

**CERTIFICATE OF APPROVAL
No CS 5031**

This is to certify that, in accordance with
STS200 General Requirements for Certification of Enhanced Security Products
The undermentioned products of

PENDLE DOORS LTD
Anchor Mill, Moss Fold Road, Darwen, Lancs, BB3 0AQ
Tel: 01254 870 850 Fax: 01254 870 860

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

CERTIFIED PRODUCT

Flat Entrance Doorsets

TECHNICAL SPECIFICATION

STS201 - Enhanced security requirements for doorsets to satisfy the requirements of PAS24

CLASSIFICATION			
Security	Weather	Strength	Material Specific
PAS24 DKT	BS6375-1 800U	BS6375-2 Medium Duty	BS644

NPD = No performance determined

Signed and sealed for and on behalf of CERTISECURE



Sir Ken Knight
Chairman
WCL Impartiality Committee



Paul Duggan
Certification Manager
Warrington Certification Ltd



Issued: 23rd October 2012
Reissued: 14th January 2016
Valid to: 13th January 2021



**CERTIFICATE No CS 5031
PENDLE DOORS LTD**

Pendle Doors Ltd – Flat Entrance Doorsets

1. This approval relates to the use of the above in providing an enhanced security performance to PAS24:2012 annex A & annex B clauses B.4.3, B.4.4, B.4.5, B.4.6, B.4.7, B.4.8, B.4.9 for key-key and key-thumbturn operation, a weather performance of 800U to BS6375-1:2015 and a mechanical strength performance of Medium Duty to BS6375-2:2009.
2. The doorsets are approved on the basis of:
 - i. Initial type testing against PAS24 & BS6375. Exova Warringtonfire test reports WIL 322596, WIL 322597, WIL 346188, WIL 346190.
 - ii. Audit testing at the frequency specified in STS 200 & STS 201 where relevant.
 - iii. A design appraisal against STS201 where relevant.
 - iv. Inspection and surveillance of factory production control at Anchor Mill, Moss Fold Road, Darwen, Lancs, BB3 0AQ
3. This approval is applicable to complete doorsets only.
4. This certification is designed to demonstrate compliance of the doorset specifically with PAS24 and the requirements of Secured by Design. If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
5. This approval is applicable to single-leaf, unglazed, open-in doorsets with letterplates at leaf dimensions up to those given in Table 1.
6. Approved hardware items are:
 - 3no. Nico R10 Stainless Steel Security Hinge
 - Winkhaus trulock M2 Pyro
 - Winkhaus XR6 KM531333 Key/Thumbturn cylinder
 - Mila Prosecure Handle
 - Mila Firemaster FD30 letter plate

For the full specification of the product please refer to the constructional specification that accompanies this certificate.

Configuration	Maximum door leaf width (mm)	Maximum door leaf height (mm)	Door leaf thickness (mm)
Open-in, single-leaf only.	926	2040	44

Table 1. Permitted Door Leaf Dimensions

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Pendle Doors Ltd – Flat Entrance Doorsets

Configuration	Maximum frame width (mm)	Maximum frame height (mm)
Single leaf without toplights & sidelights*	1013	2100

Table 2. Permitted Frame Dimensions

* ensuring maximum glazing sizes are not exceeded.

Note: Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTISECURE approval.

7. The doorsets shall be mechanically fixed to wall constructions as described in manufacturers approved installation instructions.
8. Labels to the EWCL design referencing CERTISECURE, PAS24 DKT, Pendle Doors Ltd, and CERTISECURE certificate No. CS 5031 shall be affixed to each doorset in the prescribed position.
9. This approval relates to on going production. The doorset and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTISECURE name and mark together with the CERTISECURE Certificate number and application where appropriate.

Further Information

Further information regarding the details contained in this report may be obtained from Pendle Doors Ltd, Anchor Mill, Moss Fold Road, Darwen, Lancs (Tel: 01254 870 850 Fax: 01254 870 860)

Further information regarding CERTISECURE certification and other approved products can be obtained from Exova Warrington Certification Limited, Holmesfield Road, Warrington WA1 2DS (Tel: 01925 646777).