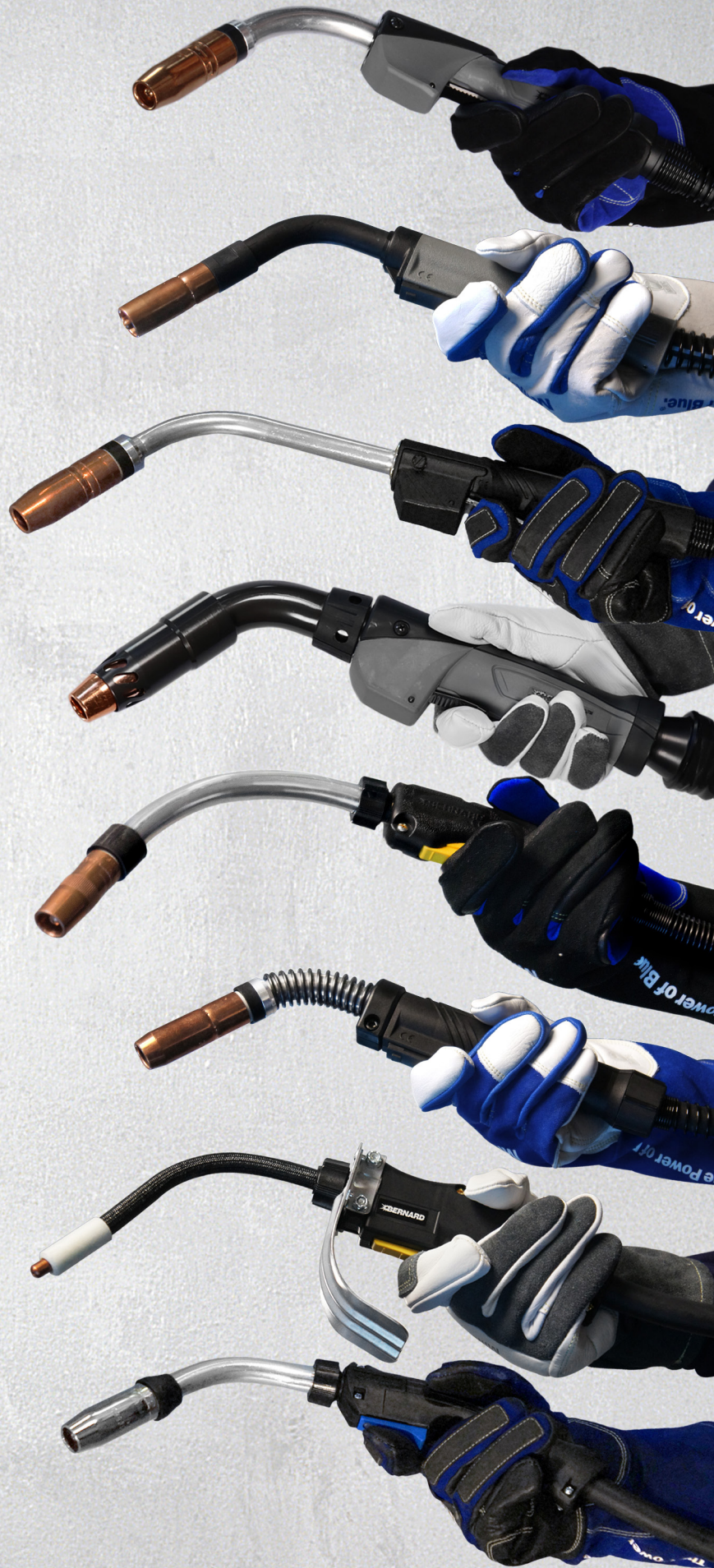


BERNARD™

SEMI-AUTOMATIC

MIG GUNS

& CONSUMABLES



BERNARDWELDS.COM

For immediate access to the most up-to-date information, visit us online!

- Locate your nearest Bernard Authorized Distributor at BernardWelds.com/Locator
- Find product literature, videos, technical documentation and troubleshooting information
- Configure your Bernard MIG Gun online at BernardWelds.com/ConfigureMyGun



TREGASKISS.COM

Visit Tregaskiss.com for robotic MIG welding product information and other valuable robotic welding resources

VIDEOS

Want to know what sets us apart from the competition? Check out our WhyBuy videos at BernardWelds.com/WhyBuy and see for yourself.



SEMI-AUTOMATIC MIG GUN CONFIGURATORS

Configure the right semi-automatic MIG gun for your welding application today. Build your industrial-grade BTB Semi-Automatic Air-Cooled or Clean Air™ Fume Extraction MIG Gun online, or if you're looking for a light- to medium-duty MIG welding gun, you can find the TGX™ MIG Gun that's right for you. Visit BernardWelds.com/ConfigureMyGun to get started!

GET SOCIAL WITH BERNARD

Check us out on YouTube at YouTube.com/TheBernardDifference and follow us on LinkedIn at LinkedIn.com/company/Bernard-Welding. Find us on Facebook at Facebook.com/BernardWelds. Join our online community today!



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Subject to Change — The information presented in this catalog is accurate to the best of our knowledge at the time of printing. Please visit BernardWelds.com for the most up-to-date information.

BERNARD BTB AIR-COOLED MIG GUNS

WEBSITE QUICKLINKS:

BernardWelds.com/BTB
BernardWelds.com/ConfigureMyGun



OPTIMIZE FOR PRODUCTIVITY. STANDARDIZE FOR SIMPLICITY.

According to the American Welding Society (AWS), there will be a shortage of 400,000 welders by 2024.

In the face of this challenge, it's critical to **keep your skilled welders healthy while also increasing their productivity.** The configurable BTB MIG Gun line helps you do exactly that. Choose from a variety of necks, handles and trigger styles to **optimize welder ergonomics** and **weld access.** Then standardize with a single line of consumables to **simplify maintenance** and **contain costs.**

You can count on Bernard BTB MIG Guns to deliver industrial-grade **performance and reliability** in the most demanding and abusive environments.

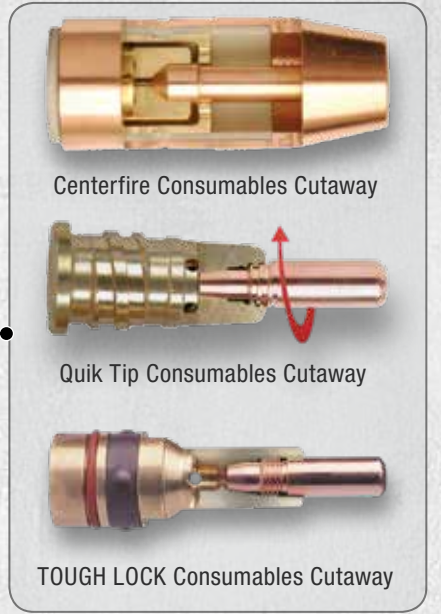


FIXED OR ROTATABLE NECKS

- Wide variety of angle and length options
- Aluminum armored necks withstand abuse and offer outstanding heat dissipation
- No tools required to adjust rotatable necks
- See page 7 for more information

HIGH PERFORMANCE CONSUMABLES

- Available with Centerfire™, Quik Tip™ or TOUGH LOCK™ Consumables
- See pages 16-20 for more information

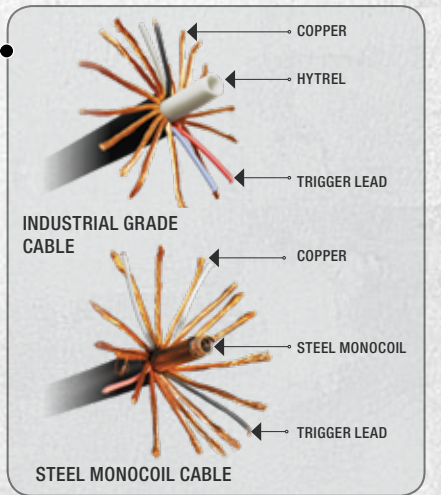


MULTIPLE HANDLE AND TRIGGER OPTIONS

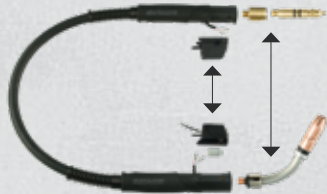
- Choose between **seven different curved and straight handle styles**
- New C Series Straight Handle features comfortable overmolding and ergonomic rear swivel at no extra cost!
- Wide selection of handles and easy-to-change trigger options allow guns to be matched to user preference or welding application
- Triggers are designed and built to last more than one million cycles
- See page 6 for more information

UNICABLE DESIGN

- Cone and cone nut threaded cable connections for optimal electrical conductivity
- Internal gas hose resists kinking for consistent gas flow
- Choose Industrial Grade or Steel Monocoil cable (upgrade for extra pinch/kink resistance)



DOUBLE-LIFE MIG GUN SYSTEM*



The Double-Life MIG Gun System features identical handles and internal connections on the front and back. Once the front end of the cable becomes worn, simply "flip-flop" the switch and neck from the front of the gun with the power pin on the back and get twice the life out of your MIG gun!

