deltawayec

Measurement of Flow and Heat Quantity in Liquid-Carrying Pipes

- precise
- simple
- non-intrusive and maintenance-free

deltawaveC

deltawaveC-F stationary deltawaveC-P portable



Highly precise and reliable flow measurement

Contactless flow measurement for liquids

deltawaveC devices are available in two different series: the deltawaveC-P for mobile sampling measurements and for measuring tasks over an extended period of time, and the deltawaveC-F, for continuous measurements in fixed installations.

Both units use the proven and highly precise ultrasonic transit time difference method. By employing the latest digital signal processors, these robust measurement devices are extremely accurate and drift-free.

Saves installation and operating costs

Thanks to clamp-on technology, the ultrasonic transducers used can be installed in a matter of minutes. No need exists to cut or penetrate your pipes. This possibility, together with the elimination of process interruptions, means that deltawaveC devices are the key to optimizing operating costs. The contactless measurement is virtually

- 100% leak-proof
- 100% pressure-resistant
- 100% drift-free
- 100% wear-free and thus maintenance-free
- 100% free of pressure loss and thus energy-saving

With the new Quick Setup option parameterization takes less than one minute. And online help makes the manual unnecessary for most tasks.

The single user interface shared by both device versions eliminates the learning curve for anyone already familiar with one of the deltawaveC devices. You'll find all menu items and displays in plain text on the large backlit display. Cryptic abbreviations are unnecessary on the graphics-capable QVGA display. The clear menu structure and easy and quick operation



2

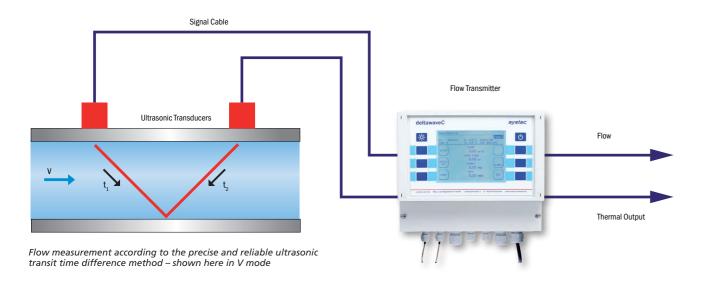
High-performance measurement and evaluation process – Precise and reliable flow measurement even for difficult applications

deltawaveC flowmeters operate according to the high-precision ultrasonic transit time difference method. Here, two ultrasonic transducers are mounted externally on the pipe and connected to the processing electronics.

The ultrasonic transducers operate alternately as transmitters and receivers and transmit ultrasonic signals to one another, whereby the respective signal transit times of the outgoing and return signal (t₁, t₂) are measured.

The deltawaveC measures the transit time difference of the ultrasonic signals t_1 and t_2 that run with and against the direction of flow. These signals are accelerated (t_1) or delayed (t_2) by the flow of medium. The resulting difference in the two signal transit times is proportional to the flow velocity and, together with the pipe geometry, is used to precisely calculate the flow.

The use of multiple processors working in parallel means that deltawaveC achieves an extremely high measurement rate. Signal processing takes place in high-performance DSPs which are extremely precise and operate at very high resolution. This enables the device to achieve internal resolution of under 0.001 m/s flow velocity. And since the transit time measurement is purely digital, the measurement electronics are virtually drift and calibration-free. In this method, the flow rate is measured many times over, or typically from 50-150 times per second. The high number of measurements - as well as the use of the most modern digital signal processing - makes the deltawaveC highly reliable even under extremely dynamic, challenging processing conditions.



Stable and reliable measurement under extremely difficult conditions

Ultrasonic signals are disturbed by a variety of variables, including electromagnetic radiation, the presence of gas or solids, machine noise, etc. In conventional devices, in order to detect the ultrasonic signals to be evaluated within this "ambient noise" the signal amplitude must be several times that of the noise. An intelligent analysis method was developed for deltawaveC that detects the ultrasonic signals when the amplitude of the noise is several times more than that of the signal amplitude. The advantage for deltawaveC users: absolutely reliable and stable measurements, even in extremely unfavorable conditions.

This enables measurements even under conditions where high particle and gas loads are present – an impossible task for conventional devices.

Verified signal quality ensures reliable measurement

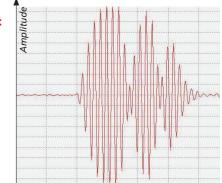
deltawaveC's integrated oscilloscope function checks and verifies signal quality. This allows graphical signal display and the quick and easy verification of signal quality.

