

GENERAL PRODUCT CATALOGUE

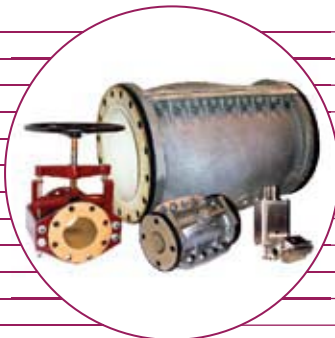


ISO 9001 Certified

EVR Has The Solutions...

EVR Products for Your Town

EVR manufactures durable, high-quality products that are used in many kinds of applications, from unique custom jobs to large scale installations. The chart to the right details some examples of how EVR has applied its knowledge and experience to a wide variety of system processes.



Pinch Valves
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Sleeves, Elastomers
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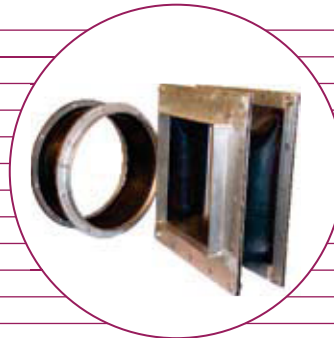
Check Valves
Page 8



Pressure Sensors
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...To Your Process Problems.

	Pinch Valves	Check Valves	Pressure Sensors	Expansion Joints	Rubber Connectors	Flue Duct Joints
Industrial/Institutional						
Pneumatic Conveying	•	•	•			
Pulp and Paper Mills	•	•	•	•	•	•
Air Ducting Expansion						•
Food/Beverage Processes	•	•	•	•	•	
Chemical Handling	•	•	•	•	•	
Mining Facilities						
Slurry Applications	•	•	•	•	•	
Piping Processes	•	•	•	•	•	
Tailings	•	•	•	•	•	
Process Control	•	•	•	•	•	
Vibration Control				•	•	•
Ducting Expansion						•
Power Plants						
Scrubbing Systems	•	•	•			
Pumps		•	•	•	•	
Penn Stock Systems				•		
Ash Slurry Handling	•	•	•	•	•	
Coal Handling Systems	•	•	•	•	•	
Coolant Systems	•	•	•	•		
Marine Applications						
Freshwater	•		•	•	•	
Sewage	•	•	•	•	•	
Bilge Pumps	•		•	•	•	
Ventilation						•
Sludge Transfer	•		•	•	•	
Sewage Handling						
Raw Sewage	•	•	•	•	•	
Aeration Processes		•	•	•	•	
Odour Control		•				•
Pumps and Blowers				•	•	
Sludge Handling	•	•	•		•	
Backflow Prevention		•				
Tidal/Run-off Control						
Flood Control		•	•			
Storm Water Discharge		•	•			•
Effluent Diffuser		•		•	•	
Pumping Stations	•	•	•	•	•	
Cement, Sand and Silica	•	•	•		•	
Water Treatment Plants						
Sludge Handling	•	•	•			
Flow Equalisation	•	•	•	•	•	
Lime Control	•	•			•	
Grit Removal		•	•	•	•	
Water Systems	•	•	•	•	•	
Refineries	•	•	•	•	•	
Ventilation						•



Pinch Valves



Series 1000/1100

The Series 1000/1100 Pinch Valve features a simple, proven and cost-effective design. Virtually maintenance-free, the sleeve is the valve's only wetted part, eliminating possible contamination of the process materials.

The 1000/1100 Series Valve has no seats that require grinding, no packing glands or stuffing boxes which require repacking. Both torques and flow rates remain constant during valve operation. The valve will not become locked or jammed even when dealing with solids in the flow and can be used as a manual throttling control valve. Reduced port, funnel port or double wall sleeves are available for these applications.



Series 1200

The Series 1200 Pinch Valve features a simple, lightweight, open-frame design which permits easy visual verification of sleeve position. Available in double-acting, fail-open or fail-closed configurations, the Series 1200 can be fitted with pneumatic or electric actuators and pneumatic or electro-pneumatic position controllers.

The heart of the Series 1200 Control Pinch Valve is a long-lasting, flexible rubber sleeve, available in a wide variety of elastomers suitable for any application. With its excellent control characteristics, the Series 1200 can be used as a throttling control valve. Reduced port, funnel port or double wall sleeves are available for these applications.



