



GROUP SERVICES



H.J. Stauble



H.J. Stauble

GROUP OF SERVICES: PRECISION, QUALITY & DURABILITY

H. J. STAUBLE LIMITED. is a family owned and operated business, continuing a tradition of excellence since establishment in 1959. We are a full service provider of major fabrication, construction and plant services to the energy, construction and manufacturing sectors of Trinidad & Tobago as well as throughout the region.

We meet and exceed the demand and high expectations of our customers by the formation of lasting partnerships with leading industrial service companies to provide complete solutions for our clients.

We also offer a range of local services from inhouse fabrication & machine shop services to testing & inspection for onshore/offshore/subsea operations.

The objective and expectation is for our customers to have full confidence in our range of capabilities and their satisfaction is key to our long term development. This comes from the efforts of each employee in conjunction with supportive participation on all levels of management across all of our service departments.

We currently operate out of two separate localtions in Trinidad, our Head Office in Marabella & our operational pipe yard in Reform, San Fernando.

CERTIFIED
SINCE 2011



Safe TO Work



HEAD OFFICE, FABRICATION & MACHINE SHOP



OPERATIONAL PIPE YARD

PLANT MAINTENANCE



OILFIELD SERVICES &
DOWN HOLE TOOL RENTAL



WELDING & FABRICATION



MACHINE SHOP SERVICES



TESTING & INSPECTION



UAV TECHNOLOGIES



MARINE & SUB SEA



PLANT MAINTENANCE

Integrated maintenance & integrity solutions

H.J. Stauble has worked extensively within the major Petro-chemical & manufacturing industries providing a wide range of services with our trusted international partnerships. From Process Pipeline & Structural Fabrication to the installation of plant equipment such as pumps, conveyors, compressors etc. We supply the expertise, materials & equipment for plant turnarounds including: Bolt Torqueing & tensioning; hydro & pressure testing services; instalation of carbon fiber & glass composite wraps for industrial repair applications; installation of maintenance free fiberglass structural systems such as Platforms, stairs, ladders, handrails & other structures that are conventionally built in steel.



Bolting and Machining The World's Critical JointsSM

- Bolt Tensioning (Top side & Sub Sea)
- Bolt Torque (Top side & Sub Sea)
- On-site machining (Top side & Sub Sea)
- Hydro testing Ultrasonic Verification Flange Tracking
- Pneumatic Stud Removal Nut splitting
- Flange alignment



QuickflangeTM was developed to support construction, maintenance and modification of new and existing pipework. To date, the weldless connection solutions have been used around the world with over 6,500 applications.

TechnowrapTM technology offers complete repair and structural re-enforcement solutions which are safe, flexible, practical and cost-effective. As a leading provider of engineered composite repair solutions, ICR supports clients with a wide range of pipework, pipeline, caisson, and structural integrity challenges.



AIMS
INTERNATIONAL

- Fibre Glass Wind-walls.
- Fibre Glass Gratings Systems.
- Fibre Glass Mud Mats.
- Fibre Glass Pipe Penetration Collars.
- Fibre Glass Electrical Support Systems.
- Fibre Glass Structures Ladders, Handrails and Stair-treads.

flexible solutions

for your maintenance
& turnaround
schedules



BOLT TORQUING & TENSIONING



There is a common need across the energy industry for a safe, time effective, accurate, and reliable method of applying bolt load. INTEGRA Technologies is purposefully dedicated to meeting the industry's needs as tensioning specialists by providing the proper tooling for each individual application. Hydraulic bolt tensioners are an innovative technology, beneficial to both subsea and topside applications.

HJ Stauble & INTEGRA Technologies have provided bolt torquing solutions in the refining, petro chemical, fossil, and subsea industries.

Our proven techniques of disassembly and assembly of bolted connections via controlled bolt torquing empowers clients to meet their goals.

