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Project Quality Manual

项目名称Project Name : **Sample**

项目编号Project No. : **SW - 109**

客户名称Client Name :

文件编号Document No. : **PQM-Sample-00**



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Remark:"x" show this item is no need,"v"show this item is need.

green sheet: updated sheets at currently time.绿色页面：当次修改页面。

123456 blue words in green sheet: updated contents at currently time.
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合格供应商清单 Approved Supplier List

项目名称 Project name: Sample		项目编号 Project No.: SW - 110			版次 Version: 01		
NO.	供应商名称 Supplier name	材料名称 Material name	料号 Part no.	供应商地址 Supplier address	联系人 Contact person	联系电话 Contact Tel.	
1							
2							
3							
4							
5							
6							

核准 Approved by:

审核 Audited by:

制表 Prepared by:

日期 Date:





日期 Date:

日期 Date:

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6			版次Version: 01		
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
1	FRONT COVER 面壳	SW-104-01	SW-104-01 PA7		1	TAIRILAC ABS 15A1, Maroon, PMS 186 褐紫色, 色号 PMS186, ABS	
2	REAR COVER底壳	SW-105-02	SW-105-02 PA5		1	TAIRILAC ABS 15A1, Maroon, PMS 186 褐紫色, 色号 PMS186, ABS	
3	BATTERY DOOR电池盖	SW-106-02	SW-106-02 PA3		1	TAIRILAC ABS 15A1, Maroon, PMS 186 褐紫色, 色号 PMS186, ABS	
4	PCB	SW - 100	SW - 100 PA3		1	FR4	


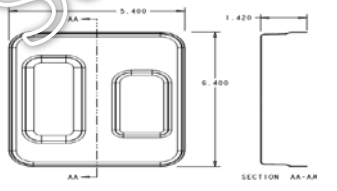

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6			版次Version: 01		
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
5	LCD	SW - 101	SW - 101 PA5		1	Standard Monochrome LCD 标准单色LCD	
6	ZEBRA-CONNECTOR导电胶条	SW - 108	SW - 108 PA1		1	Silicone/Conduction Carbon layers 硅酮/导电碳层	
7	FOAM-PAD 泡沫垫	SW - 109	SW - 109 PA1		1	Silicone foam 硅酮泡沫	
9	Battery Removal Strap 电池取出带	M050011	see sample		1	/	

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6			版次Version: 01		
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
11	LANYARD 吊带	M050012	see sample		1	Nylon lanyard/Steel ring 尼龙带, 钢圈	
13	Ring clip 钥匙扣	M030018	see sample		1	Steel, Chrome finished 钢, 镀铬	
8	BATTERY 电池	SW - 111	SW - 111 PA1		2	Standard, CR1632 标准的CR1632	
10	#2 X 1/4" PLASTITE 48-2 三角牙螺丝	SW - 107	SW - 107 PA1		4	Steel 钢	
12	Split Ring 钥匙圈	M030017	see sample		1	Steel W/ Nickel plated 钢/镀镍	

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6		版次Version: 01			
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
14	Product box 产品(开窗)盒	SW - 112	SW - 112 PA1 300g单粉咭+350g灰卡		1	/	Has two different printing on front of the box - Group A (pretty girl) & Group B (crowd).有两种, 仅为盒正前面人的图片不同。
15	PVC Tray PVC托盘	SW - 115	SW - 115 PA1		1	PVC	
16	Instruction Booklet 说明书	M110003	see sample - 5.85"x4.15"		1	157g铜版纸	

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6			版次Version: 01		
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
17	Attention Card提示卡	M110004	see sample - 5.85"x4.15"		1	300g 双铜	
18	Quitter Pledge 退出保证书	M110005	see sample - 8.5" x 11"		1	127gsm	
Below are additional shipping material							
19	1 unit shipping box 1套装白盒	M010005	see sample - 5.75"x6.75"x1.75" 1套装盒		/	250g+A9	依订单需求是否需要
20	5 unit shipping box 5套装白盒	M010014	see sample - 209(L)*160(W)*205(H)m m		1/5	250g+A9	

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6			版次Version: 01		
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
21	10 unit shipping box 10套装白盒	M010015	see sample - 11.5"x6.75"x8" 10套装盒		/	250g+A9	依订单需求是否需要
22	Display Box 展示盒	SW - 114	SW - 114 PA1 23.13"x21.87"		1/5	250g+A9	
23	Master Shipping 纸箱	M010016	see sample 438(L)*337(W)*428(H) 40套外包装箱		1/40	A=A	
24	Tabletop card 广告卡	M010017	see sample--- 5.75"*15.25"		1/5	/	

材料清单Bill of Material

项目名称Project name: Sample		项目编号Project No.: SW - 110 PA6			版次Version: 01		
序号 S-No.	材料名称 Material name	材料料号 Part no.	图号及规格 Drawing No. & Spec.	图片 Photos	单位用量 Unit quantity	材质Material Texture	备注Remark
25	Floor Display地面展示架	M010018	see sample		/	/	依订单需求是否需要
26	Floor Display shipping box地面展示架的外箱	M010019	see sample		/	/	依订单需求是否需要

批准Approved by:

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制表Prepared by:





日期Date:

日期Date:

日期Date:

DSJ-QA-B0M-001-A0

工具,仪器和治具清单Tools, Jigs & Equipment list

项目名称 Project name: Sample		项目编号Project No.:SW - 110		版次Version: 01
No.	名称Name	工具编号 Tool No.	照片Picture	使用位置Station
1	电动起子 Electric screwdriver	T02019		Tighten screws.锁紧螺丝
2	大钥匙圈开口钳 Large slit ring pliers	T03078		Assemble slit ring装钥匙圈
3	小钥匙圈开口钳 Small slit ring pliers	T03079		Assemble slit ring装钥匙圈
4	美纹胶纸 Masking Tape	N/A		Protect the covers 保护前、后盖
5	镊子tweezers	T03063		Take ZEBRA-CONNECTOR and FOAM-PAD 取导电胶条和泡沫垫
6	防静电手套 Antistatic glove	N/A		Protect electric parts 保护电子产品
7	钢直尺Steel ruler	N/A		Fold Tabletop card 折广告卡

批准Approved by:

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DSJ-PD-TJE-001-A0



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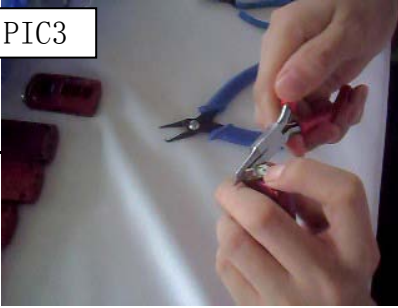

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生产流程图 Production Flow Chart

项目编号 Project No.	SW - 110	文件编号 File no.	DSJ-PD-PFC-015	制定 Prepared by	
项目名称 Project Name	Sample	版次 Revision	01	审核 Audited by	
料号 Part no.	N/A	日期 Date	8/20/2009	批准 Approved by	

No.	工作站名 Work station name	流程图 Flow Chart	所用物料 Used Material
1	Step-1, Assemble Split Ring 装钥匙圈	<pre> graph TD A[Assemble Split Ring装钥匙圈] --> B[Assemble PCB装PCB板] B --> C[单个包装 Unit Packaging] C --> D[5个包装] </pre>	FRONT COVER 面壳:1pc REAR COVER 底壳:1pc Split Ring 钥匙圈:1pc
2	Step-2, Assemble PCB 装PCB板		BATTERY 电池: 1PC PCB 1PC LCD 1PC ZEBRA-CONNECTOR 导电胶条 FOAM-PAD 泡沫垫 BATTERY REMOVAL STRAP 电池取出带 1PC #2*1/4" PLASTITE 三角牙 螺丝4PCS
3	Step-3, Unit Packaging 单个包装		Ring clip 钥匙扣: 1PC LANYARD 吊带 1pc BATTERY 电池: 1PC Product boxA 产品(开窗)盒A 1pc Product boxB 产品(开窗)盒B 1pc Instruction Booklet 说明书 1PC Attention Card 提示卡 1pc Quitter Pledge 退出保证书 1pc
4	Step-4,5 units packaging 5个包装		5 unit shipping box 5套装白盒: 1PC Display Box 展示盒: 1sets Tabletop card 广告卡: 1PC

作业指导书 Work Instruction

项目编号Project No.	SW - 110	文件编号File no.	DSJ-PD-WI-065	制定Prepared by	
项目名称Project name	Sample	版次Revision	01	审核Audited by	
工序Procedure	WI-1,装钥匙圈 Assemble Split Ring	日期Date	8/20/2009	批准Approved by	
料号 Part number	零件名称 Part name	单位用量 Unit Qty	工具编号 Tool number	工具名称 Tool name	
SW-104-01	FRONT COVER 面壳	1pc	T03078	大钥匙圈开口钳Large slit ring pliers	
SW-105-02	REAR COVER底壳	1pc	T03079	小钥匙圈开口钳Small slit ring pliers	
M030017	Split Ring 钥匙圈	1pc	N/A	Masking tape美纹胶	
作业方法 Methods			图示 Illustration		
<p>1, 将面、底壳合并, 如图1所示用两层美纹胶带包住装钥匙圈的位置。</p> <p>Merge front/rear cover, cover location assembling slit ring with 2 layers of masking tape according to pic1.</p>					
<p>2, 用小钳撑开钥匙圈, 扣在壳上, 如图2。</p> <p>Open slit ring with small plier and fix on cover according to pic2.</p>					
<p>3, 接着用大钳将钥匙圈完全装上壳, 移除胶带。如图3, 4。</p> <p>Then assemble slit ring on cover with large plier, and remove tape off cover. See pic3,4.</p>					
<p>4, 组装后, 壳上无刮花, 无粘胶痕迹。</p> <p>After assembly, the covers should not be free of scratches and tape marks.</p>					
<p>5, 需确保钥匙环的尖端回到了原始位置。</p> <p>Make sure that the tip of the split ring be back to the original position.</p>					

作业指导书 Work Instruction

项目编号Project No.	SW - 110	文件编号File no.	DSJ-PD-WI-066	制定Prepared by	
项目名称Project name	Sample	版次Revision	01	审核Audited by	
工序Procedure	WI-2, 组装PCB板 Assemble PCB	日期Date	8/20/2009	批准Approved by	
料号 Part number	零件名称 Part name	单位用量 Unit Qty	工具编号 Tool number	工具名称 Tool name	
M050011	Battery Removal Strap 电池取出带	1pc	T02019	电动起子 Electric screwdriver	
SW - 100	PCB	1pc	T03063	镊子tweezers	
SW - 101	LCD	1pc	N/A	防静电手套Antistatic glove	
SW - 108	ZEBRA- CONNECTOR导电胶条	1pc			
SW - 109	FOAM-PAD 泡沫垫	1pc			
M030018	Ring clip钥匙扣	1pc			
SW - 111	BATTERY 电池	4pcs			
作业方法 Methods			图示 Illustration		
<p>1, 桌上需铺一层柔软的棉布 (或者PU皮料), 避免擦花、碰伤产品。先将电池取出带套上电池, 将其装入PCB板对应的位置。如图1。</p> <p>There should be a layer of soft cotton cloth(or PU) on the worktable, avoid to scratch and damage the product parts. First tie Battery with Battery Removal strap, then put it into the battery holder position of PCB board. See pic1.</p> <p>注意: 工人组装PCB板, 必须戴防静电手套。 Worker should put on antistatic gloves in "assemble PCB" procedure.</p>					
<p>2, 取LCD一个, 移除表面的保护膜, 然后将其放在面壳内; 用干净的镊子取导电胶条及泡沫垫各一个 (注意不可用手抓), 放在面壳内。结果如图2所示。</p> <p>Take a LCD, remove off the protective tissue of LCD, then put it into the front cover; Take a Zebra-Connector and a Foam-Pad with clean tweezers (Do not to take with fingers), then put them into the front cover. The result refers to pic2.</p>					
<p>3, 如图3所示, 放上装好电池的PCB板, LCD能完整地显示数字, 表示功能OK。见图4。</p> <p>Put PCB board assembling Battery in Front Cover according to pic3, LCD can show numbers completely, then function is acceptable, see pic4.</p> <p>注意: 工人组装PCB板, 必须戴防静电手套。 Worker should put on antistatic gloves in "assemble PCB" procedure.</p>			 		

