

Special Project Feature
Hexagon Amphitheatre
at the Greenwich
Peninsula - London
Design inspired by the
Giants Causeway in
Northern Ireland



Masters & Special Easy Release Polyurethane Moulds - Supplied as full Turn Key Project for Clients Urgent Completion

GOLDEN NEWS

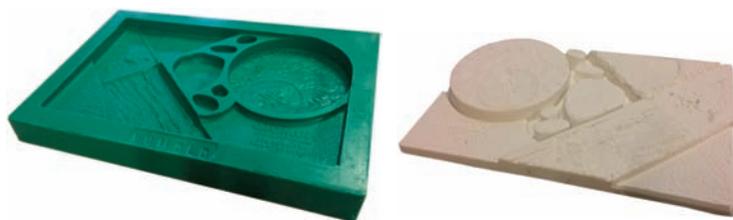
2016 Edition

Numold, the pioneer and world leader of ABS moulds for the concrete industry since 1978. With over 30 years of dedicated design experience including many award winning products and patented mould designs, you can invest with confidence.

Never before has there been more ways to compete with Ceramics and cheap imported stone with superior precast concrete products. Nu-elite exclusive mould packages that will literally turn your concrete into gold.

Edition 2 of Golden News shows a collection of Numold client projects showcasing the best of our standard ranges. Together with New products and examples of our bespoke service provided to our clients home and abroad. Our commitment to provide high value and quality moulds.

We have produced a miniature polyurethane elastomer mould showing examples of textures that we can achieve and company logo and lettering. Made in our PU system which is suitable for small runs and can create the finest detail - for example is the Astrological Circle centre piece shown below.



Miniature PU Mould Sample
& Polymer Concrete Sample 195x120mm

TURNING CONCRETE INTO GOLD
a collection of Numolds finest Moulds



nu:elite

designed by **NUMOLD**

BESPOKE MOULD SERVICE

USING THE NEWEST TECHNOLOGY IN MOULD MAKING MATERIALS.

For past 40 years Numold have processed many types of elastomers and composites for Concrete moulds from Latex rubber, hot melt Vinamould / Gelflex, Polysulphides, Silicones, Epoxy resin, GRC and Polyurethanes - being the most widely used industrially for the larger Precast Companies. For this application Numold invested in the latest Hot Cast Polyurethane dispensing machinery, delivering vast tonnes annually to clients worldwide - many still in use after 15 years.

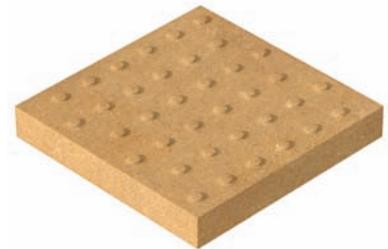
During the past 2 years due to European Health & Safety Legislation, the primary Mercury based catalyst used in Polyurethane manufacturing has been withdrawn - resulting in increased costs and difficulty in processing the Hot Cast material. This has made the material uneconomic for short run production and will only be available in a minimum order of 2 tonnes.

In addition to our system developed solely for our Cast Polyurethane Post moulds, we have developed a Polyether system for small or bulk runs, which although cannot compete with the superior Hot Cast system, has excellent tear and mechanical strength providing a Cold Cast Polyurethane System without the need of expensive Aluminium Tooling.



Project for Media Arts Lab using 3D Technology Masters with Silicone Moulds for Concrete Trainers for Leading Sportswear Brand.

Project for Biomatrix Ltd supplying soft Polyurethane Moulds for High Volume Concrete Production



Project for Quietstone Ltd - GRC Sound Proofing Ceiling Tiles for Acoustic Architectural use.

Project for Pinkshill Nurseries using Gaudi Inspired Floor Tiles in GRC

Several Projects of Tactile Paving for Leading Concrete Companies in both ABS & Polyurethane.



Project for Frittenden Quality Concrete for House Blocks



Project for E & JW Glendinning supplying full range of Wet Cast Radius Kerbs in Polyurethane Moulds - avoiding pressed tooling costs

Frittenden Quality Concrete are regarded as high quality producer of Paving, Brick and all decorative concrete products. Numold have recently produced a Special Project for Frittenden, to make a mould producing a replica hand made brick using the original clay bricks as mould masters and converting them for production in Polyurethane elastomer Gang moulds, from the 'New Evolution' Mercury Free system. It was the perfect choice for the 200 mould project, producing 800 bricks per day. Dave Paige says, "Frittenden Quality Concrete have very high regard for Brian Jones and his production team and a good working relationship has developed over the years".



