

WNS Hand Swager (HS215)

Manufactured by W. NEAL SERVICES LTD

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND



Optional Stand (shown) available separately!

WNS HAND SWAGERS (HS215) are principally used for swaging, beading, wiring, crimping and forming of sheet metal. The HS215 has a 215mm (8.5") Throat and can accommodate mild steel sheet up to 1.2mm thick. This machine comes complete with 6 sets of rolls.

SPECIFICATIONS							
Model:	Throat:	Maximum Thickness:	Number of Rolls (x 6):	Length:	Width:	Height:	Weights - net/gross:
HS215	215mm (8.5")	1.2mm <i>(Subject to rolls)</i>	6 Sets	600mm	250mm	500mm	33Kg/53Kg


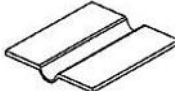
Revised: Feb 2018


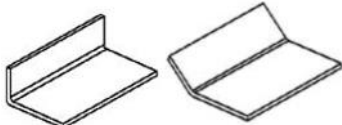
All capacities are based on the use of Rollforming quality Mild Steel. All specifications, dimensions and weights are approximate and are to be used as a guide. Colours may vary. W. Neal Services Ltd reserves the right to alter any specifications. E&OE.


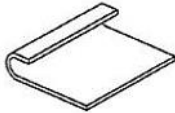
WNS Additional Swager Rolls


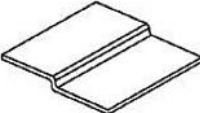
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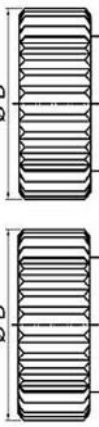

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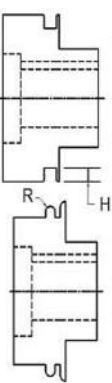
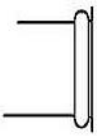
		WNS Power Swager (PS280)	WNS Power Swager (PS215)	WNS Hand Swager (HS215)	
		R1	R2	R1	R2
		R1	R2	R1	R2
	S1	1.5mm	2.7mm	1.5mm	2.2mm
	S2	2.5mm	4.5mm	2.4mm	3.1mm
	S3	3.0mm	5.0mm	3.1mm	3.8mm
	S4	4.0mm	6.0mm	4.0mm	4.7mm
	S5	5.0mm	7.0mm	5.0mm	5.7mm
	S6	6.0mm	8.0mm	6.0mm	6.7mm
		 SWAGING WHEELS*			

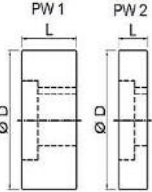
		WNS Power Swager (PS280)	WNS Power Swager (PS215)	WNS Hand Swager (HS215)	
		JW1-M	JW1-F	JW1-M	JW1-F
		R	H	R	H
		1.5mm	3.5mm	1.5mm	2.0mm
		 JENNYING/FLANGING WHEELS*			

		WNS Power Swager (PS280)	WNS Power Swager (PS215)	WNS Hand Swager (HS215)	
		R1	R2	R1	R2
		R1	R2	R1	R2
	W2	1.5mm	2.7mm	1.5mm	2.5mm
	W3	2.4mm	3.6mm	2.4mm	3.4mm
	W4	3.1mm	5.1mm	3.1mm	4.3mm
	W5	4.0mm	6.0mm	4.0mm	5.2mm
		 WIRING WHEELS*			

		WNS Power Swager (PS280)	WNS Power Swager (PS215)	WNS Hand Swager (HS215)	
		NW1-M	NW1-F	NW1-M	NW1-F
		H1	H2	H1	H2
		4.7mm	4.5mm	4.0mm	3.6mm
		 NECKING WHEELS*			

		
	WNS Power Swager (PS280)	WNS Power Swager (PS215)
	Ø D	Ø D
	85mm	57mm
	WNS Hand Swager (HS215)	
	Ø D	
	57mm	
CRIMPING WHEELS		

		
	WNS Power Swager (PS280)	WNS Power Swager (PS215)
	R	H
	3.0mm	7.0mm
	3.0mm	4.0mm
	WNS Hand Swager (HS215)	
	R	H
	3.0mm	3.0mm
SCREW IN WHEELS		

	WNS Power Swager (PS280)	WNS Power Swager (PS215)
	Ø D	L
PW1	81mm	38mm
PW2	81mm	20mm
	WNS Hand Swager (HS215)	
	Ø D	L
PW1	53mm	38mm
PW2	53mm	20mm
PLAIN WHEELS*		

* Indicates Standard Rolls

Revised: June 2017

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