



Nuclear Submarines Sector

Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier), stated below, have been assessed to the applicable sections of the Rolls-Royce Nuclear Submarines sector requirements and expectations specified in GS3001.

Express Engineering Ltd
Kingsway
Team Valley
Gateshead
NE11 0EG

Issued by: Mark Cameron

Title: Nuclear Sector Approve and Maintain Team Manager

Signed: 

Supplier type	
Make to print	YES
Design make	
Raw material	
Stockist	
Order Office	
Service provider	

Approval Number 2000156
Vendor Code: 2202511
Issue Date: 26th May 2017



Nuclear Submarines Sector

Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Nuclear Submarines sector contracts/purchase orders are as stated below:

- Precision machining of components from free issue material including liquid penetrant inspection.

Issued by: Mark Cameron

Title: Nuclear Sector Approve and Maintain Team Manager

Signed:

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Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:	Description:
DGS PS 5104 / RRES92014	Cleaning and Packaging
DGS PS 5104 / RRES92015	Contamination & FOD Control
DGS PS 5104 / RRES92003	Identification marking
DGS PS 5104 / RRES92013	Labelling
RRP62900	Chip-Forming Machining
RRP62900	Precision machining
DGS PS 5108 / RRP62803	Liquid Penetrant Testing

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