Technical Guide K
Bifold
Doors



# **Product Features**

#### **Standard Features**

- Natural Douglas Fir interior [no visible finger joints]
- 6 9/16" [166 mm] jamb construction
- Multi-point locking hardware and easy operating flush bolts
- · Concealed intermediate guide and sill drainage system
- Extruded aluminum cladding in a variety of standard colors, primed wood or clear Fir exterior
- Flexible weatherstrip system

#### Hardware

Multiple hardware type and finish choices are available. See the Hardware in section A for more information.

## Glazing

LowE Double, LowE Triple.

## Simulated Divided Lites (SDL)

Ogee Profile - 3/4" (19 mm), 1 1/8" (30 mm), 2" (51 mm)

Putty Profile — 5/8" (16 mm), 7/8" (22 mm), 1 1/8" (30 mm), 2" (51 mm)

Square Profile (interior only) - 3/4" (19 mm), 7/8" (22 mm), 1 1/8" (30 mm), 2" (51 mm)

#### Casing

Wood: 2" (51 mm) Brickmould, 3 1/2" (89 mm) Flat, 5 1/2" (139 mm) Flat, Adams and Williamsburg.

Metal Clad: 2" (51 mm) Brickmould, 3 1/2" (89 mm) Flat, 2" clad frame extension, Nose & Cove, Adams, Williamsburg and Kerf.

# **Metal Clad Color Spectrum**

All Palette colors, including anodized finishes.



Douglas Fir Bifold Door [3L1R interior view]

	Bifold
HARDWARE STYLES	
Multi-point Handle	•
Verona Handle	•
Meran Handle	•
Shropshire Handle	•
Churchill Handle	•
Athinia Handle	•
Rodos Handle	•
Dallas Handle	•
LOCKING HARDWARE	
Flush Bolts	•
Twin Point Lock	0

Standard O Optional

	BITOIC
HINGES & FLUSH BOLTS - FINISH OPTIONS	
Bronze	0
Brushed Aluminum	0
Bright Brass	•
VARIABLES	
Function	
Use for Egress	•
Multi-point Hardware	•
Durability	
Clear Douglas Fir Exterior Finish	0
Clear Mahogany Exterior Finish	0
Primed Exterior Finish	0
Performance	
LowE Double	•
LowE Triple	0
Appearance	
SDL	0
Vertical Grain Fir Panel	•

# **Specifications**

## **Standards**

Most individual units have been tested by an independent laboratory for air and water infiltration, structural performance and thermal performance requirements.

#### Panel & Frame

Manufactured with Coastal Douglas Fir. Bronze anodized aluminum door sill with bronze vinyl extrusion thermal break. All exterior wood components are factory primed unless specified as clear exterior. Minor scratches or abrasions are not considered defects.

#### Alternate Species

The entire Loewen product line is also available in optional Mahogany.

#### **Preservative Treated**

All wood parts are dipped in approved preservative.

#### Glazing

With countless glazing configurations and LowE coating options, we ensure that you can choose the perfect blend of protection and comfort.

# **Insulating Glass**

Double or triple insulating tempered glass configuration with 1/2" (13 mm) airspace.

## LowE Systems

LowE best describes the benefits of the product that incorporates glazing coatings and Argon gas. LowE systems help reduce heating and cooling costs, providing superior energy efficiency.

# Simulated Divided Lites (SDL)

Standard SDL complete with airspace grilles. Grille bars are permanently applied to the interior and exterior.

## **Metal Cladding**

Heavy duty exterior metal cladding comprised of extruded aluminum is available in a variety of Palette colors, including anodized. Interior of panels can be natural wood (unfinished) or primed. Metal clad units are supplied ready-to-install complete with integral metal nailing flange.

## Hardware

Multi-point locking hardware and manual flush bolts are standard. Optional keyed alike locks, concealed locking shoot bolts and low profile handles are available.

## Weatherstrip

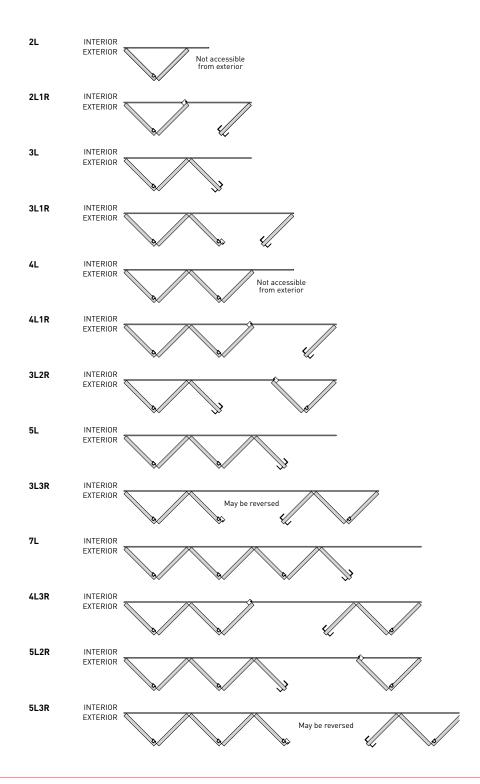
Bottom corners of the door are weatherstripped with a pile dust plug attached to the side jambs. Operating panels will be sealed with a wrapped foam weatherstrip at the head, side jambs and between panels to provide a tight seal.

