

### **METHOD STATEMENT FOR FITTING – FC3**

1. Mount belt on stands on fitting platform.
2. Feed rope along top strand of conveyor using scissor lift.
3. Position winch in loop unit.
4. Anchor winch to back of loop unit.
5. Fix rope to winch.
6. Fix rope to belt by attaching pulling plate to belt then to rope.
7. Assign sentries at belt, winch and one to walk the belt.
8. Pull belt using winch.
9. When roll one is on, mount the next roll and vulcanize the previous roll.
10. Carry out procedures 7 to 9.
11. When top strand is fitted, disconnect the rope.
12. Feed the rope along the bottom strand.
13. Mount roll of belt on other mounting station on stands.
14. Attach to belt and winch.
15. Continue pulling.
16. As one roll is pulled on, vulcanize to next.
17. When two ends are in loop unit vulcanize together.
18. Move to tail end and vulcanize other two ends.