作业指导书 Work Instruction

项目编号Project No.	SW - 110	文件编号File no.	DSJ-PD-WI-066	制定Prepared by	
项目名称Project name	Sample	版次Revision	01	审核Audited by	
工序Procedure	WI-2, 组装PCB板 Assemble PCB	日期Date	8/20/2009	批准Approved by	
<p>4、检测功能后，合上底盖。将电动起子的扭力刻度调到“0.9”，结果如图5所示，按“1→2→3→4”的顺序拧紧螺丝（见图6）。注意一定要确保电动起子有锁紧立停的功能，避免锁过力而滑丝。</p> <p>After inspect function, then close Rear Cover. Adjust the torque scale to be '0.9', the result refers to pic5. According to the order '1→2→3→4', screw tightly (see pic6). Note: The screw driver must stop while screwing tightly, avoid to screw loose.</p>		 			
<p>5、组装后，需测试以确保塑胶电池盖是可以被取出的：一手握住产品，用大拇指能打开电池盖。见图7。</p> <p>After assembly, make sure the battery cover can come out :hold product with a hand, the thumb can open the battery cover. See pic7.</p>		 			
					

作业指导书 Work Instruction

项目编号Project No.	SW - 110	文件编号File no.	DSJ-PD-WI-067	制定Prepared by	
项目名称Project name	Sample	版次Revision	01	审核Audited by	
工序Procedure	WI-3,单个包装 Unit packaging	日期Date	8/20/2009	批准Approved by	
料号 Part number	零件名称 Part name	单位用量 Unit Qty	工具编号 Tool number	工具名称 Tool name	
M050011	Battery Removal Strap 电池取出带	1pc			
SW - 107	#2 X 1/4" PLASTITE 48-2 三角牙螺丝	1pc			
SW - 112	Product box 产品(开窗)盒	A,B each 1pc			
M110003	Instruction Booklet 说明书	1pc			
M110004	Attention Card提示卡	1pc			
M110005	Quitter Pledge 退出保证书	1pc			
作业方法 Methods			图示 Illustration		
<p>1, 将吊带圈绕成如图2所示放入PE袋中。(来料装壳的PE袋) Coil Lanyard like pic2, and put it into PE bag. (Use PE bag of Cover).</p> <p>2, 将电池、吊带、钥匙扣用PE袋装好, 放入PVC盒内, 将组装好的计时器放入PVC盒内。如图1。 Put Ring clip, Battery and Lanyard into PE bag, then put them and Quitter Clock assembly into PVC tray. See pic1.</p>			 		
<p>3、开窗盒的PVC部分的边缘必须是笔直的, 擦干净PVC内部, 必须无污点及指纹。 The edge of clear PVC part of Product Box should be straight at right hand side, clean inside PVC and make sure it's not spots and fingerprint.</p>			 		
<p>4、折好盒子(只折PVC部分), 将说明书、退出保证书及提示卡放在PVC盒下面, 一起放入开窗盒内, 如图3, 4。盒子有两种, 根据订单需求包装。 Fold well box (only fold the PVC part), put Instruction Booklet, Quitter Pledge and Attention Card below PVC tray and put them into Product Box, see pic3,4. The box have two kinds, should pack according to order.</p>					

作业指导书 Work Instruction

项目编号Project No.	SW - 110	文件编号File no.	DSJ-PD-WI-086	制定Prepared by	
项目名称Project name	Sample	版次Revision	01	审核Audited by	
工序Procedure	WI-4,白盒包装 5 units packaging	日期Date	8/20/2009	批准Approved by	
料号 Part number	零件名称 Part name	单位用量 Unit Qty	工具编号 Tool number	工具名称 Tool name	
M010014	5 unit shipping box 5套装白盒	1pc	N/A	钢直尺Steel ruler	
SW - 114	Display Box 展示盒	1 set			
M010017	Tabletop card 广告卡	1pc			
作业方法 Methods			图示 Illustration		
<p>1, 折叠蓝色展示盒。注意两点: 1) 如图1所示, 将两个耳朵上的棱角拉出来, 以卡紧, 不松出; 2) 如图2所示, 再将两个耳朵压一压, 防松出。</p> <p>Fold the blue display box. Note two points: 1) According to pic1, pull out edge angles of two tabs to catch tabs tightly, and not loosen; 2) According to pic2, press two tabs to avoid loosening.</p> <p>2, 折叠蓝色垫卡, 如图3所示置于展示盒内。</p> <p>Fold the blue card, put it into the display box according to pic3.</p>			 		
<p>3, 放5盒开窗盒进展示盒(透明PVC部分朝前), 如图4</p> <p>Pre-load 5 units into an assembled counter display box (the clear PVC part should be forward), see pic4.</p>					
<p>4, 将广告卡如图4所示放在展示盒里面, 目视确保广告卡上的图文没被开窗盖住。接着使用钢尺在广告卡上压出一条如图5所示的印痕, 然后沿着印痕将广告卡折压在开窗盒的顶部, 再一同装入白盒内, 结果见图6。</p> <p>Put a Tabletop card inside the display box as per pic4, by visual, make sure the graphic of tabletop card be not covered by box. Next, press to become a straight line mark as pic5 with a steel rule. After that, fold the tabletop card and cover on the boxes along the straight mark. Later on put them into the white box, see pic6.</p>			 		
<p>Check yourself 自检:</p> <p>1) 折叠蓝色展示盒, 须齐整, 无松脱、起皱及损坏现象;</p> <p>File the display box, should be neat, not loosen, crinkle and damage.</p> <p>2) 必须确保广告卡在折后, 印痕还是直的, 没有其它变形现象。</p> <p>Make sure the mark be still straight after folding, no other deformation.</p>					



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MIL---STD---105E General Inspection Level II

Safe Harbor Hardware and Electronics (Shenzhen) Co., Ltd.

AQL		抽样数量 Selected sample Qty	0.065	0.10	0.15	0.25	0.40	0.65	1.0	1.5	2.5	4.0	6.5	10.0
代码No.	样本批量Lot Qty		ACRE	ACRE	ACRE	ACRE	ACRE	ACRE	ACRE	ACRE	ACRE	ACRE	ACRE	ACRE
A	2--5	2	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓
B	9--15	3	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓
C	16--25	5	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	1 2	1 2
D	26--50	8	↓	↓	↓	↓	↓	↓	↓	↓	0 1	1 2	1 2	2 3
E	51--90	13	↓	↓	↓	↓	↓	↓	↓	0 1	1 2	1 2	2 3	3 4
F	91--150	20	↓	↓	↓	↓	↓	↓	0 1	1 2	1 2	2 3	3 4	5 6
G	151--200	32	↓	↓	↓	↓	↓	0 1	1 2	1 2	2 3	3 4	5 6	7 8
H	201--500	50	↓	↓	↓	↓	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11
J	501--1200	80	↓	↓	0 1	1 2	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15
K	1201--3200	125	↓	↓	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22
L	3201--10000	200	↓	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	
M	10001--35000	315	0 1	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22		
N	35001--150000	500	1 2	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22			
P	150001--500000	800	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22				
Q	500000以上	1250	2 3	3 4	5 6	7 8	10 11	14 15	21 22					



MAJ

MIN

备注Remark: 为使用箭头下第一个抽样计划, 为使用箭头上第一个抽样计划, 若样本大小等于或超过批量时, 则用100%

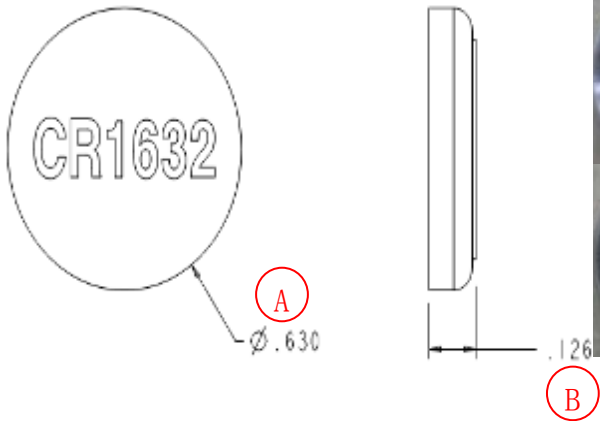
The arrow shows that the next sample inspection plan should be used according to the selected sample.If the selected sample quantity is equal to or more than the lot number, then use full inspection.

MAJ:影响产品使用功能和严重的外观不良 It is influential about product function and serious appearance defects; **MIN:**对产品功能没有影响的轻微外观不良 It isn't influential about product function and slight appearance defects.

AC:为允收means Accept

RE:为拒收means Reject

零件名称 Part name	Battery 电池	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004 翊 睿	制定日期 date	8/4/2009	发布日期 Issued date		
料号 Part No.	M050011		Change date and major content				
适应单位 Used dep.	IQC		产品质量检验规范 (Inspection standard of product quality)	Material Composition 材料组成	Zinc / 锌		
文件编号 Document no.	DSJ-QA-SIP-658						
版次 Revision	01						

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
检测项目 Test item	检测标准 Standard	标准公差 Tolerance	检验工具和方法 Tools and Methods	备注 Remark
外观 Appearance	参照下面的检测方法和标准 See method and standard below		目测 By eyeballing	
尺寸测量 size	A	φ0.630 inch	±0.004inch	卡尺 caliper
	B	0.126 inch	±0.004inch	卡尺 caliper
适用范围(Apply scope): Battery 电池		检测方法和标准(Appearance inspection method and standard):		
		1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件) Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's height, viewing at about 30cm from the product, with about a 45 degree point of view; 2. 功能测试 Function test 用表测量空载电压为3V~3.7V (不可超过3.7V)。 The voltage should be 3V~3.7V with avometer, shouldn't more than 3.7V. 3. 配测试 Assembly test 上的电池座配合OK。 with the battery seat on PCB. 4. 可靠性测试 Reliability test: 5. 包装检查 Packing inspection: 6. 材质/环保报告 Rohs/Material report: 材质是标准的CR 1632。 Material should be standard CR 1632.		

批准(Approved by):

审核(Audited by):

制表(Prepared by):

日期Date:

日期Date:

日期Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	Battery Removal Strap 电池取出带	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 d	8/4/2009	发布日期 Issued date	
料号 Part No.	M030018		Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-659		Material Composition 材料组成	Nylon fabric / 尼龙		
版次 Revision	01			产品质量检验规范 (Inspection standard of product quality)		

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	length长度	38mm	±1mm	卡尺caliper
	A	3.0mm	±0.2mm	卡尺caliper
适用范围(Apply scope): Battery Removal Strap电池取出带		检测方法和标准(Appearance inspection method and standard):		
		1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验。(具体检查标准参照相关文件) Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing it about 30cm from the product, with about a 45 degree point of view;		
		功能测试Function test: 牢固。 ould sew tightly.		
		3. 装配测试Assembly test: 池配合OK。 well with battery.		
		可靠性测试Reliability test: 包装检查Packing inspection:		
		6. 材质/环保报告Rohs/Material report:		

批准(Approved by):

日期Date:

审核(Audited by):

日期Date:

制表(Prepared by):

日期Date:

零件名称 Part name	钥匙圈Split ring	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 d	8/4/2009	发布日期 Issued date		
料号 Part No.	M030017		Change date and major content				
适应单位 Used dep.	IQC		产品质量检验规范 (Inspection standard of product quality)	Material Composition	Nickel-plated steel / 镀镍钢		
文件编号 Document no.	DSJ-QA-SIP-660						
版次 Revision	01						

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	φ13.3mm	±0.2mm	卡尺caliper
	wire dia. 线径	φ1.3mm	±0.1mm	卡尺caliper

适用范围(Apply scope): 钥匙圈Split ring	检测方法和标准(Appearance inspection method and standard):
 	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>功能测试Function test: N/A</p> <p>装配测试Assembly test: 装在前、后盖上后, 钥匙环的尖端必须回到了原始位置。意思就是弹性要好。 After assembling on to the covers, make sure that the tip of the split ring be back to the original position. i.e. the elasticity should be good.</p> <p>4、可靠性测试Reliability test:</p> <p>5、包装检查Packing inspection:</p> <p>6、材质/环保报告Rohs/Material report: 材质为铁, 表面镀镍。表面无锈迹。 Material is steel, Nickel plated. Surface should be not rust marks.</p>

