JOB DESCRIPTION

Job Title	Multi-skilled Machinist	Department	Machine Shop
Responsible to	Machine Shop Supervisor	Responsible for	N/A

Main purpose of job

To safely and efficiently produce low volume high precision components to the highest quality.

Main duties

- Setting/Operating manual Milling and Turning machines to the standard set and run times
- Create, load, examine and modify CNC programmes;
- Set up tools and load materials onto CNC machine;
- Carry out machining of components;
- Monitor the quality of components, including first-off inspection (and CMM inspection would be an advantage);
- Use initiative to suggest improvements to tooling selection and method of manufacture;
- Interpret drawings, identify and report drawing errors and suggest improvements;
- Work with managers and supervisors to implement the Company's policies and business objectives;
- Make a positive contribution to maintaining a workplace that is healthy, safe, neat and tidy;
- Carry out any other duties reasonable within capability as required by the Machine Shop Supervisor.

Person Specification

- Ideally applicants will have served an apprenticeship and have expertise in using a variety of both CNC and manual milling and turning machines;
- Used to working to fine tolerances with non-ferrous materials (of the order of 20microns);
- CNC setter/operator with experience of CAD / CAM programming;
- Able to interpret engineering drawings;
- Able to use a wide variety of measuring equipment;
- Able to work under own initiative;
- Flexible, courteous, friendly and positive approach;
- Discretion, confidentiality and professionalism at all times;
- Eligible to work in UK.

Preferably

• FANUC, Mazatrol and EdgeCAM experience desirable, but training will be given;



Tel +44 (0) 1208 77777 Fax +44 (0) 1208 76426 personnel@flann.com www.flann.com