



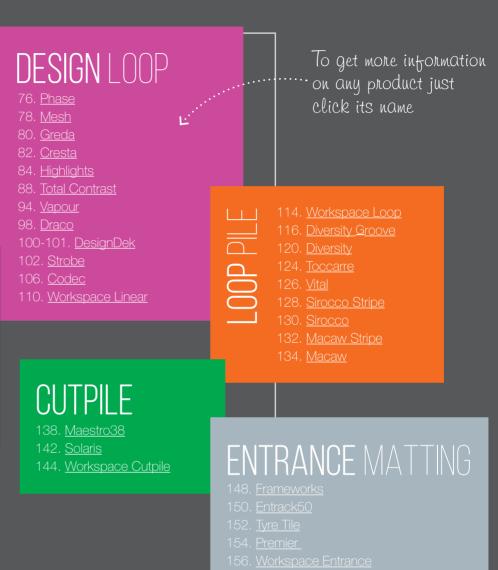
EXPERIENCE CARPET TILES PARAGON COLLECTION 2018

4. National Floorcoverings

- 6. <u>History</u>
- 8. Environment
- 28. Our Influences
- 30. Case Studies

LUXURY COMMERCIAL FLOORING

66. <u>Duera 5mm</u> 70. <u>Rappórt 2.5mm</u>



158. Workspace Entrance Desig

160. <u>Our Projects</u> 162. <u>Cleaning Guide</u>

THE GROUP IS COMMITTED TO UK MANUFACTURING AND THE VERY BEST ENVIRONMENTAL PRACTICE

OUR FAMILY - THE **NATIONAL FLOORCOVERINGS** GROUP

OUR HERITAGE - OUR FUTURE

National Floorings Companies

Paragon (98,000 ft2 facility)

Play-Rite (39,677 ft2 facility)

Mat.Works (Part of Paragon)

Heckmondwike-FB (239,677 ft2 facility)

Producing a wide variety of products from fibre bonded carpets for the education market, tufted carpet and tiles for the commercial sector to specialised indoor and outdoor sports surfaces, the group has expertise in all flooring fields.

National Floorcoverings is a UK family owned business which, along with associated family businesses, has a turnover exceeding £60m.

The family is dedicated to maintaining and developing its UK manufacturing base with customer support. It takes a colossal supply network to ensure a combined 500,000 sq.ft. of facilities run efficiently 365 days of the year. In support of the local community, suppliers are often used in the surrounding vicinity of the factories.

Across the UK, the group employs over 350 people, most of which are local to the five manufacturing facilities in Yorkshire and Derbyshire.

By striving to be No.1 in sustainable design for flooring solutions the family of companies has established strong international export presence in more than 50 countries.

Where tested, the group has BRE 'A+' Ratings for its products, being the highest environmental standard currently available. With clients such as Google, Apple, Local Authorities, the Health

Service, the Ministry of Defence, there is always a requirement to provide the highest quality products using the most technologically advanced production processes and therefore commanding a route to the future.



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Associated Family Companies Granwood (64,000 ft2 facility) Granwax (22,000 ft2 facility) Geofabrics (45,000 ft2 facility)





OUR HISTORY OUR FUTURE

Commited to UK Manufacturing

PARAGON ... A LONG HISTORY AND A BRIGHT FUTURE IN CARPET TILE MANUFACTURING

Since the establishment of Paragon in 1997 we have been consistently a major player in tufted carpet tiles.

We are part of a dedicated manufacturing flooring group called National Floor Coverings.

The group has flooring roots that date back to 1873 when it was involved in the manufacture of high quality Axminster and Wilton carpets. Paragon Carpets began with a small factory and only 3 product ranges, this quickly expanded to a factory now regarded as the cleanest carbon emissions tile factory in Europe, manufacturing over 25 ranges, with BREEAM A+ certification and the highest quality standards in the industry.

There is no such thing as 'away'. When we throw anything away it must go somewhere.

Paragon mat.works

Annie Leonard

The Environmental culture at Paragon is '**reduce, recycle, reuse'**, using raw materials from sustainable sources/with recycled content wherever possible. Employees are actively involved in setting and monitoring the achievement of environmental objectives and targets.





Independent Monitoring

Air emissions to atmosphere from the production process are independently monitored for impacts on the environment, recent analysis confirming that the actual emissions were less than 1% of government targets.

Factory activities & production processes, and their impacts on the Environment, are regularly audited by Environmental Health Officers, and have been confirmed as a 'low risk category', most recent score rating of 5 out of 175

British Standards regularly audit the Environmental and Quality Management Systems to ensure continued compliance to accredited standards and to demonstrate continuous improvement

BreGlobal regularly audit the Environmental Profile of certified products (BREEAM) confirming continued certification



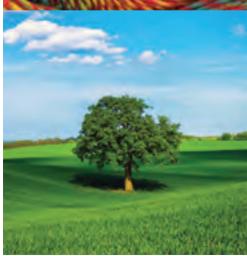
ISO 14001 Environmental Management System





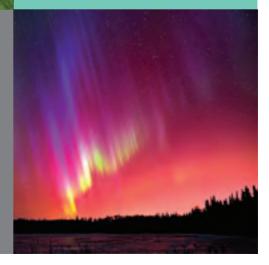
breglobal Environmentally

Profiled products





ISO 9001 Quality Management System



Manufacturing

Raw materials are used wherever possible from sustainable sources and with recycled / reclaimed content. Currently, standard manufacture includes:

Bitumen backing contains at least 75% of recycled product

Latex pre-coat backing contains at least 75% of recycled product

Up to 80% of the total product is made using recycled materials

Pile yarns contain up to 100% recycled content

Pallets obtained from sustainable sources

Tile boxes are 100% recycled cardboard

Production processes are not water dependent – 95% of water consumption is for recreational facilities



Up to 80% of our total product is made using recycled materials





Paragon operate a zero landf ill policy







Waste

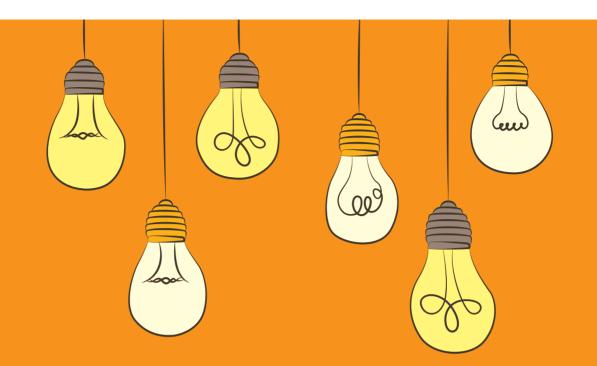
Waste streams are segregated and recycled (wherever possible) or reused, resulting in a 'zero landfill' policy

All yarn waste, cardboard, plastics & timber are recycled

Waste pallets are shredded into biomass for energy production

General waste (which is not considered recyclable) is used as a fossil fuel replacement in a 'SRF – Solid Recoverable Fuel' program, the residual ash used in cement manufacture





CO² Emissions

A new warehouse lighting system saving over 80,000kWh of electricity each year, equating to

Enough energy to fuel 26 family size homes for one year Co2 reduction of 41.7 Tonnes (20 return trips to Australia)





ECONYL®

The ECONYL® Regeneration The 4-Step Regeneration Cycle System is based not only on the development of a new technology but also the creation of a new supply chain specialized in the recovery of waste worldwide.

The ECONYL® Regeneration System is: Infinite, as the Polyamide 6 waste can be regenerated an infinite number of times to produce new polymers with technical characteristics and quality equivalent to products obtained from fossil materials. Innovative, as it is the only system of its kind anywhere in the world in terms of efficiency and productivity. Sustainable, as it recovers waste which would otherwise end up in landfills or oceans (fishing nets), causing serious damage to the entire ecosystem. It also enables real savings in terms of CO2 emissions. Compared to common Nylon 6, ECONYL® fiber has a reduction of approx. 50% of CO2 equivalent emissions/kg yarn.







Cardboard Recycling

Cardboard from tile boxes / packaging / sample boxes etc is collected and sorted into different types of card . It is then shredded by type and made into tiny pieces for the next stage of the process. These tiny pieces are mixed with water to make a pulp similar to paper mache. The inks are taken out of the pulp to cleanse the cardboard. The pulp is then dried and made into rolls again and refinished and reused in new boxes / printing papers and packaging .



Plastic Recycling

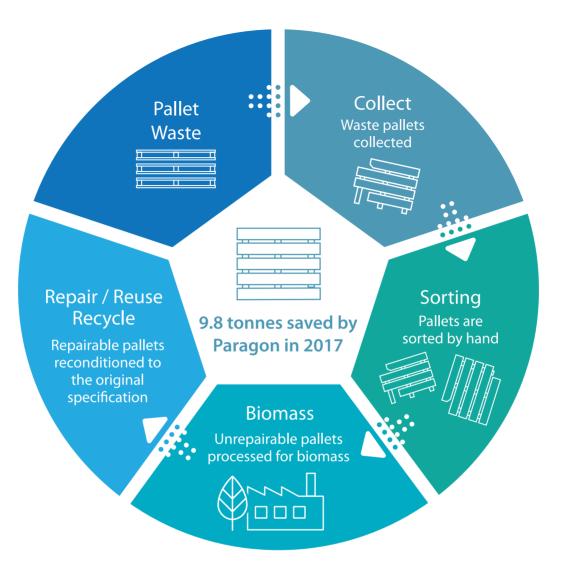
A very similar process to our card recycling the finished product however will return into food packaging, fenestration (window & door industry) to make coloured windows with the remainder ending up in automotive for new dashboards.



General Waste

The waste from our internal black bins and commercial waste bins which could include food waste, tins and papers are collected and funneled through various screening channels to extract waste products for different energy uses.

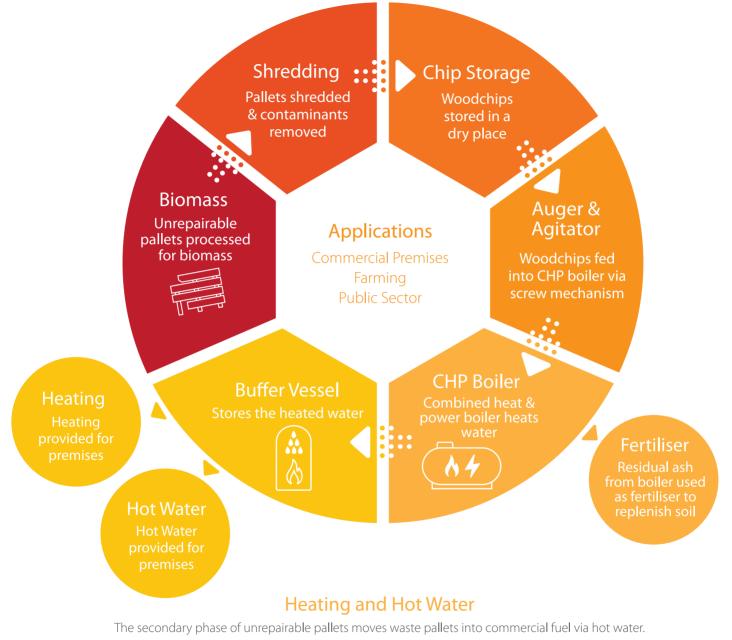
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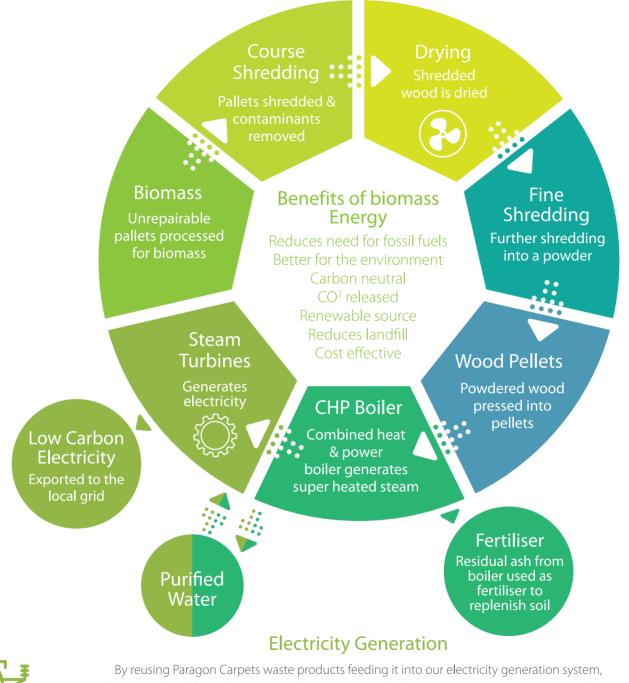
Pallet Waste

Paragon Carpets pallet waste has two environmental uses. Pallets are firstly sorted by hand and pallets identified as repairable are reconditioned and put back into mainstream use for a second life. Pallets graded as unrepairable are chipped, baled and processed for Biomass energy sources rather than being sent to landfill.

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Pallets are chipped, baled and converted to fuel in commercial boilers, this then converts to hot water and is stored in buffer vessels ready for reuse. Any residual ash from the initial boiler conversion is given a second life in the farming process as fertiliser.





By reusing Paragon Carpets waste products feeding it into our electricity generation system, the pressed and filtered waste is used in commercial boiler system to generate steam in turbine engines which can be re-issued to the national grid. Alternatively residual ash is used in farming.

OUR INFLUENCES

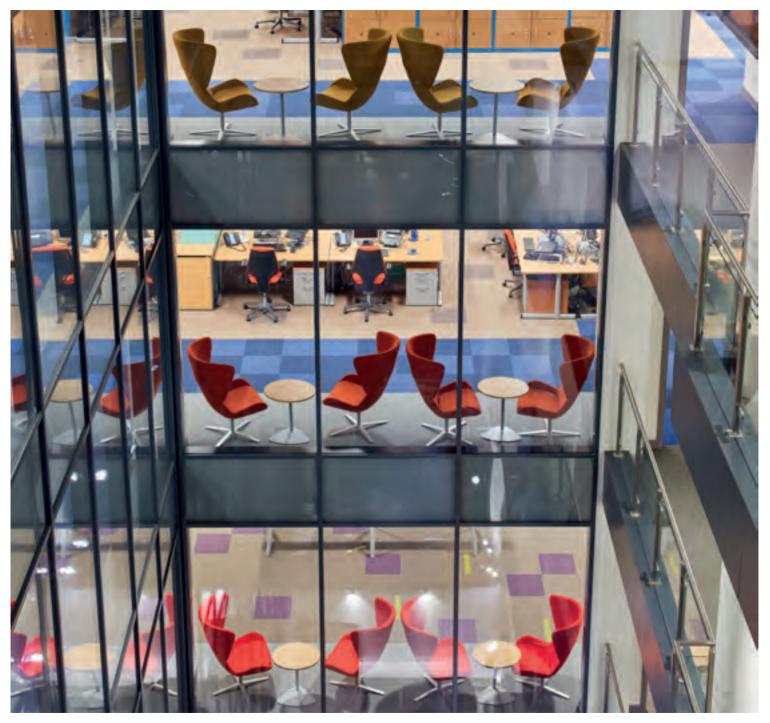




PARAGON DESIGNERS IMMERSE THEMSELVES IN JOURNEY'S THAT ALLOW A VARIETY OF CULTURES, CRAFTS AND EXPERIENCES TO FLOW THROUGH INTO THE FLOORING FINISHES.

After journeys to East Europe, Central America and Nordic Coasts our designers became immersed in the strong identity and rich colours that permeated each culture. These experiences can be witnessed in the new ranges launched by Paragon. Strong and bold block designs in keeping with east european fabric design, teamed with rich colourways inspired by the filaments of minerals found in Nordic coastlines. These various techniques have been prevalent throughout the ages and compiled into Paragon ranges by our artisan designers to create our own - design journey.