*Available for BTB MIG Guns with T and C Series Straight Handles. Not available with Bernard™, OXO™ or Euro power pins.

LINER OPTIONS

- The Universal Conventional Liner is compatible with all legacy Q-Gun™, S-Gun™, T-Gun™ Air-Cooled MIG Guns and all BTB MIG Guns, which allows you to simplify and reduce inventory

See page 21 for more information

- Save time by loading your liner from the front of your gun with the innovative QUICK LOAD™ Liner

See page 22 for more information

- The QUICK LOAD Liner AutoLength™ System is a revolutionary system designed to minimize downtime, wire feeding and quality issues commonly associated with short liner length

See page 23 for more information

ACCESSORIES

- Neck coupler
- Neck guard and grip
- Heat shield
- Gun hanger
- Flex necks

WARRANTY

- **One year manufacturer's warranty**
- Lifetime warranty on rear straight strain relief and on all T Series and C Series Straight Handles and trigger switches

BERNARD BTB AIR-COOLED MIG GUNS

WEBSITE QUICKLINKS:

BernardWelds.com/BTB
BernardWelds.com/ConfigureMyGun



CHOOSE YOUR WEAPON — BTB MIG GUN CONFIGURATOR

Welders and welding applications differ — a MIG gun optimized for weld access and ergonomics can help increase productivity. This chart shows the many options available to help you optimize your MIG gun:



1 AMPERAGE

Q20	200 amp max. wire size 1/16" (1.6 mm)
Q30	300 amp max. wire size 5/64" (2.0 mm)
Q40	400 amp max. wire size 5/64" (2.0 mm)
Q50	500 amp max. wire size 3/32" (2.4 mm)
Q60	600 amp max. wire size 1/8" (3.2 mm)
S30	300 amp max. wire size 5/64" (2.0 mm)
S40	400 amp max. wire size 5/64" (2.0 mm)
S50	500 amp max. wire size 3/32" (2.4 mm)
S60	600 amp max. wire size 1/8" (3.2 mm)

2 CABLE LENGTH

10	10 ft (3.05 m)
15	15 ft (4.57 m)
20	20 ft (6.10 m)
25	25 ft (7.62 m)

4 NECK

A	Rotatable, Short	30°	O	Fixed, Short	45°
B	Rotatable, Short	45°	P	Fixed, Short	60°
C	Rotatable, Short	60°	W	Fixed, Short	80°
J	Rotatable, Short	80°	Q	Fixed, Medium	30°
D	Rotatable, Medium	30°	R	Fixed, Medium	45°
E	Rotatable, Medium	45°	S	Fixed, Medium	60°
F	Rotatable, Medium	60°	X	Fixed, Medium	80°
K	Rotatable, Medium	80°	T	Fixed, Long	30°
G	Rotatable, Long	30°	U	Fixed, Long	45°
H	Rotatable, Long	45°	V	Fixed, Long	60°
I	Rotatable, Long	60°	Y	Fixed, Longest	45°
N	Fixed, Short	30°	Z	Fixed, Longest	60°

See page 7 for part numbering and compatibility.

5 CONTACT TIP

8	Centerfire™ 5/16" O.D. (7.94 mm)
5	Quik Tip™ 5/16" O.D. (7.94 mm)
2	TOUGH LOCK™ SD 1/4" O.D. (6.35 mm)
3	TOUGH LOCK™ HD 5/16" O.D. (7.94 mm)

6 WIRE SIZE

A	0.023" (0.6 mm)
B	0.030" (0.8 mm)
C	0.035" (0.9 mm)
D	0.039" (1.0 mm)
E	0.045" (1.2 mm)
H	0.052" (1.4 mm)
I	1/16" (1.6 mm)
K	5/64" (2.0 mm)
L	3/32" (2.4 mm)
M	7/64" (2.8 mm)
N	1/8" (3.2 mm)

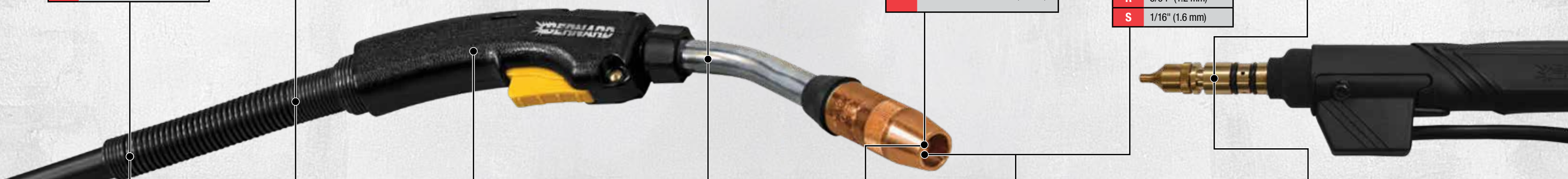
ALUMINUM WIRE

Q	0.035" (0.9 mm)
R	3/64" (1.2 mm)
S	1/16" (1.6 mm)

7 POWER PIN

B	Bernard™
E	Euro
L	Lincoln®
M	Miller®
O	OXO™
S	Tweco® #4 (Lincoln Lead)
R	Tweco #4 (Miller Lead)
T	Tweco #4 (Standard Lead)
U	Tweco #4 (NAS Plug)
W	Tweco #5 (Standard Lead)
X	Tweco #5 (Miller Lead)

See page 25 for more information.



Q40

15

A

E

8

D

M

L

3 HANDLE AND TRIGGER

B Series Small Curved Handle	Q20, Q30	A Standard Trigger B Locking Trigger C Dual Pull Trigger	T Series Small Straight Handle	Q20, Q30	S Standard Trigger	C Series Straight Handle	Q20, Q30, Q40, Q50, S30, S40	V Standard Trigger X Dual Pull Trigger Y Dual Schedule Switch J Insight™ Limited (available only with Miller® power pin)
B Series Curved Handle	Q40	A Standard Trigger B Locking Trigger C Dual Pull Trigger D Dual Schedule Switch E Locking Dual Schedule	T Series Straight Handle	Q30, Q40, Q50, Q60, S30, S40	M Standard Trigger N Locking Trigger P Dual Pull Trigger Q Dual Schedule Switch R Locking Dual Schedule			
O Series Curved Handle	Q40, Q50, Q60, S40, S50, S60	G Standard Trigger H Locking Trigger I Dual Pull Trigger K Dual Schedule Switch L Locking Dual Schedule	O Series Small Curved Handle	Q20, Q30, Q40, S30, S40	T Standard Trigger U Locking Trigger			See page 6 for more information.

The diffusers and nozzles in the chart below come factory installed based on gun amperage:

AMP	CENTERFIRE		QUIK TIP		TOUGH LOCK		
	Diffuser	Nozzle	Diffuser	Nozzle	Diffuser (SD)	Diffuser (HD)	Nozzle
200	DS-1	NS-1218B	D118Q	N1C58Q	404-18	N/A	401-4-62
300	DS-1	NS-5818C	D118Q	N1C58Q	404-18	404-26	401-6-62
300 (T Series Small Straight Handle Only)	DS-1	NS-5818C	D118Q	N1C58Q	404-18	404-26	401-4-62
400	D-1	N-5818C	D118Q	N1C58Q	404-18	404-26	401-6-62
500	D-1	N-5814C	D114Q	N1C34HQ	N/A	404-26	401-5-62
600	D-1	N-3414C	D114Q	N1C34HQ	N/A	404-26	401-5-75

*Some limitations exist. Please consult our online configurator or your Customer Service Representative to ensure that the part number configured using these pages is accurate prior to placing an order.