Series 2000

The Series 2000 Pinch Valve is a completely enclosed, manually operated valve. Its reliable, maintenance-free design is perfectly suited for tough slurries, abrasives, and corrosive chemical applications.

The heart of the Series 2000 Pinch Valve is a long-lasting, flexible rubber sleeve, available in a wide variety of elastomers suitable for any application. Reduced port, funnel port or double wall sleeves are available for these applications.



Series 2400

The Series 2400 Pinch Valve is a completely enclosed, actuated control valve. Its reliable, maintenance-free design is perfectly suited for tough slurries, abrasives, and corrosive chemical applications. Available in double-acting, fail-open or fail-closed configurations, the Series 2400 can be fitted with pneumatic or electric actuators and pneumatic or electro-pneumatic position controllers.

The heart of the Series 2400 Control Pinch Valve is a long-lasting, flexible rubber sleeve, available in a wide variety of elastomers suitable for any application. With its excellent control characteristics, the Series 2400 can be used as a modulating control valve. Reduced port, funnel port or double wall sleeves are available for these applications.



Series 4400 - 1/4 Turn Pinch Valve

Where solids in the flow make operation of other types of valves - such as ball, plug and butterfly valves - problematic, the Series 4400 handles them easily, with its full port, no "dead zones" design. Series 4400 Pinch Valves provide excellent flow control compared to other valves, due to their simple yet, effective design.

At the heart of the Series 4400 Pinch Valve is a durable rubber diaphragm spool, available in a wide variety of elastomers - including Teflon lined - suitable for any application. Available in double-acting, fail-open or fail-closed configurations, the Series 4400 can be fitted with pneumatic or electric actuators and pneumatic or electro-pneumatic position controllers.



Series AJ

The Series AJ Pinch Valve is a completely enclosed air jacketed pinch valve which is operated simply by introducing air or liquid between the metal housing and the elastomer sleeve. Its cost effective design is perfect for dealing with problematic abrasive materials. The valve's split body is designed to allow quick and easy sleeve replacement.

Replacement sleeves for the AJ Valve are available in different elastomers and configurations. Double wall sleeves are extra thick for greater wear resistance and longer life. Funnel sleeves are also available.



EVR's Petite Pinch Valves

Often in slurry or dry powder systems, process is interrupted by gate, globe, plug or butterfly valves that have been clogged with material. EVR's Petite Pinch Valves are the solution.

Designed for easy installation, EVR's Petite Pinch Valves can be used to effectively control viscous or abrasive material flow. Replacement sleeves are available in several different elastomers.

Replacement Sleeves

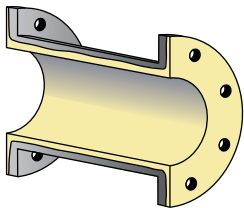
The most critical part of any pinch valve is the sleeve. The elastomer tube must be carefully chosen to match the service conditions. Scientifically designed reinforcements ensure long life at stress points and guaranteed burst ratings in excess of four times working pressure.

Where frequent sleeve failure occurs, sleeves can often be designed to compensate for problem areas. EVR replacement sleeves are available for all popular makes of pinch valves and, in most cases, will outperform the original equipment. Unusual or non-standard sleeves can be custom built to customer specifications.

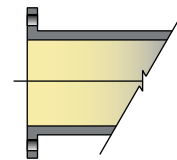
Replacement sleeves for all other makes of valve are available upon request. Less popular and custom sleeves are typically shipped in 2-3 weeks, but in emergencies can be ready the next business day.



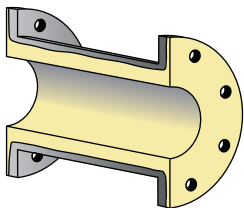
End Styles



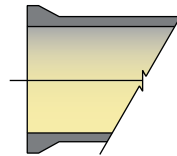
Standard Sleeve - EVR's standard sleeve is designed to allow a full port, uninterrupted process flow. Available in a wide variety of elastomers, the standard sleeve delivers durable, reliable performance.