In 2018 Paragon designers will travel closer to home investigating the trends of black metallic colourways in Yorkshire's cutlery heritage. Vivid greens and wicker textures in Ireland's pastures and the theme of multi-level flooring - with inspiration only a step over the border in Scotland's jagged cliff faces and mountain ranges.



PUBLIC HEALTH WALES CARDIFF

CIRCULAR ECONOMY PROJECT



DIVERSITY

Bark / Denim / Electric / Foundry / Liberty London Stone / Mouse / Razzmic Berry

TOCCARRE

Fresco / Grigia / Marrone / Montagna

STROBE

Spark

Project Co-ordinator Greenstream Flooring

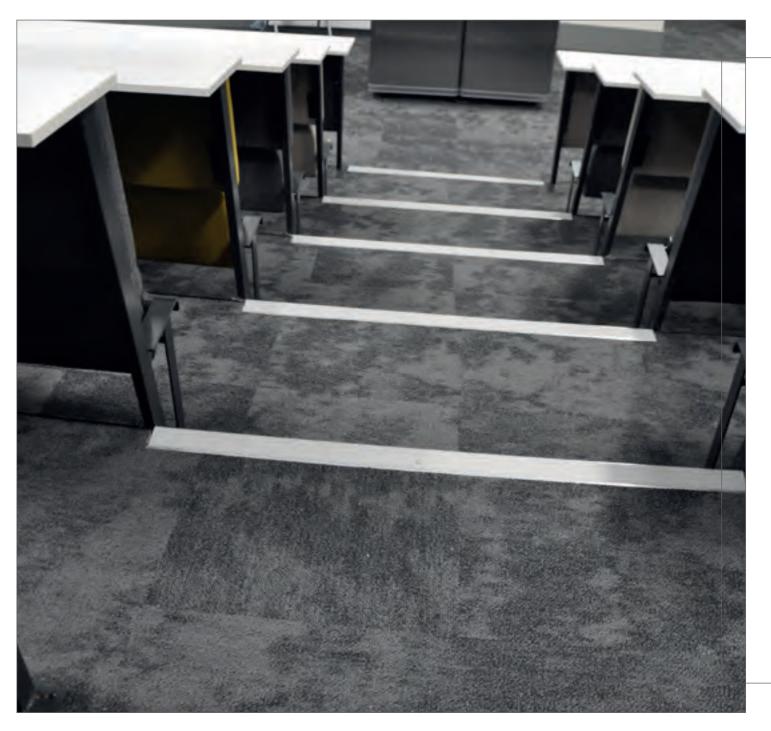


BRISTOW HOLLAND IT RECRUITMENT

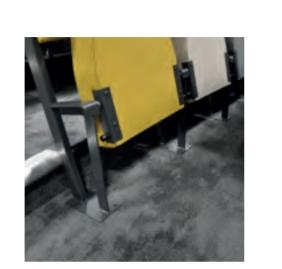


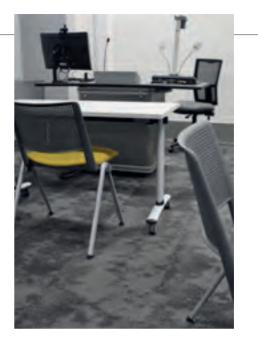


HIGHLIGHTS Cutpile 5604 / Cutpile 7454 / Cutpile 6504



NORTH WEST UNIVERSITY





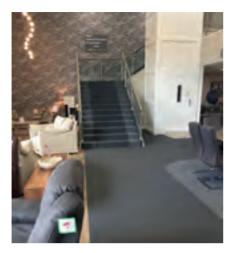
VAPOUR Steam

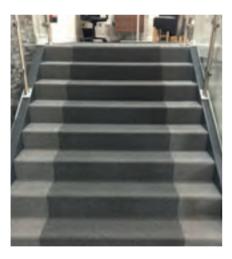


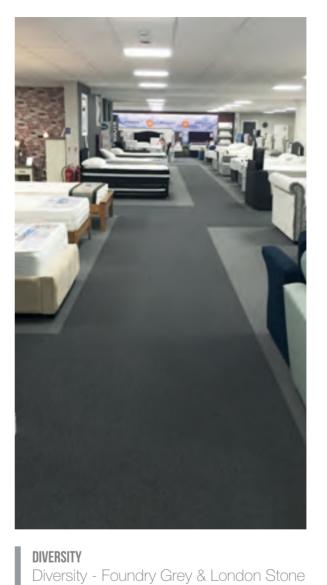




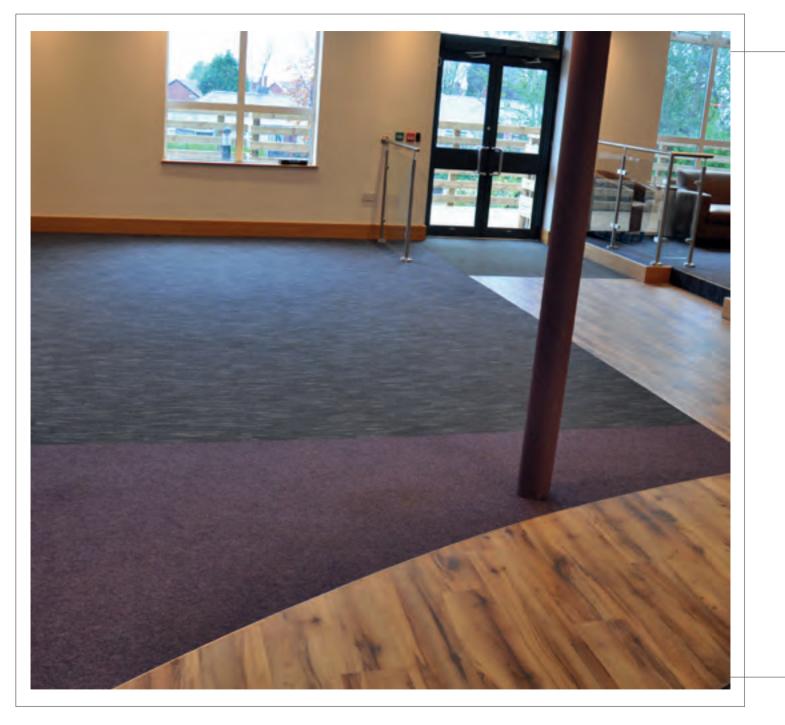
OAK CITY







DIVERSITY Diversity - Foundry Grey & London Stone



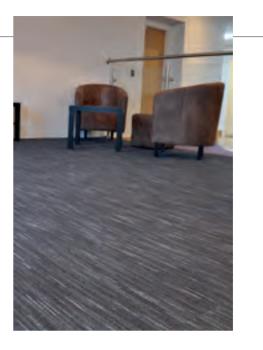
3 WAYS SCHOOL, HALIFAX

WORKSPACE LINEAR

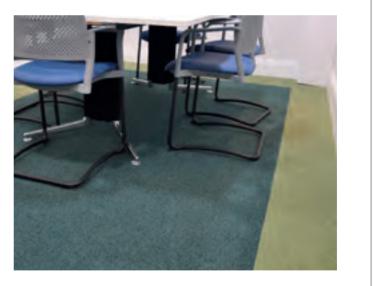
Islington Tunnel

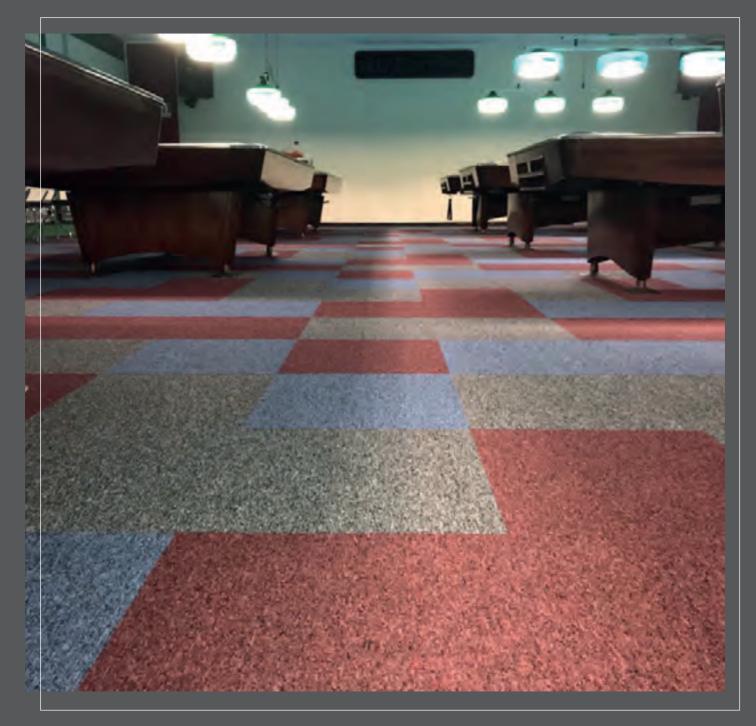
DIVERSITY

Razzmic Berry / Grasshopper / Racing Green / Denim / Skylight

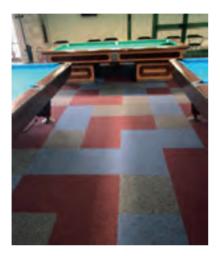




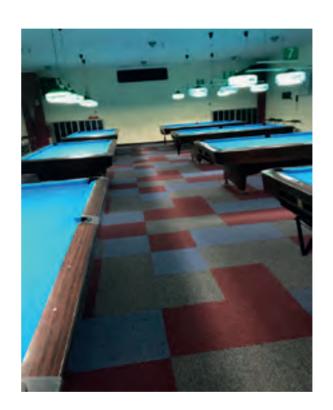




SALA BILIARDO



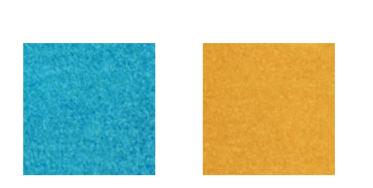
TOCCARRE Desmo / Blu / Termi





LONDON OFFICE



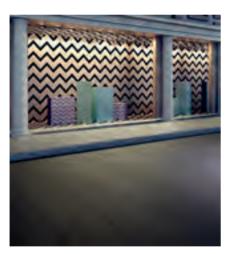


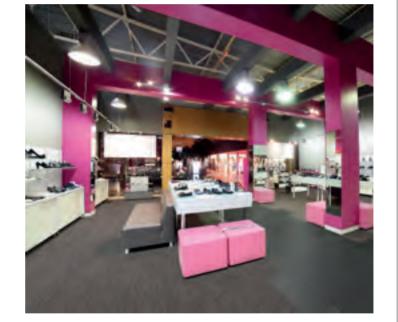
HIGHLIGHTS H Cutpile 6554 H Cutpile 4214