Modern cross-correlation process tackles the toughest measurement tasks

To ensure reliable measuring results even under the most difficult conditions the deltawaveC incorporates bespoke powerful signal processing algorithms. For reliable detection, deltawaveC employs - similar to the GPS satellite navigation system - encoded signal packets (bursts).

Via the built-in phase shifts and clearly defined number of oscillations, prior to being sent the bursts receive a unique identity - just like a fingerprint. On the receiving end, the digital signal processor (DSP) then employs a cross-correlation method to uniquely determine the time (maximum correlation) at which the transmission signal matches a stored reference signal.

This allows the signal reception times required to determine the transit time to be determined very precisely. This also permits the clear identification of the desired signals in the event of high noise levels and/or low signal amplitude (e.g. high particle content in the medium) by means of cross-correlation. Your advantage: reliable and accurate measurement results even under difficult measurement conditions.



Encoded signals: typical signal packet with two 180° phase shifts for reliable signal recognition.

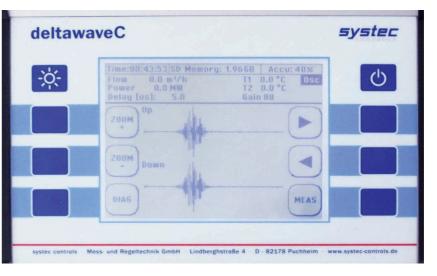
AFC technology for high accuracy under changing process conditions

AFC Automatic Fluid Control

Ultrasonic meters are dependent on the acoustic velocity of the relevant medium, which varies with the composition and temperature. This is well-known and with proper parameterization is not a problem. However, many conventional devices are programmed for water with a temperature of 20° Celsius, for example. If the temperature changes to 50° C the transducers would basically have to be repositioned. In everyday measurement practice this would be impractical, and is rarely done. The result is a loss of accuracy.

deltawaveC compensates for this effect by means of AFC technology and by newly developed, high-performance algorithms. The advantage is that the transducers need not be repositioned, and accuracy is virtually unaffected by typical process fluctuations.

This also results in high measurement accuracy even under changing medium conditions, e.g. due to changes in temperature or composition.



Integrated Heat Quantity Measurement A single device for multiple metering applications

deltawaveC-P is compatible with the most common pipe sizes (DN10 - DN6000) and cross-sector applications. deltawaveC is not only a flowmeter, but also includes an integrated heat quantity measuring function. Together with the optionally available clamp-on temperature and ultrasonic transducers, heat and cooling quantities can be recorded and documented with reliability and accuracy.

Rising energy prices and legal requirements regarding environmental protection and plant efficiency necessitate the ongoing optimization of energy flows. Whether monitoring the district heating networks that span from power stations to the consumer, process heat in the chemicals industry or in building services engineering – assessing the energy performance of heat flows is tremendously

important in many application areas. The integrated thermal energy measuring function of the deltawaveC enables rapid and convenient recording of heat flows. External, optionally available temperature sensors placed in the feed and return flow are used to measure the temperature difference. In parallel, deltawaveC-P measures the volume flow and, from this, calculates the heat flow, taking into account the specific heat coefficient of the medium. The temperature sensors can be matched in pairs on the device in order to increase measurement accuracy. All this takes place without penetrating the piping system - temperature and flow sensors are simply clamped onto the pipe from the outside.



Thermal energy metering at Stadtwerke

Thermal liput / Heat quantity Volume Flow / Quantity Temperature Sensor T1 Return temperature Q Flow Rate Temperature Sensor T2

Broad Application Spectrum

deltawaveC is compatible with the most common pipe sizes (DN10 - DN6000) and applications across all sectors. deltawaveC is not only a flowmeter, but also includes an integrated heat quantity measuring function. Together with the optionally available clamp-on temperature and ultrasonic transducers, heat and cooling quantities can be recorded and documented with reliability and accuracy.

