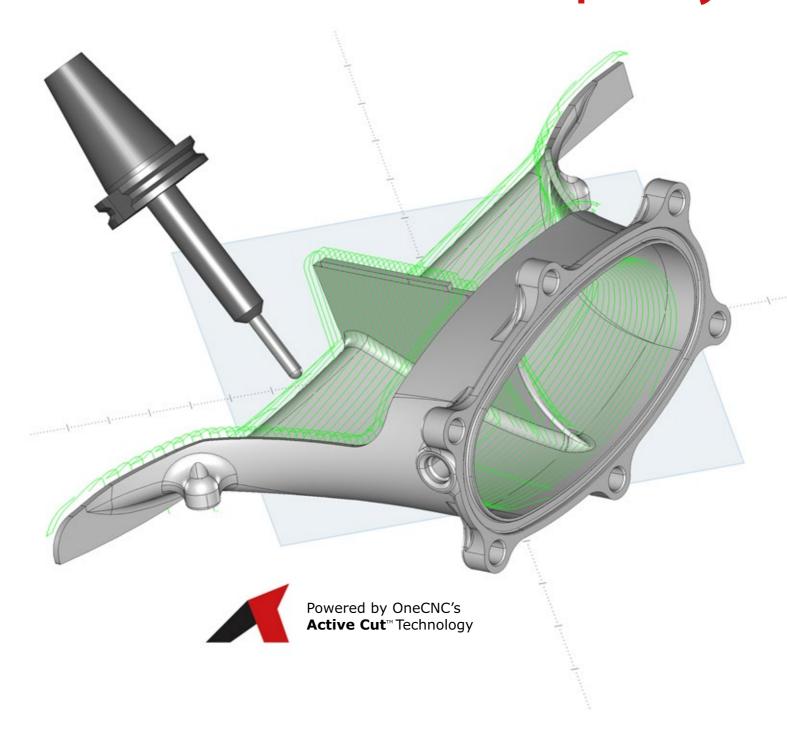
Precision meets simplicity.



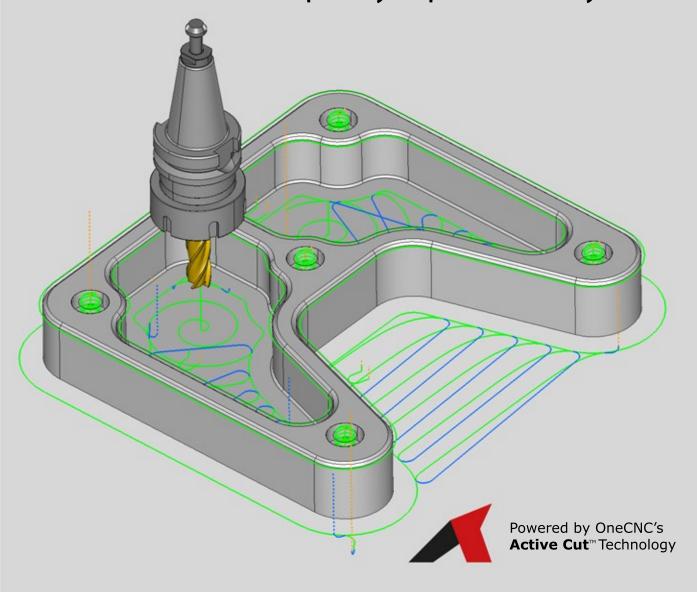
OneCNC X77

Powerful CAD CAM, made easy.



REDUCE MACHINING TIMES.

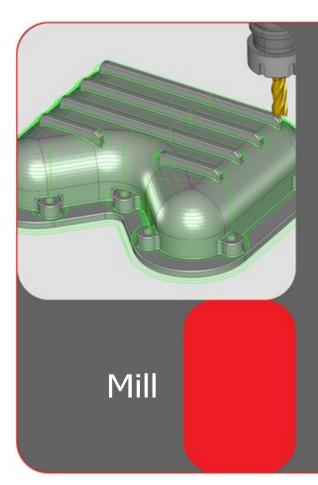
Increase capacity & productivity.



OneCNC Active Cut Technology allows for major improvement in machining times together with benefits of increased cutting tools and machine tool life. OneCNC's Active Cut technology incorporates an all new technology that actively "looks ahead" allowing the cutter path to machine at optimum speed where permitted, and accelerating where possible. This technology not only makes for very smooth vibration free machining it provides greatly improved feed rates and the added benefit of extending cutting tool and machine life. Active Cut Technology has been added to all applicable toolpaths in the milling range including pocketing, roughing, and profiling with all versions benefitting from this technology.

