





# INTRODUCTION

Gravity Feed Diverter Valves are used in the bulk handling field to re-route powders, pellets or granular materials from one discharge point to a choice of others.

Being of fabricated design Rotolok can accommodate many variations and options relating to divert angles, inlet sizes and form (square, rectangular and circular etc.).

Generally fabricated from 1/8" plate. The internal flap is manufactured with two plates sandwiching a polyurethane wiper seal, to ensure there is adequate sealing to the non-operational leg. The whole assembly is mounted on the main spindle which is supported externally by two sealed for life 2-bolt flanged ball bearings.

The pneumatically operated unit is actuated by an air cylinder complete with solenoid valve and internal piping. Limit switches are also fitted as standard equipment and positioned to indicate flap divert positions.

The manual version is operated by a smooth action handle with optional limit switches.

All pneumatic and electrical switches are fully enclosed for safety reasons.

## **IMPORTANT FEATURES**

- Divert angle ensures good flow conditions
- Compact rugged design
- Smooth internals with neglible lodgement areas
- Simple access and minimal maintenance
- Pneumatic or manual versions
- Good sealing

# **SPECIFICATION**

#### **Bodies**

Fabricated in Mild or Stainless Steel

## Flap Plates and Spindle

Mild or Stainless Steel

### Wiper Seal

Polyurethane or food quality rubber

#### Actuation

Air cylinder or manual

### **Pneumatic Version**

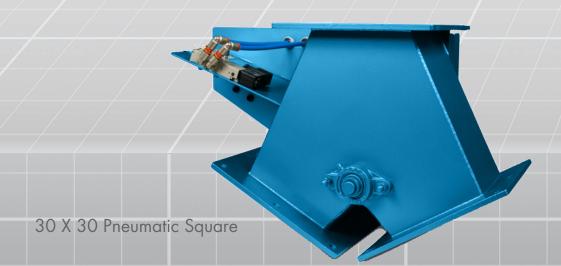
Complete with 5 port, two-way single solenoid spring return valve

#### Limit Switches

Positioned to indicate flap divert position

### **RANGE**

Manufactured in four basic sizes based on a 30° divert angle. As the units are fabricated, versions can be tailor made to suit specific duties and needs. Divert angles can be changed to suit the application and the product being handled and options on inlet and outlet formats and flanges can be accommodated. With full flexibility around our standard design, Rotolok also manufactures a cast range for heavier duty application. Rotolok produces what you need to suit you application.









12"

14"

16"

12"

14"

16"

16"

18"

19 %"

3 %16"

3 ½"

5 1/8"

15 1/16"

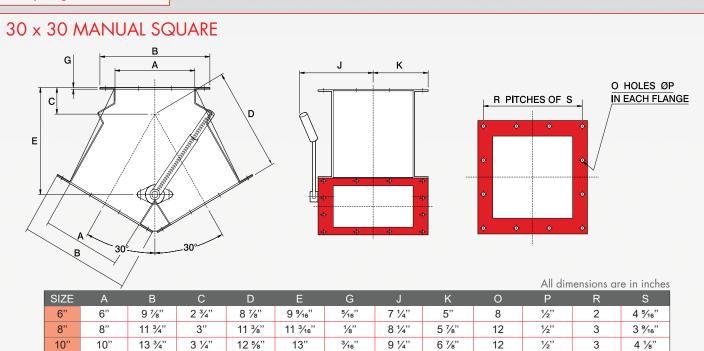
17"

19 %"

15 %"

17"

20 3/4"



<sup>5</sup>/<sub>16</sub>"

5∕<sub>16</sub>"

<sup>5</sup>/<sub>16</sub>"

10 %"

12"

12 %"

8"

9"

10"

12

12

16

1/2"

1/2"

1/2"

3

3

4 3/4"

5 ½"

4 %"

