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MELINEX® 462 DTF Only - Active

# **Product Description**

Melinex® 462 is a high clarity polyester film manufactured with a coating on both surfaces that promotes adhesion to many solvent formulations and to most vinyl or acrylic base ink systems.

# **Typical Applications**

Melinex® 462 is used in many general industrial applications where clarity and adhesion properties are critical, e.g., coating, lamination and print-on applications.

# **Typical Properties**

Available Thickness [Gauge]												
200;	265;	300;	380;	400;	460;	500;	650;	700;	1000			

DPTICAL   Haze	Property	Thickness	Value	Units	Test
Haze					
Haze	Haze	200 - 500	1.0		ASTM D1003
Haze	Haze	650 - 700	1.5	(Maximum)	ASTM D1003
PHYSICAL   C.O.F. (dynamic) A-B   ALL   0.70   (Maximum)   ASTM D1894	Haze		-	(Maximum)	
C.O.F. (dynamic) A-B         ALL         0.70         (Maximum)         ASTM D1894           Tensile Strength MD         200 - 700         25,000         psi (Minimum)         ASTM D882A           Tensile Strength MD         1000         20,000         psi (Minimum)         ASTM D882A           Tensile Strength TD         200 - 700         25,000         psi (Minimum)         ASTM D882A           Tensile Strength TD         1000         20,000         psi (Minimum)         ASTM D882A           Yield (nominal)         200         9,918         in²/lb           Yield (nominal)         265         7,485         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           THERMAL         ALL         13,000         psi (Minimum)         ASTM D882A	Total Light Transmission (TLT)	ALL	90	%	ASTM D1003
C.O.F. (dynamic) A-B         ALL         0.70         (Maximum)         ASTM D1894           Tensile Strength MD         200 - 700         25,000         psi (Minimum)         ASTM D882A           Tensile Strength MD         1000         20,000         psi (Minimum)         ASTM D882A           Tensile Strength TD         200 - 700         25,000         psi (Minimum)         ASTM D882A           Tensile Strength TD         1000         20,000         psi (Minimum)         ASTM D882A           Yield (nominal)         200         9,918         in²/lb           Yield (nominal)         265         7,485         in²/lb           Yield (nominal)         380         6,612         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           THERMAL         ALL         13,000         psi (Minimum)         ASTM D882A					
Tensile Strength MD         200 - 700         25,000         psi (Minimum) (Minimum)         ASTM D882A           Tensile Strength MD         1000         20,000         psi (Minimum)         ASTM D882A           Tensile Strength TD         200 - 700         25,000         psi (Minimum)         ASTM D882A           Tensile Strength TD         1000         20,000         psi (Minimum)         ASTM D882A           Yield (nominal)         200         9,918         in²/lb           Yield (nominal)         265         7,485         in²/lb           Yield (nominal)         300         6,612         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           THERMAL         ALL         13,000         psi (Minimum)         ASTM D882A			_		
Tensile Strength MD	C.O.F. (dynamic) A-B	ALL	0.70	(Maximum)	ASTM D1894
Tensile Strength MD  Tensile Strength TD  200 - 700  25,000  psi (Minimum)  ASTM D882A  Tensile Strength TD  1000  20,000  Psi (Minimum)  ASTM D882A  Tensile Strength TD  1000  20,000  psi (Minimum)  ASTM D882A  ASTM D882A  Yield (nominal)  200  9,918  in²/lb  Yield (nominal)  300  6,612  in²/lb  Yield (nominal)  380  5,220  in²/lb  Yield (nominal)  Yield (nominal)  460  4,312  in²/lb  Yield (nominal)  Yield (nominal)  700  2,800  Yield (nominal)  Yield (nominal)  Yield Strength MD  ALL  13,000  THERMAL  THERMAL	Tensile Strength MD	200 - 700	25,000	1	ASTM D882A
Tensile Strength TD	Tensile Strength MD	1000	20,000	1	ASTM D882A
Tensile Strength TD         1000         20,000         (Minimum)         ASTM D882A           Yield (nominal)         200         9,918         in²/lb           Yield (nominal)         265         7,485         in²/lb           Yield (nominal)         300         6,612         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         650         3,052         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A	Tensile Strength TD	200 - 700	25,000		ASTM D882A
Yield (nominal)         265         7,485         in²/lb           Yield (nominal)         300         6,612         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         650         3,052         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum) (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A	Tensile Strength TD	1000	20,000		ASTM D882A
Yield (nominal)         300         6,612         in²/lb           Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         650         3,052         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A	Yield (nominal)	200	9,918	in²/lb	
Yield (nominal)         380         5,220         in²/lb           Yield (nominal)         460         4,312         in²/lb           Yield (nominal)         650         3,052         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A	Yield (nominal)	265	7,485	in²/lb	
Yield (nominal)       460       4,312       in²/lb         Yield (nominal)       650       3,052       in²/lb         Yield (nominal)       700       2,800       in²/lb         Yield (nominal)       1000       1,984       in²/lb         Yield Strength MD       ALL       13,000       psi (Minimum)       ASTM D882A         Yield Strength TD       ALL       13,000       psi (Minimum)       ASTM D882A	Yield (nominal)	300	6,612	in²/lb	
Yield (nominal)         650         3,052         in²/lb           Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A	Yield (nominal)	380	5,220	in²/lb	
Yield (nominal)         700         2,800         in²/lb           Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A	Yield (nominal)	460	4,312	in²/lb	
Yield (nominal)         1000         1,984         in²/lb           Yield Strength MD         ALL         13,000         psi (Minimum)         ASTM D882A           Yield Strength TD         ALL         13,000         psi (Minimum)         ASTM D882A   THERMAL	Yield (nominal)	650	3,052	in²/lb	
Yield Strength MD  ALL  13,000  psi (Minimum)  ASTM D882A  Yield Strength TD  ALL  13,000  psi (Minimum)  ASTM D882A  THERMAL	Yield (nominal)	700	2,800	in²/lb	
Yield Strength MD  ALL  13,000 (Minimum)  ASTM D882A  Yield Strength TD  ALL  13,000 psi (Minimum)  ASTM D882A  THERMAL	Yield (nominal)	1000	1,984	in²/lb	
THERMAL  ALL 13,000 (Minimum) ASTM D882A	Yield Strength MD	ALL	13,000		ASTM D882A
	Yield Strength TD	ALL	13,000		ASTM D882A
	THERMAL				
Shrinkage MD (190°C)   ALL   2.5   %   Unrestrained @ 190°C/5 min	Shrinkage MD (190°C)	ALL	2.5	%	Unrestrained @ 190°C/5 min
Shrinkage TD (190°C) ALL 1.0 % Unrestrained @ 190°C/5 min	Shrinkage TD (190°C)	ALL	1.0	%	Unrestrained @ 190°C/5 min

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# **Contact Info**

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# Disclaimer

Note: These values are typical performance data for DuPont Teijin Films' polyester film; they are not intended to be used as design data. We believe this information is the best currently available on the subject. It is offered as a possible helpful suggestion in experimentation you may care to undertake along these lines. It is subject to revision as additional knowledge and experience is gained. DuPont Teijin Films makes no guarantee of results and assumes no obligation or liability whatsoever in connection with this information. This publication is not a license to operate under, or intended to suggest infringement of, any existing patents.

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