Project for Thomas Cakebread Ltd - A range of Memorial Foundation Bases, supplied in ABS & Polyurethane Moulds with H/D Plywood Frames



Mull Cobble



Semi dry system allows surface water to drain away



Fast solution using Instarmac's Ultracrete Flowpoint.

Professional Landscapers were all impressed by the quick easy application. With Instarmac's Ultracrete Flowpoint paving grout with exceptional high strength and fast set properties used at the show - giving a professional solution for large commercial projects.



Corner
L 450 mm x W 450mm



Straight Edge
L 450 mm x W 450mm



Intermediate
L 450mm x W 450mm

the components

The curvestone Mull Cobble with its twin tessellating design, gives a completely random effect when laid and pointed showing no visible jointing. For residential or commercial applications in 2 depth sizes 40mm and 65mm.

design & features

The unique tessellating paving design in 45 x 45cms module units was featured in the Hillier Gold Medal award winning garden at the 2007 Chelsea Flower Show. The acclaimed Hillier Landscaping team were all impressed by the quick and easy application and perfect result for the largest exhibit at Chelsea.



NEW SPECIAL BULL NOSE EDGE

The central paved area through the garden was the perfect opportunity to show the new 400x400mm Modern Rendered in a bespoke colour specially made for Phillipa's design. With the new special Bull Nose Edge with it's unique design enabling any square paving to be used for step, edges, ponds and swimming pools. Product details and prices on request.



Curved & Straight Bullnose Edging with Rebates for 40mm Paving to locate



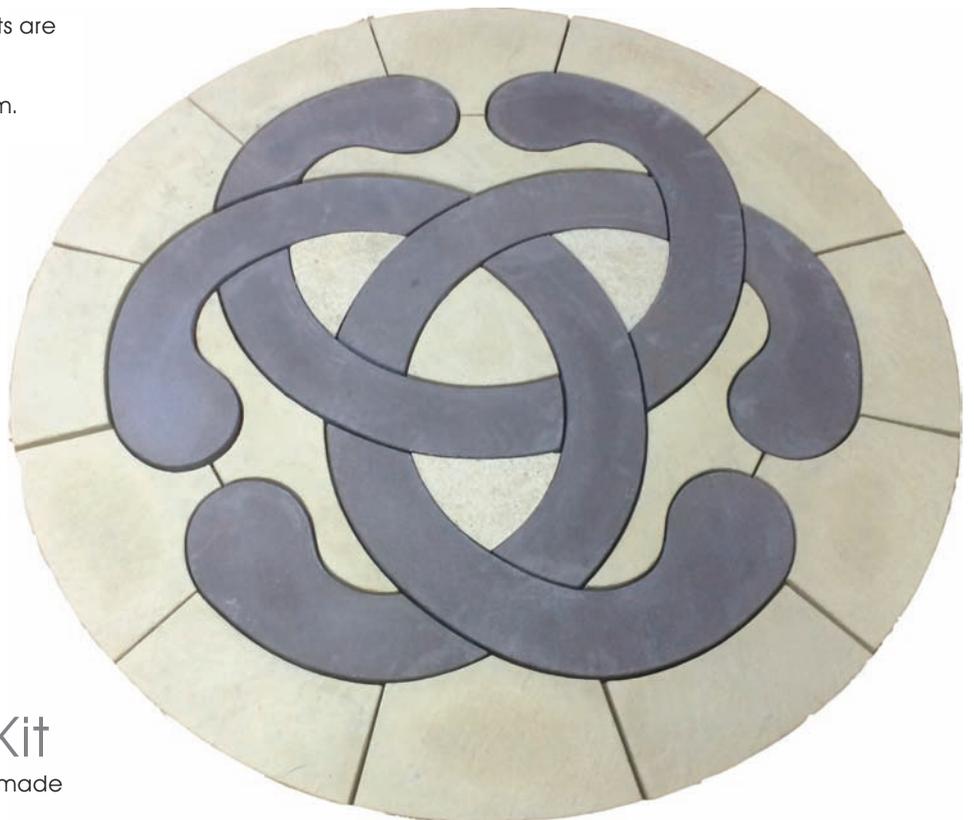
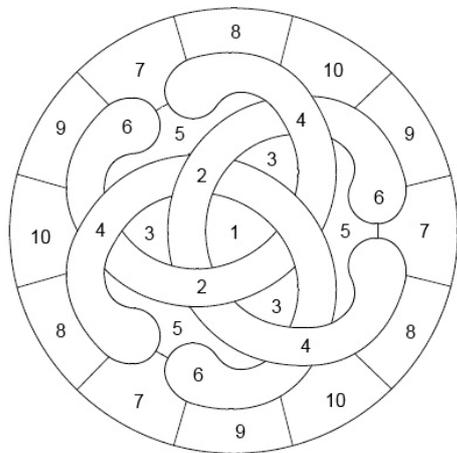
Designer Circle Features