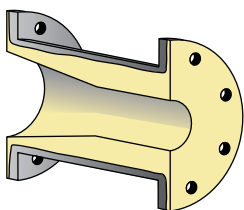
Flanged



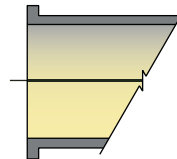
Double Wall Sleeve - Designed for heavy duty service, the double wall sleeve has an elastomer layer that is considerably thicker than EVR's standard replacement sleeve.



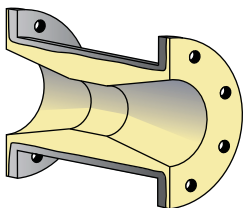
Bevelled
Beaded End Style 1



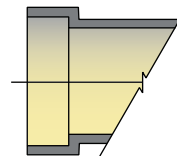
Funnel Sleeve - The funnel sleeve is mainly used in conjunction with the pinch valve for control situations. The extra thick layer of elastomer on the downstream side increases the sleeve's service time.



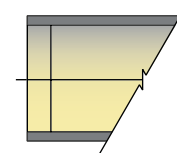
Square
Beaded End Style 2



Reduced Port Sleeve - Reduced port sleeves are used in control applications where material flow needs to be slowed down as it passes through the valve. These sleeves also make the valve easier to close by reducing port size at the pinching area.



Slip-On With Collar



Slip-On Smooth Bore

Material Selection

Selecting the correct elastomer material for the chemical composition of the process fluid is essential for optimum service life.

In many cases, process fluids will contain a variety of chemicals, and the elastomer selection should take into consideration all chemicals present.

Our chemical recommendations are based upon field experience, our polymer suppliers and laboratory tests. This information is offered only as a guide.



Neoprene (CR)

Generally resistant to oil and grease, moderate chemicals, fats, many hydrocarbons and ozone. Resistant to barnacle growth.

Buna N (NBR)

Resistant to kerosene, moderate chemicals, fats, oils, grease and many hydrocarbons.

Natural Rubber (NR) / Pure Gum Rubber (PGR)

Good abrasion resistance, tensile strength and resiliency. Also suitable when dealing with organic acids, alcohols, ketones and most moderate chemicals.

Butyl (CIIR)

Good resistance to animal and vegetable fats, strong and oxidizing chemicals, oils, heat and greases.

Hypalon™ (CSM)

Resists strong acids and bases, ozone, weathering, heat and oxidizing chemicals.

Ethylene Propylene Rubber (EPDM)

Most effective for applications involving water, steam or diluted acids.

Viton™ (FKM)

Resists solvents, halogenated hydrocarbons, oxygen, weather, ozone, oils and chemicals.

Teflon™ (AFMU)

TFE sheet or Teflon™ coated fibreglass used as a vapour barrier where condensation of corrosive gases may occur.

Silicone

A high quality elastomer, recommended for all environments except those with sulphur gas (SO₂ or SO₃). Usable in -70 to 500°F applications.

ELASTOMER ABBREVIATION	CR	NBR	NR/PGR*	CIIR	CSM	EPDM	FPM/FKM	AFMU	SI
TECHNICAL NOMENCLATURE	Chloroprene Rubber	Nitrile Butadiene Rubber	Natural Rubber	Chloro-Isobutylene Isoprene Rubber	Chloro-Sulfonyl Polyethylene	Ethylene Propylene Diene Monomer	Fluorocarbon Elastomer	Tetrafluoro-Ethylene Resin	Dimethyl Polysiloxane
COMMON NAME	Neoprene	Buna N/ Nitrile	Natural/ Pure Gum*	Chlorobutyl	Hypalon™	Nordel™, Royalene™	Viton™, Flourel™	Teflon™	Silicone
THERMAL PROPERTIES †	Service Temperature (°F)								
Minimum	-65	-40	-65	-65	-65	-65	-40	-120	-160
Maximum	230	240	180	250	250	300	400	450	500

* Pure gum rubber is a high grade formulation of natural rubber with the same chemical resistance, but improved abrasion resistance.

† The temperature limitations shown do not allow for variations in chemical activity with temperature or pressure. Caution should be exercised when selecting an elastomer for aggressive chemical service near its maximum limits. Consult EVR.

Check Valves

EVR check valves are designed to be efficient, quiet and tough. They require no external power sources, thereby reducing operational costs. The valve's simple design means there are no moving mechanical parts to break down or jam, further reducing maintenance costs.

