

METHOD STATEMENT AND RISK ASSESSMENT FOR

CHANGING CONVEYOR ROLLERS

SITE:

CONVEYORS:

On arrival at site sign in visitors/contractors book.

See shift manager to isolate equipment to be worked on.

Wearing standard PPE of: Overalls, safety boots, hard hat, appropriate gloves and eye protection proceed to isolated plant.

Check plant number before starting work.

Identify rollers for replacement.

Remove guard if required.

Using a hammer and drift remove the retaining pins if required.

Lift out the roller from the transom.

Replace with new roller and replace the retaining pins if required.

Replace and tighten guards.

Remove all old rollers to skips on site.

RISKS

MINIMISED BY

Equipment start up

Follow isolation procedure

Back injury due to weight of roller

Correct lifting posture

Splinters of metal

Eye protection

Trap/bruises injury to hands & feet

Wearing suitable gloves & safety boots