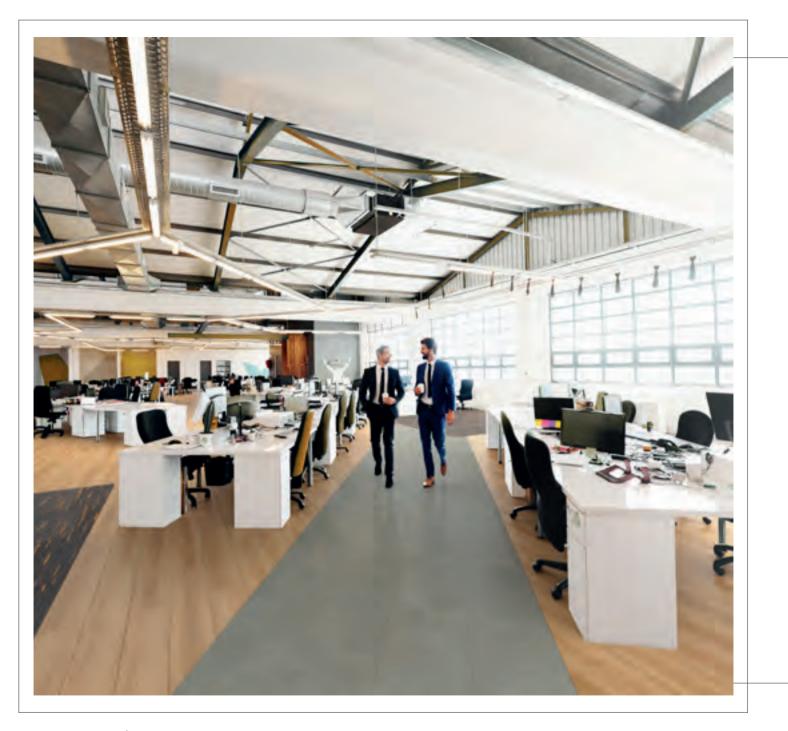




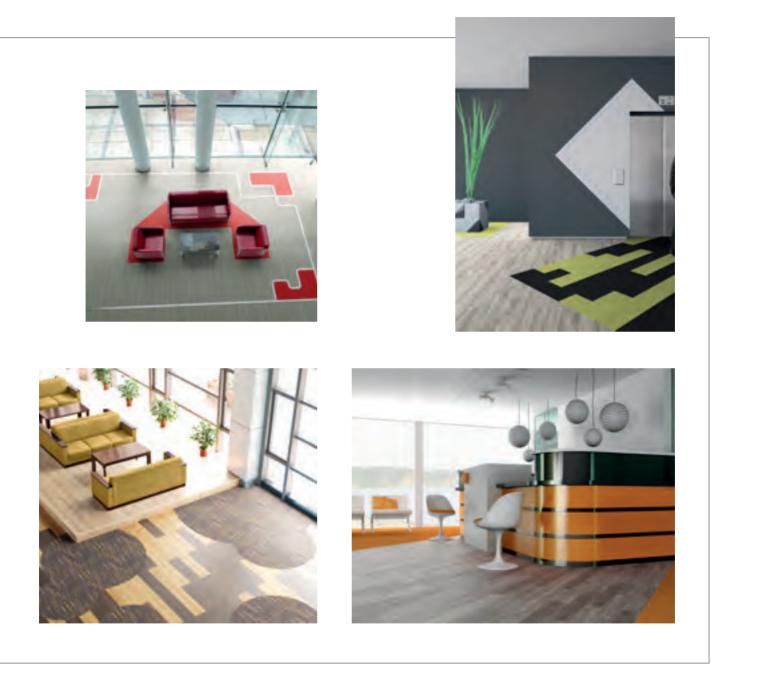




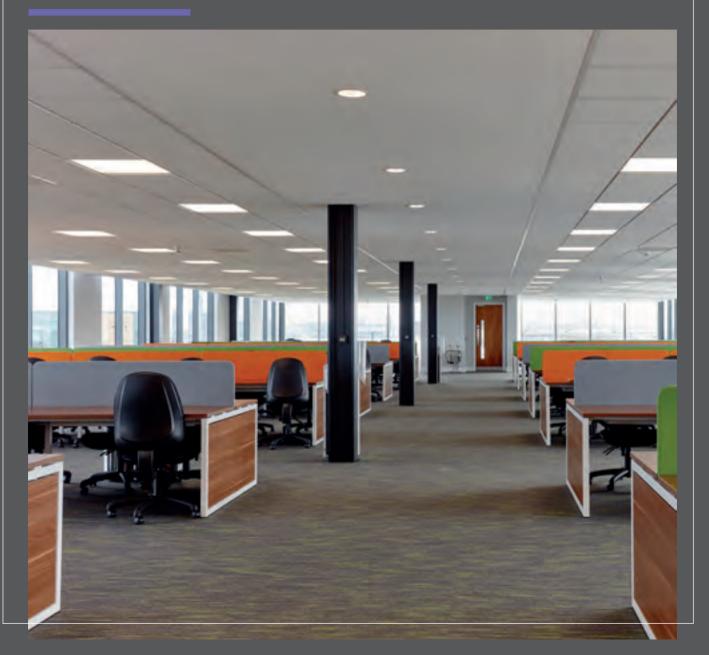




DUERA 5MM AND RAPPÓRT 2.5MM LUXURY VINYL



NORTH WEST 2016 COMMERCIAL PROPERTY - WINNER

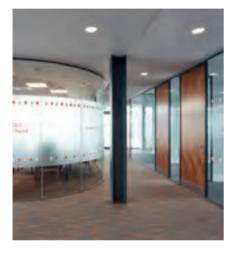


TOWER WHARF

Contents page >

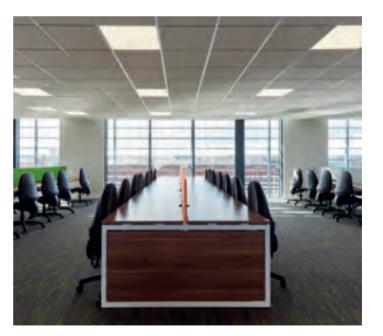
AWARD WINNING FROM THE ROYAL NSTITUTE OF CHARTERED SURVEYORS

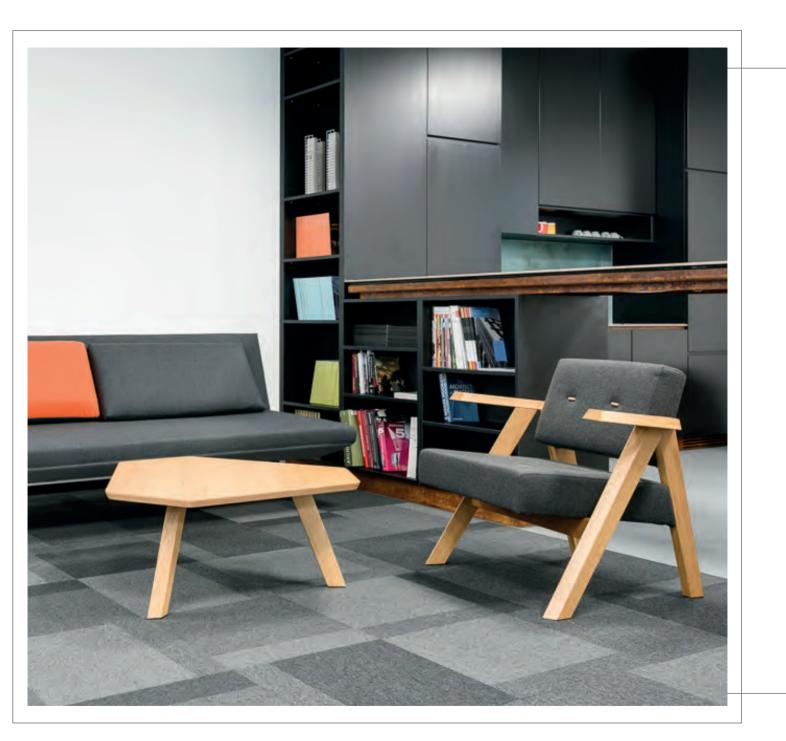
STROBE Strobe Flex / Rapid / Ignite

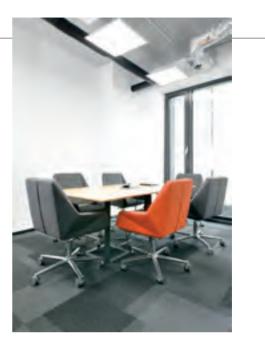












TOTAL CONTRAST Palladium Sky





FINEST INTERIOR AWARD CONTRACT CATEGORY OFFICE - WINNER



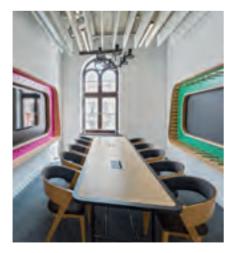
Contents page >

Award Winning

Finest interior award contract category office - winner

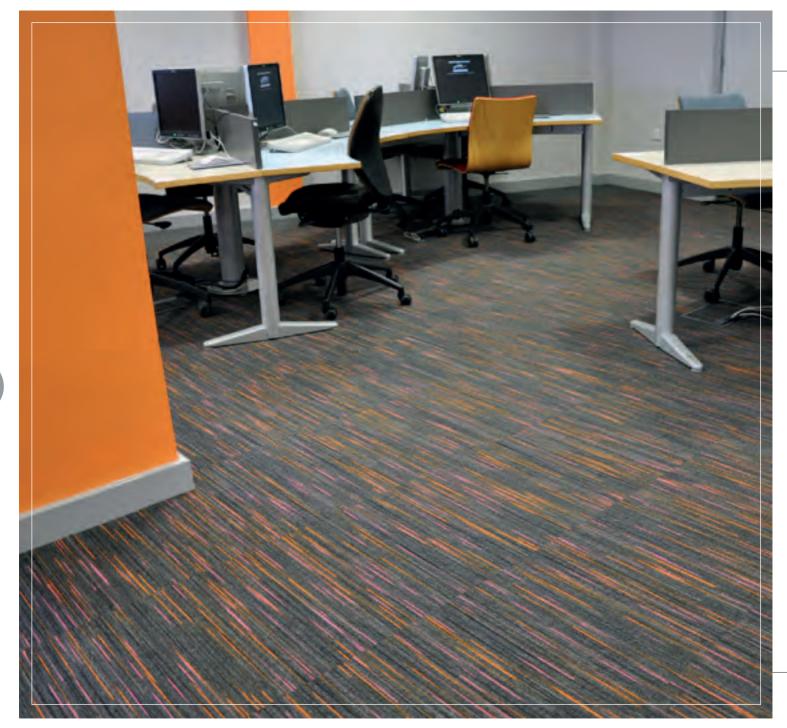
SOLARIS Charon - Callisto



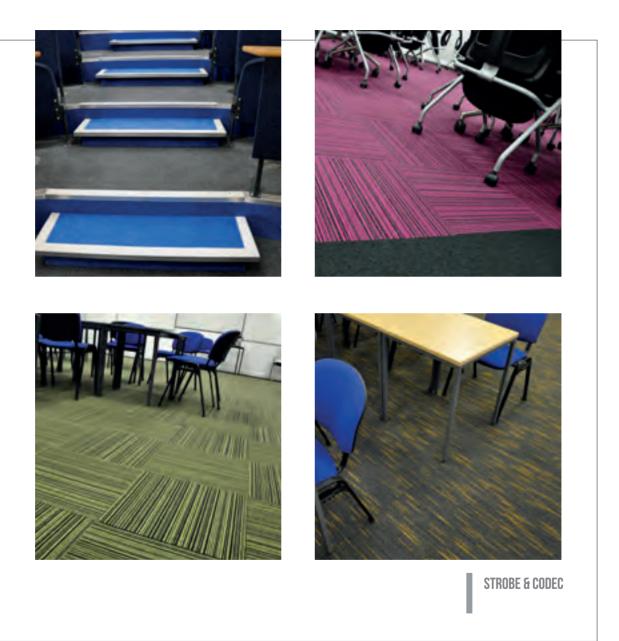


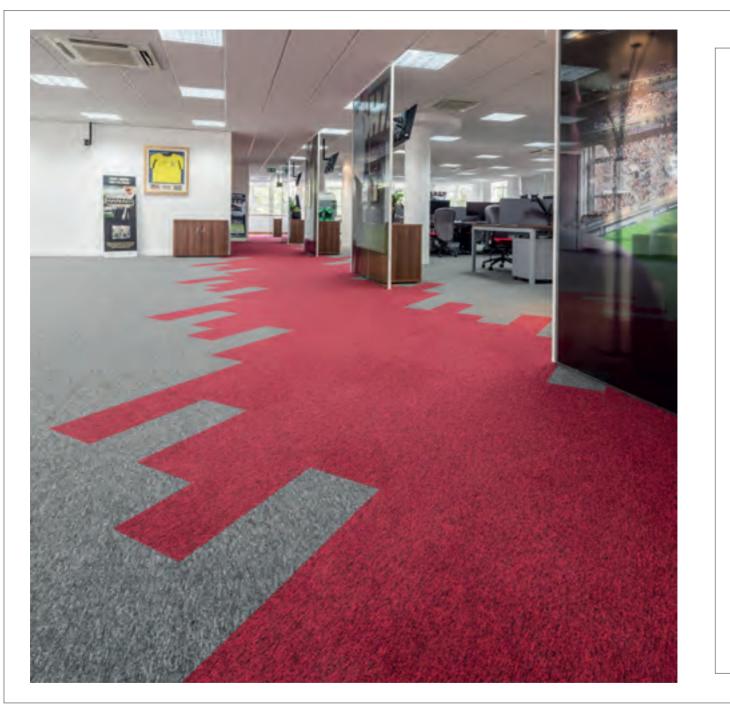






BRADFORD UNIVERSITY

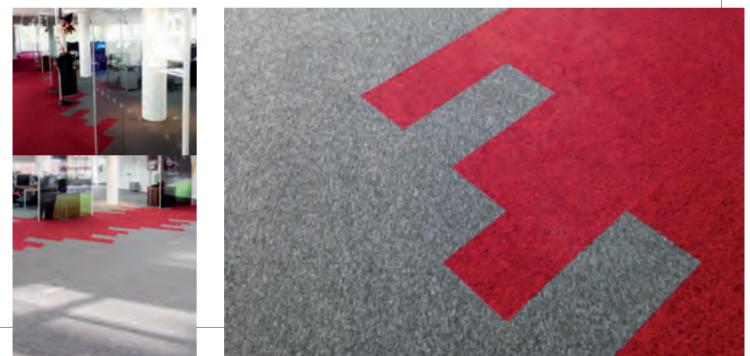


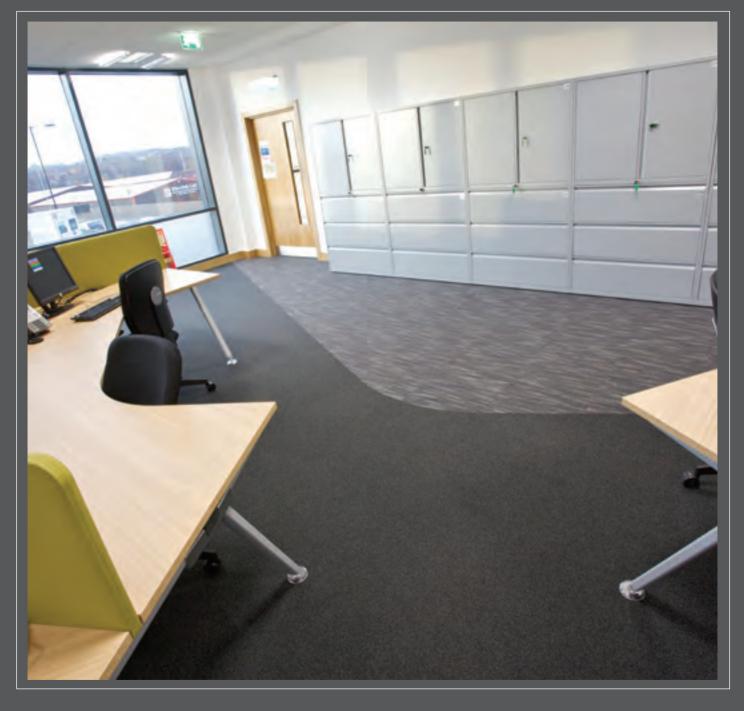


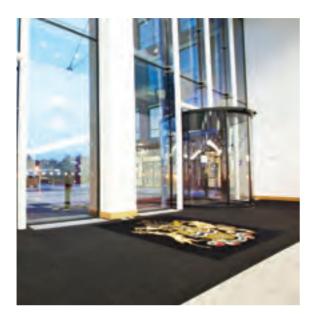
SI GAMES, LONDON





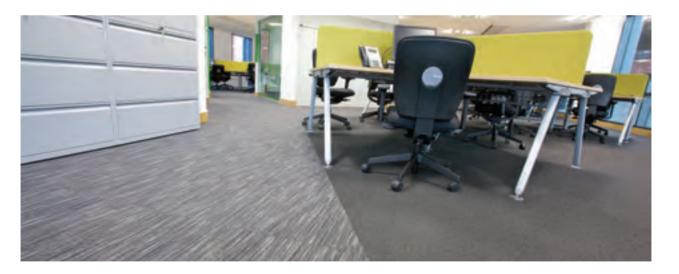






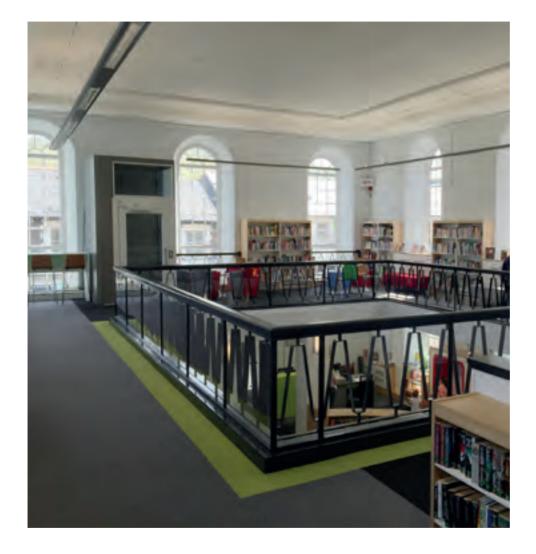
STROBE Plasma

WORKSPACE LOOP





EBBW VALE LIBRARY



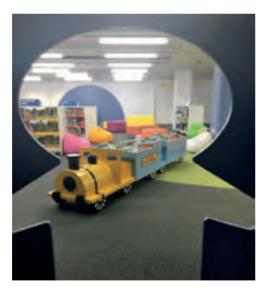
STROBE Flex

WORKSPACE LOOP Apple



CAMBRIDGE CENTRAL LIBRARY





SIROCCO Lime / Quartz



LUXURY COMMERCIAL FLOORING

Duera 5mm Rappórt 2.5mm

DUERA 5MM





3121 Twilight Ash



3128 Barleycorn Oak



3129 Devonshire Oak



3131 Edwardian Oak





3123 Dark Linear Wood



3124 Wharf Side Ash

T. R.

3126 Hemingway Oak



3126 Hemingway Oak



3132 Light Grey Concrete



3133 Alloyed Cement



3135 Dark Grey Concrete



3134 Cold Grey Concrete



3136 Cliffside Slate

DUERA 5MM



Characteristics	Standards	Unit	Duera LCF	
Type of floorcovering	EN ISO 10582		Heterogeneous, PVC	
Surface treatment			PUR	
Total weight	EN ISO 23997	g/m2	8000	
Performance classification	EN ISO 10874		23,34,43	
Gauge	EN ISO 24346	mm	5	
Wear layer thickness	EN ISO 24340	mm	0.7	
Packaging plank size	EN ISO 24342	mm	10 @ 177.8 x 1219.2 = 2.17m ²	
Packaging tile size	EN ISO 24342	mm	12 @ 304.8 x 914.4 = 3.34m ² 9 @ 609.6 x 609.6 = 3.34m ²	11 @ 203.2 x 1524 = 3.41m ² 8 @ 457.2 x 914.4 = 3.34m ²
Packaging size mixed sized tiles	EN ISO 24342	mm	$\begin{array}{c} 10 @ 177.8 \ x \ 1219.2 = 2.17 m^2 \\ \hline 10 @ 304.8 \ x \ 609.6 = 1.86 m^2 \\ \hline 6 @ \ 600 \ x \ 600 = 2.16 m^2 \end{array}$	
Dimensional stability	EN ISO 23999	%	<0.1	
Residual indentation	EN ISO 24343-1	mm	0.05**	
Colour fastness to artificial light	EN ISO 105-B02	level	<u>≥6</u>	
Behaviour to fire	EN 13501-1		BfI-s1	
Slip resistance	DIN 51130		R10	
	EN 13893 AS 4586		DS R10	
Impact sound reduction	EN ISO 10140-3	dB	9	
Resistance to thermal conductivity	EN 12667 ISO 8302	m²k/w m²k/w	0.02	
Assessment of static electricity propensity	EN 1815	kV	<2	
Chemical resistance	EN ISO 26987		*	
Abrasion resistance	EN ISO 10582 EN 660-2		Type I Group T	
Castor chair suitability	ISO 4918		Yes	
Underfloor heating suitability	EN 1264-2		Suitable max. 27°C	
VOC emissions	Indoor Air Comfort Gold FloorScore AgBB		Eurofins certified product Certified product Very low emissions	
Environmental product declaration	EN 15804		DGNB Navigator www.dgnb-navig	gator.de

* Resistant depending on concentration and time or exposure, in case of increased impact of oils, grease, acids, alkalis and other aggressive chemicals please contact us. ** Averaged test value from current production.