批准(Approved by):	审核(Audited by):	制表(Prepared by):
日期Date:	日期Date:	日期Date:

零件名称 Part name	Lanyard吊带	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠安花园6栋2层2号518004</p>	制定日期 d	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 107					
适应单位 Used dep.	IQC		Change date and major content			
文件编号 Document no.	DSJ-QA-SIP-662					
版次 Revision	01		Material Composition 材料组成	Nylon fabric / 尼龙; Chrome-plated steel / 镀铬钢		

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	460mm	卷尺Tape line	
	Lanyard's dia.带径	φ4mm	卡尺caliper	
适用范围(Apply scope): Lanyard吊带		检测方法和标准(Appearance inspection method and standard):		
PIC1  		1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件) Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view; 2. 功能测试Function test: 3. 装配测试Assembly test: 4. 可靠性测试Reliability test: 金属部分需放在5%浓度的盐水中浸泡24小时后无锈斑现象。 The metal part should be dipped in 5% concentration salt water for 24 hours, and be free of rusty spots. 5. 包装检查Packing inspection: 6. 材质/环保报告Rohs/Material report: 1) 吊带是黑色尼龙系索, 钢圈。无锈迹。材质如图2所示。 Should be black Nylon lanyard, and steel ring, no rust marks. Material as per pic2. 2) 金属部分为钢, 表面镀铬。 The metal part is steel, chrome plate.		
审核(Audited by):		制表(Prepared by):		

日期Date:

日期Date:

日期Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	Ring clip钥匙扣	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China. 518004 深圳市罗湖区罗沙东路惠名花园6栋2号518004		制定日期 d	8/4/2009	发布日期 Issued date	
料号 Part No.	M030018			变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC			变更日期 及其内容 Change date and major content			
文件编号 Document no.	DSJ-QA-SIP-661			变更日期 及其内容 Change date and major content			
版次 Revision	01			Material Composition	Chrome-plated steel / 镀铬钢		
目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准		MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)		
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods		备注Remark		
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing				
尺寸测量size	A	12.2mm	±0.2mm	卡尺caliper			
	B	13.8mm	±0.2mm	卡尺caliper			
	Length	36.9mm	±0.2mm	卡尺caliper			
适用范围(Apply scope): Ring clip钥匙扣			检测方法和标准(Appearance inspection method and standard):				
			1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验: (具体检查标准参照相关文件) Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view; 电镀表面要光洁, 无起雾、污点、脱皮、麻点等电镀不良现象。 Plating should be smooth, free of smog, dirt's, peeling off and pocks.				
			2. 功能测试Function test: 开合功能要自由顺畅。“C”处需能自由旋转360度。 Function, opening and closing should be freely and smooth, "C" location should can rotate 360° freely.				
			3. 装配测试Assembly test: N/A 4. 可靠性测试Reliability test: 需放在5%浓度的盐水中浸泡24小时后无锈斑现象。 The part should be dipped in 5% concentration salt water for 24 hours, and be free of rusty spots.				
			5. 包装检查Packing inspection: 6. 材质/环保报告Rohs/Material report: 材质为铁, 表面镀铬。 Material should be steel, chrome finished.				

批准(Approved by):

日期Date:

审核(Audited by):

日期Date:

制表(Prepared by):

日期Date:

DSJ-QA-SIP-001-A0

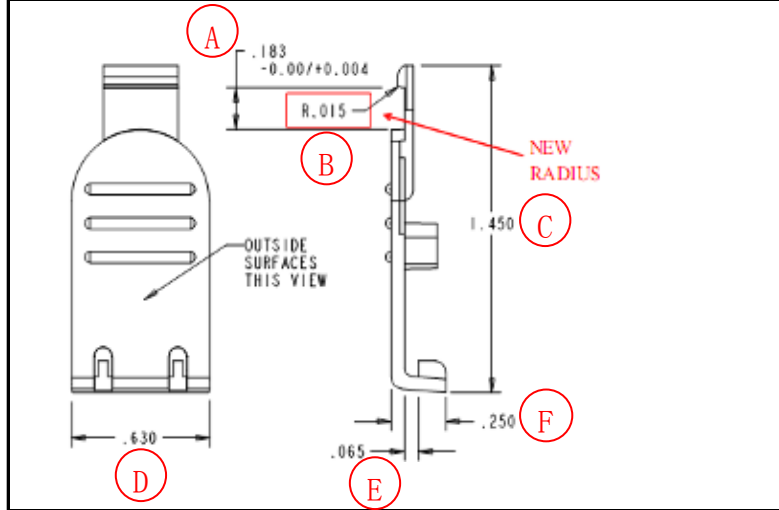
零件名称 Part name	Battery-door电池盖	 www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Prepared	8/4/2009	发布日期 Issued date		
料号 Part No.	SW-106-02		变更日期 及其内容 Change date and major content	变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC						
文件编号 Document no.	DSJ-QA-SIP-663						
版次 Revision	01				Material Composition	ABS Plastic	

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark	
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing		
尺寸测量size	A	0.183 inch	+0.004/-0inch	卡尺caliper	
	B	R0.015 inch	±0.004 inch	卡尺caliper	
	C	1.45 inch	±0.004 inch	卡尺caliper	
	D	0.630 inch	±0.004 inch	卡尺caliper	
	E	0.065 inch	±0.004 inch	卡尺caliper	
	F	0.250 inch	±0.004 inch	卡尺caliper	
	G	0.03 inch *2pcs	±0.004 inch	卡尺caliper	
	H	0.08 inch *2pcs	±0.004 inch	卡尺caliper	
	I	0.20 inch *2pcs	±0.004 inch	卡尺caliper	

适用范围(Apply scope): Battery-door电池盖	检测方法和标准(Appearance inspection method and standard):
-------------------------------------------	------------------------------------------------------------



1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)

Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;

1) 外表面漆层颜色均匀, 无杂粒。
Paint color outside surface should be even and no granules.

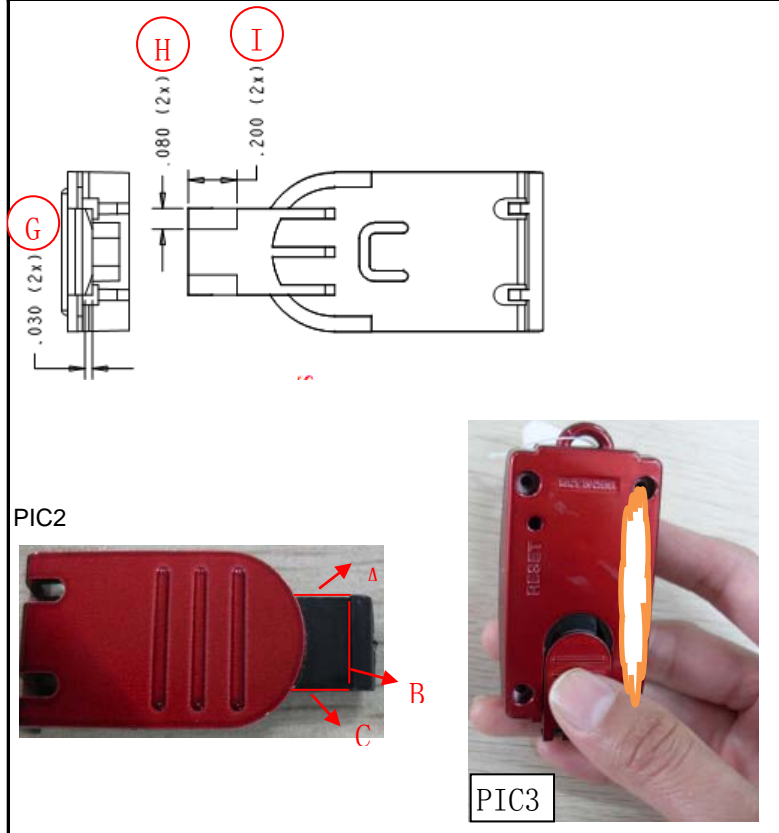
2) 如图2所示, “A”、“B”、“C”三边必须无批锋!
As per pic2, The "A", "B" and "C" three sides must be free of excessive flash!

2、功能测试Function test:

3、装配测试Assembly test:
与其它零件试配, 需确保用拇指能打开电池门。如图3。

零件名称 Part name	Battery-door 电池盖	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW-106-02		变更日期 及其内容 Change date and major content	变更日期 及其内容 Change date and major content		
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-663					
版次 Revision	01			Material Composition	ABS Plastic	

**产品质量检验规范
(Inspection standard of product quality)**



Fit with all other parts, should make sure it can be opened by thumb. See pic3.

4、可靠性测试Reliability test:

5、包装检查Packing inspection:

6、材质/环保报告Rohs/Material report:
颜色为栗色PMS186, 材质为ABS 15A1。
Color is maroon, PMS186; material is ABS 15A1, virgin.

Sample

批准(Approved by):
日期Date:

审核(Audited by):
日期Date:

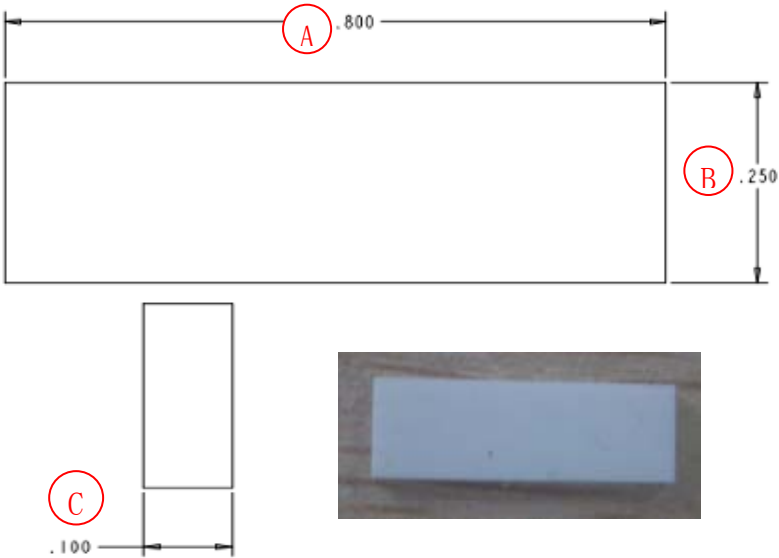
制表(Prepared by):
日期Date:
DSJ-QA-SIP-001-A0

零件名称 Part name	Foam-pad泡沫垫	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 109		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-664					
版次 Revision	01			Material Composition 材料组成	Plastic Foam / 塑料泡沫	

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	0.8 inch	±0.004 inch	卡尺caliper
	B	0.25inch	±0.004 inch	卡尺caliper
	C	0.1 inch	±0.004 inch	卡尺caliper

适用范围(Apply scope): Foam-pad泡沫垫	检测方法和标准(Appearance inspection method and standard):
	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>1)表面须干净、平整。 Surface should be clean and even.</p> <p>2、功能测试Function test:</p> <p>3、装配测试Assembly test:</p> <p>4、可靠性测试Reliability test:</p> <p>5、包装检查Packing inspection:</p> <p>6、材质/环保报告Rohs/Material report:</p> <p>1) 材质为HT-870 硅酮泡沫或类似的。 Material is HT-870 silicone foam or similar.</p>

批准(Approved by): _____ 审核(Audited by): _____ 制表(Prepared by): _____
日期Date: _____ 日期Date: _____ 日期Date: _____

