# SILL-LINE Perimeter Heating Ltd

# **Air Curtains**

For a better working environment



# **Standard Models**

This elegant slimline range of powerful modular air curtains, built to a high quality are suitable for pedestrian doorways up to a height of 2.7 metres and a width of 2 metres. They are used in shops, offices, retail outlets, manufacturing facilities, reception areas and warehouses. These units are available with hot water coils or electric heaters and finished in a high quality epoxy polyester powder RAL 9010. (Other colours are available on request).

This range meets with the specifiers and end users needs - low cost, continuously rated, easy to install and service.



Model	Heat Output	Max current	Motor Power	Voltage	Max Air Vol m3/h	Max Height	Noise Level d(B)A	Weight kg
ACD 10A		0.52A	60W	220V/1ph	1490	2.7m	55/52	20
ACD 10W	8kW	0.52A	60W	220V/1ph	1300	2.7m	54/51	24
ACD10E	7kW	10A*	60W	380V/3ph	1400	2.7m	55/52	23
ACD 15A		0.52A	60W	220V/1ph	2200	2.7m	56/53	30
ACD 15W	12kW	0.52A	60W	220V/1ph	2000	2.7m	55/52	36
ACD 15E	12kW	17A*	60W	380V/3ph	2100	2.7m	56/53	35
ACD 20A		1.04A	120W	220V/1ph	2980	2.7m	58/55	40
ACD 20W	16kw	1.04A	120W	220V/1ph	2600	2.7m	57/54	48
ACD 20E	14kW	20A*	120W	380V/3ph	2800	2.7m	58/55	46

\* per ph Suitable for 230/400V supply LTHW at 80/60°C

#### Dimensions

Model	Unit Dimensions				
Model	A mm	B mm	C mm		
ACD 10A	1100	300	200		
ACD 10W	1100	300	200		
ACD 10E	1100	300	200		
ACD 15A	1600	300	200		
ACD 15W	1600	300	200		
ACD15E	1600	300	200		
ACD 20A	2200	300	200		
ACD 20W	2200	300	200		
ACD 20E	2200	300	200		

#### **Fixing Details**

Model	Unit Fixing Positions				
Wouei	D mm	E mm	F mm		
ACD 10A	1040	190	1040		
ACD 10W	1040	190	1040		
ACD 10E	1040	190	1040		
ACD 15A	1540	190	1540		
ACD 15W	1540	190	1540		
ACD15E	1540	190	1540		
ACD 20A	2140	190	2140		
ACD 20W	2140	190	2140		
ACD 20E	2140	190	2140		

For ACD 2 metre fixing details use ACD 10 x 2

# **High Duty Models**

The high duty models enjoy most of the features of the standard range of air curtains, in that they retain their elegance and high quality but are more robust and built to offer high performance. Ideal for use in warehouses, petrol/railway stations and general industrial applications. Suitable for a height of up to 4 meters. These units are supplied with hot water coils or electric heaters and are epoxy powder coated RAL 9010. (Other colours are available on request).

These untis can reduce energy costs and save money. All Sill Line air curtains are easy to install and service.

Model	Heat Output	Max current	Motor Power	Voltage	Max Air Vol m3/h	Max Height	Noise Level d(B)A	Weight kg
HD 10A		1.39A	180W	220V/1ph	1810	4m	69/66	25
HD 10W	11kW	1.39A	180W	220V/1ph	1660	4m	68/65	29
HD10E	12kW	17A*	180W	380V/3ph	1800	4m	69/66	28
HD 15A		1.39A	180W	220V/1ph	2900	4m	71/68	35
HD 15W	16kW	1.39A	180W	220V/1ph	2700	4m	70/67	41
HD 15E	18kW	26A*	180W	380V/3ph	2640	4m	72/69	40
HD 20A		2.78A	360W	220V/1ph	3620	4m	72/69	50
HD 20W	22kW	2.78A	360W	220V/1ph	3320	4m	71/68	58
HD 20E	24kW	35A*	360W	380V/3ph	3600	4m	72/69	56

\* per ph Suitable for 230/400V supply LTHW at 80/60°C

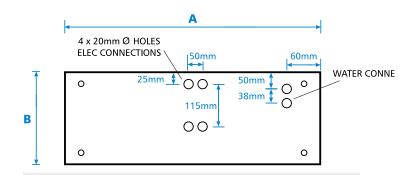
#### Dimensions

Model	Unit Dimensions				
Woder	A mm	B mm	C mm		
ACD 10A	1100	350	250		
ACD 10W	1100	350	250		
ACD 10E	1100	350	250		
ACD 15A	1600	350	250		
ACD 15W	1600	350	250		
ACD15E	1600	350	250		
ACD 20A	2200	350	250		
ACD 20W	2200	350	250		
ACD 20E	2200	350	250		