One of the biggest producers of online decorate paving packs for the Retail Market in the UK, Mill Pool Slabs of Worcester, England UK use Numold for all their ABS moulds. They commissioned Numold to design and manufacture their ZODIAC ASTROLOGICAL & LOVE KNOT feature kit Exclusively for the UK market. This is just one example of the Bespoke Design service from Idea to Reality. In this project Intricate CNC patterns created with hand selected stone surfaces and minimum draft angles for high volume ABS & Polyurethane production moulds.



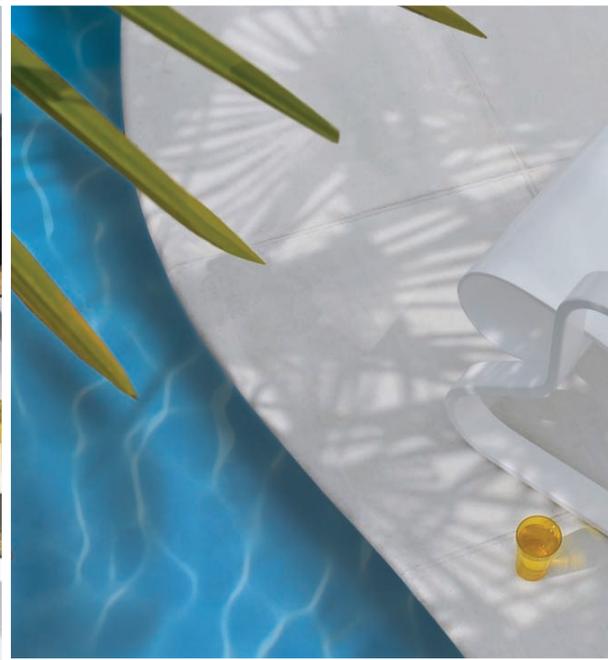
Zodiac Astrological Feature Kit

Both Zodiac Astrological & Love Knot Feature Kits are 1.8m dia. Suitable on its own as a feature kit or incorporated into Yorkstone ABS 60x60cm system.



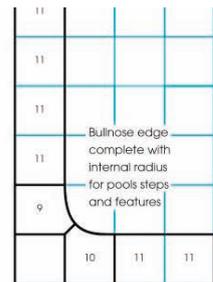
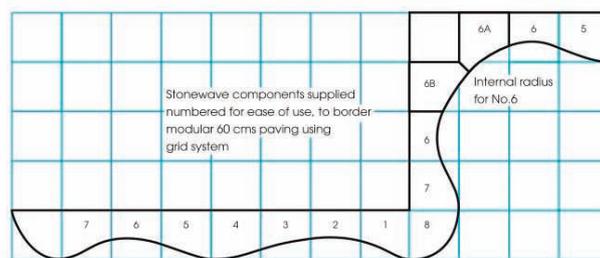
Love Knot Feature Kit

Based on Celtic design, the complex detail was made from CNC Masters for ABS Production.



Modern Stonewaves

Like a breaking wave, the new flooring concept, Stonewaves, is set to transform the way patios, paths and garden features are created. Stonewaves is just one of the visually stunning and inspirational designs from Numold. The unique modular paving system creates striking landscape effects with easy-to-lay pieces featuring sculptured wave-forms and rounded edges available in a selection of stone textures.



Stonewaves is a truly ground-breaking design concept for contemporary living.

60x60cm Modern Texture Paver



Full Range of Sizes Available

Client - Presbeton, Czech Republic



Client - Colonial Stone, South Africa





Dalle de Bourgogne

Size depth	Patterns
990 x 560 x 35mm	A/B
700 x 560 x 35mm	A/B
700 x 415 x 35mm	A/B
560 x 560 x 35mm	A/B
560 x 415 x 35mm	A/B/C/D
560 x 275 x 35mm	A/B
415 x 415 x 35mm	A/B/C/D
415 x 275 x 35mm	A/B/C/D
275 x 275 x 35mm	A/B/C/D
All sizes are available in 25mm depth	



The Dalle de Bourgogne is a rare and beautiful Antique Limestone, which is reclaimed from period properties in the Burgundy region of France.