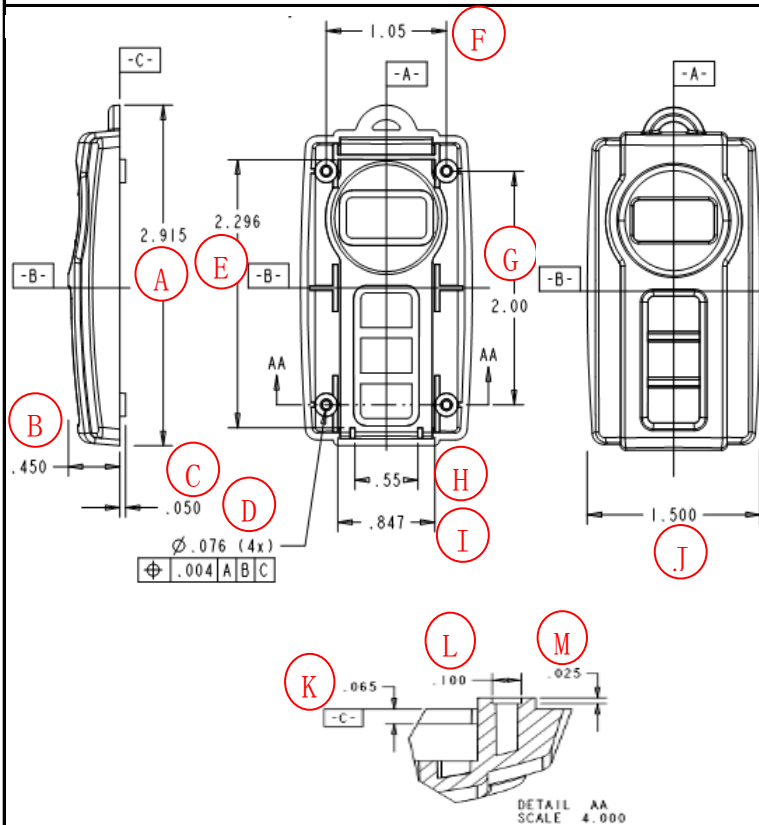
零件名称 Part name	Front前盖	 <p>www.psscchina.com Phone: (86) 755 2540-3811 info@psscchina.com Fax: (86) 755 2540-2887</p> <p>#2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW-104-01		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-665					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)		Material Composition 材料组成	ABS Plastic			

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)	
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark	
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing		
尺寸测量size	A	2.915 inch	±0.004 inch	卡尺caliper	
	B	0.450 inch	±0.004 inch	卡尺caliper	
	C	0.050 inch	±0.004 inch	卡尺caliper	
	D	φ0.076inch *4pcs	±0.004 inch	卡尺caliper	
	E	2.296 inch	±0.004 inch	卡尺caliper	
	F	1.05 inch	±0.004 inch	卡尺caliper	
	G	2.00 inch	±0.004 inch	卡尺caliper	
	H	0.55 inch	±0.004 inch	卡尺caliper	
	I	0.847 inch	±0.004 inch	卡尺caliper	
	J	1.5 inch	±0.004 inch	卡尺caliper	
	K	0.065 inch	±0.004 inch	卡尺caliper	
	L	0.10 inch	±0.004 inch	卡尺caliper	
M	0.025 inch	±0.004 inch	卡尺caliper		

零件名称 Part name	Front前盖	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psschina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW-104-01		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-665					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)		Material Composition 材料组成	ABS Plastic			

适用范围(Apply scope): Front前盖

检测方法和标准(Appearance inspection method and standard):



- 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验: (具体检查标准参照相关文件)
Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
1)外表面漆层颜色均匀, 无杂粒。
Paint color outside surface should be even and no granules.
2)印字及位置须正确、清晰。
Printing and location should be right and clear.
- 功能测试Function test:
- 装配测试Assembly test:
- 可靠性测试(Reliability test):
- 包装检查Packing inspection:
- 材质/环保报告Rohs/Material report:
颜色为栗色PMS186, 材质为ABS 15A1。
Color is maroon, PMS186; material is ABS 15A1, virgin.

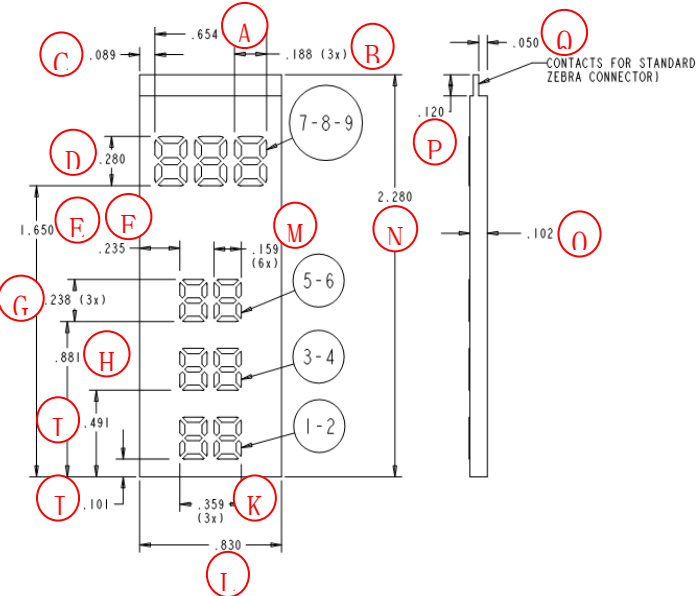


批准(Approved by):
日期Date:

审核(Audited by):
日期Date:

制表(Prepared by):
日期Date:

零件名称 Part name	LCD	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psscchina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 101		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-666					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)			Material Composition 材料组成	Silicon		
目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)		
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark		
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing			
尺寸测量size	A	0.654 inch	±0.004 inch	卡尺caliper		
	B	0.188 inch *3pcs	±0.004 inch	卡尺caliper		
	C	0.089 inch	±0.004 inch	卡尺caliper		
	D	0.28 inch	±0.004 inch	卡尺caliper		
	E	1.65 inch	±0.004 inch	卡尺caliper		
	F	0.235 inch	±0.004 inch	卡尺caliper		
	G	0.238 inch *3pcs	±0.004 inch	卡尺caliper		
	H	0.881 inch	±0.004 inch	卡尺caliper		
	I	0.491 inch	±0.004 inch	卡尺caliper		
	J	0.101 inch	±0.004 inch	卡尺caliper		
	K	0.359 inch * 3pcs	±0.004 inch	卡尺caliper		
	L	0.830 inch	±0.004 inch	卡尺caliper		
	M	0.159 inch * 6pcs	±0.004 inch	卡尺caliper		
	N	2.280 inch	±0.004 inch	卡尺caliper		
	O	0.102 inch	±0.004 inch	卡尺caliper		
	P	0.120 inch	±0.004 inch	卡尺caliper		

零件名称 Part name	LCD	 www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Prepared	8/4/2009	发布日期 Issued date		
料号 Part No.	SW - 101		变更日期 及其内容 Change date and major content				
适应单位 Used dep.	IQC		Material Composition 材料组成	Silicon			
文件编号 Document no.	DSJ-QA-SIP-666		产品质量检验规范 (Inspection standard of product quality)				
版次 Revision	01						
	Q	0.050 inch	±0.004 inch	卡尺 caliper			

适用范围(Apply scope): LCD	检测方法和标准(Appearance inspection method and standard):
  <p style="text-align: center;">Front</p>  <p style="text-align: center;">Back</p>	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>表面干净。组装后测试, 显示数字需完整。</p> <p>Surface should be clear. Function test after assembly, show numbers completely.</p> <p>2、功能测试Function test:</p> <p>3、装配测试Assembly test:</p> <p>4、可靠性测试Reliability test:</p> <p>5、包装检查Packng inspection:</p> <p>6、材质/环保报告Rchs/Material report:</p>

批准(Approved by):

审核(Audited by):

制表(Prepared by):

零件名称 Part name	LCD	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 101		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-666					
版次 Revision	01			Material Composition 材料组成	Silicon	
		产品质量检验规范 (Inspection standard of product quality)				

日期Date:

日期Date:

日期Date:

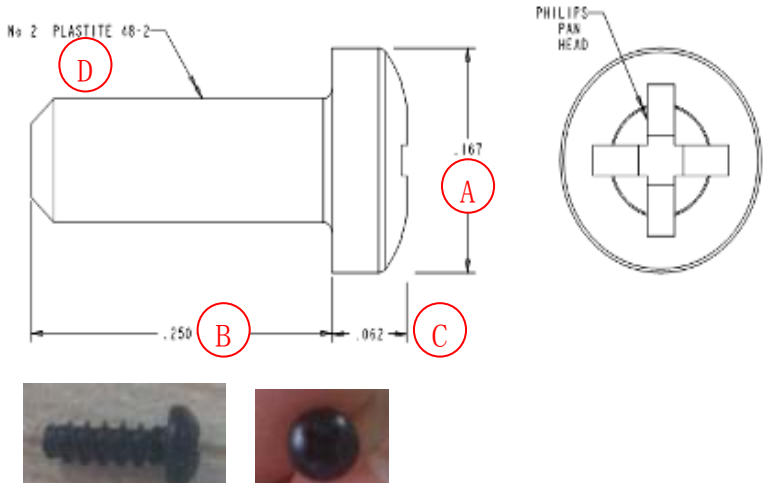
DSJ-QA-SIP-001-A0

零件名称 Part name	#2 X 1/4" PLASTITE 48-2 三角牙螺丝	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 111		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-667					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)		Material Composition 材料组成	Black oxide plated steel / 黑色氧化镀钢			

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目 Test item	检测标准 Standard	标准公差 Tolerance	检验工具和方法 Tools and Methods	备注 Remark
外观 Appearance	参照下面的检测方法和标准 See method and standard below		目测 By eyeballing	
尺寸测量 size	A	0.167 inch	±0.004 inch	卡尺 caliper
	B	0.250 inch	±0.004 inch	卡尺 caliper
	C	0.062 inch	±0.004 inch	卡尺 caliper
	D (thread 牙纹)	Plastite 48-2	Pass	Fit with Front Cover 与前盖实配

适用范围 (Apply scope): #2 X 1/4" PLASTITE 48-2 三角牙螺丝	检测方法和标准 (Appearance inspection method and standard):
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	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 以45°角度进行检验; (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>表面发黑处理, 无脱皮现象。</p> <p>Surface should be black oxide coating, no peeling off.</p> <p>2. 功能测试 Function test:</p> <p>3. 装配测试 Assembly test:</p> <p>与前盖试配 OK。</p> <p>Fit well with front cover.</p> <p>4. 可靠性测试 Reliability test:</p> <p>5. 包装检查 Packing inspection:</p> <p>6. 材质/环保报告 Rohs/Material report:</p>
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批准 (Approved by):	审核 (Audited by):	制表 (Prepared by):
日期 Date:	日期 Date:	日期 Date:

零件名称 Part name	PCB	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psschina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 100		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-668					
版次 Revision	01			Material Composition	Black oxide plated steel / 黑色氧化镀钢	

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准

Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level
可接受的品质水准

MIL-STD-105E General
Inspection Level II
(Cr:0,Maj:1.0,Min2.5)

检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark	
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing		
尺寸测量size	A	0.19 inch	±0.004 inch	卡尺caliper	
	B	0.50 inch	±0.004 inch	卡尺caliper	
	C	1.20 inch	±0.004 inch	卡尺caliper	
	D	0.84 inch	±0.004 inch	卡尺caliper	
	E	0.49 inch	±0.004 inch	卡尺caliper	
	F	0.89 inch	±0.004 inch	卡尺caliper	
	G	0.15 inch	±0.004 inch	卡尺caliper	
	H	0.125 inch	±0.004 inch	卡尺caliper	
	IQC	1.39 inch	±0.004 inch	卡尺caliper	
	J	2.035 inch	±0.004 inch	卡尺caliper	
	K	2.39 inch	±0.004 inch	卡尺caliper	
	L	0.6 inch	±0.004 inch	卡尺caliper	
	M	φ0.40 inch *4pcs	±0.004 inch	R规 R gauge	
	N	45°*0.1 inch	±0.004 inch	卡尺caliper	
	O	1.2 inch	±0.004 inch	卡尺caliper	
	P	0.032 inch	±0.004 inch	卡尺caliper	
	Q	2.00 inch	±0.004 inch	卡尺caliper	
	R	0.750 inch	±0.004 inch	卡尺caliper	
	S	0.150 inch	±0.004 inch	卡尺caliper	
T	φ0.21 inch * 4pcs	±0.004 inch	卡尺caliper		
U	1.05 inch	±0.004 inch	卡尺caliper		
V	0.190 inch	±0.004 inch	卡尺caliper		