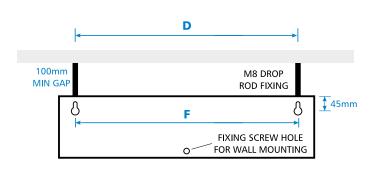
#### **Fixing Details**

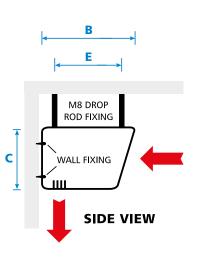
Model	Unit Fixing Positions				
woder	D mm	E mm	F mm		
ACD 10A	1040	245	1040		
ACD 10W	1040	245	1040		
ACD 10E	1040	245	1040		
ACD 15A	1540	245	1540		
ACD 15W	1540	245	1540		
ACD15E	1540	245	1540		
ACD 20A	2140	245	2140		
ACD 20W	2140	245	2140		
ACD 20E	2140	245	2140		

For HD 2 metre fixing details use HD 10 x 2



#### **TOP VIEW**





### **Recessed Models**

This elegant slimline range of powerful modular air curtains, built to a high quality are suitable for pedestrian doorways up to a height of 2.7 metres and a width of 2 metres. They are used in shops, offices, retail outlets, manufacturing facilities, reception areas and warehouses. These units are available with hot water coils or electric heaters and finished in a high quality epoxy polyester powder RAL 9010. (Other colours are available on request).

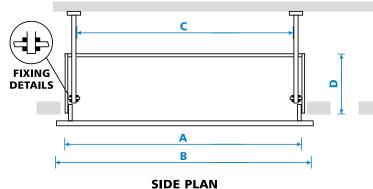
This range meets with the specifiers and end users needs - low cost, continuously rated, easy to install and service.

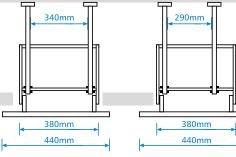


#### Recessed back box and grille dimensions

N de stat	Unit Dimensions							
Model	A mm	B mm	C mm	D mm	Weight kg			
ACD 10WR	1140	1200	1115	250	34			
ACD 10ER	1140	1200	1115	250	32			
HD 10WR	1140	1200	1115	300	36			
HD 10ER	1140	1200	1115	300	34			
ACD 15WR	1640	1700	1615	250	50			
ACD 15ER	1640	1700	1615	250	48			
HD 15WR	1640	1700	1615	300	52			
HD 15ER	1640	1700	1615	300	50			
ACD 20WR	2140	2200	2115	250	68			
ACD 20ER	2140	2200	2115	250	64			
HD 20WR	2140	2200	2115	300	72			
HD 20ER	2140	2200	2115	300	68			

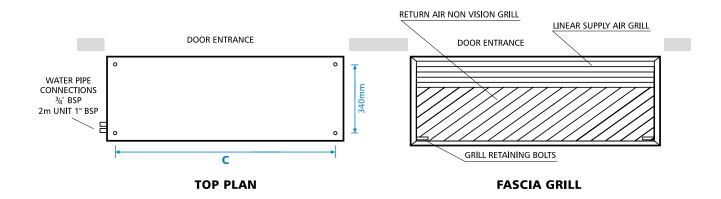
For technical data see pages 2 and 3





ACD END PLAN

HD END PLAN



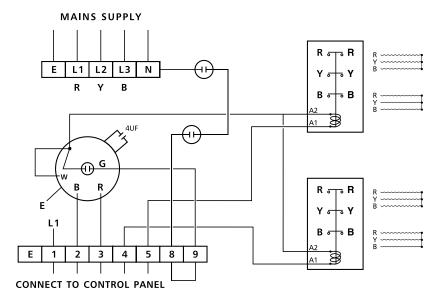
# **Controls & Wiring**

Air curtains are supplied with remote control panels as standard and can be flush or wall mounted. Ambient and water heated units have a three position switch giving slow fan speed/off/fast fan speed. Electrically heated units are supplied with an extra three postion heat switch offering off/low heat/high heat. Each control panel can be used to control single or multiple units.

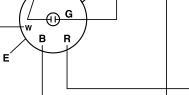
#### Additional Controls

Thermostatic and valve controls, door switches and BMS volt free contacts (enable/disable/fault). All available on request.