8 LINER

C	Universal Conventional Liner
Q	QUICK LOAD™ Liner*
L	QUICK LOAD Liner AutoLength™ System**

*Available for wire sizes 0.023" to 3/32"

**Available for wire sizes 0.030" to 3/32"



GUN AMPERAGE RATINGS*

GUN MODEL	60% DUTY CYCLE — MIXED GASES OR 100% DUTY CYCLE — CO ₂
Q20	200 amp
Q30, S30	300 amp
Q40, S40	400 amp
Q50, S50	500 amp
Q60, S60	600 amp

*Ratings are based on tests that comply with IEC 60974-7 standards.

BTB MIG GUN HANDLE AND TRIGGER OPTIONS

Handle shape and size as well as trigger style can have a significant impact on welder ergonomics and overall comfort. Choose from one of the following seven handles and their respective trigger options:



NEW!

HANDLE OPTIONS

FEATURES	B SERIES SMALL CURVED HANDLE	B SERIES CURVED HANDLE	O SERIES SMALL CURVED HANDLE	O SERIES CURVED HANDLE	T SERIES SMALL STRAIGHT HANDLE	T SERIES STRAIGHT HANDLE	C SERIES STRAIGHT HANDLE
Amperage	200, 300	400	200, 300, 400	400, 500, 600	200, 300	300, 400, 500, 600	200, 300, 400, 500
Style	Curved	Curved	Curved	Curved	Straight	Straight	Straight
Neck	Fixed or Rotatable	Fixed or Rotatable	Fixed or Rotatable	Fixed or Rotatable	Fixed	Fixed or Rotatable	Fixed or Rotatable
Trigger	Standard, Locking, Dual Pull	Standard, Locking, Dual Pull, Dual Schedule Switch, Locking Dual Schedule Switch	Standard, Locking	Standard, Locking, Dual Pull, Dual Schedule Switch, Locking Dual Schedule Switch	Standard	Standard, Locking, Dual Pull, Dual Schedule Switch, Locking Dual Schedule Switch	Standard, Locking, Dual Pull, Dual Schedule Switch, Insight Ltd.
Cable	Industrial Grade	Industrial Grade	Industrial Grade or Steel Monocoil for 300, 400 amp only	Industrial Grade or Steel Monocoil	Industrial Grade	Industrial Grade or Steel Monocoil for 300, 400 amp only	Industrial Grade or Steel Monocoil for 300, 400 amp only
Double-Life MIG Gun System	-	-	-	-	-	✓	✓

BTB MIG GUN NECK OPTIONS

Optimize weld access by choosing your neck style, angle and length:

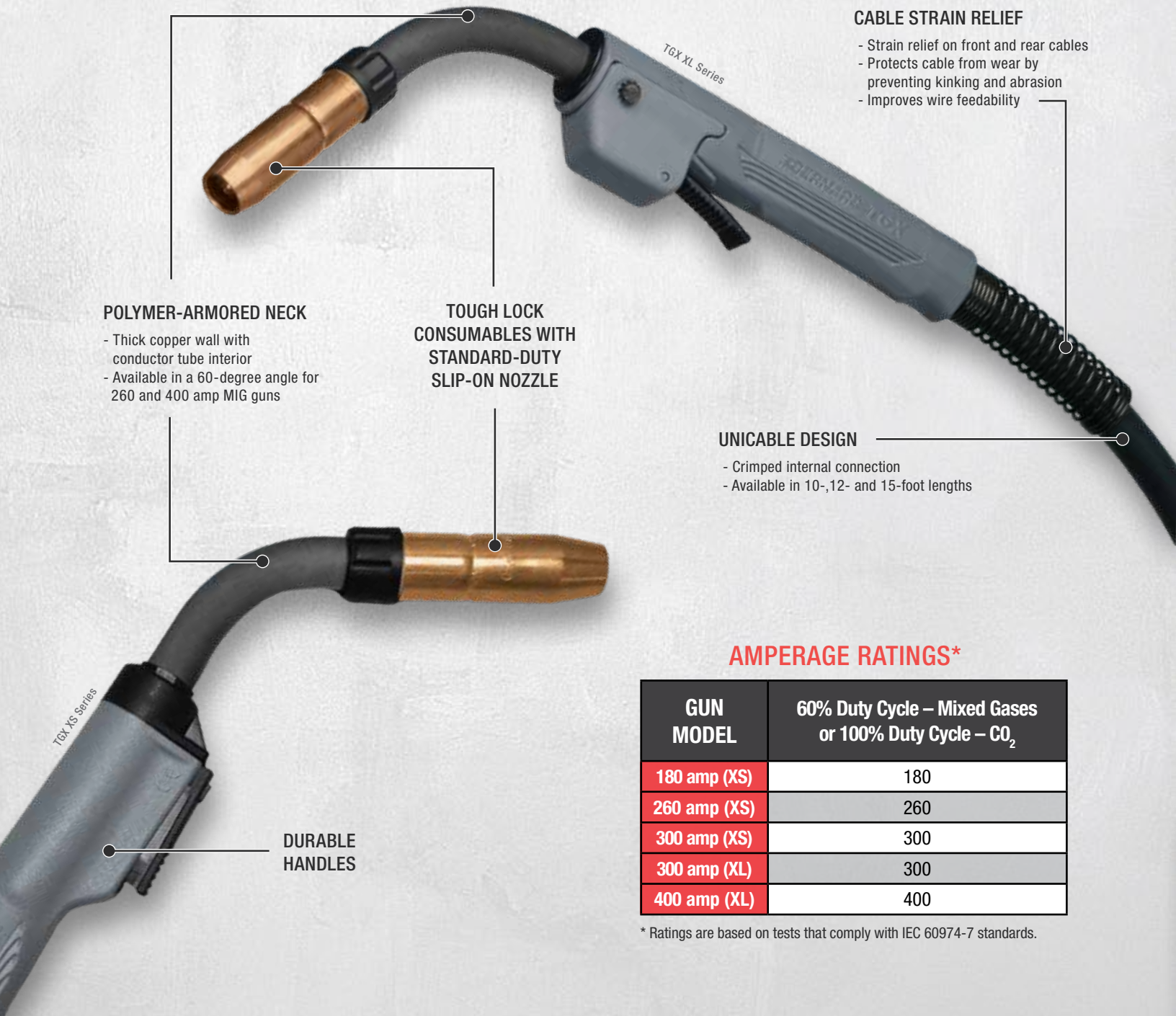


Neck Type		Angle/Length	Part #	
Fixed	O	45, Short	205-45	
	P	60, Short	205-60	
	R	45, Medium	315-45	
	S	60, Medium	315-60	
	U	45, Long	405-45NB	
	V	60, Long	405-60NB	
Neck Type		Angle/Length	Part # (T Series Handle Type)	Part # (C Series Handle Type)
Fixed	O	45, Short	305-45	305-45CT
	P	60, Short	305-60	305-60CT
	R	45, Medium	405-45	405-45CT
	S	60, Medium	405-60	405-60CT
	U	45, Long	505-45	505-45CT
	V	60, Long	505-60	505-60CT
	Y	45, Longest	405-45LL	405-45LLCT
	Z	60, Longest	405-60LL	405-60LLCT
Neck Type		Angle/Length	Part #	
Rotatable	A	30, Short	QT2-30	
	B	45, Short	QT2-45	
	C	60, Short	QT2-60	
	J	80, Short	QT2-80	
	D	30, Medium	QT3-30	
	E	45, Medium	QT3-45	
	F	60, Medium	QT3-60	
	K	80, Medium	QT3-80	
	G	30, Long	QT5-30	
	H	45, Long	QT5-45	
I	60, Long	QT5-60		
Neck Type		Angle/Length	Part #	
Fixed	N	30, Short	QT2-30	
	O	45, Short	QT2-45	
	P	60, Short	QT2-60	
	W	80, Short	QT2-80	
	Q	30, Medium	QT3-30	
	R	45, Medium	QT3-45	
	S	60, Medium	QT3-60	
	X	80, Medium	QT3-80	
	T	30, Long	QT5-30	
	U	45, Long	QT5-45	
	V	60, Long	QT5-60	



FOR LIGHT- TO MEDIUM-DUTY WELDING APPLICATIONS

The Bernard™ TGX™ Series is perfect for low volume, light- to medium-duty welding and is a durable, attractively priced choice. TGX MIG Guns are available in XS Series (180, 260, 300 amp) and XL Series (300, 400 amp) models and are compatible with **TOUGH LOCK™** and **TOUGH ACCESS™** Consumables.



