## **ABOUT VIRENT**

Founded in 2002, Virent, a catalyst and technology development company specializing in bio-based fuels and chemicals, is now offering contract R&D services through its facility in Madison, WI.

Virent is uniquely positioned as a partner for contract R&D. Virent offers 24 continuous lab/pilot scale testing rigs that can be reconfigured to meet a customer's needs. Virent has three demonstration units allowing 100X scale-up and a highly trained work force able to accommodate 24-hour a day continuous run operations. Virent has a metal fabrication workshop allowing for in-house adaptation and modification of these units.

Operations are supported by a state-of-the-art analytical department with the necessary instrumentation and expertise to provide method development or transfer in of your SOPs in chromatography, micro-pulse testing, spectroscopy, wet chemistry, physical properties, or catalyst characterization. Client data is managed through a state-of-the-art data management system. Virent's procedures ensure protection of your confidential information.





## **Contact Us**

Virent, Inc. 3571 Anderson St. Madison, WI 53704

(608) 237-8600 Ext. 206 contract services@virent.com



Contract R&D Services



# **Foundation**

- Excellent safety record
- Strong procedures to protect client IP
- Experienced staff

Chemists and chemicals engineers On-site machinist and support staff

- Operation: 24 hours, 7 days per week
- Flexible unit configurations
- Utilities

Hot oil

Cooling water

Nitrogen (5 psig, 100psig, 2000 psig)

Hydrogen (up to 1950 psig)

DI/RO water

Bulk solids handling

### Analytical support

Chromatography—GC, LC, IC, SEC, GC-MS, GCxGC-MS
Catalyst micro-pulse testing
ICP, IR, NIR, UV-VIS, TGA
Catalyst characterization
Access to microscopic analyses
LIMS data management

Metal fabrication workshop for custom design/modification



## **Services**

- · Process optimization
- Catalyst testing and development

Preparation

Side-by side catalyst evaluation

Life studies

### Core chemistries

Hydrogenation

Hydrodeoxygenation

Alkylation

Isomerization

Heterogeneous catalysts

Others

## Product sample preparation

Kilograms to tons

Scale-up, 100-X



## **Equipment**

#### Batch Reactors

100/500 mL (350 °C, 2000 psig) 2000 mL (300 °C, 2000 psig) 2 gal (250 °C, 700 psig)

#### Continuous Reactors

Over 20 fully integrated units consisting of single and multiple reactors with distillation. Can be readily reconfigured.

- 1/2" & 1" OD, up to 32" in length
- Pressure: up to 1950 psig
- Temperatures: up to 540 °C
- PLC/DCS process control

### Pilot Distillation

Batch and continuous packed columns Vacuum to 200 psig

#### Demonstration –Scale

Shell and tube reactors

1" x 12' (400 °C, 1650 psig)

Single tube reactors

2" x 7' (500 °C, 2200 psig)

3' x 8' (625 °C, 200 psig)

Distillation columns

2" x 7' (500 °C, 1900 psig)

3" x 11' and 13.5' (400 °C, 325 psig)

20+ theoretical stages

Melt crystallization

Process control:

Delta-V DCS/Rockwell PLC

Filtration

Ion Chromatography, including rotary SMB unit

Further equipment information available upon request.