Visit the Loewen Photo Gallery online at www.loewen.com for a large collection of Loewen product and elevation photography. Numerous custom window configuration opportunities exist — please contact your Authorized Loewen Dealer. Specifications and technical information are subject to change without notice. Imperial and metric measurements are converted accurately. However, in some cases, industry standards cause a 1 mm variance. (Example: 3/4" is shown as 19 mm for all glass measurements.) Cad Download: www.loewen.com/architect | Installation Instructions: www.loewen.com

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# **Bifold Door Detail**

# Typical Bifold Configurations



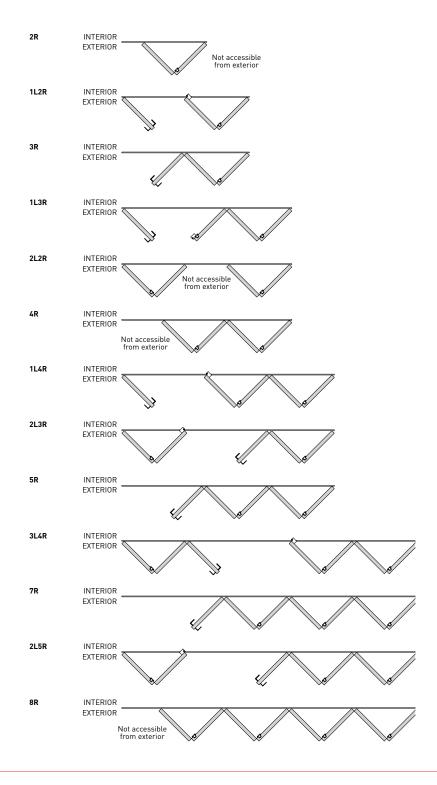
Note: • The preparation of the rough opening for large openings such as those required by, but not limited to, LiftSlide, Bifold and MultiSlide doors have unique requirements. Structural headers that allow for deflection no greater than 1/8" along the unsupported length once the header is fully loaded are required. Special care needs to be taken when installing any unit including transoms above such large opening units.