CUSTOM FIBERGLASS STRUCTURES



AIMS International has also emerged as the offshore oil & gas industry leader in engineering design, fabrication and installation of fiberglass structural systems. Designing and constructing corrosion-resistant, lightweight and maintenance-free structures is key to meeting the needs of the plant refinery & offshore industry. Platforms, stairs, ladders, handrails and other structures that are conventionally built in steel can be constructed by AIMS in FIBERGLASS.

integrated maintenance
& integrity solutions

FLANGE CONNECTIONS & COMPOSITE WRAPPING



Technowrap™ composite repair technology is a range of engineered repair systems for pipework integrity and structural strengthening.

ICR's range of Technowrap™ composite systems are suitable for a variety of repairs including internal and external corrosion, through wall defects, cracks (in some circumstances) and pits. Furthermore, we can deliver these repairs on:

- Piping Systems • Structures, Roofs & Decks
- Vessels & Tanks • Splashzone & Subsea



Permanent connections - Tight and mechanically strong flange-to-pipe connections without welding.

Quickflange™ is a leading provider of high performance weldless, flange to pipe connection solutions. The patented technology is a permanent solution for improving pipeline integrity and flow assurance to the Oil & Gas industry. Our safe and cost-effective solutions are standard weld neck flanges which are quickly mounted involving no hot work or welding.

OILFIELD SERVICES & DOWN HOLE TOOL RENTAL

Higher performance & cutting edge technologies

Over the past 15 years, H.J. Stauble through it's strategic joint venture partnerships has become the leading supplier of dumb iron, drill pipe & downhole tubular accessories, stabilizers & circulatory subs.

Backed by our API Certified machine shop we are able to fullfill our customer requests with on time delivery & quick turnarounds while maintaining the highest quality standards.

We are also proud to carry a wide range of water based drilling products derived from natural & renewable sources that combine high performance with environmental friendliness.



- Technical Effectiveness
- Environmental Classification
- Minimise Manual Handling



- Solid Body Centralizers
- Bow Spring Centralizers
- Stop Collars



- Floats – SFF Trigger
- Top Jet
- Mud Shear Sub
- Drift Catcher
- HYPR Hole Saver
- DAV MX Circ Sub



A SUPERIOR ENERGY SERVICES COMPANY

- Integral blade stabilizers
- Welded blade stabilizers
- Non-magnetic drill collars
- Pneumatic mud buckets

- Mills
- Shock tools
- Subs
- Fishing tools
- SMFI Hydro clean
- Z-Bits
- Flex collars
- Hole openers
- Reamers



- Landing String (5" - 7 5/8")
- Completion Strings (2 7/8" - 7 5/8")
- Drill Pipe (2 7/8" - 6 5/8")
- Handling Tools & Accessories

radiagreen
OLEON

- High performance and environmental friendliness.
- Water based drilling chemicals.
- Natural and renewable resources.
- High drilling rates & extended tool life.



DRILLING TOOLS



Downhole Products designs, manufactures, and services application specific casing accessories and cementing tools for the Oil and Gas industries. Our proprietary design capabilities, efficient manufacturing, and global sales force uniquely position us to provide reliable completion solutions faster than anyone else.



Churchill Drilling Tools is a specialist oilfield service company which delivers innovative solutions to the industry. Primarily using down-hole tools which are activated by pumping darts from surface, we offer operators higher levels of performance and reliability on range of specific operations and contingencies.

ENVIRONMENTAL SOLUTIONS



Our range of water based drilling chemicals is specially designed to meet this new stringent requirement where the products are derived from natural and renewable resources. Combined high performance and environmental friendliness, Oleon's below products range is the best choice to reduce friction and wear resulting in high drilling rates and extended tool life in the most challenging circumstances.



Roemex is one of the world's leading completions chemicals companies. We provide speciality chemicals to clean the wellbore prior to completing the well, whether in cased-hole or open-hole environments. We also provide highly efficient inhibitors and additives for completion fluids.