Create . Simulate . Machine.





OneCNC Mill offers a complete range of solutions to produce parts from 2D/3D to multi-axis. Your customer base may include automotive, aerospace, medical or consumer products and OneCNC Mill includes functionality to suit all of these applications.

OneCNC Mill toolpaths include OneCNC's Active Cut technology to provide efficient methods of creating parts. OneCNC Mill is a fully integrated CAD CAM, it's fast, easy, and productive without the need of other software.

Some key features of OneCNC Mill

- Complete solution combining the power of tool path generation with seamless CAD in one totally integrated CNC program and manufacturing, simulation solution.
- Designed for the CNC production environment with function ality to maximise metal removal rates, and finishing tool paths that provide high quality finishes and proven tolerances.
- Efficient toolpaths that maintain consistent cutter load, increasing tool life with emphasis on toolpaths for each purpose in 3 axis as well as multi axis through to 5 axis simultaneous.
- High Speed toolpaths that minimise sudden changes in cutting direction, preventing tool breakage and part damage while maintaining greater cutter tool life.

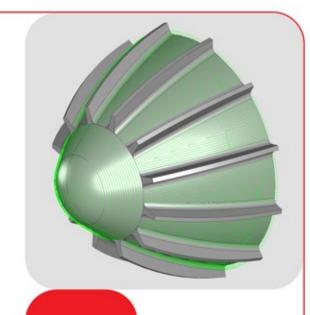
Multi-axis machining can dramatically increase a shop's competitiveness. The OneCNC multi-axis interface is simple and very intuitive to use, ensuring an easy transition from standard milling.

With OneCNC, you have complete control over all elements of multi-axis machining from placement of the machining plane to tool axis clearances and collision avoidance.

From 4 axis rotary or spiral and wrap cutting to 5 axis simultaneous machining with excellent surface finish OneCNC is designed to simplify even the most complex jobs.

Some key features of OneCNC Multi-Axis

- Multi plane 4 or 5-axis high speed roughing and finishing.
- Plunge roughing, and area finish machining.
- Swarf machining over multi-surface selections.
- Reliable tool, tool holder and gouge checking.
- Fast, simple 5-axis drilling and counter boring.
- Full 5-axis dynamic tilt clearance control.
- Automatic active work plane.



Multi-Axis

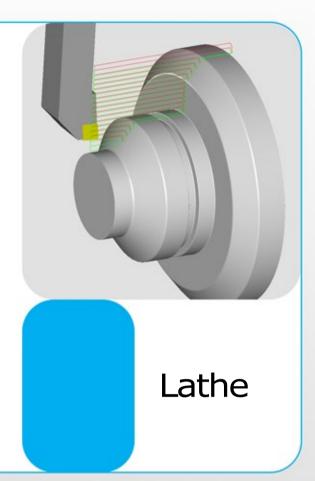
Every part. Every machine.

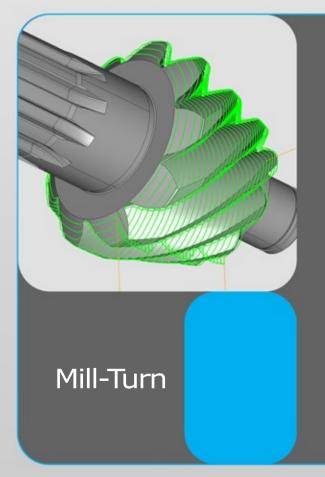
OneCNC Lathe gives you a set of tools ready for programming from creating a wire frame or solid model with the ability to import CAD models right through to the completed turned part.

OneCNC Lathe delivers a set of basic and advanced programming tools, with wizard driven rough, finish, thread, groove, bore, and drill functionality. Reliable toolpath verification gives you the confidence to run the most complex toolpaths on your machine.

Some key features of OneCNC Lathe

- Wizard driven functionality lets you program in just a few clicks.
- Intelligent ID and OD roughing, featuring both collision and pass over groove cutting control.
- Fast facing including roughing and finishing.
- Grooving with multiple depth cuts including peck motion and also full offset turning.
- Complete threading with easy set clearances and diameters.
- Auto tool gouge checking from the shape and angle of the tool.
- Directly machine from an imported or created solid model.
- Profile finish turning from almost any shape.