RAPPÓRT 2.5MM





2798 Grey Limed Oak



2889 Lakeside Pine



2893 Burnt Sienna Wood



2894 Shadow Ash



2898 Orchard Oak





2895 French Grey Elm

2899 Kentucky Timberwood



2896 Bowland Oak

2947 Dockyard Oak



2948 Chalet Oak







2969 Seasoned Concrete



2970 Copper Metalstone



2979 Dark Metalstone



2799 Fresh Concrete

RAPPÓRT 2.5MM



Characteristics	Standards	Unit	LVT Rápport
Type of floorcovering	EN ISO 10582		Heterogeneous, PVC
Surface treatment			PUR
Total weight	EN ISO 23997	g/m2	4290
Performance classification	EN ISO 10874		23,33,42**
Gauge	EN ISO 24346	mm	2.5
Wear layer thickness	EN ISO 24340	mm	0.55
Packaging plank size	EN ISO 24342	mm	15 @ 184.2 x 1219.2 = 3.37m ²
Packaging size recycled wood designs	EN ISO 24342	mm	$12 @ 76.2 \times 914.4 = 3.62m^2$
			$\frac{12 @ 101.6 \times 914.4 = 3.62m^2}{12 @ 152.4 \times 914.4 = 3.62m^2}$
Packaging tile size	EN ISO 24342	mm	8 @ 457.2 x 914.4 = 3.34m ²
Packaging size mixed sized tiles	EN ISO 24342	mm	12 @ 152.4 x 609.6 = 3.34m ²
			$\frac{12 @ 304.8 \times 304.8 = 3.34m^2}{6 @ 304.8 \times 609.6 = 3.34m^2}$
Dimensional stability	EN ISO 23999	%	<0.1
Residual indentation	EN ISO 24343-1	mm	0.05***
Colour fastness to artificial light	EN ISO 105-B02	level	≥6
Behaviour to fire	EN 13501-1	16761	0 Bfl-s1
Slip resistance	DIN 51130		R10
Ship resistance	EN 13893		DS
	AS 4586		R10
Impact sound reduction	EN ISO 10140-3	dB	2
Resistance to thermal conductivity	EN 12667	m²k/w	0.02
	ISO 8302	m²k/w	0.02
Assessment of static electricity propensity	EN 1815	kV	
Chemical resistance	EN ISO 26987		*
Abrasion resistance	EN ISO 10582 EN 660-2		Type I yes, Type W, EN 12 529
Contar abair quitability			Yes
Castor chair suitability	ISO 4918 EN 1264-2		suitable max. 27°C
Underfloor heating suitability			
VOC emissions	Indoor Air Comfort Gold FloorScore		Eurofins certified product Certified product
	AgBB		Very low emissions
Environmental product declaration	EN 15804		DGNB Navigator www.dgnb-navigator.de

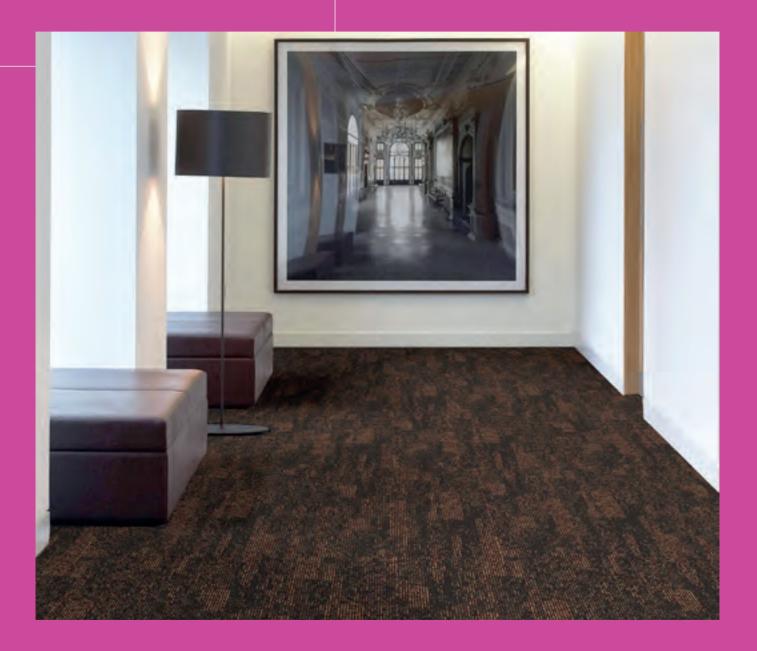
* Resistant depending on concentration and time or exposure, in case of increased impact of oils, grease, acids, alkalis and other aggressive chemicals please contact us. ** Heavy rolling loads to be avoided *** Averaged test value from current production



DESIGN LOOP

Phase Mesh Greda Cresta Highlights Total Contrast Vapour Draco DesignDek Strobe Codec Workspace Linear







3627B Navajo Brown (LRV - Y3.24)



1648B Charged Metal (LRV - Y2.69)



8677B Virtual Ebony (LRV - Y2.87)



6658B Cloud Indigo (LRV - Y5.07)

Style		
Yarn Construction		
Pile Yarn Weight		
Pile Height		
Total Weight		
Total Thickness		

Additional Backing

Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test

Warranty Voc Content

100% Solution Dyed Nylon 610 gsm 2.5mm - 5.5mm 4,420 gsm for Standard Envirobase 7mm +/- 0.5mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 < 2kV body voltage. Suitable for use with computers To Light (ISO105 – BO2) > 5 To Water (ISO 105 - E01) > 4 To Rubbing (ISO 105 - X12) > 4 Floorcoverings tested to BS4790 (Hot Metal Nut Test) Low Radius of CharBFI-s1 BS EN 985 r value 2.8 continuous use 10 Year Warranty E1 in relation to EN 14041:2004

1/12th Gauge



8675B Gainsboro (LRV - Y6.13)



6657B Dodger Blue (LRV - Y2.78)

 TOTAL COLOURWAY OPTIONS 6

 Image: colour way options for the state of t







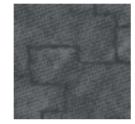
1745L Burly Wood (LRV - Y8.43)



9748L Satin Ash (LRV - Y4.20)



8778L Shadow Bone (LRV - Y3.11)



8773L Sonic Coal (LRV - Y12.69)

Style Yarn Construction Pile Yarn Weight Pile Height Total Weight Total Thickness

Backing

Additional Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test

Warranty Voc Content 1/10th Gauge 100% Solution Dyed Nylon 750 gsm 2.5 mm / 5.5mm 4,570 gsm for Standard Envirobase 7mm +/- 0.5mm for Standard Envirobase 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract LC1 < 2kV body voltage. Suitable for use with computers To Light (ISO105 - BO2) > 5 To Water (ISO 105 - E01) > 4 To Rubbing (ISO 105 - X12) > 4 Floorcoverings tested to BS4790 (Hot Metal Nut Test) Low Radius of Char BFI-s1 BS EN 985 r value 2.8 continuous use 10 Year Warranty E1 in relation to EN 14041:2004



8 775L Obsidian Flash (LRV - Y5.10)



6755L Mild Sienna (LRV - Y2.04)

 TOTAL COLOURWAY OPTIONS 6

 Image: constraint of the state of the state







3730V Moccasin (LRV - Y10.37)



6755V Electric Azure (LRV - Y3.77)



5761V Lime Spring (LRV - Y24.37)



1763V Crackled Station (LRV - Y12.20)

Style Yarn Construction Pile Yarn Weight Pile Height Total Weight Total Thickness Backing

Additional Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test

Warranty Voc Content

100% Solution Dyed Nylon 750 gsm 3mm - 6.5mm 4,570 gsm for Envirobase 4,570 gsm for Envirobase 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract LC1 < 2kV body voltage. Suitable for use with computers To Light (ISO105 – BO2) > 5 To Water (ISO 105 - E01) > 4 To Rubbing (ISO 105 - X12) > 4 Floorcoverings tested to BS4790 (Hot Metal Nut Test) Low Radius of Char BFI-s1 BS EN 985 r value 2.8 continuous use 10 Year Warranty E1 in relation to EN 14041:2004

1/12th Gauge

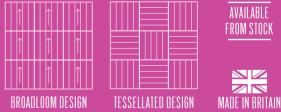


8773V Livid Grey (LRV - Y10.40)



8775V Ghost Machine (LRV - Y4.19)

TOTAL COLOURWAY OPTIONS 6









1746N Lucent Grey (LRV - Y7.63)



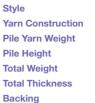
9749N Bear Silver (LRV - Y4.15)



6755N Glam Cyan (LRV - Y3.60)



9778N Castle Black (LRV - Y1.91)



Additional Backing

Dimensions		
Wear Classification		
Luxury Class		
Anti-static		

Colour Fastness

Flammability

Castor Chair Test

Warranty Voc Content 100% Solution Dyed Nylon 750 gsm 3mm / 5mm 4,570 gsm for Envirobase 7mm +/- 0.5mm for Envirobase 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract-LC1 < 2kV body voltage. Suitable for use with computers To Light (ISO105 – BO2) > 5 To Water (ISO 105 - E01) > 4 To Rubbing (ISO 105 - X12) > 4 Floorcoverings tested to BS4790 (Hot Metal Nut Test) Low Radius of Char BFI-s1 BS EN 985 r value 2.8 continuous use 10 Year Warranty E1 in relation to EN 14041:2004

1/12th Gauge



8779N Silver Wolf (LRV - Y3.94)



1790N Polar Trek (LRV - Y18.94)

 TOTAL COLOURWAY OPTIONS 6

 Image: constraint of the second secon





Cutpile 4

7454 (LRV - Y3)

2304 (LRV - Y6)

6504 (LRV - Y6)

3254 (LRV - Y15)

5654 (LRV - Y10)

85

6554 (LRV - Y6)

4214 (LRV - Y19)

5604 (LRV - Y17)



Multi-level 3

23173 (LRV - Y8)

74313 (LRV - Y6)

23953 (LRV - Y4)

65803 (LRV - Y5)

74823 (LRV - Y5)

33753 (LRV - Y17)

56493 (LRV - Y12)

56693 (LRV - Y13)

42413 (LRV - Y22)

Cutpile 4 7414 (LRV - Y4)

Strobe 5

Strobe 5 -

2619 (LRV - Y6.09)

2604 (LRV - Y5.11)

2620 (LRV - Y4.24)

2603 (LRV - Y4.29)

2614 (LRV - Y7.47)

2605 (LRV - Y5.53)

2606 (LRV - Y4.97)

2621 (LRV - Y4.57)

(Accent colour for all colourways) 8226 (LRV - Y4.69)

Multi-level 3

Multi-level 3

Multi-level 3

65123 (LRV - Y3)

23813 (LRV - Y8)

42403 (LRV - Y44)

Low Level 4211 (LRV - Y19)



Low Level 5601 (LRV - Y16)





6551 (LRV - Y7)

Low Level

Low Level 5651 (LRV - Y9)

Low Level

Low Level 2301 (LRV - Y6)

Low Level

Low Level

7411 (LRV - Y6)

7451 (LRV - Y6)

6501 (LRV - Y8)

3251 (LRV - Y12)































































Structured 2 6552 (LRV - Y6)

Structured 2

Structured 2

5602 (LRV - Y13)

4212 (LRV - Y16)

Structured 2 3252 (LRV - Y11)

Structured 2

Structured 2

Structured 2

Structured 2

Structured 2

7412 (LRV - Y5)

7452 (LRV - Y4)

2302 (LRV - Y6)

6502 (LRV - Y6)

5652 (LRV - Y9)

HIGHLIGHTS

LOW-LEVEL 1

Style

Tufted loop pile 1/10

Yarn Construction 100% PA 6 Aqualon™

Pile Yarn Weight 530 gsm

Pile Height 6mm

Pile Density 160,000 tufts per m2

Total Weight 4650 gsm

Total Thickness 6mm

Backing Bitumen

Dimensions 50cm x 50cm

Wear Classification Heavy Contract 33-LC1

Anti-static Suitable for use with computers. Less than 2Kv

Colour Fastness To Light (BS EN ISO105-B02) 5 - 6 To Water (BS EN ISO105-E01) 4 To Rubbing (BS EN ISO105-X12) 4 Flammability BFL-S1 EN 13501-1

Castor Chair Test BS EN 985 2.4 Suitable for use with castor chairs continuous use

Warranty 10 Years

VOC Content E1 in relation to EN 14041:2004

STRUCTURED 2

Style

Tufted loop pile 1/10

Yarn Construction 100% Polyamide

Pile Yarn Weight 850 gsm

Pile Height 3.5mm

Pile Density 104,000 tufts per m2

Total Weight 600 gsm

Total Thickness 7mm

Backing Bitumen

Dimensions 50cm x 50cm

Wear Classification Heavy Contract

Anti-static Suitable for use with computers. Less than 2Kv

Colour Fastness To Light (BS EN ISO105-B02) 5 To Water (BS EN ISO105-E01) 4 To Rubbing (BS EN ISO105-X12) 4

Flammability BFL-S1 EN 13501-1

Castor Chair Test BS EN 985 2.4 Suitable for use with castor chairs continuous use

Warranty 10 Years

VOC Content E1 in relation to EN 14041:2004

MULTI-LEVEL 3

Style Tufted 1/12" Loop

Yarn Construction

100% PA6 Aqualon
Pile Yarn Weight

870 gsm

Pile Height 4.1mm

Pile Density 240,000 g/cm3

Total Weight 4800 gsm

Total Thickness 7.7mm

Backing Bitumen

Dimensions 50cm x 50cm

Wear Classification Heavy Contract

Anti-static Suitable for use with computers. Less than 2Kv

Colour Fastness To Light (BS EN ISO105-B02) 5 To Water (BS EN ISO105-E01) 4 To Rubbing (BS EN ISO105-X12) 4

Flammability BFL-S1 EN 13501-1

Castor Chair Test BS EN 985 2.4 Suitable for use with castor chairs continuous use