CABLE STRAIN RELIEF

- Strain relief on front and rear cables
- Protects cable from wear by preventing kinking and abrasion
- Improves wire feedability

UNICABLE DESIGN

- Crimped internal connection
- Available in 10-, 12- and 15-foot lengths

AMPERAGE RATINGS*

GUN MODEL	60% Duty Cycle – Mixed Gases or 100% Duty Cycle – CO ₂
180 amp (XS)	180
260 amp (XS)	260
300 amp (XS)	300
300 amp (XL)	300
400 amp (XL)	400

* Ratings are based on tests that comply with IEC 60974-7 standards.

BERNARD TGX™ EASY AS 1-2-3! PROGRAM

The TGX Easy As 1-2-3! Program is a unique retail system that allows a TGX MIG Gun to be assembled to your exact specifications in your welding distributor's retail store. Distributors benefit from the program by being able to offer 150 different MIG gun combinations while reducing inventory by up to 75 percent.

Answer the following quick and easy questions to determine which part numbers are required for your gun.

QUESTION 1

What amperage and cable length do you need? Your answer determines the gun chassis you require.

AMPERAGES	GUN LENGTHS		
	10'	12'	15'
180 amp (XS)	XS1810	XS1812	XS1815
260 amp (XS)	XS2610	XS2612	XS2615
300 amp (XS)	XS3210	XS3212	XS3215
300 amp (XL)	XL3010	XL3012	XL3015
400 amp (XL)	XL4010	XL4012	XL4015

QUESTION 2

What wire feeder model are you using? Your answer determines the feeder connection and control plug you require.

FEEDER BRAND	POWER PIN PART # /NAME	REQUIRED ADAPTOR	REQUIRED CONTROL PLUG
Miller®	214-1 Miller	N/A	419-4
Lincoln®	214-2 Lincoln	N/A	419-6
Hobart®	214 Tweco #4 (Standard Lead)	N/A	419-8
Euro (various)	214-1 Miller	417-64	419-4
	214 Tweco #4 (Standard Lead)	417-65	419-8

NOTE: Euro not available for 180 or 260 amp guns.

If your feeder does not appear in the chart above, please contact Bernard Customer Service by email at cs@itwmig.com or by phone at 1-855-MIGWELD (644-9353).

QUESTION 3

What wire size are you using? Your answer determines the contact tip and liner you require.

WIRE SIZE *	TOUGH LOCK™ SD CONTACT TIP PART # **	TOUGH LOCK HD CONTACT TIP PART # ***	LINER PART #
0.030" (0.8 mm)	403-14-30-05	403-20-30-05	L1A-15
0.035" (0.9 mm)	403-14-35-05	403-20-35-05	L2A-15
0.045" (1.2 mm)	403-14-45-05	403-20-45-05	L3A-15
1/16" (1.6 mm)	N/A	403-20-116-05	L4A-15

* 0.030" compatible with 180 amp only. 0.045" not compatible with 180 or 260 amp guns. 1/16" compatible with 400 amp only.

** Standard-duty contact tips only compatible with 180 and 260 amp guns.

*** Heavy-duty contact tips not compatible with 180 or 260 amp guns.



BERNARD TGX READY TO WELD PROGRAM

If you prefer a factory-built gun, the TGX Ready to Weld Program is the perfect solution. This program offers a variety of factory-assembled TGX MIG Guns that are ready to weld right out of the box. Just order the part number best suited to your welding application using our online configurator at BernardWelds.com/ConfigureMyGun or visit BernardWelds.com/ReadyToWeld to refer to the part number chart.



A FLUX-CORED GUN BUILT FOR THE WAY YOU WELD

Self-shielded flux-cored welding can be rough on both you and your welding equipment. That's why Bernard designed the Dura-Flux™ Self-Shielded FCAW Gun to be **extremely durable, yet comfortable to hold and use.**

Dura-Flux Guns meet the demanding needs and harsh environments of construction, shipbuilding, heavy manufacturing and rental applications. Triggers are non-metallic to absorb less heat. The triggers are also made with a sealed micro switch that helps keep out dust and dirt to provide a long-lasting work life.

Bernard offers two lines of Dura-Flux Series Self-Shielded Flux-Cored FCAW Guns. One gun features a replaceable power cable liner, while the other one features a fixed liner.

Can't decide which gun line best suits your needs? See the comparison chart below:



Features	Dura-Flux Gun with Replaceable Power Cable Liner	Dura-Flux Gun with Fixed Power Cable Liner
350 amp	✓	✓
Internal Trigger Leads	✓	—
Replaceable Liner	✓	—
Fixed Liner	—	✓
Optional Dual Schedule Switch	✓	—
Hi-Viz™ Neck	✓	—
Quik Tip™ Contact Tips	✓	—
Centerfire™ Contact Tips	—	✓
Wire Size 0.045" - 5/64"	✓	—
Wire Size 1/16" - 3/32"	—	✓

DURA-FLUX™ SELF-SHIELDED FCAW GUNS WITH REPLACEABLE POWER CABLE LINER

- Internal trigger leads, which means no trigger cord to get caught on surrounding objects
- Replaceable power cable liner that allows quick and easy power cable maintenance
- Optional dual schedule switch allows wire speed adjustment while welding and is integrated into the handle to keep it protected from weld spatter

CONSUMABLES

- Quik Tip Contact Tips can be easily installed or changed over with a simple twist after a burnback

OPTIONAL DUAL SCHEDULE SWITCH

- Allows for easy wire feed speed adjustment while welding

INTERNAL TRIGGER LEADS

- Prevent the trigger cord from becoming tangled on surrounding equipment

NECK

- Lightweight, rotatable Hi-Viz neck reduces user fatigue and improves weld visibility

HANDLE

- Advanced molded handle design that helps reduce downtime associated with user fatigue

DURA-FLUX SELF-SHIELDED FCAW GUNS WITH FIXED POWER CABLE LINER

- Ultra heavy-duty steel monocoil power cables that are highly resistant to kinking for exceptional wire feed in abusive environments
- Centerfire™ Contact Tips are easy-to-use, high performing and provide better arc starts, less spatter and more consistent welds — and last up to three times longer than most competitive brands
- Sleeved and aluminum-armored necks are available in multiple lengths for optimal accessibility and improved operator comfort
- Trigger is sealed from outside contaminants, is simple to replace and absorbs less heat than a metal trigger for long life, greater arc-on time and lower heat output

Please see the Dura-Flux Spec Sheet (SP-DF) at BernardWelds.com/spec for a complete list of part numbers.

CONSUMABLES

- Easy-to-use Centerfire Contact Tips provide better arc starts, less spatter and more consistent welds





BERNARD CLEAN AIR™ FUME EXTRACTION MIG GUNS

GET RIGHT TO THE SOURCE!

For a cleaner, more compliant work environment, get right to the source and extract fumes at the weld with the Clean Air Fume Extraction MIG Gun. Closely matching the weight, handle size, durability and industrial-grade performance of Bernard BTB Semi-Automatic Air-Cooled MIG Guns, Clean Air Fume Extraction Guns are fully configurable with your choice of curved handle (formerly Bernard FILTAIR™ Fume Extraction Series) or straight handle.

- Ideal for large weldment and confined space welding applications
- For use with most solid and flux-cored wires
- Compatible with weld fume exhaust systems and welding machines from most major manufacturers
- Available with Bernard Universal Conventional Liners, front-loading QUICK LOAD™ Liners or the QUICK LOAD Liner AutoLength™ System

Features	Clean Air Curved Handle Series	Clean Air Straight Handle Series
Amperage	300, 400	300, 400, 500, 600
Neck Angle	30°, 45°, 60°	45°, 60°
Trigger	Standard	Standard
Adjustable Vacuum Chamber	✓	✓
Centerfire™ Contact Tips	✓	✓
Quik Tip™ Contact Tips	✓	✓
TOUGH LOCK™ Contact Tips	✓	✓
Universal Conventional Liners	✓	✓
QUICK LOAD™ Liners	✓	✓
QUICK LOAD Liner AutoLength™ System	✓	✓
Handle Overmolding	—	✓
360 Degree Hose Swivel	—	✓



IS WELD JOINT VISIBILITY AND ACCESS AN ISSUE?