OneCNC Mill-Turn added module software gives you the tools and simulation to provide a logical visual method of programming your mill-turn lathes. OneCNC Mill-Turn simplifies even the most complicated parts by providing wizard driven active plane access to all required faces of the mill-turn part.

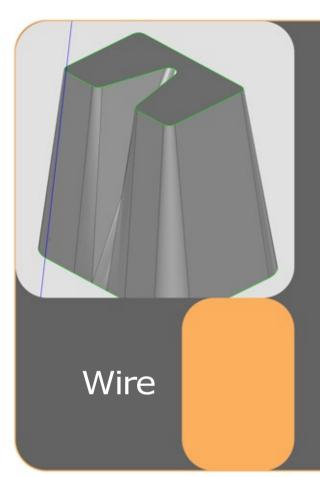
OneCNC Mill-Turn is designed to combine OneCNC's powerful milling and turning toolpaths. OneCNC Mill-Turn delivers the best proven techniques combined with visual and collision detection methods of part verification.

Some key features of OneCNC Mill-Turn

- OneCNC C Axis Face Module for milling, pocketing, profiling chamfering, and corner rounding are just some of the supported functionality. OneCNC Mill Turn Machine rotary and machine cycle are supported methods for C axis.
- OneCNC C Axis wrap Module produces toolpaths on a cylinder around the turning axis. OneCNC C axis wrap supports machine cycles with cutter compensation.
- OneCNC Y Axis Module the milling toolpaths are created with a fixed C axis position. All OneCNC stock toolpaths are supported making this a very capable function.
- OneCNC B Axis Module creates milling functionality around B Axis angular positions. OneCNC B Axis module provides Stock and Model tool paths to handle the most complex 3D models.

One CAD CAM, any job.





From 2- and 4-axis cutting to easy syncing and complete tab control, OneCNC wire delivers the tools for fast, efficient wire programming.

Designed for simplicity OneCNC Wire will save you time on programming and reduce the opportunity for mistakes. Rough and multiple skim passes are no problem including multiple parts internal or external with automated plug cut off control.

Some Key key features of OneCNC Wire

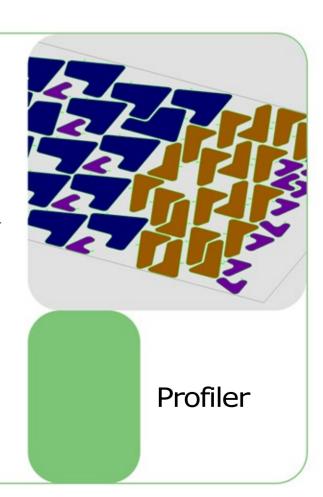
- Efficient tab creation and management.
- Control settings for corner types and taper angles at any point in the contour.
- Straight or tapered cut from either direction.
- 4 axis tapered cutting directly from a solid model.
- Contouring made easy in 2 or 4-axis with easily placed constriction control.
- Automatic lead-in and lead-out strategies with automatic or manual 4-axis.
- Automatic skim forward and reverse cuts with automated wire cut off control.

OneCNC CAD/CAM Profiler is a complete standalone design and manufacturing solution. This includes complete CAD integrated with the CAM to create the parts for cutting.

OneCNC Profiler has a unique combination of geometry construction and depending on the version has hybrid modelling tools that let you create detailed, accurate 3D models of even the most complex mechanical parts simply and efficiently.

Some Major Benefits of OneCNC Profiler

- Imports industry standard file types such as STEP IGES, Parasolid, SAT, VADF, Solidworks, Rhino DWG and DXF, for easy communication with your customers.
- Designed for the plate cutting CNC environment with functionality to maximises metal usage, and accuracy required for high quality components.
- Provides efficient toolpath entry and exit positions and minimizes the entry and exit of the cutting to eliminate finishing or imperfection from the pierce position.
- Optimised nesting control providing grain and angular control whilst maintaining nesting efficiency.
- Easy Editing and Verification combined with one step nesting makes the system instantly productive.