Warranty 10 Years

VOC Content E1 in relation to EN 14041:2004

CUTPILE 4

Style Tufted 1/10 Frisé Cutpile

Yarn Construction 100% PA 6.6 Antron™

Pile Yarn Weight 1050 gsm

Pile Height 5mm

Pile Density 181,102 tufts per m2

Total Weight 4650 gsm

Total Thickness 8mm

Backing Bitumen

Dimensions 50cm x 50cm

Wear Classification Heavy Contract

Anti-static Suitable for use with computers. Less than 2Kv

Colour Fastness To Light (BS EN ISO105-B02) 5 To Water (BS EN ISO105-E01) 4 To Rubbing (BS EN ISO105-X12) 4

Flammability BFL-S1 EN 13501-1

Castor Chair Test BS EN 985 2.4 Suitable for use with castor chairs continuous use

Warranty 10 Years VOC Content E1 in relation to EN 14041:2004

STROBE 5

Style 1/10" gauge

Yarn Construction Solution Dyed / Space Dyed

Pile Yarn Weight 610 gsm (8226 580gsm)

Pile Height 3mm

Total Weight 4390 gsm

Total Thickness 6mm

Backing Bitumen

Dimensions 50cm x 50cm

Wear Classification Heavy Contract

Anti-static < 2kV body voltage Suitable for use with computers

Colour Fastness To Light (ISO105 – BO2) > 6 To Water (ISO 105 - E01) > 5 To Rubbing (ISO 105 - X12) > 5 dry 4-5 wet

Flammability Flammability (BS5287) Assessment and labeling of Textile Floor coverings tested to BS4790 Low radius of Char (Hot Metal Nut Test) CE Flam rating - Bfl-s1

Castor Chair Test BS EN 985 continuous use

Warranty 10 Years

VOC Content E1 in relation to EN 14041:2004













BREEAM[®] 'A+' Rated

TOTAL CONTRAST





91826 - Palladium Sky (LRV - Y3.74)



83126 - Chrome Pelt (LRV - Y8.51)



64518 - Ocean Rocks (LRV - Y3.01)



52926 - Black Leaf (LRV - Y11.81)



Flammability

Castor Chair Test

Warranty

VOC Content Environmental Status Br

Tufted Loop Pile Tile 1/10" gauge

3mm 172,000 tufts per m2 4380qsm 6mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 <2Kv body voltage. Suitable for use with computers To Light (BS EN ISO105-B02) Better than 6 To Shampoo BS 1006 - UK -TB Change in shade 4 - 5 To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5 BS EN 13501 Fire Classification Bfl-s1 BS EN 985 r value 2.8 Suitable for continuous use 10 Year Warranty

E1 in relation to EN 14041:2004

Breeam® 'A+' Rated

Total Contrast is a random lay product



10001 - Cracked Sapling (LRV - Y14.99)

Colourways show 1sgm for pattern effect



10203 - Mellow Bark (LRV - Y11.69)











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The **ECONYL**® Regeneration System

"The **ECONYL**[®] Regeneration System is based not only on the development of a new technology but also the creation of a new supply chain specialized in the recovery of waste worldwide. The **ECONYL**[®] Regeneration System is:

Infinite, as the Polyamide 6 waste can be regenerated an infinite number of times to produce new polymers with technical characteristics and quality equivalent to products obtained from fossil materials.

Innovative, as it is the only system of its kind anywhere in the world in terms of efficiency and productivity.

Sustainable, as it recovers waste which would otherwise end up in landfills or oceans (fishing nets), causing serious damage to the entire ecosystem. It also enables real savings in terms of CO2 emissions. Compared to common Nylon 6, **ECONYL**[®] fiber has a reduction of approx. 50% of CO2 equivalent emissions /kg yarn.



The 4-Step Regeneration Cycle

The ECONYL® regeneration process is actually made up of six complex but crucial steps, which all come together to form an ongoing cycle of eco-friendly commitment.

Waste rescue

It all begins with the collection of the valuable waste materials that have been deposited in various landfills and dumping grounds turning one man's trash, into **ECONYL®** treasure. The waste collection network hunts out hidden gems with a high percentage of Nylon, and rescues them from the wreckage ready for preparation.

Depolymenisation ~~

This long, complicated-sounding work basically describes a unique chemical process by which the complex waste materials are then purified and reduced to non-complex raw materials. **ECONYL**[®] through their continually improving ethos, have reduced the water and energy actually required during the process meaning it produces far more Nylon than it does waste. This is a term coined as *'waste positive'* in action!

Transformation

After being rescued, treated, purified and reduced, the Nylon 6 polymers are then distributed to production facilities all over the world where they are processed into BCF yarns and NTF yarns.



Re-commercialisation

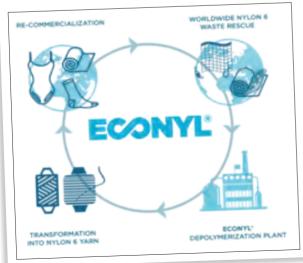
Both yarns can now be marketed to customers as a variety of products and in our case – BCF yarns products can be found in a wide range of applications such as carpets, carpet tiles, rugs, upholstery, automotive floorings and mats. It is this system that means we can provide you with a ethically sourced and eco-responsible tile for your commercial spaces.

A Journey Into The **ECONYL**[®] Regeneration System

The **ECONYL**[®] Regeneration System is a unique process that allows Aquafil to produce 100% regenerated Nylon yarn using waste material instead of fossil raw material. The **ECONYL**[®] regenerated yarn is now used by the most important brands in the carpet and fashion industries.



Scan the QR code to view a Journey ______ into the **ECONYL**® Regeneration System









Contents page >



34465 Nebula (LRV - Y13.88)



63845 Spray (LRV - Y6.18)



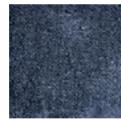
63852 Mist (LRV - Y6.20)



28382 Fog (LRV - Y9.32)



84558 Steam (LRV - Y13.19)



63243 Aura (LRV - Y4.06)



54584 Spectre (LRV - Y9.65)



82145 Halo (LRV - Y4.93)



74558 Humidity (LRV - Y6.88)



54516 Cloud (LRV - Y11.00)

Style Tufted

Yarn Construction Pile Yarn Weight Pile Height Total Weight Total Thickness Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test
Warranty
VOC Content
Environmental Status

Structured Loop Pile Antron Lumena SD 6.6 Nylon Antron Solution Dyed Nylon 6.6 650 asm 2.5mm +/- 0.5mm 4,140 gsm 6 mm +/- 0.5mm 100% Envirobase - minimum of 75% recycled material 50cm x 50cm Class 33 LC1 Less than 2Kv Suitable for use with computers Light BS EN ISO105-BO2 Better than 6 To Water BS EN ISO105-E01 4-5 To Shampoo BS 1006-UK-TB 4-5 Rubbing BS EN ISO105-X12 4-5 BS 4790 Low Radius of Char Euroclass Flammability Cfl-s1 (BS EN 13501) BS EN 985 Overall r value > 2.4 10 Year Warranty E1 in relation to EN 14041:2004

Breeam® 'A+' Rated

TOTAL COLOURWAY OPTIONS - 10

SUITABLE FOR OFFICES, RETAIL, SCHOOLS, COLLEGES AND LEISURE

RECYCLABLE - PRODUCT CAN BE REPURPOSED AT THE END OF ITS LIFECYCLE AS A NON STANDARD OPTION

UP TO 55% OF THE TOTAL PRODUCT IS RECYCLED CONTENT













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DRACO (MADE TO ORDER)





Yarn Construction **Pile Height** Backing Dimensions Wear Classification Anti-static Flammability **Castor Chair Test** Warranty **VOC Content**

Universal Nylon 6.6 4.5mm / 3.0mm Bitumen 50cm x 50cm Heavy Contract Less than 2kV Cfl-s1 BS EN 985 continuous use 10 Years E1 in relation to EN 14041:2004

Juza (LRV - Y18.53)



Errakis (LRV - Y1.77)



Thuban (LRV - Y5.59)



Struve (LRV - Y6.32)



Keplar (LRV - Y3.30)

Asuia

(LRV - Y18.66)



(LRV - Y10.92)

(LRV - Y7.02)



Adib



Kuma (LRV - Y7.51)



(LRV - Y4.74)

TOTAL COLOURWAY OPTIONS - 10

UP TO 50% OF THE TOTAL PRODUCT IS RECYCLED CONTENT

NOTE : Results are based on internal testing of new unused products

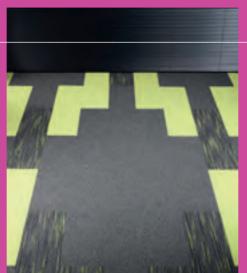
DESIGNDEK DESIGN 1

DESIGNDEK DESIGN 2

DESIGNDEK DESIGN 3







tyle	Tufted Loop Pile 1/10" gauge
arn Construction	100% solution dyed nylon
ile Yarn Weight	580 gsm
ile Height	3mm
otal Weight	4360 gsm
otal Thickness	6mm (Tile)
acking	Bitumen
imensions	100cm x 25cm
lear Classification	Heavy Contract
nti-static	< 2Kv body voltage. Suitable for use with computers
olour Fastness	To Light BS EN (ISO105 – BO2) Better than 6 To Shampoo BS 1006 - UK - TB Change in shade 4 - 5 To Rubbing BS EN (ISO105 -X12) Wet 4 - 5, Dry 4 - 5
lammability	BS 4790 (Hot Metal Nut) Low Radius of Char BS EN 13501-1 Bfl-s1
astor Chair Test	BS EN 985 / 2.8
/arranty	10 Years
OC Content	E1 in relation to EN 14041:200



Style	Tufted Loop Pile 1/10" gauge
Yarn Construction	100% solution dyed nylon
Pile Yarn Weight	600 gsm
Pile Height	3mm
Total Weight	4380 gsm
Total Thickness	6mm (Tile)
Backing	Bitumen
Dimensions	100cm x 25cm
Wear Classification	Heavy Contract
Anti-static	< 2Kv body voltage. Suitable for use with computers
Colour Fastness	To Light BS EN (ISO105 – BO2) Better than 6 To Shampoo BS 1006 - UK - TB Change in shade 4 - 5 To Rubbing BS EN (ISO105 - X12) Wet 4 - 5, Dry 4 - 5
Flammability	BS 4790 (Hot Metal Nut) Low Radius of Char BS EN 13501-1 Bfl-s1
Castor Chair Test	BS EN 985 r value 2.8 Suitable for continuous use
Warranty	10 Years
VOC Content	E1 in relation to EN 14041:2004

Contents page >

DesignDek 1



Dek Extreme (LRV - Y5.11)



Dek Flex (LRV - Y4.97)



Dek Blaze (LRV - Y4.24)



Dek Plasma (LRV - Y4.29)



Dek Spark (LRV - Y4.57)



Dek Fusion (LRV - Y4.69)

DesignDek 2



Dek Ruby (LRV - Y5.35)



(LRV - Y4.62)



Dek Apple (LRV - Y21.82)



Dek Smoke (LRV - Y17.50)



Dek Onyx (LRV - Y2.47)



DesignDek 3



Dek Hex Accent (LRV - Y7.22)

DesignDek

- SUITABLE FOR OFFICE, COMMERCIAL, RETAIL, SCHOOLS, COLLEGES AND LEISURE
- 610 GSM (DEK FUSION 580GSM) PILE YARN WEIGHT
- PARAGON MANUFACTURES IN THE CLEANEST CARPET TILE FACTORY IN EUROPE
- COMMERCIAL, EDUCATION, HEALTH AND RETAIL MARKETS

SUITABLE FOR COMMERCIAL, EDUCATION, HEALTH AND RETAIL MARKETS

Tile colours representative in print, order a full tile for true likeness.

NOTE : Results are based on internal testing of new unused products

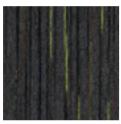
BREEAM° 'A+' Rated MADE IN BRITAIN



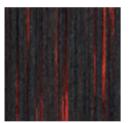




Spark 2621 (LRV - Y4.57)



Flex 2620 (LRV - Y4.97)



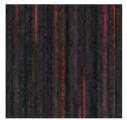
Ignite 2603 (LRV - Y6.09)



Plasma 2619 (LRV - Y4.29)



Blaze 2604 (LRV - Y4.24)



Rapid 2614 (LRV - Y5.53)



Grey Fusion Highlight (Accent colour for all colourways) (LRV - Y4.69)

Style

Yarn Construction

Pile Yarn Weight Pile Height

Total Weight

Dimensions

Luxury Class

Colour Fastness

Flammability

Warrantv

Castor Chair Test

Anti-static

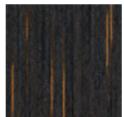
Backing

Total Thickness

Additional Backing

Wear Classification

Extreme 2606 (LRV - Y5.11)



Force 2605

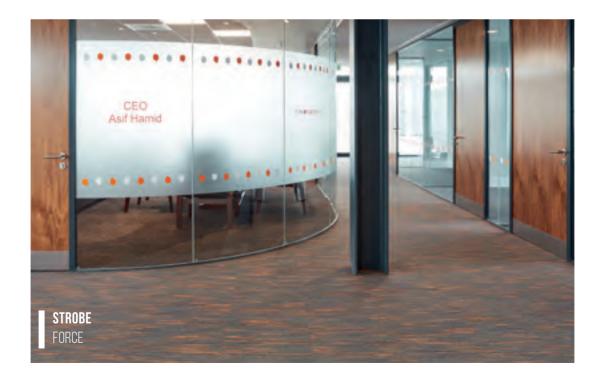


1/10" gauge Solution Dyed / Space Dyed 610 gsm (Grey Fusion 580gsm) 3mm 4400 gsm 6mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 < 2kV body voltage Suitable for use with computers To Light (ISO105 - BO2) > 6 To Water (ISO 105 - E01) > 5 To Rubbing (ISO 105 - X12) > 5 dry 4-5 wet BS 4790 Low radius of char BS EN 13501-1 Bfl-s1 BS EN 985 continuous use 10 Year Warranty E1 in relation to EN 14041:2004

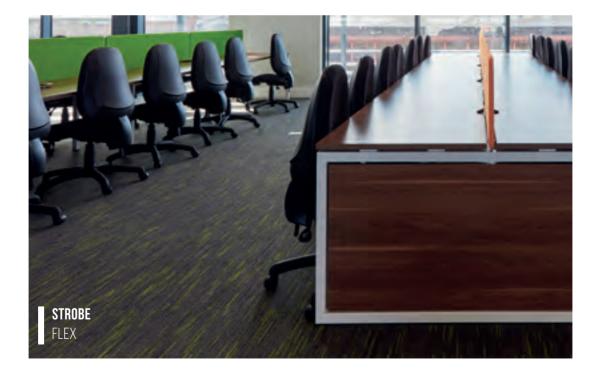
TOTAL COLOURWAY OPTIONS - 8+1 SUITABLE FOR OFFICE. COMMERCIAL, RETAIL, SCHOOLS, COLLEGES AND LEISURE UP TO 50% OF THE TOTAL PRODUCT IS RECYCLED CONTENT AVAILABLE FROM STOCK **TESSELLATED DESIGN BROADLOOM DESIGN** MADE IN BRITAIN

BREEAM° 'A+' Rated









105







5151 - Pathway (LRV - Y11.59)



5229 - Accent Pathway (LRV - Y21.82)





7181 – Hex

(LRV - Y4.77)







(LRV - Y7.22)



6181 - Digital (LRV - Y4.32)



8181 - Axis (LRV - Y4.00)



9191 - Binary (LRV - Y9.59)



6176 - Accent Digital (LRV - Y4.62)



8228 - Accent Axis (LRV - Y5.78)



9183 - Accent Binary (LRV - Y17.50)

Style Yarn Construction **Pile Yarn Weight Pile Height Total Weight Total Thickness**

