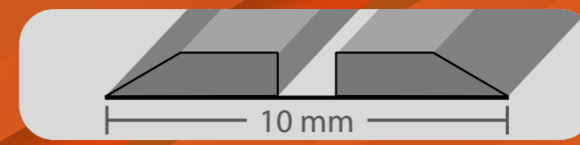


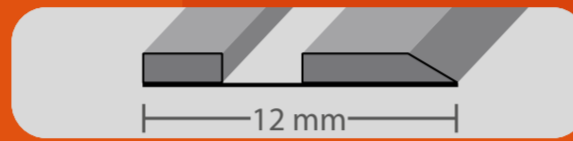
## Standard Centre Crease

Channel Height	Channel Widths (mm) 2/3pt as standard, 3/4pt on request (proposed range)														
0.3mm Light Pink	0.5	0.6	0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9			
0.4mm Buff	0.5	0.6	0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9			
0.45mm White			0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9			
0.5mm Yellow			0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	
0.55mm Powder Blue			0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	
0.6mm Green				1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
0.65mm Burgundy							1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
0.7mm Red							1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
0.8mm Blue									1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
1.0mm Brown													2.3	2.5	2.7 3.0
1.2mm Grey															3.0
1.4mm Black															3.0
1.6mm Light Yellow															3.0



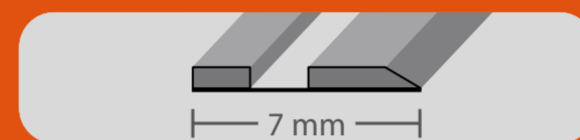
## 12mm Large Off-Centre Crease

Channel Height	Channel Widths (mm) (proposed range) 3/4pt as standard, 2/3 pt on request							
1.0mm Brown			3.5	4.0		5.0	6.0	
1.2mm Grey		3.2	3.5	4.0	4.5		6.0	8.0
1.4mm Black	3.0					5.0		
1.6mm Light Yellow			4.0			5.0		



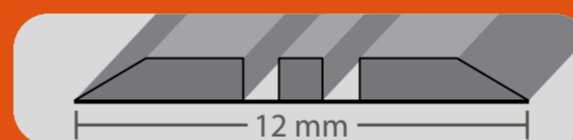
## 7mm Off-Centre Crease

Channel Height	Channel Widths (mm) 2/3pt as standard, 3/4pt on request (proposed range)														
0.3mm Light Pink	0.5	0.6	0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9			
0.4mm Buff	0.5	0.6	0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9			
0.45mm White			0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9			
0.5mm Yellow			0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	
0.55mm Powder Blue			0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	
0.6mm Green				1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
0.65mm Burgundy							1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
0.7mm Red							1.3	1.4	1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
0.8mm Blue									1.5	1.6	1.7	1.9	2.1	2.3	2.5 2.7 3.0
1.0mm Brown													2.3	2.5	2.7 3.0



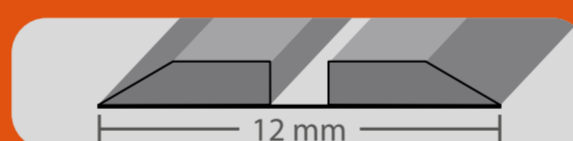
## Double Crease

Channel Height	Channel Widths (mm)				Space Between Crease Centres				
0.4mm Buff	1.0	1.2	1.3	1.5	3.0	3.5	4.0	4.5	5.0
0.45mm White	1.0	1.2	1.3	1.5	3.0	3.5	4.0	4.5	5.0
0.5mm Yellow	1.0	1.2	1.3	1.5	3.0	3.5	4.0	4.5	5.0



## 12mm Large Centre Crease

Channel Height	Channel Widths (mm) (proposed range) 3/4pt as standard, 2/3 pt on request							
0.6mm Green	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
0.65mm Burgundy	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
0.7mm Red	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
0.8mm Blue	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
1.0mm Brown	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
1.2mm Grey	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
1.4mm Black	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0
1.6mm Light Yellow	3.2	3.5	4.0	4.5	5.0	6.0	7.0	8.0



Choose the correct size **ProCrease** using our mobile-friendly website [manmat.com/calculator/](http://manmat.com/calculator/)

Using this chart

1. Channel width should be  $(1.5 \times \text{board thickness}) + \text{creasing rule thickness}$
2. Creasing rule height should be  $\text{cutting rule height} - \text{board thickness} - \text{constant base allowance of } 0.15\text{mm}$
3. While every effort has been made to ensure the accuracy of this chart, always double check calculations before ordering. Real-world application can vary because of other factors including relative humidity, temperature and board condition.

# ProCrease Size Chart



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