The original stone from this area is so hard, it was produced by splitting the stone into shape by hand, rather than sawing as thickness varied in depth. The replica flagstones are available with all the original, unique hand dressed surface detail exactly reproduced with a uniform thickness of either 25 or 35mm, making them suitable for interior and exterior use. Ideally suited for kitchens, conservatories and courtyards. Inspired by the unique patina of the original limestone that took over 200 years to create, is derived from the original natural beds in which the limestone formed, during the Jurassic period.

Authentic Antique Dalle de Bourgogne colours vary from beiges and warm coppers to medium and dark silvery grays and when particular care and attention to create authentic colouring can make the replicas indistinguishable from the original limestone.

The traditional flagstones are laid in a truly random patterns and with the range of traditional sizes available, allow a typical random floor effect to be created to ensure that no two floors appear identical. Have the 'Chateaux Chic' style at a fraction of the price of the original with the quintessential charm of stone hand crafted by traditional artisan techniques.

Client - Colonial Stone, South Africa



Classic Stonewaves

The range consists of the curvestone classic intermediate 45 x 45cms in Travertine texture with stonewaves classic border.

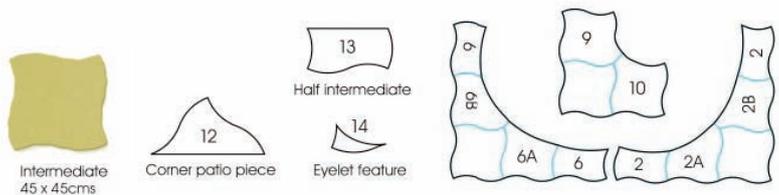
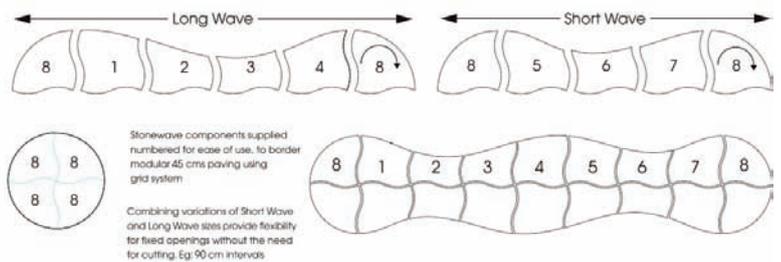
The smooth surface and unmistakable character of the original Travertine is enhanced by the free-flowing wave-forms of the unique curvestone twin tessellated design. The original Travertine stone is hard to cut and shape with a bullnose, so the curvestone & stonewaves Classic gives a fantastic precast alternative to cutting real stone.

The Travertine texture gives a stylish, contemporary feel to any design. Adding the stonewaves border to the curvestone modular paving system, enables the landscaper and designer to create sinuous shapes and sensuous curves. Perfect for a Mediterranean climate where swimming pools and water features are part of everyday life.

