# Case Study

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# Vehicle Components Manufacturers

## The Challenge

As part of a supply chain challenge to component supply companies many major motor manufactures require their tier suppliers to gain certification to ISO14001. Two such organisations recognised support in this to ensure certification was achieved and the organisation benefited from on-going control of its environmental aspects.

### The Solution

Both projects involved the introduction of an Environmental Management System (EMS) to a pioneer facility within the organisation prior to rolling the system out to other facilities. The EMS systems needed to be designed to deal with individual site environmental aspects as well as the corporate issues of multi-site and multi-product manufacturing. The motor industry is highly regulated with respect to compliance and quality management, key requirements of both companies were to ensure no conflict with quality arrangements could arise from the introduction of environmental considerations. This was achieved by careful integration of core system elements and full collaboration between consultant and client.

#### The Outcome

Both companies achieved accreditation to ISO14001 across sites in Belfast, Milton Keynes and Birmingham.

