



## SCOPE OF ACCREDITATION

### Heat Treating

**Independent Forgings & Alloys Ltd**  
Victoria Forge  
Sheffield, S6 2BL  
United Kingdom

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)**

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

Nickel and Cobalt Alloys– Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Austenitic– Customer Specs

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Industry Spec – Other

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Industry Spec – Other

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other

Titanium Alloys – Customer Specs

Titanium Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other

#### **AC7102S Rev H - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on before 7 April, 2019)**

U14 SAFRAN Group

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17-Jun-10

U3 Rolls–Royce PLC

**AC7102/5 Rev D - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 3 September 2017)**

Hardness – Brinell – Check any applicable boxes

Industry Spec – Other

Hardness – Portable – Check any applicable boxes

**AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750