



TWI Certification Ltd, Granta Park, Great Abington,  
Cambridge, CB21 6AL, United Kingdom

## **EC Certificate of Conformity**

**2400-CPR-20140012**

in compliance with the *Regulation (EU) No 305/2011 of The European Parliament and of the council* on the approximation of laws, regulations and administrative provisions of the *Member States* relating to construction products (the Construction Products Regulation or CPR, as later amended) it has been stated that the construction product

### **Structural fabrication**

*Placed on the market by:*

*Pruce Newman Pipework Ltd  
Ayton Road  
Wymondham  
Norfolk  
NR18 0QJ*

*And produced in the factory(ies)*

*Pruce Newman Pipework Ltd*

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the notified body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* were applied. The certificate was first issued on 27 August 2014 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

First Issue Date: 27/08/2014  
Current Issue Date: 27/08/2014  
Date of Expiry: 24/08/2017

Eur Ing Chris Eady  
Chief Executive



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## ***Welding Certificate for 2400-CPR-20140012***

*This Welding Certificate is an Annex to the Certificate of conformity 2+ of the Factory Production Control (FPC) 2400 CPR-20140012 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that*

*Pruce Newman Pipework Ltd  
Ayton Road  
Wymondham  
Norfolk  
NR18 0QJ*

*Covers Execution Class EXC3 under*

*EN 1090-1 and EN 1090-2 with the following welding processes according to EN ISO 4063:*

- 111 – Manual Metal Arc with covered electrode (MMA)
- 135 – Metal active gas welding (MAG)
- 136 – Gas metal arc welding using flux (FCAW)
- 141 – Tungsten Inert Gas (TIG)

For parent materials in steel grades according to CR 15608:

- (Group 1) Carbon steel
- (Group 8) Austenitic stainless steels

Under the responsibility of the Welding Coordinator:

Mr Keith Dixon, International Welding Engineer, MSc in Welding for EXC3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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Eur Ing Chris Eady  
Chief Executive