### **High Pressure Treated Timber SPECIFIER'S GUIDE**



PRESSURE TREATED TIMBER



PRESSURE TREATED TIMBER WITH BUILT-IN WATER REPELLENT



PRESSURE TREATED TIMBER WITH BUILT-IN COLOUR



PRESSURE TREATED TIMBER
WITH BUILT-IN COLOUR
AND WATER REPELLENCY



# **TANALITH family**

Proven long term protection against decay and insect attack





for building, fencing, landscaping, garden and engineering timbers.

Lonza







WITH BUILT-IN COLOUR



PRESSURE TREATED TIMBER
WITH BUILT-IN COLOUR
AND WATER REPELLENCY

PRESSURE TREATED TIMBER
WITH BUILT-IN WATER REPELLENT

### **TANALITH pressure treated timber**

 Protected by a unique, highly developed preservative formulation, next generation TANALITH pressure treated timber gives a reliable and consistent protection against fungal decay and insect attack.



 Built into next generation TANALITH are patented and award winning BARamine technologieswhich deliver even more consistent and effective preservative penetration into the timbers, and an even more assured, long term protection for all treated timber end uses.



- Appealing natural pale green colour with excellent weathering properties.
- Usually specified for indoor and outdoor applications where there is a medium to high risk
  of fungal decay and insect attack, eg. general construction, landscaping and leisure
  timbers, fencing and other outdoor timber projects.
- Available with a built-in water repellent (TANALITH Extra) or colour additive (TANATONE)
  or a combination of water repellent and colour additive (TANALITH Creol).
   TANALITH Creol treatment is applied throughout a two-part process; a high pressure TANALITH E treatment
  followed by a dipping or low pressure treatment with Creol colourant.



# FOR WATER REPELLENT TIMBER SPECIFY 'WITH TANALITH EXTRA WATER REPELLENT ADDITIVE'

Built-in water repellent provides enhanced weathering protection and improved dimensional stability. Ideal for cladding and decorative garden timbers.



# FOR BROWN COLOURED TIMBER SPECIFY 'WITH TANATONE COLOUR ADDITIVE'

Appealing built-in brown colour. Ideal for rough sawn fencing and landscaping applications.



# FOR DARK BROWN COLOURED AND WATER REPELLENT TIMBER SPECIFY 'WITH TANALITH CREOL ADDITIVE'

Ideal for cladding, garden and leisure wood structures, sleepers and fencing.





### TO SPECIFY, the following wording is recommended . . . (UK only)

- The timber as detailed . . . (insert quantity, dimensions, species, whether sawn or round and its end use/description of component) . . . is to be vacuum/pressure treated with TANALITH preservative (state with TANALITH Extra water repellent, TANATONE colour additive or TANALITH Creol additive, if desired) to comply with the Treatment Code . . . (insert "TE" Code from the chart opposite).
- Following treatment, any areas of treated timber revealed by cross cuts, holes, notches, shall be brushed with ENSELE end-grain preservative.
- Timber which is rip sawn, equalised, planed or heavily sanded must be returned to the treatment plant for re-treatment.
- On no account are fence posts to be pointed after treatment. The shortening of posts and columns should be avoided. In any event, cross cutting must be restricted to the top of the post or column.
- Specification clauses are available to download from the Lonza website www.lonzawoodprotection.com

