



Surface Preparation Standards

| Description | Swedish Standard | SSPC Codes | NACE | CDN. Govt. (CGSB) | British Standard |
|-----------------------------------|------------------|------------|---------|-------------------|--------------------------|
| Sweep Blast | Sa. 1 | SSPC.SP7 | NACE #4 | 31 GP 404 Type 3 | Light blast to brush-off |
| Commercial Blast | Sa. 2 | SSPC.SP6 | NACE #3 | 31 GP 404 Type 2 | BS4232 Third Quality |
| Near White Blast | Sa. 2 ½ | SSPC.SP10 | NACE #2 | – | BS4232 Second Quality |
| Full White Blast | Sa. 3 | SSPC.SP5 | NACE #1 | 31 GP 404 Type 1 | BS4232 First Quality |
| Hand Tool Clean | St. 2 (approx.) | SSPC.SP2 | – | 31 GP 401 | – |
| Power Tool Clean | St. 3 | SSPC.SP3 | – | 31 GP 402 | – |
| Power Tool Cleaning to Bare Metal | – | SSPC.SP11 | – | – | – |
| Solvent Clean | – | SSPC.SP1 | – | – | – |
| Pickling | – | SSPC.SP8 | – | – | – |
| Weather and Blast* | – | SSPC.SP9 | – | – | – |
| Flame Clean (new steel only)* | – | SSPC.SP4 | – | 31 GP 403 | – |

*Discontinued