Backing

Additional Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test Warrantv **VOC Content Environmental Status** Tufted Loop Pile Tile 1/10" gauge 100% solution dyed nylon 600 gsm 3mm 4380 gsm 6mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 <2Kv body voltage. Suitable for use with computers To Light (BS EN ISO105-B02) Better than 6 To Shampoo BS 1006 - UK - TB Change in shade 4 - 5 To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5 Floorcoverings tested to BS4790 Low Radius of Char Euroclass Flammability Bfl-s1 (BS EN 13501) BS EN 985 r value 2.8 Suitable for continuous use 10 Years E1 in relation to EN 14041:2004

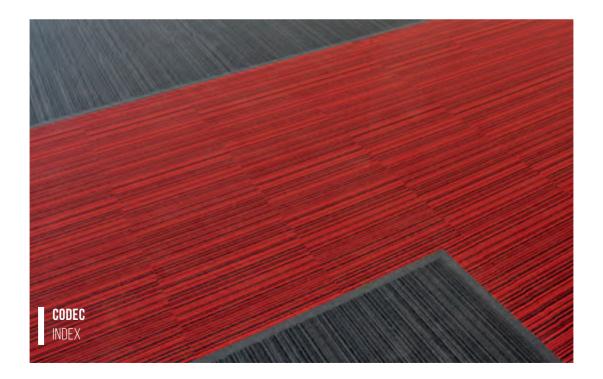
Breeam® 'A+' Rated



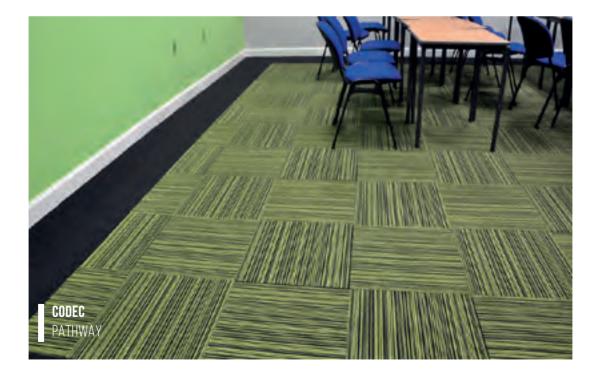
BROADLOOM DESIGN

BREEAM° 'A+' Rated









WORKSPACE LINEAR







7002 - Nobu Grey (LRV - Y15.67)



5004 - Apollo Blue (LRV - Y4.42)



4009 - Clockhouse Blue (LRV - Y3.72)



4018 - Regents Canal (LRV - Y5.12)



7005 - Savoy Ochre (LRV - Y15.80)



7017 - Alber Green (LRV - Y13.09)



5009 - Metro Blu (LRV - Y3.50)



5181 - Victoria Blue (LRV - Y2.92)



3013 - Docklands Grey (LRV - Y9.01)



3193 - Beauchamp Brown (LRV - Y6.53)



3016 - Westow Park Plum (LRV - Y7.50)



3001 - Millennium Blue (LRV - Y8.18)



3012 - Broadway (LRV - Y8.17)



5014 - Islington Tunnel (LRV - Y5.54)



7008 - West End Fawn (LRV - Y10.09)

Style Yarn Construction

Pile Yarn Weight Pile Height Total Weight Total Thickness Backing

Additional Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test

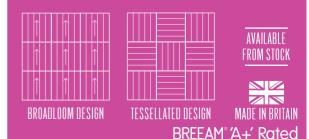
Warranty VOC Content Environmental Status

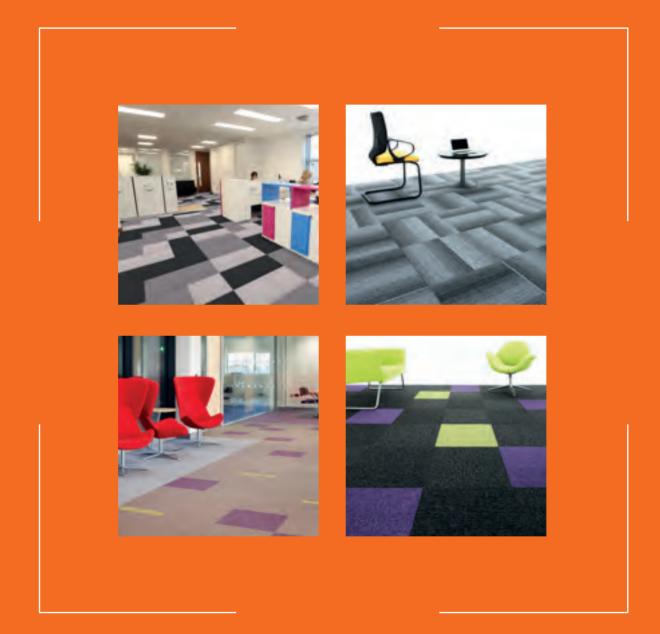
Tufted Loop Pile Tile 1/10" gauge 100% solution dyed nylon/space dyed nylon 600 gsm 3mm 4380 gsm 6mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 < 2kV body voltage Suitable for use with computers To Light BS EN (ISO105 - BO2) 6 To Water BS EN (ISO105 - EO1) 4 - 5 Euroclass Flammability Bfl-s1 (BS EN 13501) > 2.9 Suitable for continuous use BS EN 985 / 10 Years E1 in relation to EN 14041:2004 Breeam® 'A+' Rated

TOTAL COLOURWAY OPTIONS - 15

SUITABLE FOR OFFICE, COMMERCIAL, RETAIL, SCHOOLS, COLLEGES, AND LEISURE

UP TO 50% RECYCLED CONTENT IN THE BITUMEN BACKING





LOOP PILE

Workspace Loop Diversity Groove Diversity Toccarre Vital Sirocco Stripe Sirocco Macaw Stripe Macaw

WORKSPACE LOOP



Style Yarn Construction Pile Yarn Weight Pile Height Total Weight Pile Density Total Thickness Backing

Additional Backing

Dimensions Wear Classification Luxury Class Anti-static

Colour Fastness

Flammability

Castor Chair Test Warranty VOC Content

Environmental Status

Tufted Loop Pile Tile 1/10" gauge 100% Solution Dyed Nylon 580 gsm 3mm 4360 gsm 172,000 tufts per m2 6mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 <2Kv body voltage. Suitable for use with computers. To Light (BO2) 6 Wet Rubbing (BS1006:B01) 4 - 5 Dry Rubbing (BS1006:X12) 4 - 5 Shampoo (BS1006:UK-TB) 4 - 5 Floorcoverings tested to BS4790 Low Radius of Char Euroclass Flammability Bfl-s1 (BS EN 13501) BS EN 985 r value 2.9 Suitable for continuous use 10 Years E1 in relation to EN 14041:2004 Breeam® 'A+' Bated

TOTAL COLOURWAY OPTIONS - 20 UP TO 10% RECYCLED CONTENT IN THE TOP CLOTH UP TO 50% RECYCLED CONTENT IN THE BITUMEN BACKING TOTAL RECYCLED CONTENT OF UP TO 60% WITH'10 YEAR WARRANTY' MANUFACTURED IN THE CLEANEST CARPET TILE FACTORY IN EUROPE COMMERCIAL, EDUCATION, HEALTH AND RETAIL MARKETS





MADE IN BRITAIN

BREEAM[®] 'A+' Rated

AVAILABLE FROM STOCK

Tile colours representative in print, order a full tile for true likeness.

TESSELLATED DESIGN





Onyx (LRV - Y2.47)



Apple (LRV - Y21.82)



Magenta Rock (LRV - Y4.42)



Sepia (LRV - Y7.20)



Silver (LRV - Y13.24)



Blue Moon (LRV - Y7.68)



Sandstone (LRV - Y17.28)



Lavender (LRV - Y8.20)



Charcoal (LRV - 6.36)



Midnight (LRV - Y4.17)



Kingfisher (LRV - Y10.12)



Ruby (LRV - 5.35)



Blueberry (LRV - Y8.61)



Graphite (LRV - 5.51)



Indigo (LRV - Y4.37)



Pampas (LRV - Y10.13)



Rose (LRV - Y6.36)



Moorland (LRV - Y10.05)



Platinum (LRV - Y8.62)



Blue Yonder (LRV - Y4.05)

DIVERSITY **GROOVE**





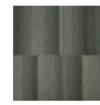
616812 Gusto (LRV - Y3.57)



810820 Vibe (LRV - Y8.04)



812820 Armada (LRV - Y5.31)



812810 Asha (LRV - Y4.39)



616810 Jaxx (LRV - Y5.74)

Style	Tufted 1/10" Loop Pile Tile
Fibre Construction	100% Solution Dyed Nylon
Pile Yarn Weight	500 gsm
Pile Height	3mm
Total Weight	4280 gsm
Total Thickness	5.5mm (Tile)
Backing	100% Envirobase - minimum of 75% recycled material
Additional Backing	100% Komfort Bac available on request
Tile Size	50cm x 50cm
Wear Classification	Heavy Contract Class 33
Luxury Class	LC1
Anti-static	<2Kv body voltage. Suitable for use with computers
Static Load to BS 4939	Not less than 80% recovery after 24 hours
Colour fastness to BS1006	To Light (BS EN ISO105-B02) Better than 6
	To Shampoo BS 1006 - UK - TB Change in shade 4 - 5
	To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5
Flammability	Floorcoverings tested to BS4790 Low Radius of Char (Hot Metal Nut Test)
	Euroclass Flammability Bfl-s1 (BS EN 13501)
Castor Chair Test	Suitable for use with castor chairs
Warranty	10 Years
VOC Content	E1 in relation to EN 14041:2004
Environmental Status	Breeam® 'A+' Rated
D' 'I Our sur la sur dans I	and the set of the set

Diversity Groove is a random lay product

TOTAL COLOURWAY OPTIONS - 5

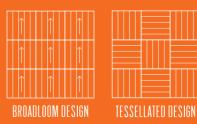
SUITABLE FOR OFFICE, COMMERCIAL, RETAIL, SCHOOLS, COLLEGES, AND LEISURE

UP TO 65% OF THE TOTAL PRODUCT IS RECYCLED CONTENT

BREEAM° 'A+' Rated





























Lupus Grey 811 (LRV - Y27.56)



Purple Rain, 750 (LRV - Y4.26)



Mouse, 830 (LRV - Y16.28)



Denim, 616 (LRV - Y4.95)



Grasshopper, 550 (LRV - Y14.41)



London Stone, 820

(LRV - Y10.04)

Razzmic Berry, 740

(LRV - Y6.07)

(LRV - Y7.65)



Bark, 108 (LRV - Y9.82)





Blazer, 210 (LRV - Y4.52)

Panther. 812

(LRV - Y2.94)

Liberty, 612

(LRV - Y3.13)



Electric. 625

(LRV - Y5.12)

Foundry Grey, 810

(LRV - Y6.63)

Racing Green, 505 (LRV - Y4.89)

Style	Tufted 1/10" Loop Pile Tile
Fibre Construction	100% Solution Dyed Nylon
Pile Yarn Weight	500 gsm
Pile Height	3mm
Total Weight	4280 gsm
Total Thickness	5.5mm (Tile)
Backing	100% Envirobase - minimum of 75% recycled material
Additional Backing	100% Komfort Bac available on request
Tile Size	50cm x 50cm
Wear Classification	Heavy Contract Class 33
Luxury Class	LC1
Anti-static	<2Kv body voltage. Suitable for use with computers
Static Load to BS 4939	Not less than 80% recovery after 24 hours
Colour fastness to BS1006	To Light (BS EN ISO105-B02) Better than 6
	To Shampoo BS 1006 - UK - TB Change in shade 4 - 5
	To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5
Flammability	Floorcoverings tested to BS4790 Low Radius of Char (Hot Metal Nut Test)

Castor Chair Test
Castor Chair Test
Warranty
VOC Content
Environmental Status

Suitable for use with castor chairs 10 Years E1 in relation to EN 14041:2004

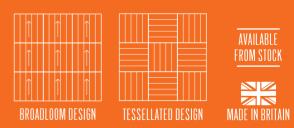
Breeam® 'A+' Rated

(BS EN 13501)

TOTAL COLOURWAY OPTIONS - 15

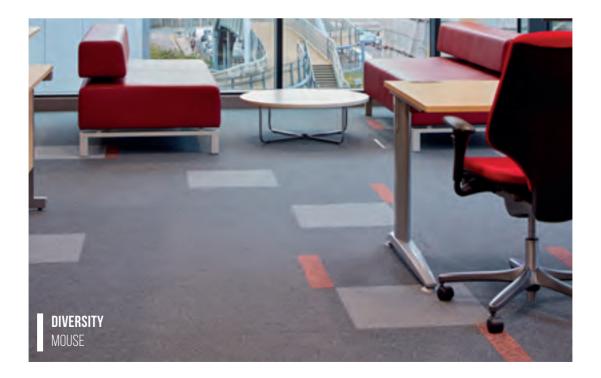
SUITABLE FOR OFFICE, COMMERCIAL, RETAIL, SCHOOLS, COLLEGES, AND LEISURE

UP TO 65% OF THE TOTAL PRODUCT IS RECYCLED CONTENT

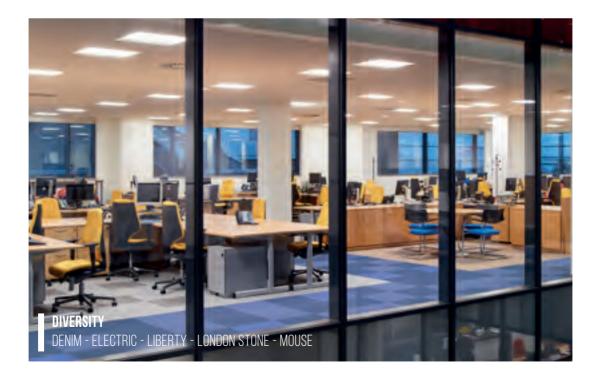


BREEAM[®] 'A+' Rated





















Desmo (LRV - Y4.52)



Tutto (LRV - Y2.19)



Blu (LRV - Y8.91)



Montagna (LRV - Y13.25)



Menta (LRV - Y6.34)



Moderno (LRV - Y4.98)



Fresco (LRV - Y7.85)



Termi (LRV - Y8.96)



La Mela (LRV - Y8.36)



Azzurra (LRV - Y7.75)



Marrone (LRV - Y8.88)



Grigia (LRV - Y16.22)



Additional Backing

Dimensions Wear Classification Luxury Class Anti-static Colour Fastness

Flammability Low Radius of Char

Castor Chair Test

Warranty VOC Content Environmental Status

100% Solution Dyed Polypropylene 630 gsm 3mm 4420 gsm 214,567 tufts per m2 6mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 Suitable for use with computers To Light BS EN ISO 105-B02 Wet Rubbing (BS EN ISO 105-X12) 4 - 5 Dry Rubbing (BS EN ISO 105-X12) 4 - 5 Shampoo (BS1006:UK-TB) 4 - 5 Floorcoverings tested to BS4790 Euroclass Flammability Cfl-s1

Tufted Loop Pile Tile 1/10" gauge

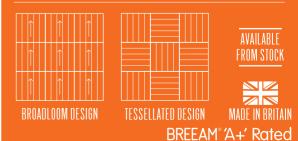
(BS EN 13501) BS EN 985 r value 2.9 Suitable for continuous use 10 Years E1 in relation to EN 14041:2004 Breeam® 'A+' Rated



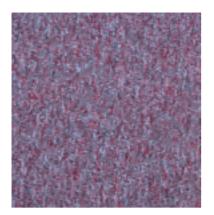
SUITABLE FOR COMMERCIAL, EDUCATION, HEALTH AND RETAIL MARKETS

RECYCLABLE - PRODUCT CAN BE REPURPOSED AT THE END OF ITS LIFECYCLE AS A NON STANDARD OPTION

UP TO 50% RECYCLED CONTENT IN THE BITUMEN BACKING







Vital 2315 LRV - Y6.01)



Vital 6013 (LRV - Y6.90)



Vital 8007 (LRV - Y2.54)



Vital 876310 (LRV - Y4.26)



Vital 878302 (LRV - Y6.91)



Vital 6310 (LRV - Y6.30)



Vital 8302 (LRV - Y9.86)



Vital 876013 (LRV - Y4.85)



Vital 6011 (LRV - Y5.49)



Vital 8316 (LRV - Y5.09)



Vital 878316 (LRV - Y3.91)



Vital 8001 (LRV - Y7.11)



Vital 872315 (LRV - Y4.00)



Vital 868302 (LRV - Y7.54)

Style Yarn Construction Pile Yarn Weight Pile Height Total Weight Total Thickness Backing

Additional Backing

Dimensions Wear Classification Luxury Class Anti-static

Flammability Castor chair Warranty

1/10th gauge 100% Solution dyed nylon 450gsm 3mm 4030 gsm 5.5mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 500mm x 500mm Heavy Contract Class 33 LC1 Suitable for use with computers. Less than 2Kv Bfl-s1 (BS EN 13501-1)

Suitable for intensive use

10 years





Tile colours representative in print, order a full tile for true likeness.