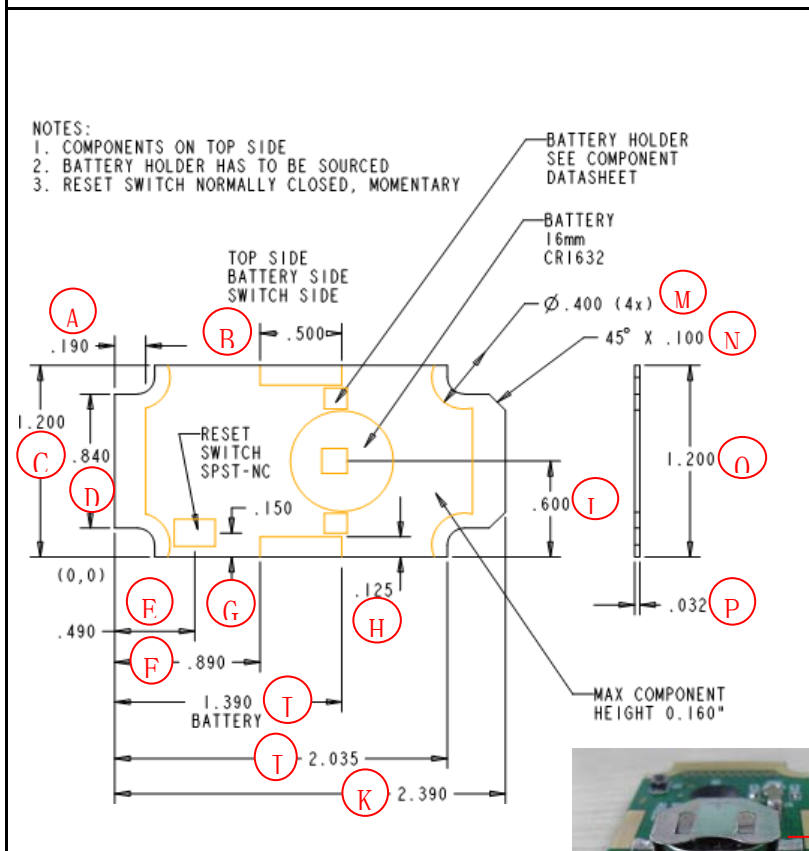
零件名称 Part name	PCB	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psscchina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 100		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-668					
版次 Revision	01					

**产品质量检验规范
(Inspection standard of product quality)**

	W	0.340 inch	±0.004 inch	卡尺caliper
	X	0.890 inch	±0.004 inch	卡尺caliper
	Y	0.500 inch	±0.004 inch	卡尺caliper
	Z	1.840 inch	±0.004 inch	卡尺caliper
	X1	0.05 inch	Max最大值	卡尺caliper

适用范围(Apply scope): PCB

检测方法和标准(Appearance inspection method and standard):



1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)

Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;

1) PCB板无断线、露铜、短路、氧化等不良现象。
PCB board should be free broken wires, copper exposure, short and oxidation.

2) 印刷正确、完整、清晰。
Printing should be correct, complete and clear.

3) PCB板需平整。无翘起、无毛边。表面无污染物。
PCB board should be even and free of raise up, burrs and pollution.

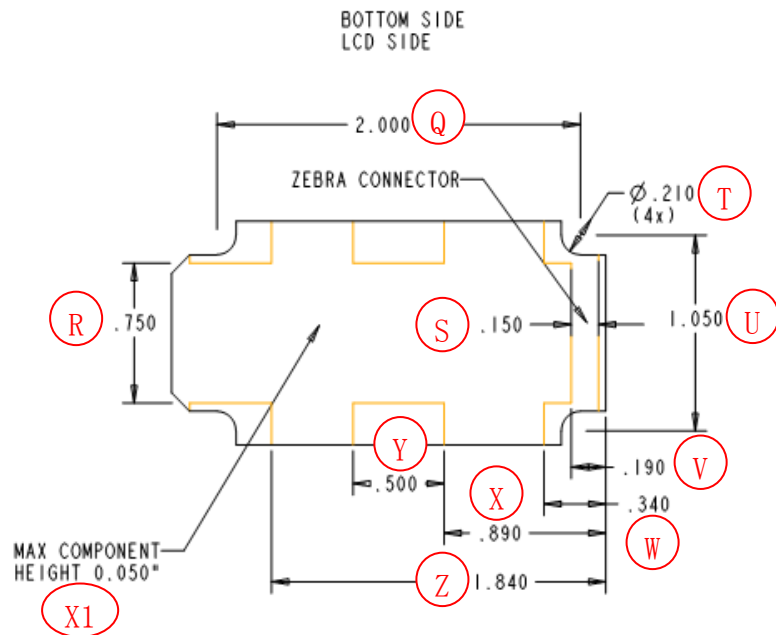
2. 尺寸测量 Dimension measurement:
如下图所示, PCB板到电池金属盖顶部的距离需小于4.35mm。
As per the below picture, the distance from PCB board to metal cover of battery should less than 4.35mm.

Less than

零件名称 Part name	PCB	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psscchina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 100		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-668					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)			Material Composition	Black oxide plated steel / 黑色氧化镀钢		

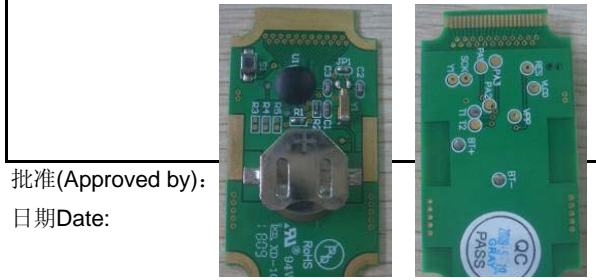


功能测试Function test:
 装配测试Assembly test:
 组装后测试, LCD显示数字完整, 表示功能OK。



Function test after assembly, LCD show numbers completely, then it's acceptable.
 5、可靠性测试Reliability test:
 6、包装检查Packing inspection:
 7、材质/环保报告Rohs/Material report:

Sample



批准(Approved by):
 日期Date:

审核(Audited by):
 日期Date:

制表(Prepared by):
 日期Date:
 DSJ-QA-SIP-001-A0

零件名称 Part name	REAR COVER底壳		 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW-105-02			变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC						
文件编号 Document no.	DSJ-QA-SIP-669						
版次 Revision	01						
产品质量检验规范 (Inspection standard of product quality)							
目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard				Acceptable Quality Level 可接受的品质水准		MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)	
检测项目Test item		检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods		备注Remark	
外观Appearance		参照下面的检测方法和标准See method and standard below		目测By eyeballing			
尺寸测量size	A	0.63 inch *2pcs	±0.004 inch	卡尺caliper			
	B	1.50 inch	±0.004 inch	卡尺caliper			
	C	2.915 inch	±0.004 inch	卡尺caliper			
	D	0.25 inch	±0.004 inch	卡尺caliper			
	E	0.033 inch	±0.004 inch	卡尺caliper			
	F	φ0.21 inch *4pcs	±0.004 inch	卡尺caliper			
	G	2.00 inch	±0.004 inch	卡尺caliper			
	H	φ0.098 inch *4pcs	±0.004 inch	卡尺caliper			
	I	1.05 inch	±0.004 inch	卡尺caliper			
	J	φ0.06 inch *4pcs	±0.004 inch	卡尺caliper			
	K	0.05 inch	±0.004 inch	卡尺caliper			
适用范围(Apply scope): REAR COVER底壳			检测方法和标准(Appearance inspection method and standard):				
			1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件) Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;				

零件名称 Part name	REAR COVER底壳	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6楼2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW-105-02		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-669					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)		Material Composition 材料组成	ABS Plastic			

1) 外表面漆层颜色均匀, 无杂粒。

Paint color outside surface should be even and no granules.

2) 印字及位置须正确、清晰。

Printing and location should be right and clear.

2、功能测试Function test:

3、装配测试Assembly test:

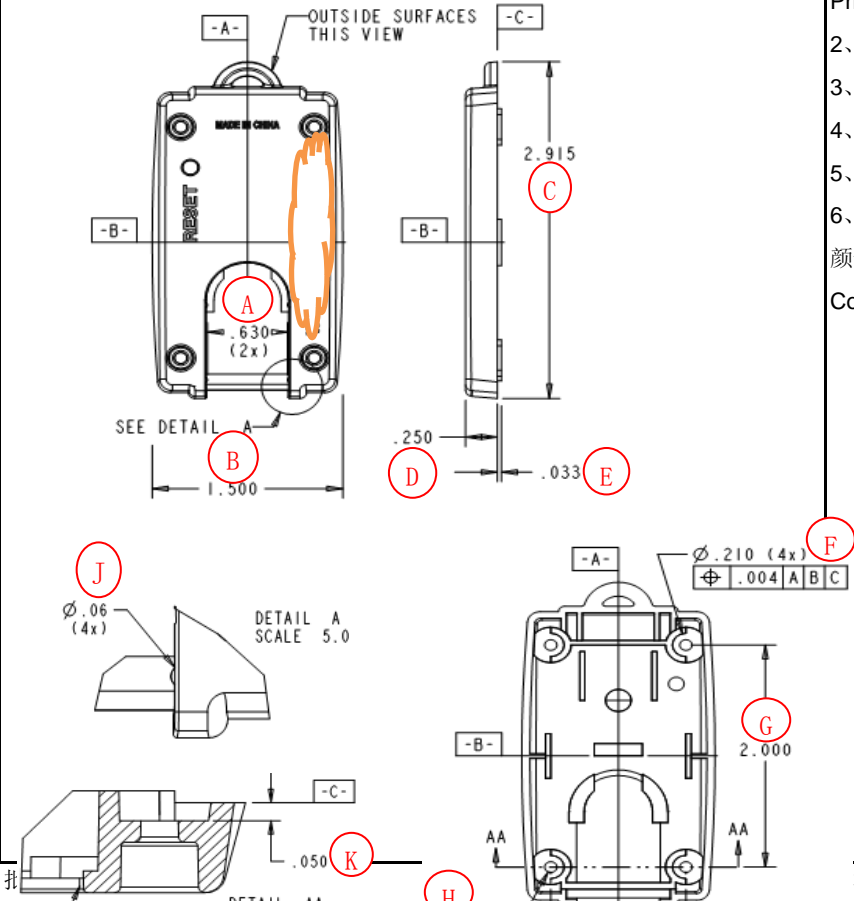
4、可靠性测试Reliability test:

5、包装检查Packing inspection:

6、材质/环保报告Rohs/Material report:

颜色为栗色PMS186, 材质为ABS 15A1。

Color is maroon, PMS186; material is ABS 15A1, virgin.

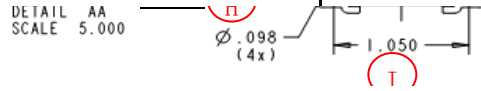


核(Audited by):

制表(Prepared by):

零件名称 Part name	REAR COVER底壳	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p> <p style="text-align: center;">产品质量检验规范 (Inspection standard of product quality)</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	SW-105-02		变更日期及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-669					
版次 Revision	01		Material Composition 材料组成	ABS Plastic		

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SEE



日期Date:

日期Date:

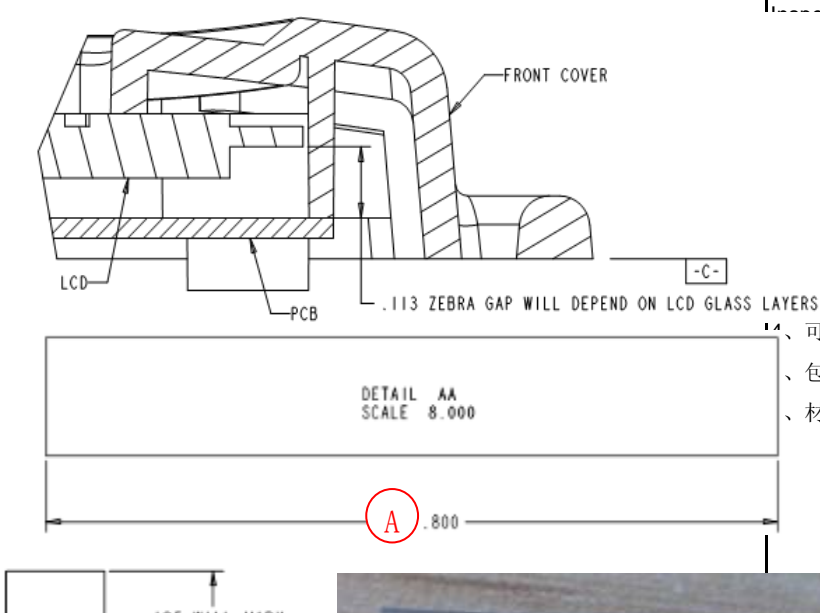
DSJ-QA-SIP-001-A0

零件名称 Part name	ZEBRA-CONNECTOR导电胶条	 www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psscchina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Issued	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 108		日期 Date			
适应单位 Used dep.	IQC		内容 Content			
文件编号 Document no.	DSJ-QA-SIP-670		Change date and major content			
版次 Revision	01		Material Composition 材料组成	Rubber / 橡胶		