Series CPF

Manufactured with an integral full-faced rubber flange connection and metal backing flange, Series CPF check valves can be attached directly to a tank, pipe, or headwall. CPF Valves easily handle corrosive or abrasive materials such as raw sewage, sludges or slurries. Their flexible design allows solids to pass through unhindered and can even seal around solids trapped in the valve.

Series CPJ

The rugged full metal body and one-piece rubber valve combine quiet performance with lasting durability. The modular design of CPJ Series Valves allows them to fit easily into existing piping systems. CPJ Valves easily handle corrosive or abrasive materials such as raw sewage, sludges or slurries. Their flexible design allows solids to pass through unhindered and can even seal around solids trapped in the valve.

Series CPI

Manufactured with an integral full-faced rubber flange connection, CPI valves are mounted between existing pipe flanges thereby eliminating the need for a valve body. CPI Valves easily handle corrosive or abrasive materials such as raw sewage, sludges or slurries. Their flexible design allows solids to pass through unhindered and can even seal around solids trapped in the valve.

Series CPI-IN

Designed to be mounted inside a pipe, the CPI-IN Check Valve easily handles corrosive or abrasive materials such as raw sewage, sludge or slurries. Their flexible design allows solids to pass through unhindered and can even surround solids trapped in the valve. Series CPI-IN Inline Check Valves are versatile and can be installed either vertically or horizontally. An expandable 316 stainless steel internal clamp is used to hold the check valve in place once installed.

Series CPO

Designed to mount directly on existing piping, the Series CPO Valve is held in place with durable stainless steel clamps. CPO Valves easily handle corrosive or abrasive materials such as raw sewage, sludges or slurries. Their flexible design allows solids to pass through unhindered and can even seal around solids trapped in the valve.

NOTE: Curvilinear bills are not available for sale in the United States of America.



Pressure Sensors



Series WPS

Series WPS Pressure Sensors provide the ideal method of protecting pressure measurement and control instruments in process lines. The full port flow-through design is self-cleaning, eliminating the problem of seal cavity blockage that is common with diaphragm type pressure sensors.

Wafer-style Pressure Sensors (WPS) contain only one wetted part, with integral flange gaskets provided by the one piece moulded sleeve, and are available to suit all ANSI flange classifications. A variety of sleeve materials are available to provide optimum abrasion and corrosion resistance for different process fluids.



Series TPS

Series TPS Pressure Sensors provide the ideal method of protecting pressure measurement and control instruments in process lines. Protected instrumentation is completely isolated from the process fluid line.

Threaded-style Pressure Sensors (TPS) are available with alloy metal and plastic threaded ends for small diameter piping systems. A variety of sleeve materials are available to provide optimum abrasion and corrosion resistance for different process fluids.



As process material flows through the pressure sensor, changes in the pipeline or vessel pressure are transmitted through the elastomer sleeve to the sensing fluid which operates the pressure instrument mechanism. This large sensing area gives consistently accurate pressure readings. Due to the high volume of sensing fluid available - as compared to conventional diaphragm seals - multiple instruments can be used.

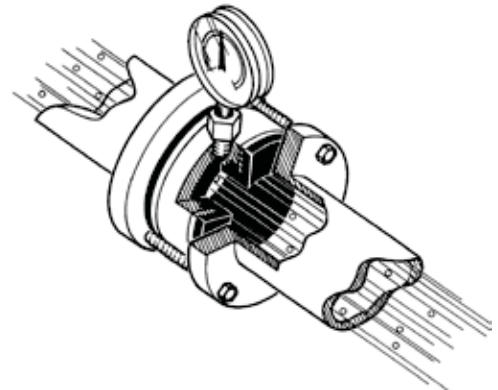
Series TPS/WPS pressure sensors can be used to protect gauges, sensors, transducers, and transmitters in a variety of pressure measurements and control applications.