TESSELLATED DESIGN

BROADLOOM DESIGN

SIROCCO STRIPE



Suitable for use with castor chairs

E1 in relation to EN 14041:2004



Blue Candy (LRV - Y7.23)



Liquorice (LRV - Y3.79)



Bubblegum (LRV - Y5.66)



Humbug (LRV - Y12.76)



Spearmint (LRV - Y9.89)

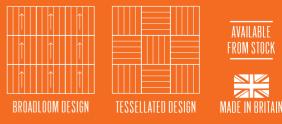
Style	Tufted 1/10" Loop Pile Tile
Fibre Construction	100% Solution Dyed Polypropylene
Pile Yarn Weight	580 gsm
Pile Height	3.5mm
Total Weight	4360 gsm
Total Thickness	6.5mm
Backing	100% Envirobase - minimum of 75% recycled material
Additional Backing	100% Komfort Bac available on request
Tile Size	50cm x 50cm
Wear Classification	Heavy Contract Class 33
Luxury Class	LC4
Anti-static	<2Kv body voltage. Suitable for use with computers
Static Load to BS 4939	Not less than 80% recovery after 24 hours
Colour fastness to BS1006	To Light (BS EN ISO105-B02) Better than 6
	To Shampoo BS 1006 - UK - TB Change in shade 4 - 5
	To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5
Flammability	Floorcoverings tested to BS4790 Low Radius of Char (Hot Metal Nut Test)
	Euroclass Flammability BS EN 13501 Bfi-s1

Castor Chair Test Warranty VOC Content

Sirocco Stripe to be laid tessellated only

TOTAL COLOURWAY OPTIONS - 5 SUITABLE FOR ALL COMMERCIAL AND EDUCATION MARKETS UP TO 50% RECYCLED CONTENT IN THE BITUMEN BACKING MAY ONLY BE INSTALLED TESSELLATED

10 Years









Jet (LRV - Y2.78)



Tanzanite (LRV - Y4.84)



Blue John (LRV - Y5.78)



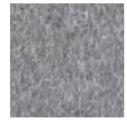
Quartz (LRV - Y5.15)



Tempest (LRV - Y3.22)



Topaz (LRV - Y8.50)



Pewter (LRV - Y15.55)



Paprika (LRV - Y6.71)



Sapphire (LRV - Y4.95)



Lime (LRV - Y15.29) Style Fibre Construction Pile Yarn Weight Pile Height Total Weight Total Thickness Backing

Additional Backing

Tile Size
Wear Classification
Luxury Class
Anti-static

Static Load to BS 4939

Colour fastness to BS1006

100% Solution Dyed Polypropylene 580 gsm 3.5mm 4360 gsm 6.5mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC1 <2Kv body voltage. Suitable for use with computers Not less than 80% recovery after 24 hours To Light (BS EN ISO105-B02) Better than 6 To Shampoo BS 1006 - UK -TB Change in shade 4 - 5 To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5 Floorcoverings tested to BS4790 Low Radius of Char (Hot Metal Nut Test) Euroclass Flammability BS EN 13501 Bfi-s1

Tufted 1/10" Loop Pile Tile

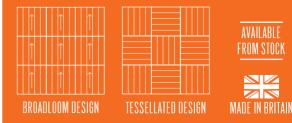
Castor Chair Test Warranty VOC Content

Flammability

Suitable for use with castor chairs 10 Years

E1 in relation to EN 14041:2004

TOTAL COLOURWAY OPTIONS - 10 SUITABLE FOR ALL COMMERCIAL AND EDUCATION MARKETS UP TO 50% RECYCLED CONTENT IN THE BITUMEN BACKING



MACAW STRIPE

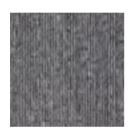




Lime / Quartz Stripe (LRV - Y9.33)



Jet / Quartz Stripe (LRV - Y3.82)



Quartz / Pewter Stripe (LRV - Y12.56)



Sapphire / Aegean Stripe (LRV - Y6.75)

Style	Tufted Loop Pile Tile 1/10" gauge
Yarn Construction	100% Solution Dyed Polypropylene
Pile Yarn Weight	420 gsm
Pile Height	3.5mm
Total Weight	4200 gsm
Total Thickness	6mm
Backing	100% Envirobase - minimum of 75% recycled material
Dimensions	50cm x 50cm
Wear Classification	General usage
Anti-static	<2Kv body voltage. Suitable for use with computers
Static Load to BS 4939	Not less than 80% recovery after 24 hours
Colour Fastness	To Light (BS EN ISO105-B02) Better than 6
	To Shampoo BS 1006 - UK - TB Change in shade 4 - 5
	To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5
Flammability	Floorcoverings tested to BS4790 Low Radius of Char (Hot Metal Nut Test)
	Euroclass Flammability (BS EN 13501) Efl
VOC Content	E1 in relation to EN 14041:2004
Macaw Stripe to be laid tessel	lated only









Aegean (LRV - Y8.17)



Paprika (LRV - Y6.24)



Pewter (LRV - Y15.29)



Quartz (LRV - Y5.94)



Sapphire (LRV - Y5.02)



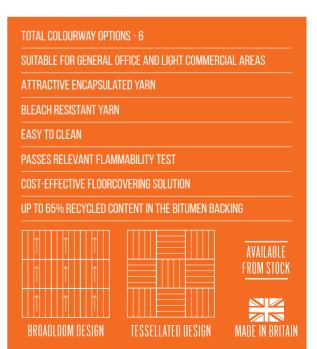
LRV - Y18.68)

Style	Tufted Loop Pile Tile 1/10" gauge
Yarn Construction	100% Solution Dyed Polypropylene
Pile Yarn Weight	420 gsm
Pile Height	3.5mm
Total Weight	4200 gsm
Total Thickness	6mm
Backing	100% Envirobase - minimum of 75% recycled material
Dimensions	50cm x 50cm
Wear Classification	General usage
Anti-static	<2Kv body voltage. Suitable for use with computers
Static Load to BS 4939	Not less than 80% recovery after 24 hours
Colour Fastness	To Light (BS EN ISO105-B02) Better than 6
	To Shampoo BS 1006 - UK - TB Change in shade 4 - 5
	To Rubbing (BS EN ISO105-X12) Wet 4 - 5, Dry 4 - 5
Flammability	Floorcoverings tested to BS4790 Low Radius of Char

VOC Content

Euroclass Flammability
(BS EN 13501) Efl
E1 in relation to EN 14041:2004

(Hot Metal Nut Test)







Maestro Solaris Workspace Cutpile







Aubergine (LRV - Y3)

Blue Diamond	Teal	Turquoise	Celestial Blue	Sapphire	Emerald Orchestra	Azure Fusion	Royal Regatta
(LRV - Y12.87)	(LRV - Y9.23)	(LRV - Y7.76)	(LRV - Y10.34)	(LRV - Y6.43)	(LRV - Y9.26)	(LRV - Y6.81)	(LRV - Y3.36)
Brooklyn Nights	Deep Blue	Twighlight Cinders	Dark Green	Dublin Bay	Woodland Fern	Indian Ivy	Cocoa Blush
(LRV - Y5.06)	(LRV - Y2.72)	(LRV - Y2.18)	(LRV - Y3.95)	(LRV - Y9.18)	(LRV - Y16.47)	(LRV - Y18.47)	(LRV - Y5.94)
Sycamore	Sunflower Symphony	Beige	Velvet Truffle	Night Jewel	Silver	Bracken Salts	Charcoal
(LRV - Y6.22)	(LRV - Y12.76)	(LRV - Y17.94)	(LRV - Y10.99)	(LRV - Y12.55)	(LRV - Y12.15)	(LRV - Y19.35)	(LRV - Y3.05)
Steel	Gold	Earth Glaze	Nutshell	Chanteney Orange	Auburn Falls	Hot Paprika	Coral
(LRV - Y5.88)	(LRV - Y22.17)	(LRV - Y18.24)	(LRV - Y22.44)	(LRV - Y15)	(LRV - Y16.83)	(LRV - Y8.79)	(LRV - Y15.53)
Delhi Bazaar (LRV - Y6.85)	Dusty Pink (LRV - Y5.97)	Volcanic Splash (LRV - Y7.96)	Red (LRV - Y5.50)	Claret (LRV - Y4.16)			







Style Yarn Construction Pile Yarn Weight Pile Height Total Weight Total Thickness Backing

Additional Backing

Dimensions

Dimensions
Wear Classification
Luxury Class
Anti-static

Colour Fastness

Flammability

Castor Chair Test

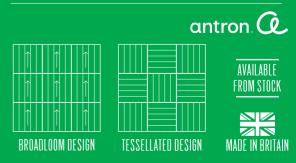
Warranty Voc Content

1/10th gauge tufted cutpile 100% Invista Nylon 1050 gsm 5mm 4,650gsm 8mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC3 < 2kV body voltage. Suitable for use with computers To Light (ISO105 – BO2) > 5 To Water (ISO 105 - E01) > 4 To Rubbing (ISO 105 - X12) > 4 Floorcoverings tested to BS4790 (Hot Metal Nut Test) Low Radius of Char BS EN 985 r value 2.8 continuous use 10 Year Warranty E1 in relation to EN 14041:2004

TOTAL COLOURWAY OPTIONS - 38

SUITABLE FOR OFFICE, COMMERCIAL, RETAIL, SCHOOLS, COLLEGES, AND LEISURE

ONLY AVAILABLE IN 50 X 50CM TILE









Charon (LRV - Y12.52)



Nix (LRV - Y6.32)



Juno (LRV - Y2.62)



Oberon (LRV - Y10.72)



Titan (LRV - Y19.34)



Eris (LRV - Y3.83)



(LRV - Y2.58)



Telesto (LRV - Y7.96)



Mercury (LRV - Y9.01)



Pandora (LRV - Y7.47)



Phobos (LRV - Y3.59)



Callisto (LRV - Y4.66)



Janus (LRV - Y3.98)



Calypso (LRV - Y16.47)



Himalia (LRV - Y5.43)

Style
Yarn Construction
Pile Yarn Weight
Pile Height
Total Weight
Total Thickness
Backing

Additional Backing

Dimensions
Wear Classification
Luxury Class
Anti-static

Flammability

Castor Chair Test

Warranty VOC Content

Tufted Cut Pile Tile 1/10" gauge 100% Invista Nylon 1100 gsm 5.5mm 4950 gsm 8mm 100% Envirobase - minimum of 75% recycled material 100% Komfort Bac available on request 50cm x 50cm Heavy Contract Class 33 LC3 Less than 2Kv Suitable for use with computers Colour Fastness Light BS EN ISO105-BO2: 5 To Water BS EN ISO105-E01: 4 Rubbing BS EN ISO105-X12: 4 Dry, 3 Wet BS4790 Low Radius of Char BS EN 13501-1 Bfl-s1 Test BS EN 985: >2.8 Suitable for continuous use

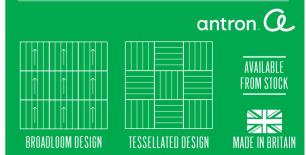
10 Year Warranty

E1 in relation to EN 14041:2004

TOTAL COLOURWAY OPTIONS - 15

SUITABLE FOR OFFICE, COMMERCIAL, RETAIL, SCHOOLS, COLLEGES, AND LEISURE

UP TO 50% OF THE TOTAL PRODUCT IS RECYCLED CONTENT



WORKSPACE CUTPILE





Sky Blue (LRV - Y7.34)



Salsa (LRV - Y3.28)



Biscay Blue (LRV - Y3.35)



Gecko Green (LRV - Y9.72)



Iron Grey (LRV - Y5.26)



Lilac (LRV - Y6.59)



Coastal Blue (LRV - Y3.59)



Nordic Green (LRV - Y8.15)



Steel Grey (LRV - Y11.62)



Grape Blue (LRV - Y6.91)



(LRV - Y16.70)



Cayenne (LRV - Y6.11)

Style	Tufted Cut Pile 1/10" gauge
Yarn Construction	100% solution dyed nylon
Pile Yarn Weight	850 gsm
Pile Height	5mm
Total Weight	4650 gsm
Pile Density	143,700 tufts per m2
Total Thickness	8.5mm
Backing	Bitumen
Dimensions	50cm x 50cm
Wear Classification	Heavy Contract
Luxury Class	LC2
Anti-static	Suitable for use with computers. Less than 2Kv
Colour Fastness	To Light (BS EN ISO105-B02) 6 To Water (BS EN ISO105-E01) 4 - 5 To Rubbing (BS EN ISO105-X12) 4 - 5 To Shampoo BS 1006 – UK – TB 4 - 5
Flammability	Floorcoverings tested to BS4790 Low Radius of Char (Hot Metal Nut Test)
	Euroclass Flammability (BS EN ISO 9239) Bfl-s1 (BS EN ISO 11925-2)
Castor Chair Test	BS EN 985 2.4 Suitable for use with castor chairs
Warranty	10 Years

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E1 in relation to EN 14041:2004