**产品质量检验规范
(Inspection standard of product quality)**

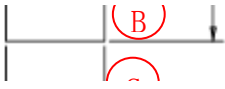
目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	0.800 inch	±0.004 inch	卡尺caliper
	B	0.125 inch	±0.004 inch	卡尺caliper
	C	0.100 inch	±0.004 inch	卡尺caliper

适用范围(Apply scope): ZEBRA-CONNECTOR导电胶条	检测方法和标准(Appearance inspection method and standard):
	<p>1. 外观检查: 正常视力, 在亮度相当于(40w)日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>清洁, 无污点。 Surface should be clear, and no spots.</p> <p>功能测试 Functional test: 装配测试 Assembly test: 目测试, LCD显示数字完整, 表示功能OK。 Function test after assembly, LCD show numbers completely, then it's acceptable.</p> <p>2. 可靠性测试 Reliability test: 3. 包装检查 Packing inspection: 4. 材质/环保报告 Rohs/Material report:</p>

审核(Audited by):

制表(Prepared by):



Date:

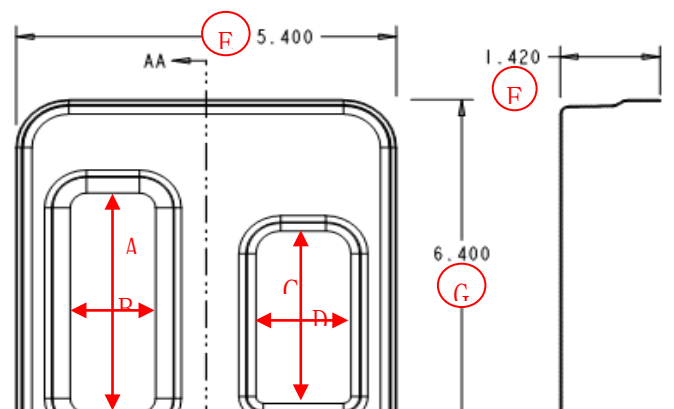
日期Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	PVC-TRAY托盘	 <p>www.psschina.com Phone: (86) 755 2540-3811 info@psschina.com Fax: (86) 755 2540-2897</p> <p>#2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Issued	8/4/2009	发布日期 Issued date		
料号 Part No.	SW - 115		变更日期 Change date and major content				
适应单位 Used dep.	IQC		材料组成 Material Composition	PVC			
文件编号 Document no.	DSJ-QA-SIP-664		<p style="text-align: center;">产品质量检验规范 (Inspection standard of product quality)</p>				
版次 Revision	01						

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	4inch	±0.02 inch	卡尺caliper
	B	1.73 inch	±0.02 inch	卡尺caliper
	C	3 inch	±0.02 inch	卡尺caliper
	D	1.6 inch	±0.02 inch	卡尺caliper
	E	5.40 inch	±0.02 inch	卡尺caliper
	F	1.42 inch	±0.02 inch	卡尺caliper
	G	6.40 inch	±0.02 inch	卡尺caliper

适用范围(Apply scope): PVC-TRAY托盘	检测方法和标准(Appearance inspection method and standard):
	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验: (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>表面清洁, 无气泡、杂粒。 The surface should be clear, and no spots and bubbles.</p> <p>2. 功能测试Function test: 3. 装配测试Assembly test: 4. 可靠性测试Reliability test: 5. 包装检查Packing inspection: 6. 材质/环保报告Rohs/Material report: 材质为PVC, 原料厚度为0.5mm, 边缘不可破裂。 Material is PVC, raw material is 0.5mm thickness. The edges shouldn't broken.</p>

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审核(Audited by):
日期Date:

制表(Prepared by):
日期Date:



DSJ-QA-SIP-001-A0

零件名称 Part name	Product box (A&B) 产品开窗盒	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psschina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 112		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-672					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)			Material Composition 材料组成	SBS cardboard / SBS 纸板		

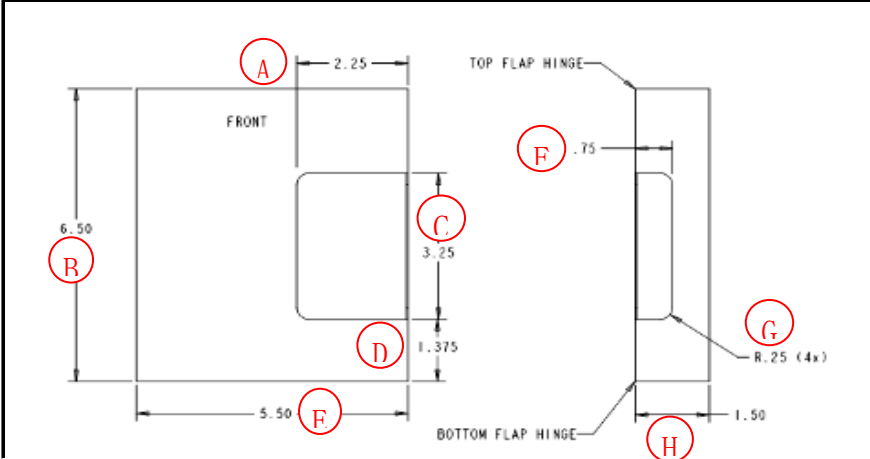
目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level
可接受的品质水准

MIL-STD-105E General
Inspection Level II
(Cr:0,Maj:1.0,Min2.5)

检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	2.25 inch	+0.08/-0.04 inch	卡尺caliper
	B	6.50 inch	+0.08/-0.04 inch	卡尺caliper
	C	3.25 inch	+0.08/-0.04 inch	卡尺caliper
	D	1.375 inch	+0.08/-0.04 inch	卡尺caliper
	E	5.50 inch	+0.08/-0.04 inch	卡尺caliper
	F	0.75 inch	+0.08/-0.04 inch	卡尺caliper
	G	R0.25 inch *4pcs	+0.08/-0.04 inch	卡尺caliper
	H	1.50 inch	+0.08/-0.04 inch	卡尺caliper

适用范围(Apply scope): Product box (A&B)产品开窗盒 **检测方法和标准(Appearance inspection method and standard):**



- 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)
 Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
 - 盒子图文印刷正确完整。表面无玷污, 无破损、变形。
 The printing should be right and complete. Surface should be free of spots, damage and distortion.
 - 开窗的PVC部分需清洁, 无手指印, 无变形, 边缘无塌陷, 要齐整。
 PVC part of box should be clear, no fingerprint and distortion, the edge should be straight and not sink.
 - 彩盒有两种, 区别只是正面图片不一样, 见图A、B。
 Color box have two kinds, the different content is printing of front, see picA&B.
- 功能测试Function test:

零件名称 Part name	Product box (A&B) 产品开窗盒	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psschina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	SW - 112		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-672					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)			Material Composition 材料组成	SBS cardboard / SBS 纸板		

3、装配测试Assembly test:

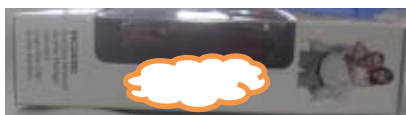
4、可靠性测试Reliability test:

5、包装检查Packing inspection:

6、材质/环保报告Rohs/Material report:

材质是300g单粉咭+350g灰卡。

Material is 300g SBS+ 350g gray card ;



批准(Approved by):

日期Date:

审核(Audited by):

日期Date:

制表(Prepared by):

日期Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	Display box展示盒	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期	8/1/2000	发布日期	
料号 Part No.	SW - 114					
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-673		and major content			
版次 Revision	01		Material Composition 材料组成	A9 cardboard / A9 纸板		

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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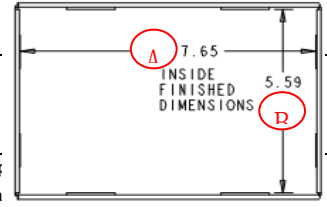
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	7.65 inch	±0.004 inch	卡尺caliper
	B	5.59 inch	±0.004 inch	卡尺caliper
	C	5.63 inch	±0.004 inch	卡尺caliper
	D	7.93 inch	±0.004 inch	卡尺caliper
	E	1.50 inch	±0.004 inch	卡尺caliper
	F	5.98 inch	±0.004 inch	卡尺caliper

适用范围(Apply scope): Display box展示盒 **检测方法和标准(Appearance inspection method and standard):**

1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)
 Inspect the product using normal eyesight, under brightness conditions equivalent to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree angle of view;

2) 表面无污渍, 无破损、变形。Surface should be free of spots, damage and distortion.
 插卡的尺寸高度为1"。The height of insert card should be 1 inch.

3、功能测试Function test:
 4、装配测试Assembly test:
 5、可靠性测试Reliability test:
 6、包装检查Packaging inspection:



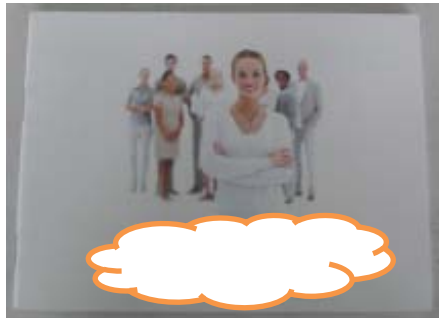

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制表(Prepared by):
日期Date:
DSJ-QA-SIP-001-A0

零件名称 Part name	Instruction Booklet 说明书	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psschina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Issued	8/4/2009	发布日期 Issued date		
料号 Part No.	M110003		日期 Date				
适应单位 Used dep.	IQC		内容 Content				
文件编号 Document no.	DSJ-QA-SIP-674		Change date and major content				
版次 Revision	01		Material Composition 材料组成	coated paper			

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	145mm	±1mm	卡尺caliper
	Width宽	105mm	±1mm	卡尺caliper

适用范围(Apply scope): Instruction Booklet说明书	检测方法和标准(Appearance inspection method and standard):
 	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验: (具体检验标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>1) 图文印刷正确完整。 The printing should be right and complete.</p> <p>2) 表面无玷污、无破损。 Surface should be free of spots, damage.</p> <p>2、功能测试Function test:</p> <p>3、装配测试Assembly test:</p> <p>4、可靠性测试Reliability test:</p> <p>5、包装检查Packing inspection:</p> <p>6、材质/环保报告Rohs/Material report:</p> <p>材质是157g铜版纸。 Material is 157g coated paper.</p>

批准(Approved by)
日期Date:

审核(Audited by):
日期Date:

制表(Prepared by):
日期Date:

DSJ-QA-SIP-001-A0

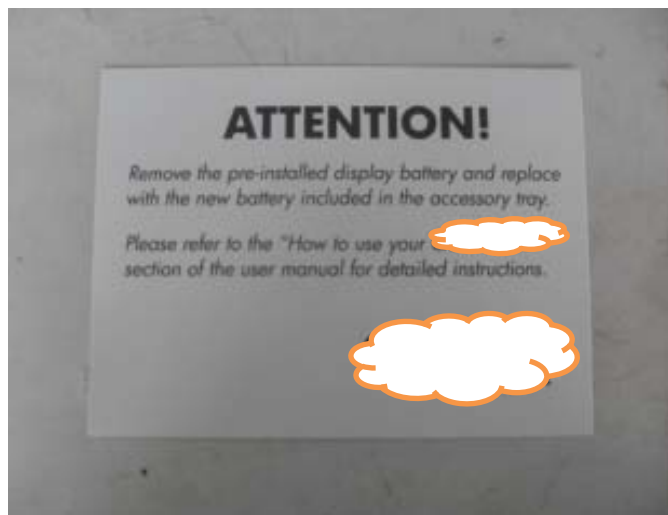
零件名称 Part name	Attention Card提示卡	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6楼2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date		
料号 Part No.	M110004		变更日期 及其内容 Change date and major content				
适应单位 Used dep.	IQC						
文件编号 Document no.	DSJ-QA-SIP-675						
版次 Revision	01						

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	145mm	±1mm	卡尺caliper
	Width宽	106mm	±1mm	卡尺caliper

适用范围(Apply scope): Attention Card提示卡	检测方法和标准(Appearance inspection method and standard):
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1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)

Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;

1) 图文印刷正确完整。
The printing should be right and complete.