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R.O.				34 11/16" [881]	46 1/2" [1181]	60 3/16" [1529]	66 3/4" [1695]	72" [1829]	79 7/8" [2029]
	2	2 Panel Fram	ne	33 15/16" [862]	45 3/4" [1162]	59 7/16" [1510]	66" [ 1676]	71 1/4" [1810]	79 1/8" [2010]
R.O.				50 11/16" [1287]	68 3/8" [1737]	88 15/16" [2259]	98 3/4" [2508]	106 5/8" [2709]	118 7/16" [3009]
	;	3 Panel Fram	ne	49 15/16" [1268]	67 5/8" [1718]	88 3/16" [2240]	98" [2489]	105 7/8" [2690]	117 11/16" [2990]
R.O.				66 5/8" [1693]	90 1/4" [2293]	117 11/16" [2989]	130 3/4" [3321]	141 15/16" [3589]	157 1/16" [3989]
	4	4 Panel Fram	ne	65 7/8" [1674]	89 1/2" [2274]	116 15/16" [2970]	130" [3302]	140 9/16" [3570]	156 5/16" [3970]
R.O.				82 5/8" [2099]	112 3/16" [2849]	146 7/16" [3719]	162 3/4" [4134]	175 15/16" [4469]	195 5/8" [4969]
	į	5 Panel Fram	ne	81 7/8" [2080]	111 7/16" [2830]	145 11/16" [3700]	162" [4115]	175 3/16" [4450]	194 7/8" [4950]
R.O.				98 5/8" [2505]	134 1/16" [3405]	175 3/16" [4449]	194 3/4" [4947]	210 9/16" [5349]	234 3/16" [5949]
	(	6 Panel Fram	ne	97 7/8" [2486]	133 5/16" [3386]	174 7/16" [4430]	194" [4928]	209 13/16" [5330]	233 7/16" [5930]
R.O.	'			114 5/8" [2911]	155 15/16" [3961]	203 7/8" [5179]	226 3/4" [5760]	245 1/4" [6229]	272 13/16" [6929 ]
		7 Panel Fram	ne	113 7/8" [2892]	155 3/16" [3942]	203 1/8" [5160]	226" [5741]	244 1/28" [6210]	272 1/16" [6910]
R.O.	'			130 9/16" [3317]	177 13/16" [4517]	232 5/8" [5909]	258 3/4" [6573]	279 7/8" [7109]	311 3/8" [7909]
	8	8 Panel Fram	ne	129 13/16" [3298]	177 1/16" [4498]	231 7/8" [5890]	258" [6554]	279 1/8" [7090]	310 5/8" [7890]
R.O.				146 9/16" [3723]	199 3/4" [5073]	261 3/8" [6639]	290 13/16" [7386]	314 1/2" [7989]	349 15/16" [8889]
	(	9 Panel Fram	ne	145 13/16" [3704]	199" [5054]	260 5/8" [6620]	290 1/16" [7367]	13 3/4" [7970]	349 3/16" [8870]
R.O.				162 9/16" [4129]	221 5/8" [5629]	290 1/8" [7369]	322 13/16" [8199]	349 3/16" [8869]	388 9/16" [9869]
	1	0 Panel Fran	ne	161 13/16" [4110]	220 7/8" [5610]	289 3/8" [7350]	322 1/16" [8180]	348 7/16" [8850]	387 13/16" [9850]
R.O.				178 9/16" [4535]	243 1/2" [6185]	318 7/8" [8099]	354 13/16" [9012]	383 13/16" [9749]	427 1/8" [10849]
	1	1 Panel Fran	ne	177 13/16" [4516]	242 3/4" [6166]	318 1/8" [8080]	354 1/16" [8993]	383 1/16" [9730]	426 3/8" [10830]
R.O.				194 1/2" [4941]	265 3/8" [6741]	347 5/8" [8829]	386 13/16" [9825]	418 7/16" [10629]	465 11/16" [11829]
	1	2 Panel Fran	ne	193 3/4" [4922]	264 5/8" [6722]	346 7/8" [8810]	386 1/16" [9806]	417 11/16" [10610]	464 15/16" [11810]
R.O.				210 1/2" [5347]	287 5/16" [7297]	376 5/16" [9559]	418 13/16" [10638]	453 1/8" [11509]	504 5/16" [12809]
	1	3 Panel Fran	ne	209 3/4" [5328]	286 9/16" [7278]	375 9/16" [9540]	418 1/16" [10619]	452 3/8" [11490]	503 9/16" [12790]
R.O.				226 1/2" [5753]	309 3/16" [7853]	405 1/16" [10289]	450 13/16" [11451]	487 3/4" [12389]	542 7/8" [13789]
	1	4 Panel Fran	ne	225 3/4" [5734]	308 7/16" [7834]	404 5/16" [10270]	450 1/16" [11432]	487" [12370]	542 1/8" [13770]
R.O.				242 1/2" [6159]	331 1/16" [8409]	433 13/16" [11019]	482 13/16" [12264]	522 3/8" [13269]	581 7/16" [14768]
	1	5 Panel Fran	ne	241 3/4" [6140]	330 5/16" [8390]	433 1/16" [11000]	482 1/16" [12245]	521 5/8" [13250]	580 11/16" [14750]
	R.O.			258 7/16" [6565]	352 15/16" [8965]	462 9/164" [11749]	514 13/16" [13077]	557 1/16" [14149]	620" [15749]
	16 Panel Frame			257 11/16" [6546]	352 3/16" [8946]	461 13/16" [11730]	514 1/16" [13058]	556 5/16" [14130]	619 1/4" [15730]
				15 13/16" [402]	21 3/4" [552]	28 9/16" [726]	31 7/8" [809]	34 1/2" [876]	38 7/16" [976]
R.O.	Frame	Panel	Visible	7 3/16" [182]	13 1/16" [332]	19 15/16" [506]	23 3/16" [589]	25 13/16" [656]	29 3/4" [756]
81 5/16 [2066]	80 9/16 [2047]	76 1/8 [1933]	63 7/8 [1623]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
83 1/8 [2111]	82 3/8 [2092]	77 7/8 [1978]	65 11/16 [1668]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
87 13/16 [2230]	87 1/16 [2211]	82 9/16 [2097]	70 3/8 [1787]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
96 5/16 [2446]	95 9/16 [2427]	91 1/16 [2313]	78 7/8 [2003]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
	00.7(40.50504)	94 [2387]	81 3/4 [2077]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
99 3/16 [2520]	98 7/16 [2501]	[]							
99 3/16 [2520]	100 1/8 [2543]	95 5/8 [2429]	83 7/16 [2119]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold

R.O. = Frame Height + 3/4" [19 mm] • Note: Bifold doors using standard TD panels will be 1 1/16" [27 mm] higher than standard TD/FD units. If astragal is used for TwinPointlock add 1" to frame width.

