Q-1

3-Legged 5 Why Analysis

Issue number: _____   Date of issue: _____   Supplier: _____

Part / Process: _____

Issue Description
Symptom

Permanent Corrective Actions	Timing

Problem

Therefore

Why

Escape

Therefore · Therefore · Why · Why

Systemic

Therefore · Therefore · Why · Why

Therefore · Why

Therefore · Why

Root Cause

Root Cause

Root Cause

Read Across Actions	Timing	Lessons Learned Summary