2) 表面无玷污, 无破损。
Surface should be free of spots, damage.

2、功能测试Function test:

3、装配测试Assembly test:

4、可靠性测试Reliability test:

5、包装检查Packing inspection:

6、材质/环保报告Rohs/Material report:
材质是300g 双铜。
Material is 300g both sides coated art paper .

批准(Approved by):
日期Date:

审核(Audited by):
日期Date:

制表(Prepared by):
日期Date:

零件名称 Part name	Quitter Pledge 退出保证书	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psscchina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	M110005		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-724					
版次 Revision	01			Material Composition 材料组成	paper	

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

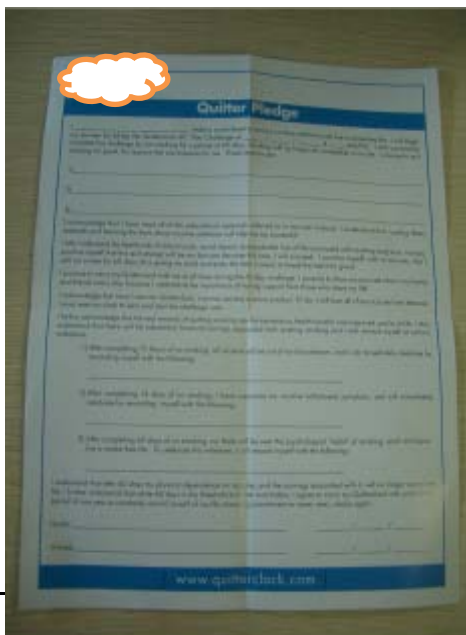
Acceptable Quality Level
可接受的品质水准

MIL-STD-105E General
Inspection Level II
(Cr:0,Maj:1.0,Min2.5)

检测项目 Test item	检测标准 Standard	标准公差 Tolerance	检验工具和方法 Tools and Methods	备注 Remark
外观 Appearance	参照下面的检测方法和标准 See method and standard below		目测 By eyeballing	
尺寸测量 size	Length 长	280mm	±1mm	卡尺 caliper
	Width 宽	216mm	±1mm	卡尺 caliper

适用范围 (Apply scope): Quitter Pledge 退出保证书

检测方法和标准 (Appearance inspection method and standard):



- 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验: (具体检查标准参照相关文件)
Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing it about 30cm from the product, with about a 45 degree point of view;
 - 图文印刷正确完整。
The printing should be right and complete.
 - 表面无玷污, 无破损。
Surface should be free of spots, damage.
- 功能测试 Function test:
- 装配测试 Assembly test:
- 可靠性测试 Reliability test:
- 包装检查 Packing inspection:
- 材质/环保报告 Rohs/Material report:
材质是127gsm. 厚度为0.1mm.
Material is 127gsm . Thickness is 0.1mm.

批准 (Approved by):
日期 Date:

审核 (Audited by):
日期 Date:

制表 (Prepared by):
日期 Date:

零件名称 Part name	Tabletop card广告卡	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 8/4/2008	发布日期 Issued date
料号 Part No.	M010017		and major content	
适应单位 Used dep.	IQC		Material Composition	A9 cardboard / A9 纸板
文件编号 Document no.	DSJ-QA-SIP-725		材料组成	
版次 Revision	01			

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level
可接受的品质水准

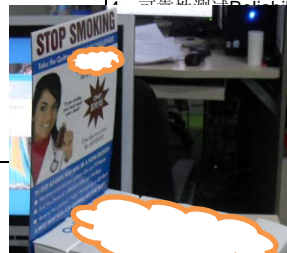
MIL-STD-105E General
Inspection Level II
(Cr:0,Maj:1.0,Min:2.5)

检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	15.25 inch	±0.08inch	卷尺Tape line
	Width宽	5.75 inch	±0.04inch	卷尺Tape line

适用范围(Apply scope): Tabletop card广告卡

检测方法和标准(Appearance inspection method and standard):

PIC1	PIC2	PIC3	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验: (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness condition is equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about 45 degree point of view;</p> <p>1) 图文印刷正确完整。 The printing should be right and complete. 2) 表面无玷污, 无破损。 Surface should be free of spots, damage. 3) 如图2所示, 将广告卡放在装满开窗盒的展示盒后面, 开窗盒不可遮住广告卡的图文。 As per pic2, Put the tabletop card behind of the display box filled five boxes, the boxes shouldn't cover the graphic of tabletop card.</p> <p>2、功能测试Function test:</p> <p>3、装配测试Assembly test:</p> <p>4、材料测试Material test:</p> <p>5、重量测试Weight test:</p> <p>6、外观检查Appearance:</p> <p>7、材料报告Material report:</p> <p>8、重量材料是 250g+A9.</p>
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制表(Prepared by):

日期Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	1 unit shipping 1套装白盒	 <p>www.psschina.com Phone: (86) 755 2540-3811 info@psschina.com Fax: (86) 755 2540-2897</p> <p>#2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date	
料号 Part No.	M010005		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-676					
版次 Revision	01					

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目 Test item	检测标准 Standard	标准公差 Tolerance	检验工具和方法 Tools and Methods	备注 Remark
外观 Appearance	参照下面的检测方法和标准 See method and standard below		目测 By eyeballing	
尺寸测量 size	Length 长	144mm	+2/-1mm	卷尺 Tapeline
	Width 宽	45mm	+2/-1mm	卷尺 Tapeline
	Height 高	170mm	+2/-1mm	卷尺 Tapeline

适用范围(Apply scope): 1 unit shipping 1套装白盒

检测方法和标准(Appearance inspection method and standard):



- 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)
Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
表面无玷污, 无破损。
Surface should be free of spots, damage.
- 功能测试 Function test:
- 装配测试 Assembly test:
- 可靠性测试 Reliability test:
- 包装检查 Packing inspection:
- 材质/环保报告 Rohs/Material report:
材质是250g+A9, 表层颜色白色。
Material is 250g+A9, surface color is white.

批准(Approved by):

日期 Date:

审核(Audited by):

日期 Date:

制表(Prepared by):

日期 Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	10 unit shipping 10套装白盒	 <p>www.psscchina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psscchina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	M010015		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-677					
版次 Revision	01					

**产品质量检验规范
(Inspection standard of product quality)**

Material Composition 材料组成	A9 cardboard / A9 纸板
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目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	287mm	+2/-1mm	卷尺Tape
	Width宽	199mm	+2/-1mm	卷尺Tape
	Height高	170mm	+2/-1mm	卷尺Tape

适用范围(Apply scope): 10 unit shipping 10套装白盒	检测方法和标准(Appearance inspection method and standard):
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- 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)
Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
表面无玷污, 无破损。
Surface should be free of spots, damage.
- 功能测试Function test:
- 装配测试Assembly test:
- 可靠性测试Reliability test:
- 包装检查Packing inspection:
- 材质/环保报告Rohs/Material report:
材质是250g+A9, 表层颜色白色。
Material is 250g+A9, surface color is white.

批准(Approved by):
日期Date:

审核(Audited by):
日期Date:

制表(Prepared by):
日期Date:

零件名称 Part name	5 unit shipping 5套装白盒	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, Luosha Dong Lu, Luohu, Shenzhen, China, 518004 info@psschina.com Fax: (86) 755 2540-2897 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared date	8/4/2009	发布日期 Issued date	
料号 Part No.	M010014		变更日期 及其内容 Change date and major content			
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-678					
版次 Revision	01					

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	209mm	+5/-2mm	卷尺Tape
	Width宽	160mm	+5/-2mm	卷尺Tape
	Height高	205mm	+5/-2mm	卷尺Tape

适用范围(Apply scope): 5 unit shipping 5套装白盒	检测方法和标准(Appearance inspection method and standard):
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1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)
Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
表面无玷污, 无破损。
Surface should be free of spots, damage.

2. 功能测试Function test:
3. 装配测试Assembly test:
4. 可靠性测试Reliability test:
5. 包装检查Packing inspection:
6. 材质/环保报告Rohs/Material report:
材质是250g+A9, 表层颜色白色。
Material is 250g+A9, surface color is white.

批准(Approved by):

审核(Audited by):

制表(Prepared by):

日期Date:

日期Date:

日期Date:

DSJ-QA-SIP-001-A0

零件名称 Part name	Floor Display地面展示架	 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Date	01/11/2009	发布日期 Issued date	
料号 Part No.	M010018					
适应单位 Used dep.	IQC					
文件编号 Document no.	DSJ-QA-SIP-698			and major content		
版次 Revision	01			Material Composition 材料组成	A9 cardboard / A9 纸板	

**产品质量检验规范
(Inspection standard of product quality)**

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level
可接受的品质水准

MIL-STD-105E General
Inspection Level II
(Cr:0,Maj:1.0,Min2.5)

检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	A	28cm	±0.02cm	卷尺Tape line
	B	70cm	±0.02cm	卷尺Tape line
	C	4.6~4.8 inch	±0.02cm	卷尺Tape line
	D	16cm	±0.02cm	卷尺Tape line
	E	51.5cm	±0.02cm	卷尺Tape line
	F	38.5cm	±0.02cm	卷尺Tape line
	G	24cm	±0.02cm	卷尺Tape line

适用范围(Apply scope): Floor Display地面展示架

检测方法和标准(Appearance inspection method and standard):

1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验; (具体检查标准参照相关文件)
 Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
 图文印刷清晰、正确而且完整。
 Printing should be clear, correct and complete.



STOP SMOKING

Take the **30 DAY CHALLENGE!**



ONLY \$19.95

Dimension measurement:
 1.6"~4.8", 能装3个广告并配合良好。如图。
 Depth of the pocket is 4.6"~4.8", so can hold 3 units and fit well. See pic.
 Location test:
 Assembly test:
 组装后如图检查尺寸。
 Paper folding is like picture, should inspect dimension as picture.
 Reliability test:
 Final inspection:
 与RoHS/Material report:
 表面颜色为蓝色。
 A9. Surface color should be blue.

制表(Prepared by):

Depth: 4.6" ~4.8"



Zero Nicotine
FOR 60 DAYS!

日期Date:
DSJ-QA-SIP-001-A0

零件名称 Part name	Floor Display shipping box地面展示架的外箱	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date		
料号 Part No.	M010019		变更日期 及其内容 Change date and major content				
适应单位 Used dep.	IQC						
文件编号 Document no.	DSJ-QA-SIP-699						
版次 Revision	01						
产品质量检验规范 (Inspection standard of product quality)		Material Composition 材料组成	A=B cardboard / A=B 纸板				

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准
Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard

Acceptable Quality Level
可接受的品质水准

MIL-STD-105E General
Inspection Level II
(Cr:0,Maj:1.0,Min2.5)

检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	1005mm	+5/-2mm	卷尺Tape line
	Width宽	450mm	+5/-2mm	卷尺Tape line
	Height高	105mm	+5/-2mm	卷尺Tape line

适用范围(Apply scope): Floor Display shipping box地面展示架的外箱

检测方法和标准(Appearance inspection method and standard):



- 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验。(具体检查标准参照相关文件)
Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;
1) 表面无脏污, 无破损。
Surface should be free of spots, damage.
2) 无唛头。
No shipping mark.
3) 专用装地面展示架, 一箱装4套地面展示架。
This carton is specially for Floor Display, 4 sets of Floor Display per carton.
- 功能测试Function test:
- 装配测试Assembly test:
- 可靠性测试Reliability test:
- 包装检查Packing inspection:
- 材质/环保报告Rohs/Material report:
材质为A=B。Material is A=B.