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# 3" Narrow Stile Bifold Door **Sizing Charts**

							Width		
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87 13/16 [2230]	87 1/16 [2211]	82 9/16 [2097]	70 3/8 [1787]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
96 5/16 [2446]	95 9/16 [2427]	91 1/16 [2313]	78 7/8 [2003]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
99 3/16 [2520]	98 7/16 [2501]	94 [2387]	81 3/4 [2077]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
100 7/8 [2562]	100 1/8 [2543]	95 5/8 [2429]	83 7/16 [2119]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold
108 1/8 [2746]	107 3/8 [2727]	102 7/8 [2613]	90 11/16 [2303]	BiFold	BiFold	BiFold	BiFold	BiFold	BiFold

Width

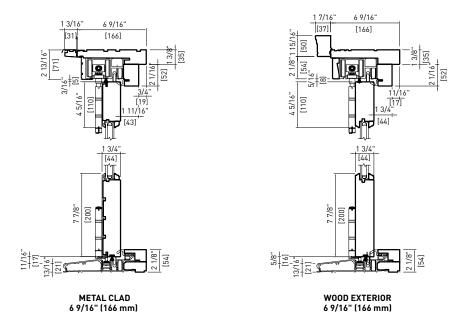
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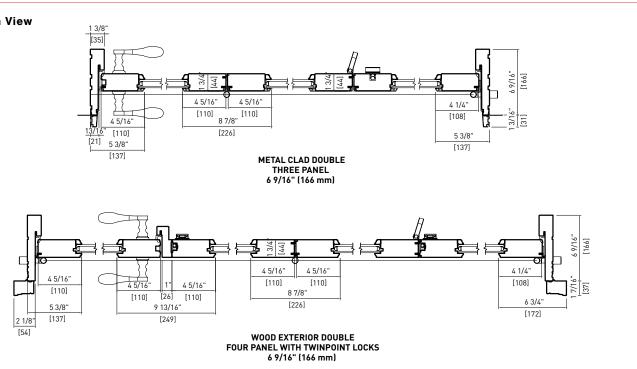
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# **Bifold Door Detail STD**

# **Head & Sill Detail**



# **Plan View**



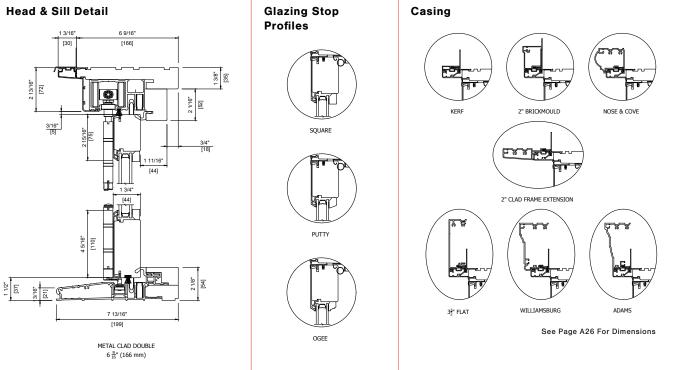
- Note:

  Other jamb widths available.

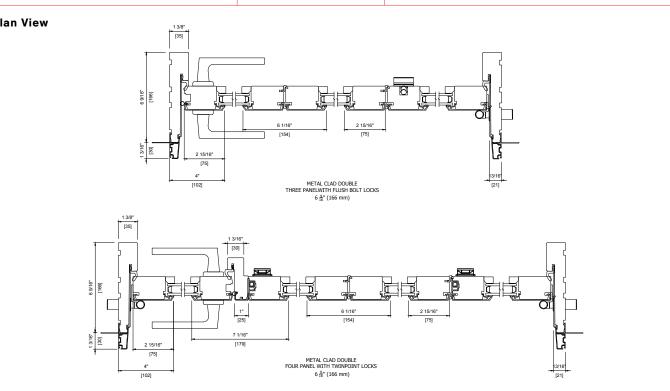
  All dimensions to have +/- 1/16" [2 mm] tolerance.

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# 3" Narrow Stile Bifold Door Detail



**Plan View** 



- Other jamb widths available.
  All dimensions to have +/- 1/16" [2 mm] tolerance.
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