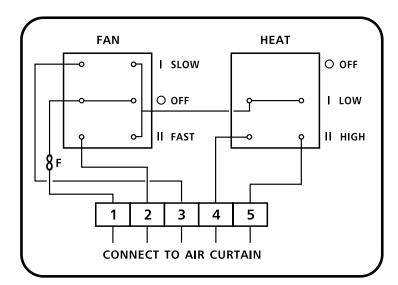
#### Electric Heating Wiring Diagram



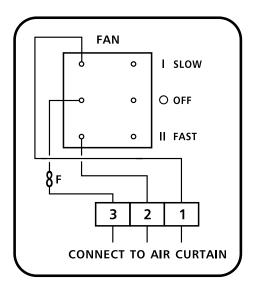
# E L N 3 2 1



#### **Electric Control Panel**



#### Ambient/Water Control Panel





Ambient/Water Wiring Diagram

CONNECT TO



# **Coldstore Models**

The Sill-Line range of cold store air curtains are specifically designed to protect refrigerated or air conditioned areas and other temperature controlled environments. This is achieved by preventing the ingress of warm air and the loss of refrigerated or conditioned air. These units are easily installed over door or side mounted. They are suitable for cold food ripening areas, chill rooms, foor preparation areas and warehouses. This range may also be used as an insect barrier to help prevent insects and flies from entering food prearation areas. The units are finished epoxy powder coated white and can be supplied in stainless steel. They are available to suit most apertures.

Industrial curtains are manufactured for large cold store apertures where temperatures can be as low as -40°C and door heights of up tp 6 metres.

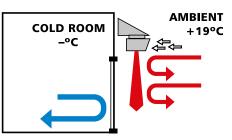


#### Dimensions

Model	Unit Dimensions				
woder	A mm	B mm	C mm		
ACD 10CS	1100	300	200		
ACD 15CS	1600	300	200		
ACD 20CS	2200	300	200		
HD 10CS	1100	350	250		
HD 15CS	1600	350	250		
HD 20CS	2200	350	250		

Refer to drawings on pg3.

Model	Input	Supply
ACD 10CS	0.52A	220/230V 1ph
ACD 15CS	0.52A	220/230V 1ph
ACD 20CS	1.04A	220/230V 1ph
HD 10CS	1.35A	220/230V 1ph
HD 15CS	1.35A	220/230V 1ph
HD 20CS	2.72A	220/230V 1ph



# Industrial Air Curtains

This modular range of industrial air curtains will suit door apertures up to 6 meters high. They are ideal for installation in warehouses, depots, unloading bays, factories and large cold store areas. These units will assist in preventing energy losses by stopping infiltration of cold air and retaining conditioned air using recirculated air.

This cost effective and unique modular range is aesthetically pleasing, efficient and simple to install. High quality centrifugal fans are used throughout the range.

Units are available as ambient (unheated) or heated, using LPHW/MTHW/super heated water and steam. Electric heated untis are available on request.



Model	n	Velocity m/s Max	Volume m3/h Max	Heat Load kW	Temp rise °C	Water flow rate l/s	LPHW Pressure drop kPa	Pipe size BSP
IND 100	11 9	20	5000	27	18/20	0.5	2.4	1"
IND 150	17 13	20	7500	41	18/20	0.8	2.6	1"

Flow rate based on 80/60 assuming air on at 16°C

Model	Unit Dimensions			
Ινιοάει	W mm	H mm	D mm	
IND 10	1000	700	600	
IND 15	1500	700	600	

# **Architectural Range**

The company's architectural range of air curtains meet architects' requirements for neat, unobtrusive, efficient installations suited to stylish designs for contemporary buildings. A variety of attractive finishes are available such as chrome effect, shown here.

Other applications for this type of unit are shops, offices and retail outlets which require high performance, energy efficient solutions.

Products can be supplied in either mirror polished or brushed finish stainless steel or colour coded to meet most RAL colour schemes.

Units can be mounted either over-door or vertically beside the door. This range can be supplied with either LPHW or electric heating.

Heat

Output kW

9

10

12

15

18

20

Model

ACD 100SSE

ACD 100SSW

ACD 150SSE

ACD 150SSW

ACD 200SSE

ACD 200SSW

Input

Amps

13\*

0.52

17\*

0.52

26\*

1.04





Noise Level

dB(a)

55

55

57

57

60

60

Weight kg

35

37

55

60

75

80

Max Air

Vol m3/h

1290

1290

2100

2000

2590

2400

Voltage

380/3ph

220/1ph

380/3ph

220/1ph

380/3ph

220/1ph



#### **Unit Dimensions**

Model	Unit Dimensions				
woder	W mm	H mm	D mm		
ACD 100SSE	1200	360	280		
ACD 100SSW	1200	360	280		
ACD 150SSE	1700	360	280		
ACD 150SSW	1700	360	280		
ACD 200SSE	2200	360	280		
ACD 200SSW	2300	360	280		

\* per ph Suitable for 230/400V supply LTHW at 80/60°C







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