批准(Approved by):

审核(Audited by):

制表(Prepared by):

日期Date:

日期Date:

日期Date:

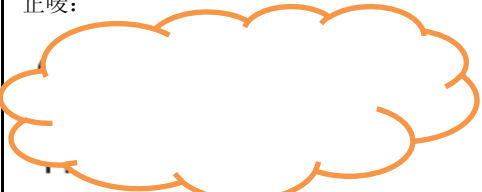
DSJ-QA-SIP-001-A0

零件名称 Part name	Master shipping外箱	 <p>www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6楼2层2号518004</p>	制定日期 Prepared	8/4/2009	发布日期 Issued date		
料号 Part No.	M010016		变更日期 及其内容 Change date and major content				
适应单位 Used dep.	IQC						
文件编号 Document no.	DSJ-QA-SIP-679						
版次 Revision	01						
产品质量检验规范 (Inspection standard of product quality)			Material Composition	A=A cardboard / A=A 纸板			

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard	Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
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检测项目Test item	检测标准Standard	标准公差Tolerance	检验工具和方法Tools and Methods	备注Remark
外观Appearance	参照下面的检测方法和标准See method and standard below		目测By eyeballing	
尺寸测量size	Length长	438mm	+5/-2mm	卷尺Tapeline
	Width宽	337mm	+5/-2mm	卷尺Tapeline
	Height高	428mm	+5/-2mm	卷尺Tapeline

适用范围(Apply scope): Master shipping外箱	检测方法和标准(Appearance inspection method and standard):
---------------------------------------------	------------------------------------------------------------

<p>正唛:</p>  <p>侧唛:</p> <p>QUANTITY: 40UNITS</p> <p>G.W.: ___ KG</p> <p>N.W.: ___ KG</p> <p>CARTON SIZE: 17.125"X13"X16.75"</p> <p>CARTON NO.: ___ OF ___</p> <p style="text-align: center;">MADE IN CHINA</p>	<p>1. 外观检查: 正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角点进行检验; (具体检查标准参照相关文件)</p> <p>Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;</p> <p>1) 印刷正确完整。 The printing should be right and complete.</p> <p>2) 表面无玷污, 无破损。 Surface should be free of spots, damage.</p> <p>2. 功能测试Function test:</p> <p>3. 装配测试Assembly test:</p> <p>4. 可靠性测试Reliability test:</p> <p>5. 包装检查Packing inspection:</p> <p>6. 材质/环保报告Rohs/Material report: 材质是A=A。Material is A=A.</p>
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批准(Approved by):	审核(Audited by):	制表(Prepared by):
日期Date:	日期Date:	日期Date:

产品名称 Sample		 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Prepared	8/20/2009	发布日期 Issued date	
产品编号 SW - 110			变更日期 及其内容 Change date and major content			
适应单位 Used dep.	FQC					
文件编号 Document no.	DSJ-QA-SIP-657					
版次 Revision	01					
产品质量检验规范 (Inspection standard of product quality)						

目的: 为正确指导检测及操作人员提高工作效率, 加强产品品质, 规范检验标准 Purpose: Instruct the inspector and operator for work efficiency, product quality, specify inspection standard			Acceptable Quality Level 可接受的品质水准	MIL-STD-105E General Inspection Level II (Cr:0,Maj:1.0,Min2.5)
检测项目 Test item	检测标准 Standard	标准公差 Tolerance	检验工具和方法 Tools and Methods	备注 Remark
外观 Appearance	参照下面的检测方法和标准 See method and standard below		目测 By eyeballing	
尺寸 Size				

适用范围(Apply scope): Sample	检测方法和标准(Appearance inspection method and standard):
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1、正常视力, 在亮度相当于40W日光灯1米高的环境下距产品30CM左右, 成45°角度进行检验:
 Inspect the product using normal eyesight, under brightness conditions equal to a 40W lamp at approx 1 meter's distance, viewing at about 30cm from the product, with about a 45 degree point of view;

1) 装钥匙环的位置无刮花。
 The location assembling Split Ring shouldn't be scratched.

2) 喷漆表面均匀、无杂粒。印刷内容、位置正确。
 Paint color outside surface should be even and no granules. Content and location of printing should correct.

3) 包装包含所有附件: 参照BOM表。
 Packaging should include all accessories according to BOM.

4) 开窗盒PVC窗口部分需清洁, 无刮花、无污点、无手印。PVC边缘无塌陷, 要笔挺。
 PVC part of box should be clear, be free of scratches, spots, fingerprint and distortion, the edge should be straight and not sink.

2、功能测试Function test

1) 组装后测试, LCD显示数字完整, 表示功能OK。见图2。
 Function test after assembly, LCD show numbers completely, then it's acceptable. See pic2.

2) 需确保钥匙环的尖端没有夹在塑胶件上, 回到了原始位置。见图1。
 Make sure that the tip of the split ring is back to the original position. See pic1.

3) 塑胶电池盖是可以容易地被取出的。一手握产品, 用拇指能打开电池盖。见图3。

产品名称 Sample		 www.psschina.com Phone: (86) 755 2540-3811 #2, 2nd Floor, Building # 6, Huiming Huayuan, info@psschina.com Fax: (86) 755 2540-2897 Luosha Dong Lu, Luohu, Shenzhen, China, 518004 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004	制定日期 Prepared	8/20/2009	发布日期 Issued date	
产品编号 SW - 110			变更日期 及其内容 Change date and major content			
适应单位 Used dep.	FQC					
文件编号 Document no.	DSJ-QA-SIP-657					
版次 Revision	01					

**产品质量检验规范
(Inspection standard of product quality)**

The battery cover can come out easily. hold product with a hand, the thumb can open the battery cover. See pic3.



3、包装Packaging

1) 展示盒内放5个开窗盒，广告卡放在展示盒里，沿着直的印痕压盖在盒子的顶部。再一起放入白盒。
Put 5 boxes in a display box, tabletop card **inside** the display box, and fold the card and cover on the top of boxes along the straight mark. Put them into a white box.

2) 必须确保广告卡在折后，印痕还是直的，没有其它变形现象。
Make sure the mark be still straight after folding, no other deformation.

3) 8个白盒装一个外箱。(即40套产品一箱。)
Place 8 of these 5 packs into a master shipping container.(i.e. 40 sets per carton).

4) 另外，白盒（1个装、10个装）单独包装。
By the way, White Shipping Box (1 unit, 10 unit) should be packed alone.

批准(Approved by):
日期Date:

审核(Audited by):
日期Date:

制表(Prepared by):
日期Date:




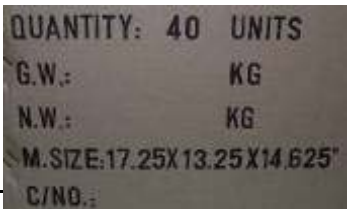


Final Inspection Report

Product name	Sample	P.O. No.		Vendor/Supplier	
Total sample size		Inspection size		Product color	maroon
AQL (General inspection level 2)		Critical (0)	Major (1.0)	Minor (2.5)	
Inspection type	Inspection standards	Description of defect/defective	Cri.	Maj.	Min.
(1) Appearance	The location assembling Split Ring shouldn't be scratched.				
	Paint color outside surface should be even and no granules. Content and location of printing should correct.				
	Packaging should include all accessories according to BOM.				
	PVC part of box should be clear, be free of scratches, spots, fingerprint and distortion, the edge should be straight and not sink.				
	Product box's printing should correct and completely.				
	Others.				
(2)Function	The battery cover can come out easily. hold product with a hand, the thumb can open the battery cover.				
	LCD show numbers completely.				
(3) Packaging	Put 5 boxes in a display box, tabletop card inside the display box, and fold the card and cover on the top of boxes along the straight mark. Put them into a white box.				
	Place 8 of these 5 packs into a master shipping container.(i.e. 40 sets per carton).				
	Make sure the mark of tabletop card be still straight after folding, no other deformation.				
	White Shipping Box (1 unit, 10 unit) should be packed alone.				
	Side mark				
	Shipping mark				
Remarks:					
Disposal opinion: <input checked="" type="checkbox"/> Accepted <input type="checkbox"/> Full inspection <input type="checkbox"/> Rejected					
Approved by:		Checked by:		Inspected by:	

包装指导书 Packing Instruction

项目编号Project No.	SW - 110	文件编号File no.	DSJ-PD-PI-021	制定Prepared by	
品名Project name	Sample	版次Revision	04	审核Audited by	
工序Procedure	PACKING	日期Date	9/27/2009	批准Approved by	
料号 Part number	零件名称 Part name	单位用量 Unit Qty	工具编号 Tool number	工具名称 Tool name	
M010016	Master Shipping 纸箱	1pc			

包装项目 Packing item	图示Photo	作业说明Work description
1. 单体包装Unit packaging		1) Refer "WI-Unit Packaging" 一个开窗盒包装一套产品。 One set per product box. 2) Refer "WI-5 Unit Packaging" 一个白盒装5盘开窗盒。 Five sets per display box.
2. 外箱包装Master Packaging	  	1, 将8个白盒装入外箱内。(即40套产品一箱。) Place 8 of these 5 packs into a master shipping container.(i.e. 40 sets per carton).
3. 栈板堆放与打包要求 Pallet Arrangement and package request		
4. 装柜安排 Container foot print		
5. 样品出货包装 Sample packaging		



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产品原始图档 Product Original Drawing

客户 Client: Sample

产品名称 Name of Product: Sample

产品品号 Part No. :

Refer "QC drawings".

Sample



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 深圳市罗湖区罗沙东路惠名花园6栋2层2号518004

样品承认书 Sample Acknowledgement

客户名称 Client Name : **Sample**

样品品名 Sample Name : **Sample**

样品料号 Sample Item : **SW - 109**

样品制做日期 Sample Finished Date :

附属资料 Attached Document :

达森杰承认签名 Passage Maker Approved Signatures		
核准 Approved by	品质 Quality	项目经理 PM

客户承认签名 Client Approved Signatures: _____

承认日期 Approved Date : _____

客户反馈意见 Client return advice: _____

公司地址: 深圳市龙岗区布吉镇上水径村达成工业区
 Address: Dacheng Industrial areas, Shangshuijing Village, Buji Town, Longgang District, Shenzhen
 电话 Tel: 0755-28522915
 网址 Website: Http://www.psschina.com
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深圳市罗湖区罗沙东路惠名花园6栋2层2号518004

项目特别要求 Project Special Request

项目名称 Project name: **Sample**

项目编号 Project No.: **SW - 110**

版次 Version: **A0**

No.	客户详细要求说明 Details of Client Requested Protocol	要求日期 Date Request given by client	客户端要求人 Given by who at client?	PM或第三方要求人姓名, 部门, 公司名称 If request applies to other staff/ divisions at PM or 3rd Party, state person's name/ division/or company	对应的美国时间 Date request forwarded by AM	记录人 Recorder	备注 Remark



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 Luosha Dong Lu, Luohu, Shenzhen, China, 51
 深圳市罗湖区罗沙东路惠名花园6栋2层2号51

项目有关材料证书/遵守准则证书等文件要求
Certificate/Certificates of Conformance etc Documents Request for Project

项目编号 Item no.		品名 Product name		文件编号 Document no.	
一.From Sub-supplier(supplier) to Passage Maker					
物料名 Material Name	所需的证明/准则证书清单 Requested Certificate/Certificates of Conformance list	客户端要求人 Given by who at client?	要求日期 Date Request given by client	PM或第三方要求人姓名, 部门, 公司名称 If request applies to other staff/ divisions at PM or 3rd Party, state person's name/ division/or company	来料检验时执行确认 Confirm executing in incoming material check
ALL					
A					
B					
二.From Passage Maker to client when shipping					
所需的文件清单: 证明/准则证书等 Requested documents list: Certificate/Certificates of Conformance etc	客户端要求人 Given by who at client?	要求日期 Date Request given by client	PM或第三方要求人姓名, 部门, 公司名称 If request applies to other staff/ divisions at PM or 3rd Party, state person's name/ division/or company	出货检查确认执行 Confirm in Check list for outgoing	



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出货检查清单 Check list for outgoing

出货地 Destination:		出货时间 Time:	车牌号 Truck no.	车柜尺寸 Truck size:	
No.	检查项目 Check item	检查结果 Check result		检查者 Check person	备注 Remark
一.相关测试报告及证明 Material Certificates, Certificates of Conformance, Lab testing and so on (list required documents in space below)(N/A)					
1					
2					
3					
4					
二.货柜确认 Container confirmation					
1	货车司机资料记录 Record the trucker driver's information				
2	货柜规格确认 Container specification confirmation				
3	货柜内部不能有变形, 脏物, 地面不能水渍 Be free of deformation, dirt and water on the floor of the container.				
4	货柜四壁不能有缝隙, 破洞, 门上密封胶条不能有缺损 Be free of gap, hole on the wall of the container. Be free of damage on the seal tape of the container's door.				
三.出货清单内容核对 Check the content on Packing list					
1	收货人的详细资料确认 Consignee' detail information confirmation				
2	PO与产品型号, 数量确认 Products name, project No., PO and quantity confirmation				
3	箱唛资料内容确认 Content on mark confirmation				

DSJ-QA-CL0-001-A0