Consider the **new short nozzle shroud** for use on your Clean Air Fume Extraction MIG Gun.

This optional smaller vacuum chamber **offers improved visibility and better access** when working in confined spaces, and is compatible with TOUGH LOCK Heavy Duty (HD) Consumables, large Centerfire Consumables and large Quik Tip Consumables.



NOTE: The short nozzle shroud is not a configurable option, and must be purchased separately.

BERNARD WATER-COOLED MIG GUNS

WEBSITE QUICKLINK:
BernardWelds.com/Water-Cooled



BERNARD W-GUN™ WATER-COOLED MIG GUNS

Bernard W-Gun MIG Guns contain a flexible cable assembly with reinforced synthetic rubber hoses to prevent water leakage, provide increased water flow and reduce gas leakage. Heavy-duty necks are available in multiple lengths and bend configurations to allow for optimal weld accessibility and improved operator comfort. Multiple handle and trigger options are available as well to increase operator comfort.

- Water block with interchangeable direct plugs and trigger leads
- Durable and easily replaced power pin housing with a coolant hose strain relief
- Coolant channel keeps consumables temperatures low under high-amperage, high-heat applications
- Available in 600 amp models



BERNARD T-GUN™ WATER-COOLED MIG GUNS

The Bernard T-Gun Water-Cooled MIG Guns are engineered for superior performance in production environments requiring extremely high-heat applications. All guns are built to order.

- Neck is insulated and armored with stainless steel to withstand abuse
- All neck joints are silver brazed and 100% leak tested
- Custom gun length options
- Available in 400 amp (compact series handle) and 600 amp models

STAINLESS STEEL ARMORED NECK

TOUGH LOCK CONTACT TIPS AND
THREAD-ON NOZZLE
(600 AMP ONLY)

TOUGH LOCK CONSUMABLES AND
STANDARD SLIP-ON NOZZLE



SPECIALTY NECKS

WEBSITE QUICKLINK:
BernardWelds.com/SpecialtyNecks



If you are unable to reach your weld joints comfortably using one of our wide selection of standard necks, consider adding one of the following specialty necks or neck accessories to your Bernard MIG Gun:

FLEX NECKS FOR B SERIES, O SERIES AND C SERIES HANDLES (BTB MIG GUNS)

- Save labor and time — change, rotate or bend neck to desired angle without tools
- Connection improves conductivity for better weld quality, lessens heat to increase operator comfort
- Available in 6" and 8" lengths and are easily removable for jump liner changeover
- Compatible with **Centerfire™** or **Quik Tip™** Consumables



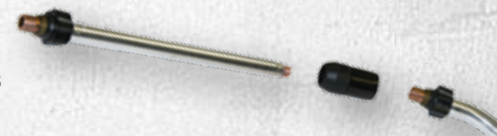
FLEX NECKS FOR T SERIES HANDLES (BTB MIG GUNS)

- Bend angle up to 80 degrees
- Braided copper conductor tube
- Can be replaced without disturbing cable connections
- Compatible with select **TOUGH LOCK™** and **TOUGH ACCESS™** Consumables



Q-NECK COUPLER

- Designed to connect any two Q-Necks
- Provides flexibility and cost savings while minimizing the need for special-order necks
- Compatible with any rotatable neck



NECK GRIP FOR CURVED HANDLE MIG GUNS

- High-temperature rubber sleeve
- Designed to reduce heat exposure and help user hold neck in a steady position
- Improves overall weld quality and reduces operator fatigue



NECK GRIP FOR STRAIGHT HANDLE MIG GUNS WITH FIXED NECKS

- Heavy-duty metal spring
- Designed to reduce heat exposure and help user hold neck in a steady position
- Improves overall weld quality and reduces operator fatigue



SPECIALTY NECKS

- Multiple lengths and bends available for limited access positions and improved operator comfort
- Additional charges and/or extra lead times may apply





To assist you in selecting the consumable series that's compatible with your MIG gun, please consult the reference chart below:

CONSUMABLES AND MIG GUN SERIES COMPATIBILITY CHART

	Centerfire™	Quik Tip™	TOUGH LOCK™	TOUGH ACCESS™
BTB MIG Guns	✓	✓	✓	SP
TGX™ MIG Guns	CK	CK	✓	✓
W-Gun™ MIG Guns	✓	✓	—	—
T-Gun MIG Guns (water-cooled)	—	—	SP	—
Clean Air™ Fume Extraction Series	✓	✓	✓	—
Dura-Flux™ Gun with Replaceable Cable Liner	—	✓	—	—
Dura-Flux Gun with Fixed Cable Liner	✓	—	—	—

GUIDE: ✓ Compatible
 SP Compatible, but may require special parts. Check Spec Sheet for details.
 CK Compatible, but requires conversion kit

Are you looking for a particular feature or option in your consumable series? Please see the comparison chart below:

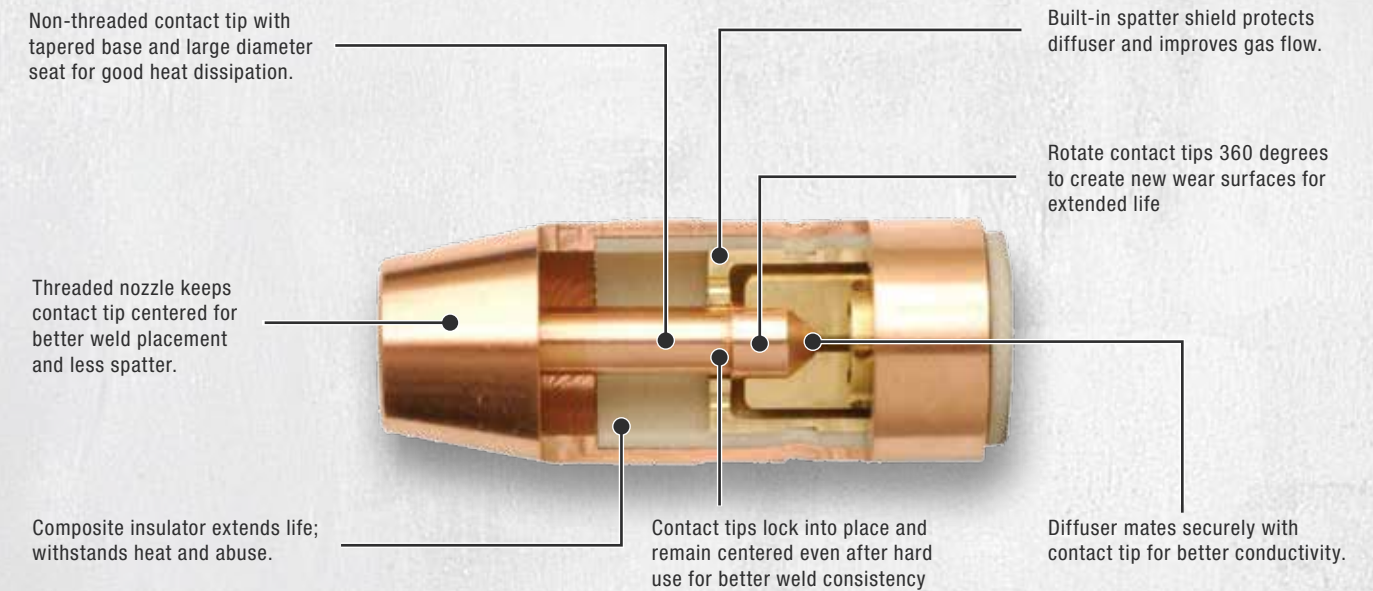
CONSUMABLES COMPARISON CHART

	Centerfire™	Quik Tip™	TOUGH LOCK™	TOUGH ACCESS™
Standard-Duty	✓	✓	✓	✓
Heavy-Duty	✓	✓	✓	✓
"Drop in" Contact Tip (no threads)	✓	—	—	—
Threaded Contact Tips	—	✓	✓	✓
Extra Heavy-Duty Tips Available	—	—	✓	—
Tapered Tips Available	✓	✓	✓	✓
Chrome Zirconium Tips Available	—	—	✓	✓
Threaded Nozzles	✓	✓	✓	—
Slip-on Nozzles	—	✓	✓	✓
Nozzle has Built-in Spatter Shield	✓	—	—	—
Competitive Conversion Parts Available	✓	✓	✓	—
Compact Size - Hard to Access Welds	—	—	—	✓
Taper Lock - Tip to Diffuser/Head	✓	✓	✓	✓
Taper Lock - Diffuser/Head to Neck	✓	✓	✓	—

SEE HOW IT ALL ADDS UP TO GREAT PERFORMANCE

Bernard believes that it's important to choose longer-lasting consumables to **reduce downtime for replacement, minimize rework, and manage costs.** Centerfire™ Series Consumables are easy-to-use and provide better arc starts, less spatter and more consistent welds. Ideal for heavy-duty and light commercial applications.