DRILL STRINGS & DOWN HOLE ASSEMBLIES



Workstrings International is the global leading oilfield equipment rental company providing quality primary Drill Strings in all API Connections and Specialty Connections, Tubing, Landing Strings, Completion Tubulars (CTM, GTM and TTM,) and handling accessories using in-house engineering and cutting edge technologies. Workstrings International is the only company in the world capable of providing the MaXit 7 5/8" Drill Pipe Casing Landing String.



When it comes to bottom hole assembly, there's only one rental tool name to know - Stabil Drill.

Since 1986, Stabil Drill not only has provided tough, durable tools delivered where and when you need them, but also the wellsite experience and downhole knowledge for today's demanding drilling applications.

Stabil Drill can easily fit any assembly with an inventory of more than 11,000 rental tools, including stabilizers, non-magnetic drill collars, hole openers, shock tools, torque subs, reamers, mills, subs and the SMFI Hydroclean™.

MACHINE SHOP SERVICES

Custom precision machining & component fabrication



When your business needs high-quality precision custom machined parts done right and done on time, our specialty is providing you with what you need, right when you need.

HJ Stauble is fully equipped and tooled to perform a wide range of services which include turning, boring, milling, shaping, drilling, punching, fitting, welding of all ferrous and non-ferrous materials, hard facing, plasma cutting, fabrication and repairs to equipment, i.e. over hauling and testing of valves, pumps, turbines, mechanical equipment and Oilfield tools i.e. building and grinding to size, stabilizers all sizes, mills and other down the hole tools.

The mission of our company is to provide a manufacturing facility with the capabilities of performing custom precision machining and production component manufacture work in prototype and production quantities while offering the latest in machining and fabricating techniques.

SHOP CAPACITY

ITEM	DESCRIPTION
LATHES (x8)	- 11" - 26" Swing Max. Length Overbed - 8ft
MILLS (x2)	- Horizontal & Vertical 15" GAP
VERTICAL SLOTTER (x1)	- 15" Stroke
SHAPERS (x2)	- 12" Stroke
RADIAL DRILL PRESS (x2)	- 36" GAP 2' x 4' BED
CYLINDER GRINDER (x1)	- 24" Swing 10' L
POWER SAWS (x2)	- Max. Diameter 16"
BOLT THREADERS (x2)	- Max. Diameter 2"
ELECTRONIC PROFILE	- Cutting any Shape up to 6ft
PLATE ROLLER (x2)	- Min. Dia. 5" Max. ½" Plate 10' L
PLASMA CUTTER (x1)	- 1" Thick S/S Plate
GUILLOTINE (x1)	- ½" M/S Plate 10' L
THICK PLATE CUTTER	

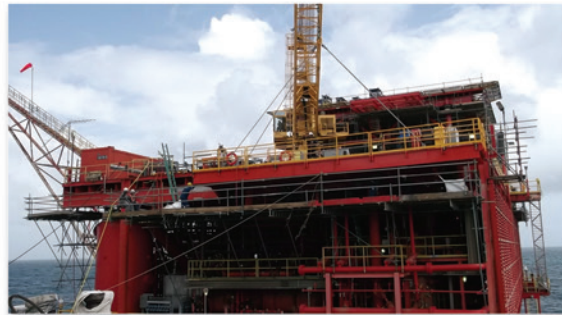


WELDING & FABRICATION SERVICES

EXPERTISE & KNOWLEDGE FOR BOTH SMALL & LARGE SCALE PROJECTS

H. J. STAUBLE LIMITED has been in the General Machine Shop, Fabrication and Plant Maintenance business for the past Fifty Two (52) years. During this period, we have supplied services to the Construction, Manufacturing and Oil Industries and have been active in most of the major Plant Construction Projects undertaken in Trinidad and Tobago over this period.