TOTAL COLOURWAY OPTIONS - 12

VOC Content

SUITABLE FOR COMMERCIAL, EDUCATION AND RETAIL MARKETS

RECYCLABLE - PRODUCT CAN BE REPURPOSED AT THE END OF ITS LIFECYCLE AS A NON STANDARD OPTION

UP TO 50% OF THE TOTAL PRODUCT IS RECYCLED CONTENT





ENTRANCE MATTING

ALUMINIUM > 12mm to 22mm

PRIMARY

> Entrack50

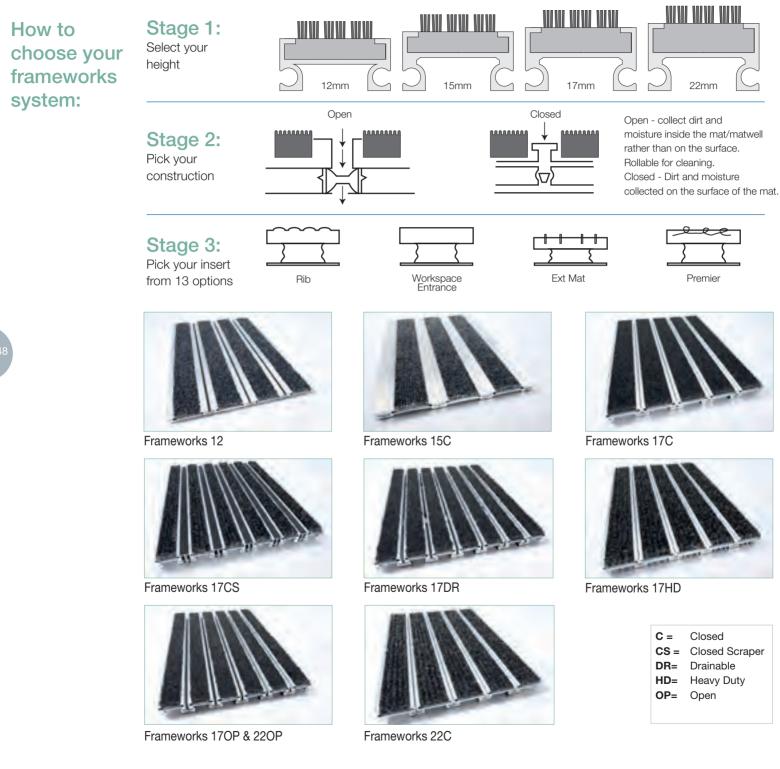
> Tyre Tile

SECONDARY

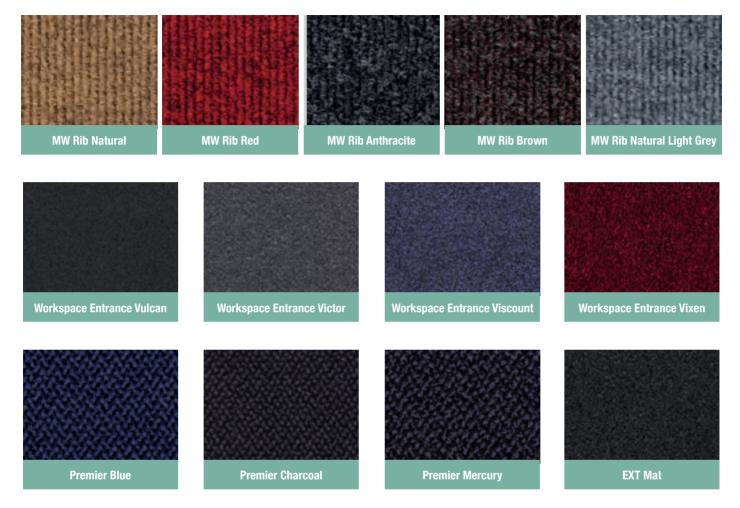
- > Premier
- > Workspace Entrance
- > Workspace Entrance Design

FRAMEWORKS

Frameworks is a unique range of tough and durable aluminium extruded entrance systems with a range of insert options.



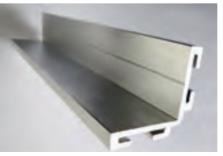
Available Colourways :



Accessories :



T-bar



10mm-25mm Framing

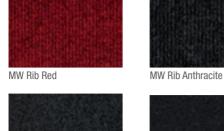


MW Ramp System

PRIMARY : ENTRACK50

Recyclable and reusable, versatile TPE modular matting solution





EXT Mat



Workspace Entrance Viscount



Premier Charcoal





Workspace Entrance Vulcan



Workspace Entrance Vixen



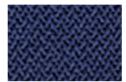
Premier Mercury



MW Rib Charcoal



Workspace Entrance Victor



Premier Blue

Size 500mm x 500mm x 10mm

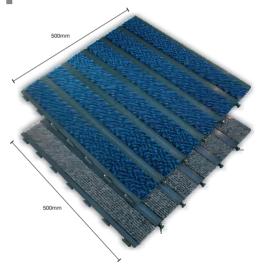
Insert width 85mm

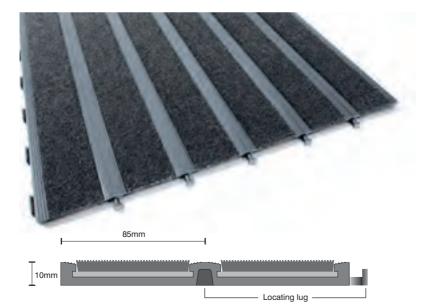
Connection integral 'lock down' fixing system

Colourway options 11

Environmental options Recyclable and reusable

Base Non-pvc polymer base





A FLEXIBLE MODULAR SYSTEM MADE FROM TPE WHICH WON'T EXPAND , CONTRACT OR FADE IN COLOUR. AN EXTREMELY VERSATILE PRODUCT, ENTRACK50 CARPET STRIPS ARE INTERCHANGEABLE AND IS SUITABLE FOR ENTRANCES WITH OR WITHOUT MATWELLS.

HIGH SPECIFICATION LOW PROFILE PLATFORM

EASY TO CUT AND SHAPE TO BESPOKE PATTERNS

RECYCLABLE AND REUSABLE

WON'T TAP, BOUNCE OR BUCKLE UNDER HEAVY FOOTFALL

EASILY CUT AND TRIMMED ON SITE

MADE IN BRITAIN

SUITABLE FOR EXTERNAL OR INTERNAL AREAS



PRIMARY : TYRE TILE







Tyre Tile (LRV - Y4.22) 304mm x 304mm



100% RECYCLABLE
MADE FROM 100% RECYCLED TYRES
ONE OF THE LOWEST CARBON FOOTPRINT FLOORING PRODUCTS
WE ARE ISO 1400 1 ENVIRONMENTAL SYSTEMS ACCREDITED
MANVERS PRODUCTION FACILITY IS THE CLEANEST IN EUROPE
EXTRA HEAVY DUTY MATTING SYSTEMS
DESIGNED FOR ENTRANCE AREAS WITH HEAVY TRAFFIC
SUITABLE FOR TROLLEY AND WHEELCHAIR TRAFFIC
SCRAPES AND WIPES DIRT AND MOISTURE FROM SHOES SAVING USAGE OF CHEMICALS IN CLEANING INNER FLORO PRODUCTS
DDA CONFORMITY
ALL PRODUCTS CONFORM TO BS8300
LOW LRV VALUES COMPARED TO ALUMINIUM, LVL AND FIBREBONDED PRODUCTS ENSURING A POSITIVE POINT DIFFERENCE IS EASY To achieve for areas where partially sighted traffic will be important to consider.
EQUALITIES ACT 2010 COMPLIANT
ENTRANCE MATTING RESISTANT TO POINT LOADING AND SCUFFING FROM RUBBER WHEELS AND WALKING AIDS



SECONDARY : PREMIER





Blue (LRV - Y3.58)



Charcoal (LRV - Y2.89)



Mercury LRV - Y3.29)



Fibre Construction 80% Wool / 20% Nylon + monofilament scraper

Tuft Gauge



1500 gsm



Total Weight

Pile Density



Total Thickness Tile 12mm / Sheet 10mm



Backing

Secondary Backing Unitary Bac. Tile Backing Bitumen

Roll Size 25.00m x 2.00m Tile Size 50cm x 50cm (Tile)

Wear Classification Heavy Contract

Electro-static Less than 2Kv



Colour Fastness Colour Fastness (BS1006) Light (BS1006:B02) 5 Wet Rubbing (BS1006:B01) 4 - 5 Dry Rubbing (BS1006:X12) 4 - 5



Flammability Bfl-s1 (Tile only) (BS EN ISO 11925.2) (BS EN ISO 9239.1

(10) Warranty 10 Years

TOTAL COLOURWAY OPTIONS - 3

MADE FROM 80% WOOL FROM RENEWABLE SOURCES ONLY

ABSORBS UP TO 4 TIMES MORE MOISTURE THAN MAN MADE PRODUCTS

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SECONDARY : WORKSPACE ENTRANCE

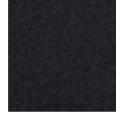




Vixen (LRV - Y3.24)



Vulcan (LRV - Y3.48)



Victor (LRV - 4.87)



Viscount (LRV - Y2.69)



TOTAL COLOURWAY OPTIONS - 4

ALL PRODUCTS CONFORM TO BS8300

LOW LRV VALUES COMPARED TO ALUMINIUM, LVL AND FIBREBONDED PRODUCTS ENSURING A POSITIVE POINT DIFFERENCE IS EASY TO ACHIEVE FOR AREAS WHERE PARTIALLY SIGHTED TRAFFIC WILL BE **IMPORTANT TO CONSIDER**

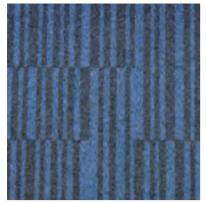
EQUALITIES ACT 2010 COMPLIANT

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SECONDARY : WORKSPACE ENTRANCE DESIGN





Design 2 / Viscount

DESIGN ⁻



DFSIGN 2

Victor

Viscount



DESIGN 3





Viscount

Victor









Vulcan

Vixen

Vulcan



Vixen

Viscount



Vulcan

3 DESIGNS - 4 COLOURWAYS

Style

Fibre Construction	
Tuft Gauge	
Pile Yarn Weight	
Pile Height	
Pile Density	
Total Weight	
Sheet Thickness	
Backing	

Dimensions

Wear Classification **Colour Fastness**

Flammability Warranty

Tufted Cut Pile with integral scraper system 100% solution dyed nylon 1/10" 1,000 gsm 5mm +/- 0.5mm 114,260 tufts per square metre Tile 4,800 gsm / Sheet 1,800 gsm Tile 9mm / Sheet 8mm Bitumen Compound / Eco-Bac / Unitary Bac 50cm x 50cm tile / 2m x 20m nominal Heavy Contract Class 33 To Water - 5 To Light - 5 To Rubbing - 4.5 Cfl-s1 10 Years

DESCRIPTION

- Tough heavy contract, secondary entrance matting
- Low LRV Values compared to aluminium, LVL and fibrebonded products ensuring a positive point difference is easy to achieve for areas where partially sighted traffic will be important to consider.
- Equalities Act 2010 compliant
- Entrance matting resistant to point loading and scuffing from rubber wheels and walking aids

FLAME PROPERTIES Cfl-s1 for tiles

COLOURS

12 options





OUR PROJECTS

Chanel	Amazon Offices Cork Ireland
Skanska	Google Ireland
Ferrero Rocher	Rotherham Council Offices
Timex	Barclays Canary Wharf
Siba	Norman Fosters Architects offices-London
Servier Italia	Aberdeen College
AON –London	Strathclyde Police
MOD-Whitehall	Newcastle University
W H Smiths	Dundee Council
Hereford Academy	Opera
Colchester Garrison	EPR
Olympic Site-OBC Building,arena areas, athletes	Celtic Football Club
village plus other areas.	RIBA Royal Institute of British Architects
West Kent College	Wolverhampton University
Essex University	Cambridge Central Library
DAS Insurance	Pizza Hut HQ
Sussex Police	

Cleaning & Maintenance Guide

To maximise the carpet's aesthetic appeal, performance and life expectancy, it is imperative to ensure at the specification stage that:

1, Carpets will be protected from other site activities during installation and thereafter.

- 2, Clients understand the enclosed information and that they accept responsibility for correct carpet care.
- 3, Carpets are protected from excess soiling or moisture in entrance areas, by use of an effective barrier material such as those from the mat.works range

General Cleaning

Daily vacuuming with a twin motored upright vacuum cleaner, preferably with an adjustable head, is recommended. It is essential to remove all loose soil daily because if left to build up, the particles of dirt are much harder to remove and are more damaging to the fibre structure, thereby decreasing the life of the carpet.

Attention should be given to areas where there is extra traffic and in entrances to buildings where extra vacuuming is necessary.

Depending on the level of installation trafficking, the carpet should be periodically deep cleaned using high performance hot water extraction equipment.

Rotary brush cleaning not recommended.

A reputable contract cleaner should be used, preferably NCCA registered (for NCCA details visit www.ncca.co.uk). It is important that the carpet is deep cleaned at least once a year.

Stain Removal

It is essential to deal with spillages immediately and any subsequent stains as appropriate.

In the event of a spillage, immediately blot with a clean absorbent cloth until there is no further transfer from the carpet to the cloth. If any further stain remains or has otherwise been allowed to dry, the method will vary accordingly.

It is recognised that particularly for contract situations, if stains are not dealt with immediately, cleaning staff may not be in a position to identify the type of stain. A good quality, multipurpose stain remover is therefore very useful, although it must be understood that this will not successfully tackle all types of stains, and wherever possible the chart recommendations should be strictly followed. Also any stains left over a period of time become increasingly more difficult to remove and may require several treatments.

In all cases after stain removal the carpet should be allowed to dry completely and then cleaned with a twin motored upright vacuum cleaner.

Solvent cleaning of bitumen backed tiles should preferably be avoided. Where this is not possible, extra caution should be taken and only very light surface cleaning should take place.

If any of the treatments listed are not successful, seek professional help. Further advice can be found at www.prochem.co.uk/stain_removal_guide.htm

The methods are recommended in good faith; however, we cannot accept responsibility for their use in any specific case

CLEANING GUIDE

Stain Type	Stain Removal Procedure	
Tea / Coffee Food Fountain Pen Ink Water Based Paint	A liquid detergent solution such as Granwax Ezee Spot & Stain Remover. Apply the solution to the stained area. Lightly agitate affected areas & remove by use of absorbent cloth. Stubborn stains may require a second application	
Chewing Gum	Apply Chewing Gum Remover then break-up and remove pieces or pierce gum with fork or Prochem Perforator Block then apply Citrus Gel or Solvall Spotter and leave for a few minutes. Remove softened gum with spatula or blunt knife. For large areas apply Bazooka Gum Remover in conjunction with Bazooka Gum Removal Machine.	
Grease	Scrape up excess, hardened residue prior to wetting. Apply Solvex or Solvall Spotter and blot. Apply Citrus Gel and blot. Apply Stain Pro and blot. For larger areas apply Power Burst then rinse extract thoroughly	
Ink (solvent soluble)	Apply Solvex and blot – no not rub. Repeat as needed. If stain persists, apply Citrus Gel. Rinse thoroughly with water and blot until dry. Note: All inks are not the same and different approaches may have to be evaluated.	
Milk	Apply Stain Pro and blot. Apply Fibre & Fabric Rinse solution and blot until dry. If stain persists apply Solvex or Citrus Gel and blot. Apply Neutral Pro-Spotter and blot. Rinse thoroughly with water and blot until dry.	
Oils	Apply Solvall Spotter and blot or apply Citrus Gel and blot or apply Solvex and blot until dry. Where a solvent cannot be used apply Power Burst solution, brush and rinse with Fibre & Fabric Rinse solution.	
Oil Based Paint / Varnish	Apply Solvall Spotter and blot or apply Citrus Gel and blot or apply Solvex and blot. Re-apply Solvex until as much paint as possible is removed then weight down the stain with towels for several hours to loosen. Apply Neutral Pro-Spotter, work into stain then blot. Rinse thoroughly with water and blot until dry.	
Shoe Polish	Apply Solvex or Sovall Spotter & blot. Apply Citrus Gel & blot. Rinse thoroughly with water & blot until dry	
Tar & Asphalt	Scrape off as much as possible with blunt knife. Apply Solvall Spotter or Solvex and blot. Apply Citrus Gel and blot. Apply Neutral Pro-Spotter and blot then rinse thoroughly with water and blot until dry.	

Health and Safety

Please ensure that for all above referenced items, the Manufacturers' use & safety instructions are adhered to.

Granwax Ezee Spot & Stain Remover can be obtained from Granwax Products Ltd; Telephone 01773 541177

Other products listed can be obtained from Prochem Europe Ltd; Telephone 020 8974 1515



EXPERIENCE CARPET TILES PARAGON COLLECTION 2018

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