Easy replacement with no tools required - simply unscrew the Centerfire Nozzle by hand, replace the non-threaded contact tip, and hand-tighten the nozzle.



Please see the Centerfire Consumable Series Spec Sheet (SP-CFC) at BernardWelds.com/spec for a complete list of part numbers.

Centerfire HD Series

Ideal for heavy-duty applications such as shipbuilding, fabrication and other heavy equipment manufacturing operations. Heavy-Duty Centerfire Nozzles feature a removable nozzle cone, thicker wall and a high-temperature insulator. The removable nozzle cone **lowers downtime and consumables costs** by allowing operators to replace only the cone (the most frequently damaged part of the nozzle) without removing and replacing the entire nozzle body for spatter removal.



DID YOU KNOW THAT YOU CAN USE CENTERFIRE CONSUMABLES ON YOUR TGX™ MIG GUNS?

Please view the chart below for part numbers:

CENTERFIRE CONVERSION SERIES

Gun Model	Desired Nozzle	Adaptor	Insulator	Gas Diffuser
TGX Series	Small	N/A	4323R	DS-1T
	Large	N/A	4423R	D-1T



Use TOUGH LOCK™ Consumables to **achieve lower operating costs** and **increase productivity!** This system features the innovative TOUGH LOCK Contact Tip and Retaining Head with Dual Taper Technology that locks these consumables from the contact tip to the neck for consistent and accurate performance.

- Dual Taper Technology locks gun from contact tip to the neck to prevent loosening due to vibration
- Compatible with BTB, TGX, Clean Air and T-Gun Water-Cooled Series

DUAL TAPER TECHNOLOGY

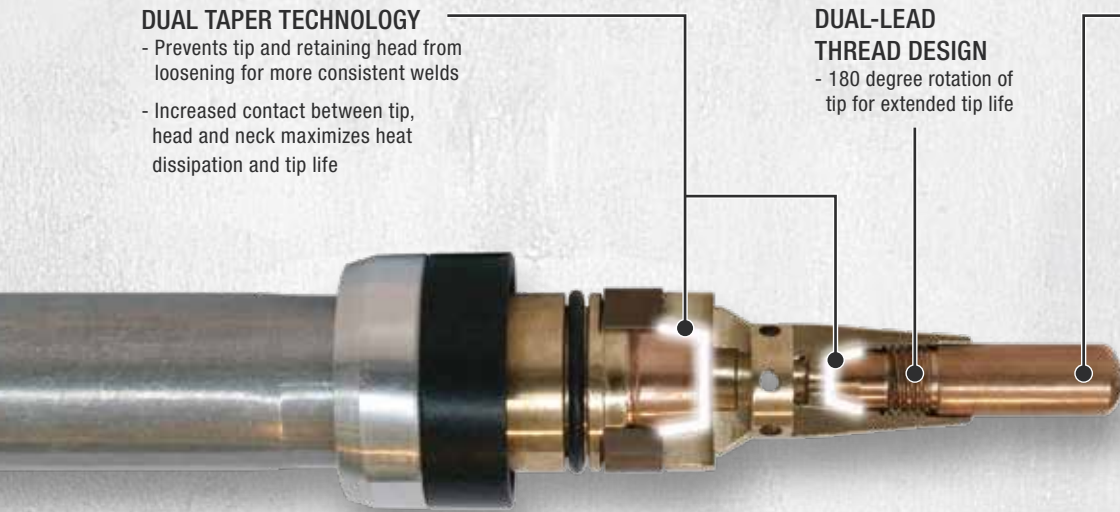
- Prevents tip and retaining head from loosening for more consistent welds
- Increased contact between tip, head and neck maximizes heat dissipation and tip life

DUAL-LEAD THREAD DESIGN

- 180 degree rotation of tip for extended tip life

CONTACT TIP

- Cooler tip temperature reduces wear and extends tip life
- Precision machined using a process that tightly control tip tolerances



TREGASKISS NOZZLES

Engineered to be extremely durable and long-lasting, Tregaskiss Nozzles are made of hard-drawn copper or brass. The smooth surface finish and rounded edges help to minimize weld spatter build-up.

- Available in a wide variety of styles and materials
- Brass insert in nozzles maintains inner diameter and prevents rocking of nozzle
- High-temperature-resistant fiberglass insulator electrically insulates nozzle from the retaining head
- Heavy-duty crimp holds all three layers together



Please see the TOUGH LOCK Consumable System Spec Sheet (SP-TLC) at BernardWelds.com/spec for a complete list of part numbers.

Not currently using a Bernard MIG Gun? You can still experience immediate benefits from Centerfire™ or TOUGH LOCK™ Consumables through the use of competitive conversion parts. Enhance performance and standardize consumables for all your gun brands to **minimize inventory management costs.**

CENTERFIRE CONVERSION CHART

Gun Manufacturer	Gun Model	Desired Nozzle	Adaptor	Insulator	Gas Diffuser
Lincoln®	Magnum® 300, Magnum 400	Small	Not Required	4323R	DS-1T
		Large		4423R	D-1T
Tweco®	160 MINI MIG	Small	1380020	4323R	DS-1
		Large	1380020	10012	D-1
	No. 3, No. 4 TUFF-N-LITE, SUPRA® XT (HD Consumables)	Small	Not Required	4323R	DS-1T
		Large		4423R	D-1T
	Spray Master® 450	Small	Not Required	4323R (2 required)	DS-1T
		Large		4423R	D-1T
ELC 250, ELC 350, Spray Master 250, Spray Master 350	Small	1380012	4323R	DS-1	
	Large	1380012	10012	D-1	

Brand and product names shown above are trademarks of their respective owners.

NOTE: More options available at BernardWelds.com/Conversion.



TOUGH LOCK CONVERSION CHART

Gun Manufacturer	Gun Model	Gun Neck	TOUGH LOCK Heavy-Duty Retaining Head	Neck Insulator	Adaptor	QUICK LOAD™ Liner Retainer
Binzel®	ALPHA	N/A	404-46	402-11	N/A	N/A
Lincoln	Lincoln Magnum 300	KP1929 / KP1928 / KP1941	404-20	402-14	N/A	N/A
	Lincoln Magnum 400					
Tweco	Tweco #3	63J-60	404-20	402-14	N/A	415-37*
	Tweco #4	64J-60				
	Spray Master 350	MS63-60				
	Spray Master 450	MS64H-60				
	Weldskill 400	64A-60				
	MINI MIG	N/A	N/A	402-19	404-64	N/A

Brand and product names shown above are trademarks of their respective owners.

Note: The 404-20 TOUGH LOCK Retaining Head will fit on most necks with an external 9/16" -18 thread, regardless of angle.

*Order the 415-37 QUICK LOAD Liner Retainer to use QUICK LOAD Liners for wire sizes .030" through 5/64".

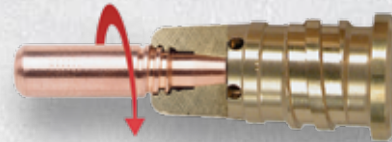




QUIK TIP™ CONSUMABLES

Bernard Quik Tip Contact Tips are designed with a threaded taper lock that increases tip life by providing excellent heat transfer and electrical conductivity.

- In case of burnback, a quick twist will get you back on the job within moments
- Quik Tip Gas Diffusers have positive nozzle stops to secure Quik Tip Contact Tips in a fixed position for superior repeatability and consistent, quality welds
- Quik Tip Nozzles are available in two styles — threaded or slip-on — with a variety of orifice diameters for optimal shielding gas coverage



A quick twist is all it takes to install Quik Tip Contact Tips.