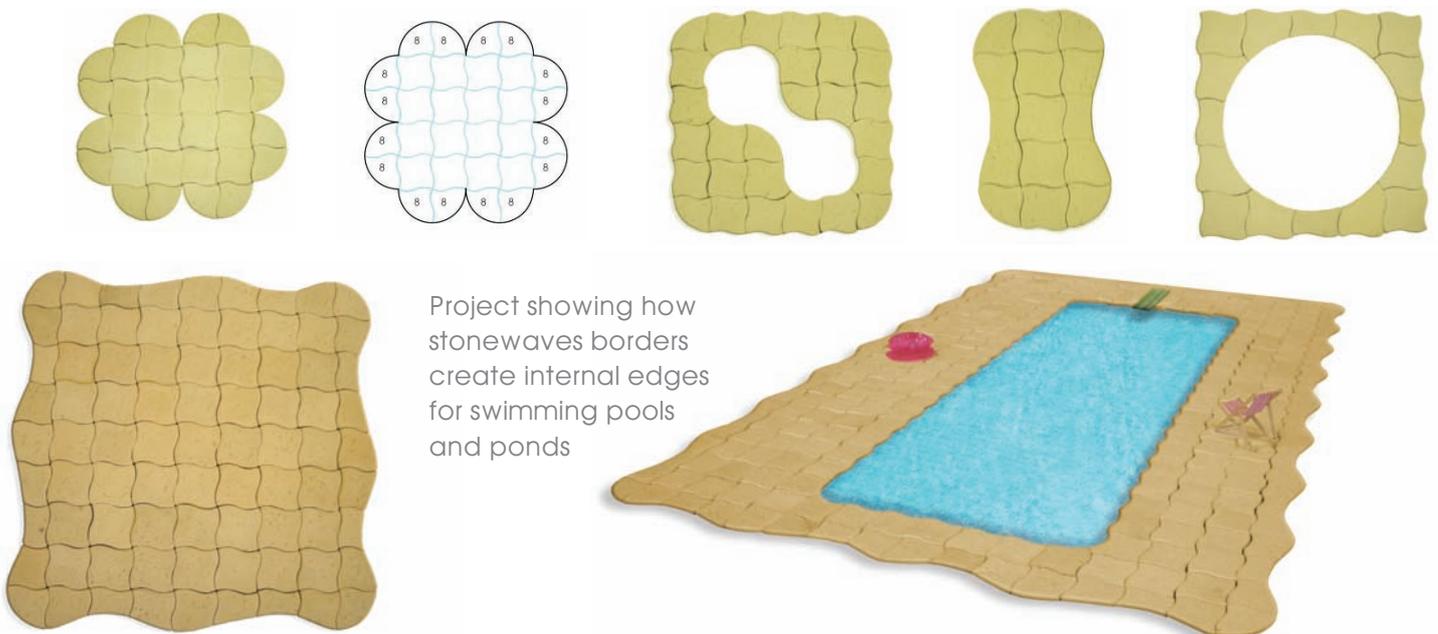


The 45 x 45cms classic curvestone intermediate featuring the shortwave and longwave Border. Stonewaves unique modular paving system for both traditional and contemporary style gardens give a fantastic precast alternative to cutting real stone.

The Stonewaves border has a double bullnose for steps, treads, pool edgings, water features and can be branded with company logos for commercial projects.



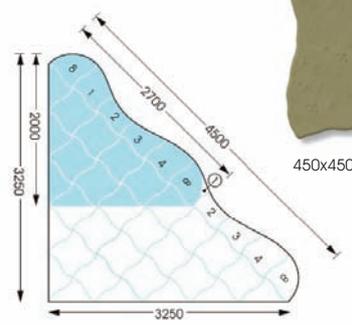
new concept 'Stone Parterre' designs - inspired from classical garden features



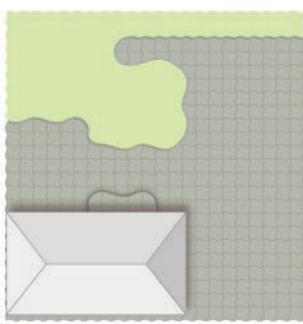


Vintage Stonewaves

The range consists of the curvestone vintage intermediate 45 x 45cms in Blue Lias Limestone texture with stonewaves vintage border, with the serenity of the Olde York Style paving with a modern twist. The Stonewaves border has a single bullnose for steps, treads, pool edgings, water features and can be branded with company logos for commercial projects.