Typical applications include:

Power Stations

- Circulating water/service water
- District heating networks
- Pump protection
- Condensate and feed water measurement
- Heavy and light oil

Water and wastewater management

- Sewage treatment plant inflow/effluent
- Drinking water networks, verification of water meters
- Pump protection
- Distribution and consumption metering
- Leakage detection

Building Services Engineering

- Hot and cold waterCooling systems & air-conditioning
- Hydraulic compensation
- Pump control and set-up
- Optimization of heating systems

Chemicals and Petrochemicals

• Crude and light oil

units

- Industrial and waste water
- Aggressive and toxic media
- Measurement of heat carriers, e.g. thermal oils

Food and Beverage Industry

- Hygienic, reliable measurement of media
- Dosage measurements
- Cleaning solutions
- Water
- Beverages

Another advantage of the clamp-on ultrasonic flow metering: since the ultrasonic transducer does not come into contact with the medium, the measurement is:

- 100% contamination-free
- 100% hygienically safe

This is particularly interesting for quantity measurement of food and pharmaceutical products, and simplifies volume measurement of toxic or environmentally harmful liquids. Flow metering with the deltawaveC means no additional sealing surfaces or dead volumes!











deltawavec

High-performance ultrasonic transducer

AND technology ensures outstanding signal quality

AND Technology (Anti-Noise Deflector)

With the aid of AND technology (Anti-Noise Deflector) the ultrasonic waves are guided and coupled such that unwanted echoes and signal dispersion is avoided, reducing noise and thus making energy available in the form of useful signal energy.

This is made possible by the newly developed design of the ultrasonic transducer (deflector), which achieves a signal yield several multiples greater in comparison to conventional devices.

Thanks to high-performance plastic housing, the ultrasonic transducers are suitable for applications up to 150°C. This enables many high-temperature applications to be realized cost-effectively without special transducers, e.g. in district heating networks.

Fast, secure transducer mounting

Mounting with the mounting rail is simple: using the pre-defined hole matrix makes positioning the ultrasonic transducers on pipes a quick, secure and precise affair. This also avoids failed installation.



Transducer installation: quick and easy

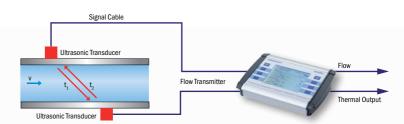
deltawaveC ultrasonic transducers – optimum metering performance for your application

The high-performance ultrasonic transducers are optimized for maximum signal yield and outstanding metering performance. deltawaveC's three ultrasonic transducer types can be used for most flow applications. One device for almost all measurement tasks! All ultrasonic transducers are clamped onto the pipe externally and delivered with practical installation material. Installation is a matter of minutes – and there's no need to penetrate or open your pipe. Your process does not have to be interrupted.

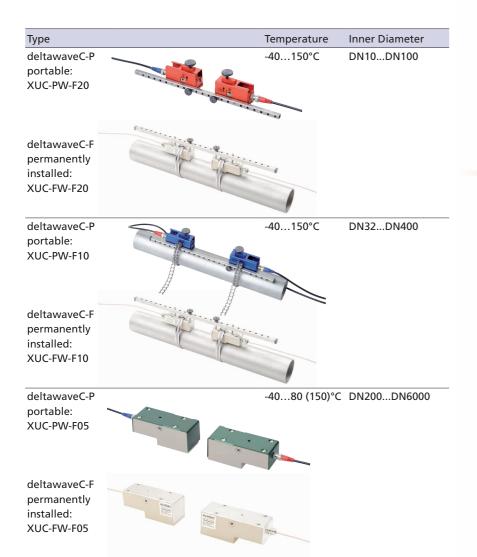
Typically, depending on the application and amount of space available, the sensors can be attached to your piping in the Z, V and W mode.



Mounting in V mode, standard mode



Mounting in Z mode, typical for large pipes



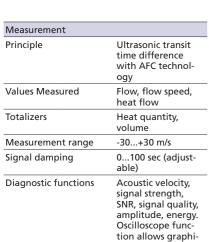
Selection of Ultrasonic Transducers for Transit Time Measurement

Mounting in W mode, typical for small pipes

Ultrasonic transducers for permanent installation, degree of protection: IP68

deltawaveC Transducer Specifications

deltawavec



Measurement Accuracy			
Inner Diameter Ø	Range	Deviation	
1025 mm	230 m/s	2,5% of reading	
	02 m/s	± 0,05 m/s	
2550 mm	230 m/s	1,5% of reading	
	02 m/s	± 0,03 m/s	
50300 mm	230 m/s	1% of reading	
	02 m/s	± 0,02 m/s	
300 6000 mm	130 m/s	1% of reading	
	01 m/s	± 0,01 m/s	
Reproducibility for the vast majority of applications is <0.2%			

cal display and analysis of signals.