### **Specification chart for TANALITH pressure treated timber**

COMPONENT GROUP	USE CLASS	COMPONENT DETAILS	This list is not exhaustive. If your timber component is not listed, please contact Arch for further advice.	UK TREATMENT CODE	DESIRED SERVICE LIFE
Internal building timbers	1	Roof timbers (dry): pitched ro	ofs, rafters, purlins, joists, sarking, wall plates.	TE/BI	60 years
	1 or 2	Roof timbers ( <i>Hylotrupes</i> areas): Where there is a risk of House Longhorn Beetle ( <i>Hylotrupes bajulus L</i> ) according to the Building Regulations [5] (applicable to England and Wales), the Building Standards Scotland [6] and the Building Regulations (Northern Ireland) [7]: pitched roofs, rafters, purlins, joists, sarking, wall plates.		TE/BI	60 years
	2	Roof timbers (risk of wetting): Where components are exposed to risk of wetting due to, for example, condensation: rafters, purlins, joists, sarking, wall plates, flat roofs (cold), enclosed beams, valley gutter timbers, flat roofs (warm inverted), exposed beams.		TE/BI	60 years
	2	Tiling battens		TE/TB	60 years
	2	External walls/ground floor jo	ists. Timber frame material, external walls.	TE/BI	60 years
	2	Sole plates.		TE/BI	60 years
External building timbers above dpc level	3 UNCOATED	Cladding*, uncoated.		TE/BX	15 years
	3 COATED	Cladding, soffits, fascias, bar maintained and appropriate s	ge boards subsequently protected with a surface coating.	TE/BX	30 years
	3 UNCOATED	Cedar shingles.		TE/CS	30 years
Plywood	2•	BS EN 636 Exterior Grade (EN 314 Part 2 bonding class 3) or WBP (weather and boil proof). Humid Grade (bonding class 2) may also be suitable.		TE/EPa	60 years
	3 UNCOATED•	BS EN 636 Exterior Grade (EN and boil proof).	N 314 Part 2 bonding class 3) or WBP (weather	TE/EPb	15 years
Fencing and landscaping timbers above ground contact	3 UNCOATED	Rails, struts, gates, boards, slats, droppers, post caps, dowels, garden decking boards, farm building, pergolas, gazebos and playground equipment components above ground contact.		TE/GFa*§	15 years (for 30 years - TE/MF)
Fencing, landscaping and farm buildings in ground contact	4	Posts (square sawn or cleft, sawn and dressed, machine turned, natural rounds, half rounds), bearers, gravel boards, sleepers in ground contact. Farm buildings: timbers embedded in ground or prone to frequent wetting.		TE/GFb*§ (softwood only)	15 years (for 30 years - TE/HD)
Fresh water contact	4	Lock gates, revetments.		TE/FW	15 years
Highway fencing above ground	3 UNCOATED	To meet Highways Agency S service life is required than ge	pecification Clause 311 or where a longer eneral Use Class 3 timbers.	TE/MF	30 years
Heavy duty industrial	4 4 4	Highway fencing in ground contact: To meet Highways Agency Specification Clause 311. Railway sleepers. Transmission poles. Or where a longer service life is required than general Use Class 4 timbers.		TE/HD (softwood only)	30 years
Packaging timbers in cargoes to Australia	Not Applicable	To comply with Australian Qu	arantine Regulations AS 1604-1 H2.	TE/AQ Permeable softwood only#	Not applicable

#### **Useful documents**

The TANALITH Treated Timber User Guide provides full details on the properties and handling of TANALITH, TANALITH Extra and TANATONE pressure treated timber.

# Cutting of TANALITH, TANATONE, TANALITH Extra and TANALITH Creol treated timbers

Any treated timber surface exposed by cross-cutting, drilling, notching or boring must be brushed with ENSELE end-grain preservative to maintain the integrity of the treatment. A choice of ENSELE product is available for use with either green or brown pressure treated timber. The ENSELE Technical Data Sheet provides full information on this product.





#### **SPECIFICATIONS AND STANDARDS**

TANALITH preservative is tested in accordance with the requirements of EN 599, including extended field trial testing. TANALITH pressure treated timber is treated in accordance with the penetration and retention requirements given in BS 8417. Care should be taken when specifying timber species to ensure that these can be treated in accordance with these penetration and retention requirements. Use Classes are defined in EN 335.

TANALITH pressure treated timber meets NBS (Z12), NHBC and WPA National Specifications.

Lonza advises specifiers/users to ask for a confirmation of treatment from the supplier as part of the specification/purchase process.

#### **DESIRED SERVICE LIFE**

The desired service life does not provide a guarantee of performance but an indication of the expectation against which the recommendations for timber treatment are drawn up, assuming good design and normal conditions of use.

All specifications refer to treatment of both softwoods and hardwoods, unless otherwise indicated.

- \* Specify 'with TANALITH Extra' for water repellent timber, if desired.
- § Specify 'with TANATONE' for brown coloured timber, if desired.
- # Includes most common pines eg. Scots Pine (Redwood) and Corsican Pine but not including Maritime Pine.
- Always check suitability for treatment with the plywood supplier.















### **High Pressure Treated Timber**

#### **High pressure preservative treatment process**

TANALITH pressure treated timber is impregnated with TANALITH preservative under controlled conditions by vacuum high pressure technology in an enclosed system.



Timber loaded into treatment vessel. Initial vacuum is applied and the timber cells are evacuated of air. Vacuum held.



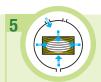
Cylinder flooded under vacuum with TANALITH wood preservative, with colour or water repellent additives if required.



Hydraulic pressure is available, enabling the preservative to penetrate into the timber structure, to achieve a target penetration for the specified Use Class.



A final vacuum extracts excess preservative solution, which is then pumped back into storage.



Low pressure inside the timber draws in the surface solution when vented to atmosphere. Treated timber is left to dry.



PLEASE NOTE: TANALITH Creol treatment is applied through a two-part process; a high pressure TANALITH treatment followed by a dipping or low pressure treatment with Creol.

#### Availability of treated timber/specific treatments

Ready treated stocks or specific treatments of TANALITH, TANALITH Extra, TANATONE and TANALITH Creol pressure treated timber are available through a network of timber companies and treaters throughout Europe. For details of your nearest supplier, please contact Lonza at the address below - for UK and Ireland suppliers visit www.tanalisedtimber.co.uk

## **TANALITH family**









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Lonza updates its literature as and when necessary

Please ensure you have an up to date copy.

Use wood preservatives safely. Always read the label and product information before use.



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