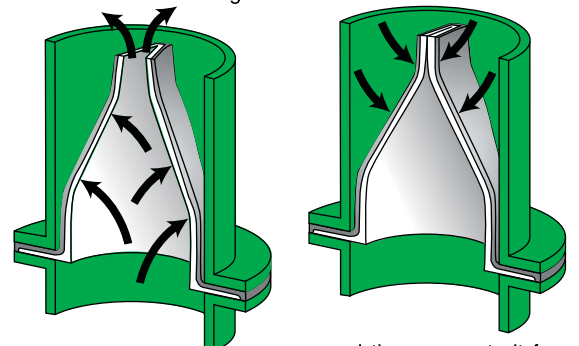
The heart of the EVR Check Valve Series is a fabric reinforced rubber "duckbill" sleeve manufactured with top quality materials. This flexible sleeve provides maximum flow with a minimum pressure drop across the valve at all times.

Unlike conventional metal or plastic check valves -- which require frequent maintenance to replace worn seats, hinge pins, balls or flappers -- there is little or no maintenance with EVR Check Valves.

Available in a variety of styles and reinforced elastomers, the Elasto Valve Check Valve Series can be easily designed to satisfy any application you require.



For example:
The CPI Series valve allows material to flow through...



...and then prevents it from returning to its source.

Expansion Joints



Series SJ-21

The SJ-21 Series is the industry standard spool-type expansion joint. Available in one arch (SJ-21), two arch (SJ-22), three arch (SJ-23) and four arch (SJ-24) styles, three pressure ratings and a wide variety of elastomers, this hand-built expansion joint can be adapted to the most unusual or difficult applications. Available in various sizes - contact factory.

Series SJ-21 Expansion Joints can also be manufactured with filled arches to eliminate the settling of solids in the arch.



Series SJ-205

Manufactured with a streamlined, self-cleaning arch (see fig.1, next page), EVR's Series SJ-205 is designed to absorb vibration and eliminate buildup of suspended materials in the process flow. The SJ-205 expansion joint achieves considerable flexibility - rivalling standard multi-arch designs - with a single arch and the result is a light-weight joint with a very short face-to-face dimension. Available in various sizes - contact factory.

The full faced rubber flange eliminates the need for gaskets, allowing for a fast, simple and completely leakproof installation. Available in three different pressure ratings, EVR's SJ-205 expansion joint can be fabricated in a variety of elastomers, allowing it to easily adapt to the requirements of any application.



Series SJ-221

The SJ-221 Expansion Joint features a unique arch design which provides greater movement capabilities without increasing face-to-face requirements. The single-arch version of the SJ-221 provides the same movement capabilities as a traditional double-arch design and the double-arch SJ-222 provides the same movement capabilities as a traditional quadruple-arch design. Available in various sizes - contact factory.

This same design which provides increased movements also increases the flexibility of the joint, resulting in lower spring rates. This means less stress on adjacent piping system components.



Series CJ-31, EJ-41, OJ-21

For situations where piping diameters of different sizes must be connected, EVR's CJ-31 and EJ-41 tapered connectors are the answer. Manufactured to the same stringent standards as all of EVR's product lines, these units can be engineered for specific material situations and offer all of the advantages of EVR's other expansion joints.

EVR's OJ-21 Slip-On expansion joint offers the perfect solution for new and existing installations. Its high degree of flexibility insulates and protects equipment from the damages of vibration and can easily accommodate normal misalignments.



Series TJ-95

Offering an incredible degree of flexibility, EVR's TJ-95 expansion joint is ideal for ultra-pure environments or systems with glass or Teflon-lined piping.

Fabricated almost entirely from reinforced Teflon, the TJ-95 is non-conductive and well suited for low pressure, low temperature and corrosive chemical processes. The short face-to-face of the TJ-95 makes it suitable for even the most confining installations. Despite its light weight, it offers superb vibration and noise isolation for systems of all types. Available in two, three and five convolution designs for varying degrees of pipe movement.



Series TE-51

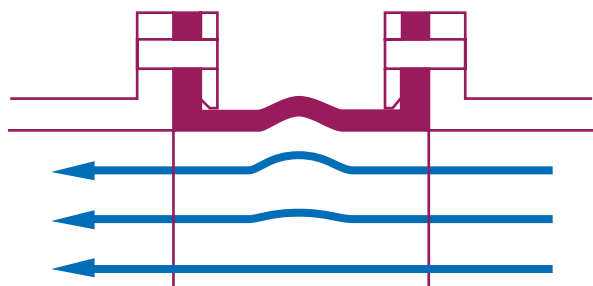
EVR's TE-51 Series Teflon-lined Expansion Joint enjoys all of the benefits and advantages of the Series SJ-21 combined with tough Teflon lining, adding durability for chemical/corrosive flows. The TE-51 is available with multiple arches for higher movement capabilities.



