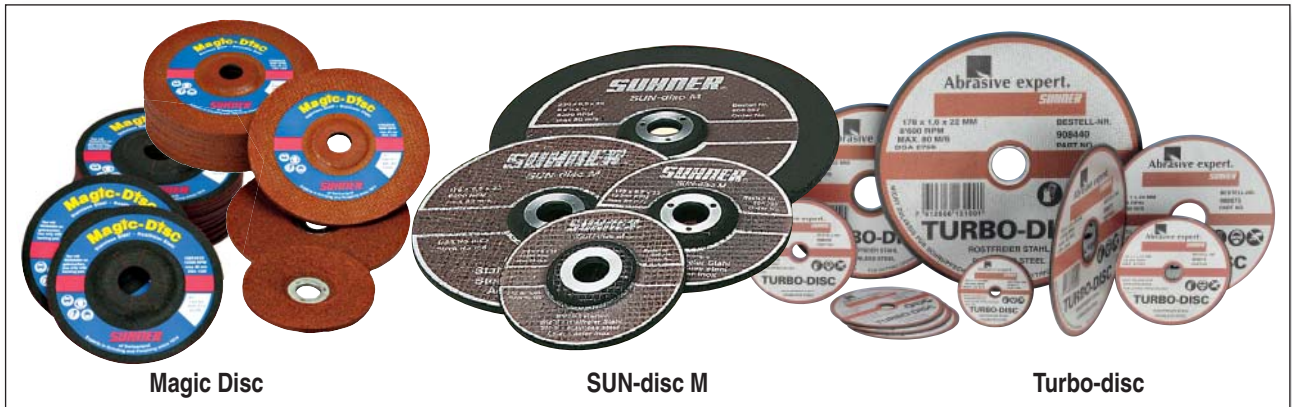


# Grinding – and Cutting Wheels: In proven quality



### Magic Disc

- High-performance grinding wheels: unequalled stock removal and long service life on all materials, in particular on aluminum.
- Only little dust, noise and heat generation, excellent grinding pattern
- Flexible grinding wheel, 3 mm (black): pleasant handling, available in three grain sizes: grinding and polishing in a single action. Use with backup pad.

### SUN-disc M

- General purpose wheels for a wide variety of grinding and cutting applications in steel and stainless steel fabrication.
- Cutting wheels: Extremely high cutting rate, due to 2 mm thickness, Type 1-flat, (reduces operating time).
- High efficiency due to optimum ratio of cutting rate/life.

### Turbo-disc

- Cutting disc with reduced drag.
- Less material loss due to thin cut.
- Reduced heat development.
- Less slag.
- Reduced odor.
- Fast cut.
- Consistent cutting guidance.

Grinding wheels	Order Nr.	Ø x Thickness x Bore	Max. rpm	Application	Application							
					Cast iron	Non-ferr. metal	Steel	Stainless Steel	Weld beads	Aluminium	Stone	
Type		mm										
Magic Disc 125-6	908 613	125 x 6 x 22	12200	10	x	x	x	x	x	x	x	x
Magic Disc 150-6	909 714	150 x 6 x 22	10200	10	x	x	x	x	x	x	x	x
Magic Disc 178-6	908 945	178 x 6 x 22	8600	10	x	x	x	x	x	x	x	x
Magic Disc 125-3 K 36	908 610	125 x 3 x 22	12200	15+*	x	x	x	x	x	x	x	x
Magic Disc 125-3 K 60	908 611	125 x 3 x 22	12200	15+*	x	x	x	x	x	x	x	x
Magic Disc 125-3 K 80	908 612	125 x 3 x 22	12200	15+*	x	x	x	x	x	x	x	x
*Back-up Pad	908 700											
SUN-disc M 115-6	906 304	115 x 6 x 22	13300	10	x		x	x	x			
SUN-disc M 125-6	906 305	125 x 6 x 22	12200	10	x		x	x	x			
SUN-disc M 178-6	906 306	178 x 6 x 22	8600	10	x		x	x	x			
SUN-disc M 230-6	906 307	230 x 6 x 22	6600	10	x		x	x	x			

Cutting wheels	Order Nr.	Ø x Thickness x Bore	Max. rpm	Application	Cast iron	Non-ferr. metal	Steel	Stainless Steel	Weld beads	Aluminium	Stone
SUN-disc M 115-2	903 491	115 x 2 x 22	13300	25	x		x	x			
SUN-disc M 125-2	907 251	125 x 2 x 22	12200	25	x		x	x			
SUN-disc M 178-2	907 249	178 x 2 x 22	8600	25	x		x	x			
SUN-disc M 230-2	907 250	230 x 2 x 22	6600	25	x		x	x			
Turbo-disc 50-1	908 074	50 x 1 x 6	30000	50	x	x	x	x		x	
Turbo-disc 75-1	908 078	75 x 1 x 10	20200	50	x	x	x	x		x	
Turbo-disc 115-1	908 075	115 x 1 x 22	13300	25	x	x	x	x		x	
Turbo-disc 125-1	908 076	125 x 1 x 22	12200	25	x	x	x	x		x	
Turbo-disc 150-1,6	909 648	150 x 1,6 x 22	10200	25	x	x	x	x		x	
Turbo-disc 178-1,6	908 440	178 x 1,6 x 22	8600	25	x	x	x	x		x	

Wheels	Recommended drive units					
	Electric Grinders	Page	Air Grinders	Page	Flex. Shaft Grinders	Page
Ø 115	UWK 10-R	18	LWG 12, LWH 12, LLH 12	22, 23	ROTOSSET	24-25
Ø 125	UWK 10-R 125	18	LWG 12, LWH 12, LLH 12	22, 23	ROTOSTAR, ROTOFERA, ROTOMAX	24-29
Ø 150	UWK 10-R 150	18	LWH 9	23	ROTOSTAR, ROTOFERA, ROTOMAX	24-29
Ø 178	UWM 8	18	LWH 6	23	ROTOSTAR, ROTOFERA, ROTAR	24-27
Ø 230	UWM 6	18	LWH 6	23	ROTAR, ROTOMAX	26-29