•	
deltawaveC-P	
Operation	Intuitive via 8 main keys (Soft Keys), plain text display
Languages	DE, EN, CHN, among others
Units	Metric / US
Outputs	2x 420 mA, 1x Relay, 1x MicroUSB
Inputs	2x PT100
Integrated Data Logger	2 GB
Data Logged	Measurement, diagnostic data and totalizers
Data Format	Text format, can be directly imported into all standard programs such as MS Office, MS Works etc.
Memory Cycle	Adjustable, 1 second to 24 hours
Measurement Channels	1
Power Supply	Integrated re- chargeable battery and 100-240V AC wide range adapter
Battery Operation	Approximately 5 hours
Protection Class	IP54
Housing	Aluminium, PVC
Dimensions (LxWxD)	265 x 190 x 70 mm
Operating Temperature	-2060°C
Weight	1,5 kg
Display	QVGA (320x240), black and white, adjustable back- lighting



deltawaveC-F	
Operation	Intuitive via 8 main keys (Soft Keys), plain text display
Languages	DE, EN, CHN, among others
Units	Metric / US
Outputs	2x 420 mA, 1x Pulse, 1x MicroUSB 1x Relay, RS232 or RS485 (opt.)
Inputs	2x PT100
Measurement Channels	1, optionally 2
Power Supply	85-264VAC, 18-36VDC (opt.)
Power Consumption	10 W
Protection Class	IP65, Ex/ATEX (in preparation)
Cable Connections	Terminals
Housing	PVC, wall-mounted
Dimensions (WxHxD)	260 x 240 x 120 mm
Operating Temperature	-2060°C
Weight	1.3 kg
Display	QVGA (320x240), black and white, adjustable back- lighting



Accessories

deltawaveC-WD, the new wall thickness gauge for precise and easy measurements of the thickness of pipes and components, not only performs well as an accessory to the deltawaveC. Like the deltawaveC flowmeter, the device operates on the ultrasonic transit time method.

The thickness measurement is possible for all conventional piping materials like steel, copper and plastics.

Simply power on, input the pipe material and place the ultrasonic sensor on the pipe. The deltawaveC-WD shows the exact wall thickness.





The mobile deltawaveC-P measuring device comes in a robust practical carrying case complete with flow transmitter, ultrasonic transducers, installation material, signal cable and coupling grease, SD memory card and power supply.

Also available for hire

deltawaveC units are for hire

You only need an ultrasonic flow metering unit temporarily, or you'd like to extensively test the deltawaveC-P? Simple: our deltawaveC-P units are for hire.

We'll also be happy to visit you on-site to carry out measurements.

Online Enquiries

Email sales@pctflow.com or use the chat line at www.pctflow.com

Flow metering technology



deltawave flow meter for channels, pipes and rivers

deltawave measures the flow of water and wastewater according to the multiple-path ultrasonic transit time difference method. This – as well as thanks to the use of modern digital signal processing – enables accuracies of better than 0.5%. A single deltawave electronic unit can serve up to 4 independent measurement points. Precise, reliable and virtually maintenance-free, deltawave is ideal for monitoring, control and accounting measurements in conformance with ISO 6416, ISO 60041 and ASME_PTC_18.

deltaflow for flow metering of gas, steam and liquids

The deltaflow pitot tube has proven its effectiveness a thousand times over for measuring the flow and volume measurement of gas, steam and liquids in pipes. Pitot tubes induce the lowest pressure loss of all differential pressure elements, which means that many applications can look forward to energy savings of several thousand Euros per year. With an accuracy of up to 0.4% of the measured value as tested by the Physikalisch-Technische Bundesanstalt (PTB), the deltaflow probe can also be reliably used in the most adverse conditions. deltaflow is extremely robust and has passed a number of tests, including the challenging approval test pursuant to 13th and 17th BlmSchV (German Federal Immission Control Ordinance) for use in condensing, aggressive and dirty flue gases. deltaflow is available for pipe diameters from 1 mm – 15 m and a pressure level of up to 690 bar and can thus be used for the vast majority of flow applications.



deltaflowC

The deltaflowC measures the mass flow of gases in pipes and channels. Thanks to the integrated differential pressure, pressure and temperature sensors and patented microprocessor technology, measurement accuracies of greater than 2% can be achieved. The deltaflowC is particularly impressive on the strength of its high dynamic performance, zero-point stability and ease of operation. Practical, maintenance-free and available at good value for money, deltaflowC enables you to keep your process costs under control.

Talk to us about instrumentation – we represent some of the best companies













For more information and technical support contact:

Premier Control Technologies Ltd

Unit 1 Oaktree Business Park, Philip Ford Way, Wymondham, Norfolk NR18 9AQ, UK

Tel: +44 (0)1953 609930 Fax: +44 (0)1953 713883 Email: sales@pctflow.com

www.pctflow.com