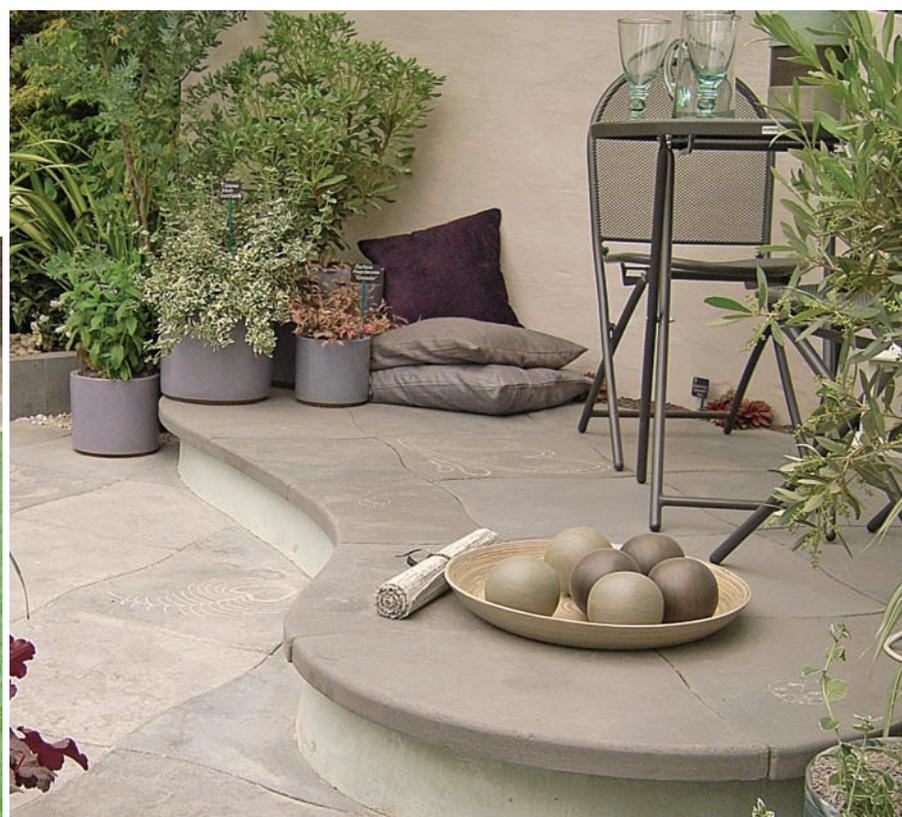


450x450mm Paver



Flexible paving solutions for all sizes of garden

corner patio feature kits



Copings & Pier Caps

Here are examples of Clients using our Standard ABS range of Pier Caps and Copings.



Copings are the topping for a wall. Pier Caps are the topping for a pillar, also known as a 'pier'. Their purpose is to prevent rainwater running down the face of the brickwork, which can lead to problems with damp and colonisation by algae and other vegetation.

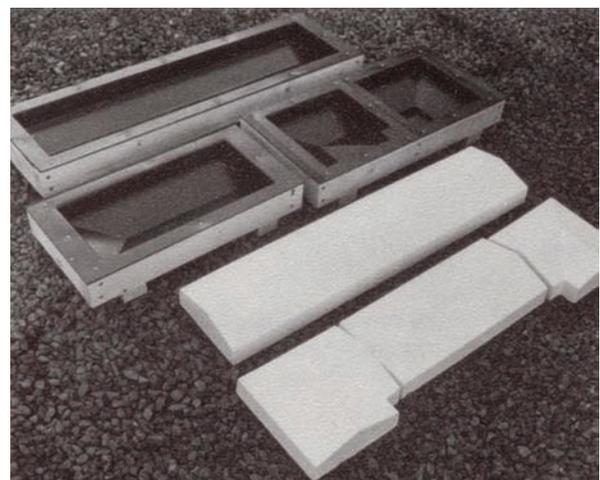
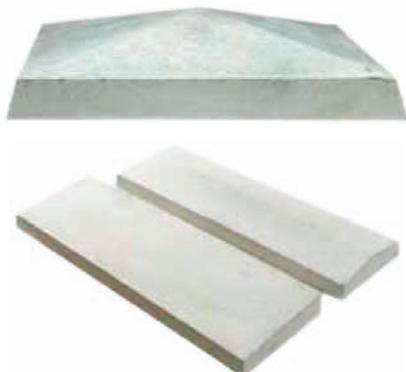
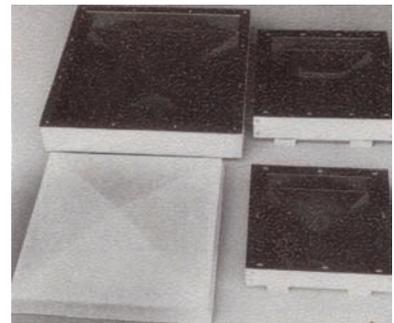
They can feature a 'drip strip' or 'drip groove' on the underside, set back 25mm or so from the front face but not so far back that it would be close to the masonry face on request. The purpose of this groove is to prevent water running back under the coping and from there transferring to the masonry where it could discolour the facing. This is not Standard but an Optional extra.



Client: Rogers Gardenstone, Oxfordshire UK

A wall is not complete without coping stones to top the wall and pier caps to top the wall pillar's. The surface of our standard pier caps is completely smooth with a crisp apex. There are a variety of sizes, all have a square base, and the measurement listed is the base dimension.