QUIK TIP HD SERIES

Bernard Quik Tip HD Series features a two-piece nozzle comprised of a nozzle cone and nozzle body. The removable nozzle cone lowers downtime and consumable cost by allowing replacement of the cone (the most frequently damaged part of the nozzle) without removing and replacing the entire nozzle. Bernard Quik Tip HD Consumables are designed for heavy-duty applications such as shipbuilding, trailer fabrication and other heavy equipment manufacturing operations.

Please see the Quik Tip Consumable Series Spec Sheet (SP-QTC) at BernardWelds.com/spec for a complete list of part numbers.

TOUGH ACCESS™ CONSUMABLES

WORRIED ABOUT FITTING IN THOSE HARD-TO-REACH PLACES?

TOUGH ACCESS Consumables are a sleek line of welding consumables.

- Allow entry into difficult crevices that would otherwise be inaccessible due to complex fixture or weldment design
- Compatible with TOUGH LOCK™ Contact Tips
- Available in straight bore and bottleneck styles



Please see the TOUGH LOCK Consumables and Conversion Series Spec Sheet (SP-TLC) at BernardWelds.com/spec for a complete list of TOUGH ACCESS Consumable Series part numbers.

BERNARD UNIVERSAL CONVENTIONAL LINER

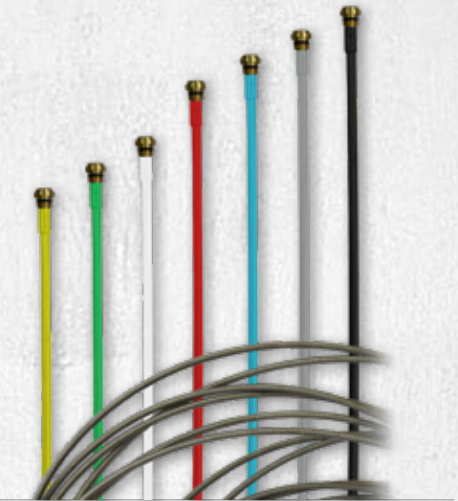
Universal Conventional Liners are compatible with all legacy Q-Gun™, S-Gun™ and T-Gun™ Air-Cooled MIG Guns, TGX™ Series and all BTB MIG Guns, which allows you to **simplify and reduce your inventory**. Color-coded by wire size for ease of identification, these liners are made of high carbon music wire for smooth wire feeding and long life. Liners are available in lengths up to 25' (7.6 m) for various wire sizes. Please see chart below for part numbers and wire sizes.

NEW UNIVERSAL LINERS				
Wire Size	Liner Color	10' (3.05 m)	15' (4.57 m)	25' (7.62 m)
0.023" - 0.030"	Yellow	—	L1A-15	L1A-25
0.030" - 0.035"	Green	—	L2A-15	L2A-25
0.035" - 0.045"	White	L3A-10*	L3A-15*	L3A-25*
0.045" - 1/16"	Red	L4A-10**	L4A-15**	L4A-25**
5/64"	Blue	—	L6A-15	L6A-25
3/32"	Grey	—	L7A-15	L7A-25
7/64" - 1/8"	Black	—	L8A-15	L8A-25

* Standard liner for 0.035" & 0.045" Guns

** Standard liner for 1/16" Guns

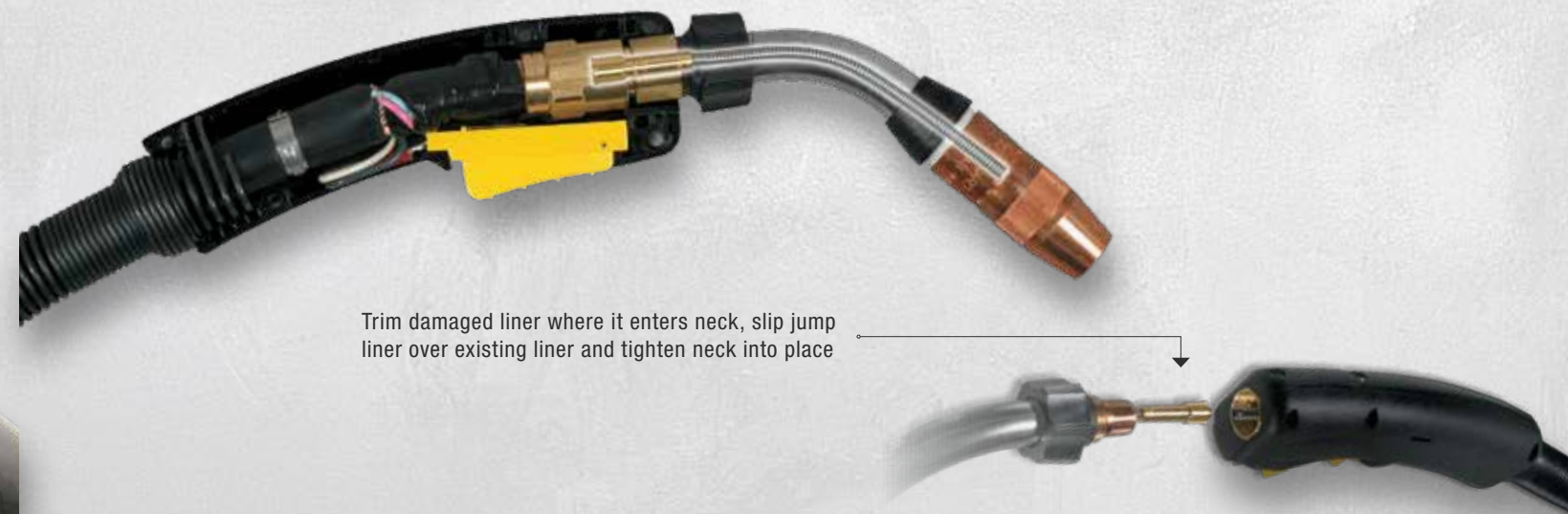
Please see the Universal Conventional Liner Spec Sheet (SP-L) at BernardWelds.com/spec for a complete list of part numbers.



BERNARD JUMP LINER

VERY COST-EFFECTIVE AND GETS YOU BACK ON THE JOB WITHIN MINUTES!

Jump liners replace only the most commonly worn and clogged liner area to **reduce the amount of time a gun is offline** and to **minimize inventory**. These jump liners enable quick and easy neck change-out so guns can be easily adapted to fit multiple applications. The Bernard Jump Liners connect with conventional liners at the base of the neck and run through the most commonly worn area up to the contact tip. For use with Universal Conventional Liners, Jump Liners are available in sizes to fit 0.023" to 1/16" wire.



Please see the Jump Liner Spec Sheet (SP-JL) at BernardWelds.com/spec for a complete list of part numbers.



SAVE TIME AND MONEY BY LOADING YOUR LINERS FROM THE FRONT!

QUICK LOAD™ Liners **require less than half the time and effort for installation** when compared to conventional liners and are available in lengths up to 25'.

A QUICK LOAD Liner Retainer must be purchased separately and installed in the power pin on the first use of a QUICK LOAD Liner.

MAINTENANCE MADE EASY!

- No need to cut and waste wire!
- Avoid having to remove MIG gun from wire feeder
- For wire sizes from .023" to 3/32"
- Liners trimmed too long or too short can cause serious wire feeding issues. Be sure to trim your liner to the correct stick-out depending on the consumables you are using (please refer to the consumables spec sheet for complete details).
- No need to climb up to change liners in semi-automatic MIG guns connected to boom mounted feeders



For initial installation, retainer must be installed inside the power pin

After retainer is installed, all future replacements will be done from the front of MIG gun

Remove front-end consumables and slide liner over wire, using it as a guide.

Please see the QUICK LOAD Liner Spec Sheet (SP-QLL) at BernardWelds.com/spec for a complete list of part numbers.

A REVOLUTIONARY COMBINATION

The QUICK LOAD™ Liner AutoLength™ System is designed to **minimize downtime, wire feeding and quality issues commonly associated with the liner being cut to an incorrect length.** This new system is designed specifically for use with QUICK LOAD Liners.

PROBLEM: Wire feeding challenges caused by liners that are too short result in inefficiency of the welding process and undesirable downtime.

SOLUTION: A system upgrade to this innovative product compensates for liners that are too short to help improve welding efficiency and reduce costly downtime.

