

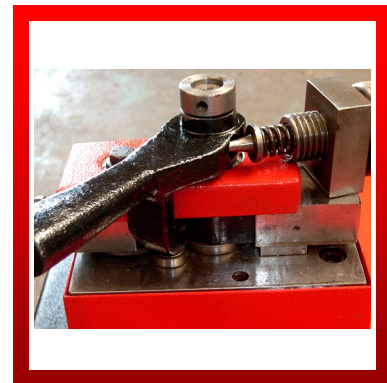
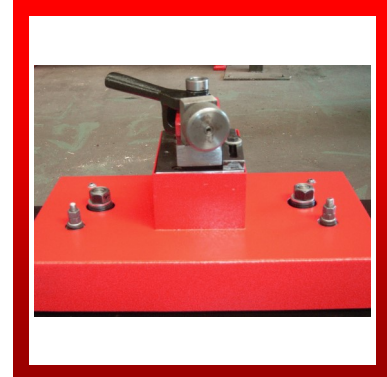
WNS 20swg Pittsburgh Lock Compact Rollformer (CRF20)

Manufactured by W. NEAL SERVICES LTD.

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND



WNS Pittsburgh Lock Compact Rollformer
 20wg (1.0mm) Capacity
 (CRF20)



WNS 20swg (1.0mm) PITTSBURGH LOCK COMPACT ROLLFORMERS are 5 station machines. They are principally used in the HVAC industry for joining sheet metal at right angles on straight and curved duct sections. Pittsburgh Lock Rolls, auxiliary shafts and an autoguide flanging attachment are fitted as standard. The 'lock' is formed in one pass and a flange is inserted into the pocket. The edge is then hammered over either manually or with a **WNS PITTSBURGH LOCK SEAM CLOSER / LOCKER (SC10) & (SC12)** or with a **WNS 18swg (1.2mm) PITTSBURGH LOCK AIR CLOSING HAMMER (AH18)**. Additional forming rolls, such as double seam rolls, drive cleat rolls, etc. can be fitted onto the auxiliary shafts. The autoguide flanging attachment enables the forming of a right angle on curved, straight and irregular shapes.

WNS Rollformers are manufactured with all steel side plates. The shafts, forming rolls, gears and guide fences are all hardened, and needle bearings are fitted throughout. This COMPACT model is ideal for use on site as it can be transported easily in the boot of a car or small van.

CE

SPECIFICATIONS

Model:	Speed:	Flanging Attachment Direction:	Motor Power:	Supply Voltage:	Length:	Width:	Height:	Weights - net/gross:
CRF20	7.0m/min	Left to Right	1HP, 0.75kW	415v, 3 Phase	840mm	350mm	465mm	80Kg/100Kg

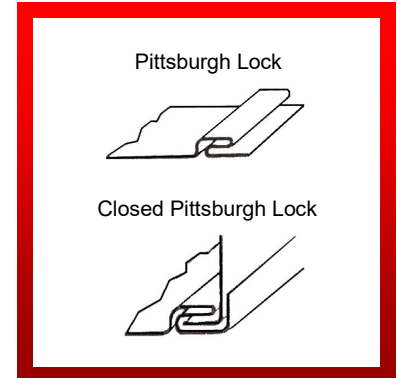
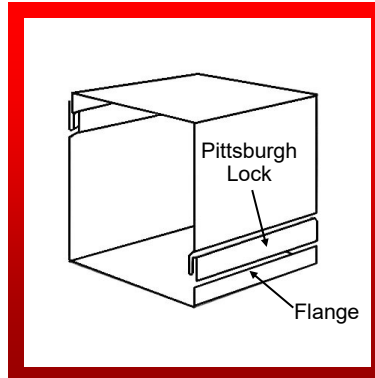
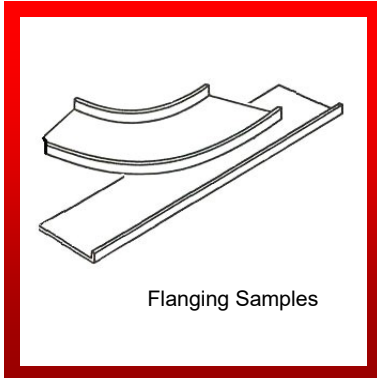
Revised: June 2018

All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.

WNS 20swg Pittsburgh Lock Rollformer (CRF20)

Manufactured by W. NEAL SERVICES LTD.

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND



SPECIFICATIONS

Auxiliary Rolls	Pittsburgh Lock Rolls Fitted Inboard	Right Angle Flange (Formed on the Flanging Attachment)	Drive Cleat*	Double Seam*	Right Angle Flange*
Sections					
Maximum Thickness:	1.0mm	1.0mm	1.0mm	0.8mm	1.0mm
Material Used (apx):	25mm <i>(Subject to knock over edge)</i>	6.0mm	54mm	20mm	6.0mm+
Seam Width:	10mm	-	29mm	10mm	-
Flange Height:	-	6.0mm	-	-	6.0mm

*Optional Rolls which can be fitted to auxiliary shafts.

Other Products in our range....