Series MJ-60/70/80/90

EVR's MJ Series consists of low cost, externally reinforced, molded expansion joints.

The MJ-60 is a low cost, double-width arch, molded butyl expansion joint with twice the movement capability of a standard expansion joint. The Series MJ-70 is a molded double-arch design, made of a precision elastomeric compound reinforced with multiple plies of nylon. The MJ-80 is the single-arch version of the MJ-70 and both styles feature a spherical arch shape that provides a smooth, low-turbulence flow which will easily handle process fluids with suspended solids. MJ-90 molded expansion joints are designed for smaller diameter piping systems and the union ends provide a simple means of servicing.



Smooth flow of materials

(fig. 1)

With standard arches, buildup of suspended solids can lead to increased fatigue of the expansion joint and premature failure. Filling the arches can alleviate the problem but reduces flexibility by 50%. In situations requiring extreme flexibility but without the space for multiple arch expansion joints, EVR's SJ-205 Series is the only solution.

Rubber Connectors

Series PC-35, CC-15, EC-25

The PC Series Pump Connectors are designed specifically to reduce and isolate noise and vibration from pumps and other operating equipment. These connectors are available in working pressures up to 300 psi and can be manufactured using many types of elastomers (including Teflon). These connectors are typically used in various industries, from mining to food processing.

EVR's Pump Connectors are available in standard (PC-35), concentric (CC-15) and eccentric (EC-25) styles to accommodate your application.

Series RE-55/65/75

The RE (Rubber Elbow) Series features a rigidly designed carcass allowing for perfect mating with companion flanges and eliminating the need for flange gaskets. Available in diameters ranging from 1-1/2 to 16 inches, there is an RE Series for virtually every application.

The RE-55 is a 90° elbow with a standard radius, ideal for installations with limited space. The RE-65 style is also a 90° elbow but with a longer radius. The RE-75 style features a standard radius and a 45° elbow for angled applications.

Series MHH-1000

EVR's series of Material Handling Hoses provides piping flexibility and vibration absorption while allowing movement within the system. The smooth inner sleeve is resistant to abrasive materials and can be fabricated to handle process flow of even the most caustic or acidic systems. These hoses are available in diameters ranging from 1 to 24 inches and various lengths.

Control Units

Expansion joints and pump connectors are not designed to support weight or limit pipe movement. Where these situations occur, Control Units must be used to limit the amount and direction of movement to within the design limits of the flexible connector.

EVR's Control Units consist of adapter plates which are bolted to the back of the mating pipe flanges. These plates are connected by a tie rod which limits the axial extension. In cases where excess compression is anticipated, an optional sleeve is fitted over the tie rod to limit movement in both directions.



EVR Flue Duct Joints

Series DF-01, DF-03, DB-04, DB-06

Flue duct connectors are designed to absorb thermal movements or vibrations, and manufactured from materials able to handle the hot corrosive gases found in industrial ducting systems.

EVR's DF-01 flue duct connectors can be constructed either flanged or belted and in various sizes, shapes and configurations for easy installation into any type of ductwork. Options include insulation pillows for high temperature applications or baffles for when particulates are present in the gas stream. Square, rectangular or round shaped duct connectors can be manufactured in any size.

Series DF-60

Available in round or rectangular styles, EVR's DF-60 is designed for use in duct systems where pressure, abrasion and mechanical movement preclude the use of conventional ducting connectors. The external metal reinforcement and high-strength synthetic reinforcing fabrics allow working pressures in excess of 25 PSIG. Abrasion resistant rubbers allow the use of this expansion joint in applications such as discharge chutes, pneumatic conveyors and vibratory feeders.

DF-60 Expansion Joints can be manufactured in a wide range of elastomers and fabrics to suit most corrosive and temperature environments up to 400°F.