- Allows for up to 1" (2.54 cm) forgiveness if the liner is too short
- Accommodates liner movement during welding
- Reduces issues caused by the liner being cut to an incorrect length
- Decreases burnbacks caused by misalignment between the liner and contact tip
- Improves wire feedability by enhancing wire alignment with the contact tip

WIRE SIZE	FEEDER	AUTOLENGTH PIN PART #	INTERCHANGEABLE WITH STANDARD POWER PIN	QUICK LOAD LINER PART #
0.035" - 0.045"	Miller®	214-81	214-1	415-35-25Q
	Miller	214-86	214-6-116	
	Tweco® #4	214-80	214	
	Tweco #5	214-812	214-12	
	Lincoln®	214-82	214-2	
0.052" - 1/16"	Euro	425-820	425-20	415-116-25Q
	Miller	214-91	214-1	
	Miller	214-96	214-6-332	
	Tweco #4	214-90	214	
	Tweco #5	214-912	214-12	
	Lincoln	214-92	214-2	
	Euro	425-920	425-20	

Please see the QUICK LOAD Liner and AutoLength Pins Spec Sheet (SP-QLL) at BernardWelds.com/spec for a complete list of part numbers.



HOW DOES IT WORK?

Housed inside the power pin, this spring-loaded module applies constant pressure on the liner. This ensures that the liner remains seated properly in the retaining head and also allows for up to 1" forgiveness if the liner is cut too short.



Check out our 3D Animation or watch a product demonstration at Tregaskiss.com/AutoLength



UNIVERSAL POWER PINS

Connect your Bernard Semi-Automatic MIG Gun with equipment from most major manufacturers using our Universal Power Pins. Please find your feeder brand and model in the chart below to select the right power pin for your MIG gun:

FEEDER BRAND	FEEDER MODEL	POWER PIN NAME
Miller®	All Miller Feeders* (*Except 10 series, 30 series, 35 series, 80 series, Migman, and XRA)	Miller
	10 Series, 10E, 30 Series, 30A, 30B, 30E, 70A, 80 Series, 80A, MM10A, XRA	Bernard*
Lincoln®	Wirematic 250/255, SP series, IdealARC SP255, MIGPak10, MIGPak55, WeldPak100, PowerMIG series, PowerFeed 10M, PowerFeed 25M, DH-10, LF-72, LN-10, LN-15, LN-25 PRO, STT-10 (Note: When feeder equipped to accept Tweco #4 style pin)	Tweco® #4 (Lincoln Lead)
	PowerMig 255 and 300, SP 170, Wirematic 250 and 255, WeldPack 100	Tweco #4 (Miller Lead)
	LN-7, LN-8, LN-9, LN-22, LN-23P, LN-25, Suitcase, LN-741, LN-742, Synergic 7	Lincoln
Hobart®	Ironman series	Miller
	Beta-MIG series, Digital 2000, Dual Digital, PortaFeed series, UltraFeed series, Handler	Tweco #4 (Standard Lead)
	200, 2400 (Large Pin)	Tweco #5 (Standard Lead)
OXO®	AVC-8Q, AVC-30Q	OXO
ESAB® NAS	MultiMaster 260, DuraDrive 4-30, DuraDrive 4-48	Tweco #4 (NAS Plug)
ESAB® Airco® L-Tec®	ME-2, MIGMaster series, DigiMIG Dual, DigiPlus, DigiPulse, DipStick 160, DipPak 250, DipPak 300, Med 20, Med 40, MIGhty, MIGhty 4 HD, MIGhty V, Universal V, MIG 2E, MIG 4HD	Euro
Thermal Arc®	210GM, 250GM, DIGITAL 2000, DUAL DIGITAL 2000, TAF-2, TAF-4	Tweco #4 (Standard Lead)
OTC®	CM-145, CM-146, CM-147, CM-231, CM-747, DynaAuto	Bernard*
	CMUS-511	Tweco #4 (Miller Lead)

* Please see the Power Pin Spec Sheet (SP-PPK) at BernardWelds.com/spec for a complete list of part numbers. Please refer to the Bernard Quick Connect Feeder Spec Sheet for appropriate kit to adapt to your feeder model.

If your feeder does not appear on the chart above, please contact Bernard Customer Service by email at cs@itwmig.com or by phone at 1-855-MIGWELD (644-9353). Brand and product names shown above are trademarks of their respective owners.



ADDITIONAL RESOURCES

AMPERAGE (JOINT NEWSLETTER WITH TREGASKISS)

This electronic publication features an assortment of valuable welding and business management information, new product sneak peeks, announcements, and fun, interactive trivia, contests and more! Sign up for your FREE subscription at BernardWelds.com/Amperage.

TECHNICAL ARTICLES

Whether you are new to welding or a seasoned professional, we have resources to help you get the most out of your semi-automatic welding applications. Access informative technical articles and case studies at BernardWelds.com/articles.

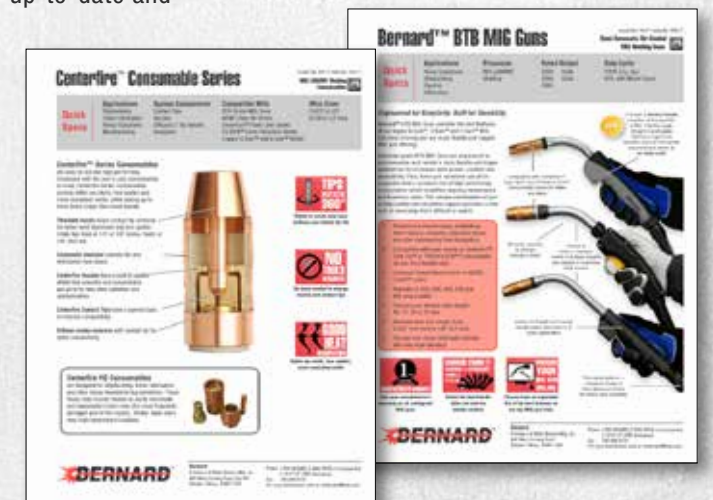
TECH CONNECTION PRODUCT NEWS

Your connection to valuable Bernard product improvements, new product information and other product updates is published online at BernardWelds.com/TechConnection.

TECHNICAL SUPPORT RESOURCES

BernardWelds.com is always the most reliable resource for up-to-date and accurate support materials including:

- Technical Guides and Manuals
- Spec Sheets and Technical Inserts
- How-To Guides and Videos
- Product Updates
- Troubleshooting Information
- Recommended Operating Tips



HAVE A QUESTION?

Email us at info@bernardwelds.com

NEED TO CONTACT OUR TECHNICAL SUPPORT TEAM?
Call 1-855-MIGWELD (644-9353) or email cs@itwmig.com

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BERNARD™ BTB SEMI-AUTOMATIC AIR-COOLED MIG GUNS

Our Most Flexible and Rugged MIG Gun Offering Ever!

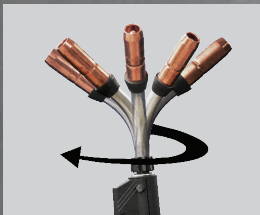
Build your ultimate MIG gun as you choose from an expanded list of the best features of our top MIG gun lines consolidated for your convenience into a single gun line and single online configurator at **BernardWelds.com/ConfigureMyGun**.



Pick the consumables of your choice — TOUGH LOCK™, Centerfire™ and Quik Tip™ Consumables are fully compatible with all curved and straight handle BTB MIG Guns.



NEW!! Select from seven handle styles — Bernard understands that welders have strong preferences when it comes to the handle shape and size of their gun. That's why you can now pick from an even wider selection of curved and straight handles when configuring your MIG gun. **Plus**, extend the life of your T Series or C Series Straight Handle BTB MIG Gun with the **Double-Life MIG Gun System**.



Want to configure your straight handle gun with a rotatable neck? You can! Rotatable and fixed necks are available on both curved and straight handle guns.



Want to configure your curved handle gun with the QUICK LOAD™ Liner or the QUICK LOAD™ Liner AutoLength™ System? You can do that too! BTB MIG Guns can be configured with your choice of QUICK LOAD Liner, QUICK LOAD Liner AutoLength System, or the Bernard Universal Conventional Liner.

Subject to Change — The information presented in this catalog is accurate to the best of our knowledge at the time of printing. Please visit BernardWelds.com for the most up-to-date information.



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