Our fabrication shop is equipped with a large guillotine, press brake, plate punches, plate roller, electronic profile cutter, pipe benders, welding equipment (T.I.G. MIG / SMAW and Plasma Cutting) and can fabricate in stainless steel, mild steel, aluminium etc. We have been a major contractor for the local Oil Refinery Petrotrin since our inception in 1960, having been involved in a numerous plant turnarounds, Tank Fabrication and Repair; Fabrication of new pipelines and plant structures, Bolt Torqueing and onsite machining services.



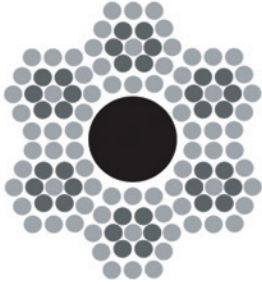
Our welders are certified to the following codes:

AWS D1.1
ASME Section 9
ABS
DNV



TESTING & INSPECTION SERVICES

ON SITE SOLUTIONS FOR YOUR CERTIFICATION NEEDS



**SUPERIOR
RIGGING
AND
TESTING
LIMITED**

Superior Rigging and Testing Limited's prime Quality Objective is to achieve total customer satisfaction through confidence in our service of On Site Load Testing, Non-destructive Testing, Rigging Gear Inspection, Online Certification & Offshore Container Compliance Management. Superior Rigging and Testing Limited is a leading company based on strategic partnerships with our customers and with a commitment to Innovation, Integrity, Professionalism, Quality & Continuous

VT - Visual Inspection - in accordance with Lloyd's Register Container Certification Scheme & the IMO Maritime Safety Committee Circular 860, item 17

LT - Load Testing - with Portable SRTL DHR System (approved to 100,000lbs)

MPT - Magnetic Particle Testing (Wet & Fluorescent)

UT - Ultrasonic Testing (Thickness & Flaw)

PT - Dye Penetrant Testing

safety through
innovation



Safe TO Work



MARINE & SUBSEA

Deepwater and ultra-deepwater oil production distribution support services

DEEP DOWN

Deep Down, Inc. is an oilfield services company serving the worldwide offshore exploration and production industry. Our proven services and solutions include distribution system installation support and engineering services, umbilical terminations, loose-tube steel flying leads, installation buoyancy, ROVs and tooling, and marine vessel automation, control and ballast systems.

Deep Down supports subsea engineering, installation, commissioning, and maintenance projects through specialized, highly experienced service teams and engineered technological solutions. The company's primary focus is on complex deepwater and ultra-deepwater oil production distribution system support services and products used between the platform and the wellhead.

DEEPWATER

Deepwater develops technology and improves industry understanding to deliver the simplest and most effective cathodic protection solutions to clients around the world.

While the industry advances to greater depths, we have consistently found new ways to protect, monitor and ultimately extend the life of the world's offshore infrastructure.

CATHODIC PROTECTION
CORROSION INVESTIGATION
SUBSEA INSPECTION



HEALTH, SAFETY & ENVIRONMENTAL POLICY STATEMENT

As an organization determined to remain a leader in our industry, we are committed to comply with this policy.

H.J. Stauble Limited strives to attain a zero-accident lifestyle and encourage one that upholds safe and healthy work practices as a core organizational value. We shall therefore:

Aim to achieve the highest standards of occupational health and safety for all employees, visitors and the public by:

- Ensuring a safe working environment inclusive of safe working equipment through the implementation of hazard identification and risk management based HSE best practices.
- Encouraging all our employees to become actively involved and share responsibilities to continuously improve our health and safety performance.
- Complying with all applicable Occupational Health, Safety and Environmental laws, regulations and client requirements.

The Company is guided by a Quality Management System in accordance with ISO 9001:20015 requirements and we are presently API -7-1 certified.

Our aim is to meet and exceed customer expectations. The Management of H. J. Stauble Limited incorporates the 8 Quality Management Principles into their business to guarantee effective decision making and management.

The Quality Management System developed is integrated into all aspects of our operation to ensure work is performed at the highest standards and ensure continual improvement to the effectiveness of our operations.