Integral
Flange Design



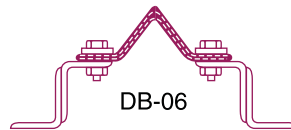
Belt
Design



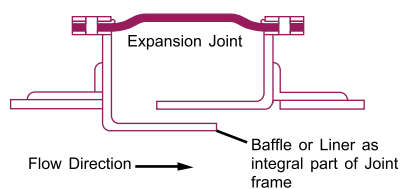
DF-03



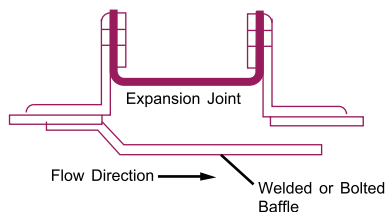
DB-06



Expansion Joint



Expansion Joint



DF-01/DB-04 (Flat) Duct Connectors are designed for applications requiring standard movement, maximum noise, vibration and sound absorption.

DF-03/DB-06 (Arch) Duct Connectors are designed for high movement in short face-to-face applications. They are primarily used in positive pressure systems having high axial compression and extension movements.

Baffles or flow liners are used when the gas stream contains particulates which may impinge upon or abrade the inner surface of the duct connector. Baffles can be constructed as a one-piece or two-piece element, depending on movement requirements and service conditions.

EVR Means Quality



At **Elasto-Valve Rubber Products Inc. (EVR)**, we are very proud of the products and services we provide our clients. We believe that developing strong relationships with our customers will generate mutual successes - now and in the future. Founded in 1984 in Sudbury, Ontario, Canada, EVR continues to offer standard and customized rubber-based solutions for numerous industries & applications including: mining, storm water management, power generation, sewage treatment, pulp & paper, potable water security, slurry control, noise & vibration dampening, food & drug processing, and many more.

EVR's core strength is our significant engineering expertise with respect to elastomers and their use in various applications. Collaboration with our customers is paramount to EVR's success - we endeavor to understand all aspects of our clients' application(s) in order to ensure the most effective long-term solution for their needs. We encourage all customers, new and established, to contact our sales and engineering teams to discuss any applications they may have. One of the major advantages of offering 'rubber-based products' is our ability to offer custom solutions - and understanding your systems and processes allows us to provide the best possible alternative.

From an engineering perspective, we strive to understand the media that will flow through our product, the operating pressures, temperatures, mechanical stresses, flow rates, required ranges of movement, vibration dampening needs and other operational factors. Our engineering team know the questions to ask and often will determine the application requirements when customers do not have the answers.

The quality of our products has always been of paramount importance at EVR. We are ISO 9001 registered and comply with CSA Z299.3-85 standards. Our highly-skilled and dedicated production team is empowered to ensure our products are built properly - every time. Whether building expansion joints, duckbill check valves, pinch valves, duct connectors, pressure sensors or other piping connectors, from 12 mm (1/2") to 2700 mm (108") in diameter, our team follows the same procedures to build quality into your product.

EVR's elastomeric products are used throughout the world. No matter where the intended installation, we will work with your team to ensure that you receive the best quality product, ideally suited for your application.

Information



For more detailed information on any one of our broad range of products, please indicate the specific documentation you wish to receive. You may fax, mail or call our main office and also visit our website.

Name : _____
 Company : _____
 Title : _____
 Address : _____
 City : _____
 Country : _____
 Tele/Fax : _____
 E-mail : _____

Check Valves

- Series CPF
- Series CPI
- Series CPJ
- Series CPO
- Series CPI-IN

Pinch Valves

- Series 1000
- Series 1100
- Series 1200
- Series 2000
- Series 2400
- Series 4400
- Series AJ
- Replacement Sleeves

Petite Pinch Valves

- Series AP
- Series QC
- Series SE

Flue Duct Joints

- Series DF-01
- Series DF-03
- Series DF-04
- Series DF-06
- Series DF-60

Flexible Connectors

- Series MJ-60
- Series MJ-70
- Series MJ-80
- Series MJ-90
- Series SJ-21/22/23/24
- Series CJ-31
- Series EJ-41
- Series OJ-61
- Series SJ-205
- Series SJ-221
- Series TJ-95
- Series TE-51
- Series CC-15
- Series EC-25
- Series PC-35
- Control Units
- Series RE-55/65/75
- Series MMH-1000

Pressure Sensors

- Series TPS
- Series WPS

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PRESSURE SENSORS



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EXPANSION JOINTS



AS WELL AS...

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- REPLACEMENT SLEEVES
- TEFLON EXPANSION JOINTS

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