

	<h2>Incoming Raw Material Specifications</h2>	CODE	SPD-D-01
		VERSION	2
		REVISION DATE	02/12/2016
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<b>OBJECTIVE</b>	Documented the specifications for Incoming Raw Oats		
<b>SCOPE</b>	Raw Oats as Raw Material		
<b>STANDARD</b>	Safe Quality Food System 2. SQF System elements 2.3 Specifications and Product Development 2.3.2 Raw and Packaging Material		

<b>MILLING SPECIFICATIONS</b>			
<b>SPECIFICATION</b>	<b>BID BASIS</b>	<b>DISCOUNT</b>	<b>REJECTION</b>
BUSHEL WEIGHT	43.3 lbs/bus	\$3.0/MT deduction for 42.5-43.3 lbs. /bus.	Less than 42.5
MOISTURE	10.5%-13.5%	\$ 0.90/MT deduction for each 0.1% under 10.5% \$0.90/MT deduction for each 0.1% over 13.5%	Less than 10.0% Over 14%
PLUMPNESS	Min 70%	#6 Slotted sieve (2.38mm 6/64)	Less than 70%
THINS	Max 7.0%	\$ 1.5/MT deduction each 1.0% over 7.0% #5 Slotted sieve (1.98mm 5/64)	10.0%
DUST	Max 2.0 %	Deducted from gross weight as dockage	2.0 %
GREEN	0%	Deducted from gross weight as dockage	1.0%
SPROUTED	0%	\$1.0/MT deduction for each 1.0% over 1.0%	Over 4.0%
Foreign Material(FM)	0%	FM & other cereal Deducted from gross weight as dockage	1.0% Barley 1.0% Wheat 1.0% Wild Oats Max 3% all grains and F/M
Dockage	1%	Minimum 1.0% dockage assessed on every load	Over 4.0%
GROAT SOUND	96%	N/A	95%
DE-HULLS	Max 5.0%	\$3.0/MT deduction each 1.0% over 5.0%	7.0%
ADHERED	Max 10.0%	\$1.0/MT deduction each 1.0% over 10.0%	15.0%
INSECTS	Negative	N/A	Positive

<b>CREATED BY</b>	<b>REVISED BY</b>	<b>APPROVED BY</b>
Grain Buyer	Quality Assurance	General Manager

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