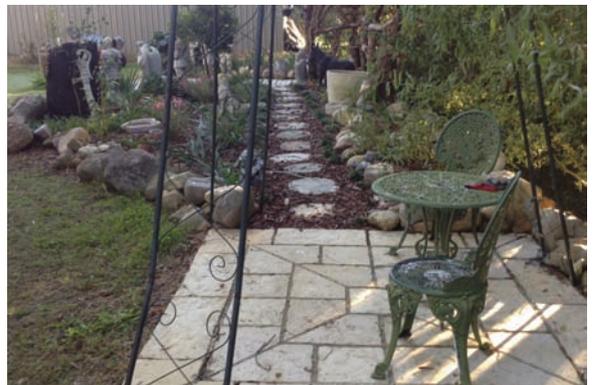
Client: Paver Systems, Scotland UK



Client: E & JW Glendinning, Plymouth UK

PAVING | Standard ABS & Pu Ranges

Kaceen Empire based in North East Victoria, Australia first came to Numold 30 years ago and became inspired to create their Concrete Empire dedicated to Ornamental and Decorative Paving designs at the ranch. With huge landscaped areas, they are developing a magical destination for their visitors to be inspired to take products and create their own Fairytale garden design. Robyn & Kevin's passion for their creations, gave a beautiful backdrop for their daughters Wedding. Featuring from Numold ABS standard ranges, York Flagstone, Scarboro Mill, Rotunda, Gyros Circle and Timber Sleeper. Kaceen will be introducing the Wonder Block Range this year and look forward to seeing the new display in the Autumn.



Client: Kaceen Empire, Australia



Rustic Timber Sleepers

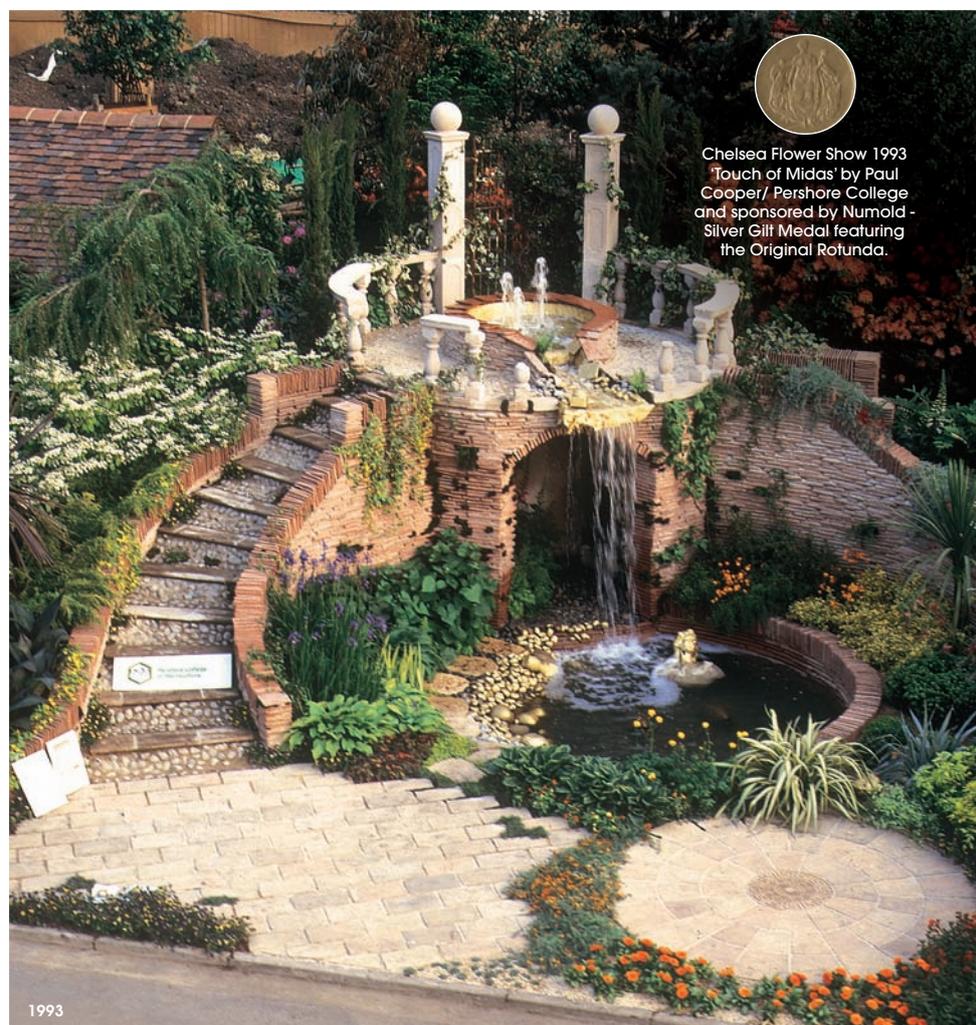
Rustic Sleepers are almost indistinguishable from genuine old timber, sleepers. With the sought-after weathered appearance of real timber, but will never rot, warp or splinter like the originals. They are versatile landscaping products and can be used for raised beds, patio areas or pathways.

