strains and vibration.

Grey cast iron shall not be used for class I and II piping with the following exceptions:

- components in hydraulic piping systems where failure would not render the system inoperative or introduce a fire risk
- pump and filter housings in fuel and lubrication oil systems where the design temperature does not exceed 120°C.

Grey cast iron may be used for class III piping, with the following exceptions:

- pipes and valves fitted on ship sides and bottom and on sea chests
- valves fitted on collision bulkhead
- valves under static head fitted on the external wall of fuel tanks, lub. oil tanks and tanks for other flammable oils
- valves for fluids with temperatures in excess of 120°C.

Nodular cast iron of the ferritic type, with specified minimum elongation of 12%, may be used in class II and III piping and in pipes and valves located on the ship's side and bottom and valves on the collision bulkhead. The use of nodular cast iron in class I piping shall be subject to consideration for approval in each case.

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# Type Approval documentation

Type Approvat			
<u>Drawing No</u>	Rev.	<u>Title</u>	<u>Status</u>
	jan.16	Guide to Nickel Aluminium Bronze for Engineers	For Information
	Feb. 14, 2018	Data Sheet Compound VV708D	For Information
		Silicone Rubber - VMQ, PMQ, or PVMQ	For Information
		viton-selection-guide	For Information
SPP9602/20	12.05.2017	Technical Data Sheet NBR	For Information
	09.06.2015	Datablad NGW-70	For Information
	11.01.2007	Datablad ESW-70	For Information
	11.01.2007	Datablad EDJ-70	For Information
	27.07.2004	Datablad EAF-70	For Information
GD102.01.01.001- A.06		Dim Body WAFER	For Information
GD102.01.01.001- A.06		Dim Body FLANGED	For Information
GD102.01.01.001- A.06		Mech Prop (CALC)	For Information
		Design calculation - Body-EV-Wafer type	For Information
		Design calculation - Body-EV-Flanged type	For Information
PDS01.10.001	2015.04.01	Product data sheet - Wouter Witzel - EVFS	For Information
PDS01.06.001	2015.04.01	Product data sheet - Wouter Witzel - EVTLS	For Information
PDS01.01.001	01.08.2017	Product data sheet - Wouter Witzel - EVS	For Information
D-AHA291	D	Butterfly valve, 50-2200, EVFS	Type Approved
D-ADA150	D	Butterfly valve, 50-1200, EVTLS	Type Approved
D-AAA279	D	Butterfly valve, 50-1400, EVS	Type Approved
D-AAA199	F	Butterfly valve, 50-2200, EVS	Type Approved

## **Production testing**

Each valve body shall be subjected to a hydrostatic pressure test at;

- 1.5 times the allowable pressure at room temperature

In addition each valve shall be subject to seat leakage testing as follows:

- 1.1 times the design pressure in the valve flow direction.

Testing shall follow procedures and acceptance criteria in EN 12266-1 (leakage rate A).

Valves fitted on ship's side and bottom are also to be hydrostatically tested at a pressure equal to 5 bar applied independently on each side of the closed disc.

## Certification

Valve bodies shall be delivered with material certificates in accordance with DNV GL Ship Pt.4 Ch.6 Sec.2 Table 3. Materials with VL and W certificates shall be manufactured in a foundry approved by the Society.

DNV GL product certificates are required for valves with DN>100 and design pressure  $\geq$  16 bar, and for ship side valves where DN>100 regardless of pressure. For other valves a manufacturer's product certificate may be accepted.

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# **Marking of product**

For traceability to this type approval, the final products are to be marked with:

- manufacturer's name or trade mark
- valve type designation
- size
- maximum design pressure and temperature
- arrow to indicate direction of flow on one way flow valves.

### **Periodical assessment**

For retention of the Type Approval, a DNV GL Surveyor shall perform periodical assessment after two years (+/- 90 days) and after 3.5 years (+/- 90 days) to verify that the conditions for the approval are complied with. Reference is made to DNVGL-CP-0338.

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