Feature list:

CAD

Power of 64Bit Application Power of 32Bit Application New GUI Themes Windows Interface with OpenGL graphics CAD Wireframe Drafting
CAD Dimensioning and Tolerancing
CAD Solid Hybrid Modelling CAD Surface Modelling CAD Extrude Solid Modelling CAD Real Time Model Sectioning CAD Smart Construction Planes Dynamic Zoom and Rotate Viewing CAD Unwrap Cylinder Function CAD Quick Trace Graphic Images **CAD Import Export Translators** Advanced Moldmaker Modeling Tools Import Solidworks and Rhino3D files

CAD Auto 3D to 2D Model Drafting

Advanced Moldmaker Modelling Tools

Mill CAM

Totally Integrated CAD with CAM Import Solidworks and Rhino3D files Wizard driven CAM Active Cut look ahead feed control Mill Tooling and Material Libraries Mill 2.5D High Speed Machining Advanced High Speed Open Pocket Advanced Multiple Level Drilling Mill Drill Chamfer Corner-round Cycles Thread Milling with Thread Size Library Projected 2D-3D Engraving on Models Automatic Hole Feature Recognition Automatic 2D Rest Roughing Dynamic Clearances 3D CAM Re-Positioning Toolpath Backplot Full Kinematic Machine Preview Advanced Metal Removal Simulation Tool Flank Length Check

Dynamic Tool and Holder Viewing Tool, Flank, Holder Collision Checking Model Compare with Machined Part Mill Automatic Rest Comparison User Post GUI customization Template Memory Machining SMT Surface - 3D Model Machining Associative 3D Model Machining Z Level and Planar 3D Model Machining Automatic 3D Rest Roughing

Mill 3D High Speed Machining Advanced Area Finish Machining Advanced Constant Offset Machining Multiple Stock Model Machining Advanced 3D Machining Strategies Mill Pencil Trace Machining Machining from Stock model Multiple Part Simulation Simulate Machining from Stock Model

Mill Multi-Axis CAM

Smart Plane Multi-Axis Machining Mill 4 Axis Module

- 4 Axis Positional MachiningWrap Machining
- Simultaneous around X Machining Mill 5 Axis Position and 4 Axis Module

 • 5 Axis Positional Machining
- 4 Axis Positional Machining
- Wrap Machining
- Simultaneous around X Machining Mill 5 Axis Simultaneous Module
- 5 Axis Simultaneous Machining
- 5 Axis Swarf Machining

Lathe CAM

Advanced Metal Removal Simulation Model Compare with Machined Part Multiple Part Simulation Totally Integrated CAD with CAM Wizard driven CAM Lathe Tooling libraries Full Kinematic Machine Preview Toolpath Backplot On Screen Toolpath Simulation

Lathe Mill-turn CAM

Lathe C Axis Module Lathe C+Y Axis Module Lathe C+Y+B Axis Module Mill 2.5D High Speed Machining Tool Flank Length Test Mill Drill Chamfer Corner-round Cycles Thread Milling with Thread Size Library Lathe Around and Spiral Full C axis Projected 2D-3D Engraving on Models Automatic Hole Feature Recognition Automatic 2D Rest Roughing Automatic 3D Rest Roughing SMT Surface - 3D Model Machining Associative 3D Model Machining

Z Level and Planar 3D Model Machining Lathe 3D Mill-turn High Speed Machining Advanced 3D Machining Strategies Mill Pencil Trace Machining Machining from Stock model Mill Tooling and Material Libraries Mill Automatic Rest Comparison Simulate Machining from Stock Model User Post GUI customization Template Memory Machining Smart Plane Multi-Axis Machining

Wire EDM CAM

Machine directly from model Model Compare with Machined Part Multiple Part Simulation Totally Integrated CAD with CAM CAM Wizard driven CAM SMT Surface - 3D Model Machining Full Kinematic Machine Preview Tool Path Backplot User Post GUI customization Template Memory Machining WireEDM 2 axis Tool Paths WireEDM 4 Axis Tool Paths Wire EDM Automated Power Settings

Advanced Metal Removal Simulation Model Compare with Machined Part Multiple Part Simulation Totally Integrated CAD with CAM Wizard driven CAM Full Kinematic Machine Preview Tool Path Backplot User Post GUI customization Template Memory Machining Manual Bump Nesting of Parts Automatic Nesting of Profiler Parts

Compatibility 100% Windows for XP Vista Windows 7 and 10 for complete product compatibility.

File Translation to import STEP, IGES, SAT, VDA, Parasolid, SLDPRT, STL, DXF, DWG and 3DM.



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Benelux: + 31 (0) 40 22 66 212

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onecnc.net









OneCNC has a long history of consistent research and development. With more than 30 years of continual development we continue to focus exclusively on the needs of CNC manufacturers. OneCNC as a CAD CAM innovator has had continual direct contact with global users that has enabled the products to become consistent leaders with a proven track record in manufacturing.