Concrete Sleepers with multiple face profiles moulded from genuine Original Antique Sleepers give an incredibly natural looking product but more hard wearing than wood..



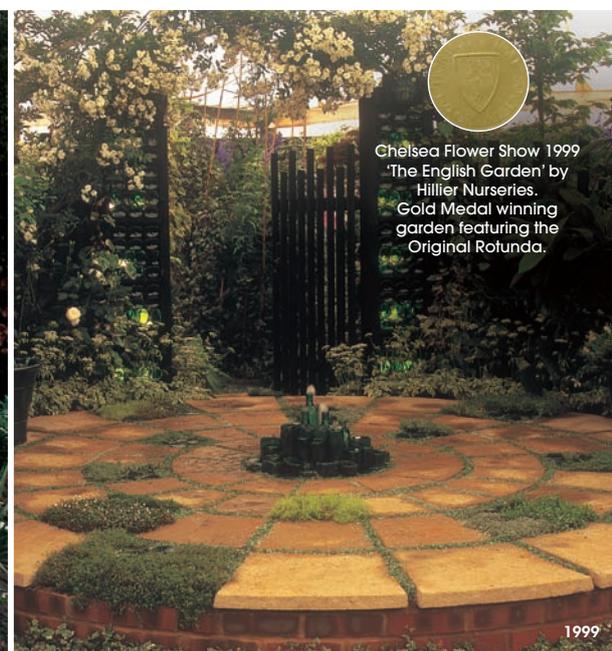
Client: Skudestein, Norway - Special Project 600x250x50mm





Chelsea Flower Show 1993
 'Touch of Midas' by Paul Cooper/ Pershore College
 and sponsored by Numold -
 Silver Gilt Medal featuring
 the Original Rotunda.

1993

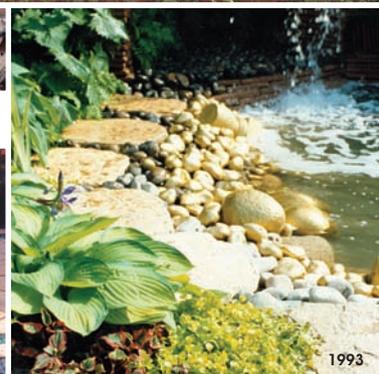


Chelsea Flower Show 1999
 'The English Garden' by
 Hillier Nurseries.
 Gold Medal winning
 garden featuring the
 Original Rotunda.

1999



1990



1993

Original Rotunda

turning concrete into Gold

Numold famed for creating the first circular paving system (The Numold 'Rotunda' System) back in 1990. This revolutionary design was a major influence on both the concrete and garden design industry, turning it into a multi-million industry worldwide, and was soon emulated by other manufacturers such as Bradstone, Marshalls and Stonemarket.



サークル

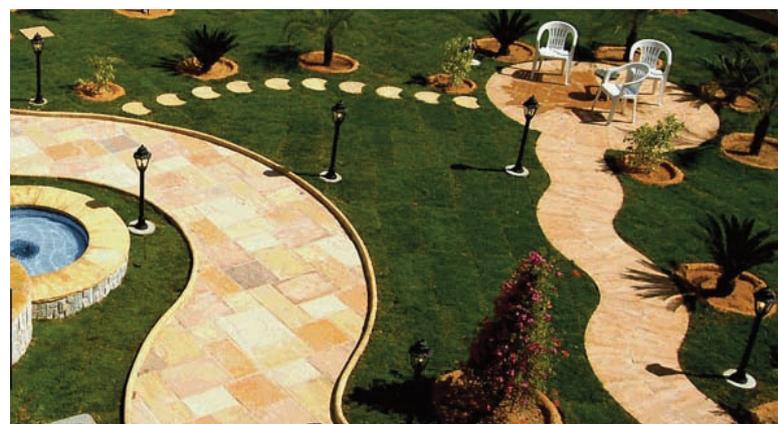


Client: Saicon Industries, Japan



Client: Envicrete, Pakistan

Client: Moonstone - Al Bigishi, Dubai UAE



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